

# Service Manual



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## 03 - General Information

### Machine General Description

The SC2000 is a “ride-on” industrial machine designed to wash and dry floors in one pass. The machine is powered by on-board batteries, models can be equipped with EcoFlex system. The machine features a variable floor pressure disc brush, controlled solution dosing and a rear squeegee with rubber blades that vacuums and dries the floor.

### Service Manual Purpose and Field of Application

The Service Manual is a technical resource intended to help service technicians when carrying out maintenance and repairs on the SC2000, to guarantee the best cleaning performance and a long working life for the machine.

Please read this manual carefully before performing any maintenance and repair procedure on the machine..

### Other Reference Manuals

Model	Product Code	Instructions for use	Spare Parts List
Advance SC2000 20 B	9087361020	9100000386	9100000384
Advance SC2000 20 B V	9087412020		
Nilfisk SC2000 53 B FULL PKG	9087364020	9100000383	9100000384
Nilfisk SC2000 53 B	9087360020		
Nilfisk SC2000 53 B FULL PKG V	9087411020		
Nilfisk SC2000 53 B V	9087410020		

Assembly Instructions	Instruction Code	Machines concerned
EcoFlex Kit	9100001071	Nilfisk
Battery charger kit	9100001068	Nilfisk
Waste basket kit	9100001067	Nilfisk
Broom holder kit	9100000985	Nilfisk
Enhanced vacuum system motor kit	9100000968	Nilfisk
Water filler hose kit	9100001072	All models
Stop water kit	9100000984	All models
Beacon light kit	9100000982	All models
USB kit	9100000983	All models
Trackclean kit	9100001061	All models

These manuals are available at:

- Local Advance or Nilfisk retailer
- Advance website: [www.advance-us.com](http://www.advance-us.com)
- Nilfisk website: [www.nilfisk.com](http://www.nilfisk.com)
- EZ-Data application

## Conventions

Forward, backward, front, rear, left or right are intended with reference to the operator's position, that is to say in driving position.

## Name Plate

Reference to Figure 1

The machine serial number and model name are marked on the plate (see the example to the side).

Product code and year of production (Date code: A17, as January 2017) are marked on the same plate.

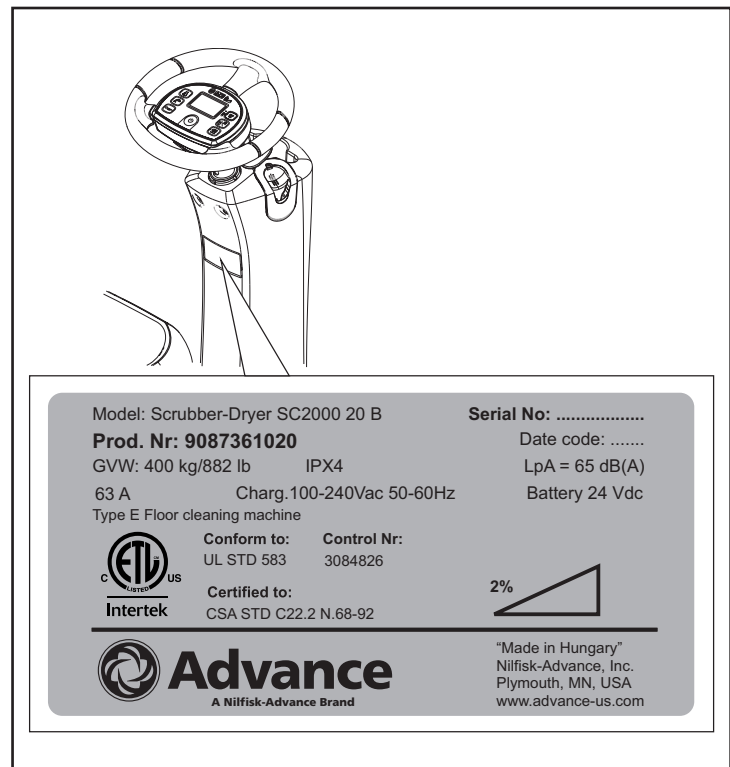
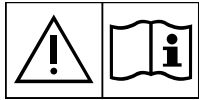


Figure 1:

## Safety

The following symbols indicate potentially dangerous situations. Always read this information carefully and take all necessary precautions to safeguard people and property.

### Visible Symbols on the Machine



**WARNING:** Carefully read all the instructions before performing any operation on the machine.



**WARNING:** Do not wash the machine with direct or pressurized water jets.



**WARNING:** Do not use the machine on slopes with a gradient exceeding the specifications.

### Symbols

The following symbols are used to help you recognize the information concerning the safety and the prevention of problems.



**DANGER:** Indicates a potentially hazardous situation which, if not avoided, will result in death or serious injury.



**WARNING:** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



**CAUTION:** Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.



**Note:** Indicates an important informational message.

## General Safety Instructions

Specific warnings and cautions to inform about potential damages to people and machine are shown below.



**DANGER:** Before performing any maintenance, repair, cleaning or replacement procedure, remove the ignition key and disconnect the battery connector).

- This machine must be used by properly trained operators only.
- Do not wear jewels when working near electrical components.
- Do not work under the lifted machine without supporting it with safety stands.
- Do not operate the machine near toxic, dangerous, flammable and/or explosive powders, liquids or vapors: This machine is not suitable for collecting dangerous powders.
- When using lead (WET) batteries, keep sparks, flames and smoking materials away from the batteries. During the normal operation explosive gases are released.
- When using lead (WET) batteries, battery charging produces highly explosive hydrogen gas. During battery charging, lift the recovery tank and perform this procedure in well-ventilated areas and away from naked flames.



**CAUTION:** Carefully read all the instructions before performing any maintenance/repair procedure.

- The machine ignition key has a built-in magnet. Do not place objects having magnetic bands (such as credit cards, electronic keys, phone cards) near the key. The built-in magnet can damage or erase the data stored on the magnetic bands.
- Before using the battery charger, ensure that frequency and voltage values, indicated on the machine serial number plate, match the electrical mains voltage.
- Do not pull or carry the machine by the battery charger cable and never use the battery charger cable as a handle. Do not close a door on the battery charger cable, or pull the battery charger cable around sharp edges or corners. Do not run the machine on the battery charger cable.
- Keep the battery charger cable away from heated surfaces.
- Do not charge the batteries if the battery charger cable or the plug are damaged.
- To reduce the risk of fire, electric shock, or injury, do not leave the machine unattended when it is plugged in. Before performing any maintenance procedure, disconnect the battery charger cable from the electrical mains.
- Do not smoke while charging the batteries.
- To avoid any unauthorized use of the machine, remove the ignition key.
- Do not leave the machine unattended without being sure that it cannot move independently.
- Always protect the machine against the sun, rain and bad weather, both under operation and inactivity condition. This machine must be used in dry conditions, it must not be used or kept outdoors in wet conditions.
- Before using the machine, close all doors and/or covers as shown in the User Manual.

- *This machine is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the machine by a person responsible for their safety.*
- *Children should be supervised to ensure that they do not play with the machine.*
- *Close attention is necessary when used near children.*
- *Use only as shown in this Manual. Use only Nilfisk or Advance recommended accessories.*
- *Check the machine carefully before each use, always check that all the components have been properly assembled before use. If the machine is not perfectly assembled it can cause damages to people and properties.*
- *Take all necessary precautions to prevent hair, jewels and loose clothes from being caught by the machine moving parts.*
- *Do not use the machine on slopes.*
- *Do not tilt the machine more than the angle indicated on the machine itself, in order to prevent instability.*
- *Do not use the machine in particularly dusty areas.*
- *Use the machine only where a proper lighting is provided.*
- *If the machine is to be used where there are other people besides the operator, it is necessary to install the beacon light (optional).*
- *While using this machine, take care not to cause damage to people or objects.*
- *Do not bump into shelves or scaffoldings, especially where there is a risk of falling objects.*
- *Do not lean liquid containers on the machine, use the relevant can holder.*
- *The machine operating temperature must be between 32 °F and 104 °F (0 °C and +40 °C).*
- *The machine storage temperature must be between 32 °F and 104 °F (0 °C and +40 °C).*
- *The humidity must be between 30 % and 95 %.*
- *When using floor cleaning detergents, follow the instructions on the labels of the detergent bottles.*
- *To handle floor cleaning detergents, wear suitable gloves and protections.*
- *Do not use the machine as a means of transport.*
- *Do not allow the brush/pad to operate while the machine is stationary to avoid damaging the floor.*
- *In case of fire, use a powder fire extinguisher, not a water one.*
- *Do not tamper with the machine safety guards and follow the ordinary maintenance instructions scrupulously.*
- *Do not allow any object to enter into the openings. Do not use the machine if the openings are clogged. Always keep the openings free from dust, hairs and any other foreign material which could reduce the air flow.*

- *Do not remove or modify the plates affixed to the machine.*
- *To manually move the machine, the electromagnetic brake must be disengaged. After moving the machine manually, engage the electromagnetic brake again. Do not use the machine when the electromagnetic brake handwheel is screwed down.*
- *When the machine is to be pushed for service reasons (missing or discharged batteries, etc.), the speed must not exceed 2.5 mi/h (4 km/h).*
- *This machine cannot be used on roads or public streets.*
- *Pay attention during machine transportation when temperature is below freezing point. The water in the recovery tank or in the hoses could freeze and seriously damage the machine.*
- *Use brushes and pads supplied with the machine or those specified in the User Manual. Using other brushes or pads could reduce safety.*
- *In case of machine malfunctions, ensure that these are not due to lack of maintenance. If necessary, request assistance from the authorised personnel or from an authorised Service Center.*
- *If parts must be replaced, require ORIGINAL spare parts from an Authorised Dealer or Retailer.*
- *To ensure machine proper and safe operation, the scheduled maintenance shown in the relevant chapter of this Manual, must be performed by the authorised personnel or by an authorised Service Center.*
- *Do not wash the machine with direct or pressurised water jets, or with corrosive substances.*
- *The machine must be disposed of properly, because of the presence of toxic-harmful materials (batteries, etc.), which are subject to standards that require disposal in special centres.*

## ***Lifting The Machine***



***WARNING: Do not work under the lifted machine without supporting it with safety stands.***

## ***Transporting The Machine***



***WARNING: Before transporting the machine, make sure that:***

- *All covers are closed.*
- *The recovery tank and the detergent tank are empty.*
- *The batteries are disconnected.*
- *The ignition key is removed.*
- *The machine is securely fastened to the means of transport.*



## Technical Specifications

Description / Model	SC2000	
	BASIC	FULL PACKAGE
Solution tank capacity	18.5 US gal (70 liters)	
Recovery tank capacity	18.5 US gal (70 liters)	
Machine length	50 in (1,270 mm)	
Machine width with squeegee	28.3 in (720 mm)	
Machine width without squeegee	21.6 in (550 mm)	
Machine height	40.1 in (1,020 mm)	
Turning space for U-turns	71 in (1,800 mm)	
Cleaning width	21 in (530 mm)	
Rear driving wheel diameter	10 in (254 mm)	
Rear driving wheel specific pressure on the floor (*)	145 psi (1.0 N/mm <sup>2</sup> )	
Front steering wheel diameter	7.9 in (200 mm)	
Front wheel specific pressure on the floor (*)	189 psi (1.3 N/mm <sup>2</sup> )	
Brush/pad diameter	21 in (530 / 508 mm)	
Brush pressure with extra pressure function turned off	33 lb (15 kg)	
Brush pressure with extra pressure function turned on	66 lb (30 kg)	
Solution flow values	0.75 cl/m / 1.5 cl/m / 3.0 cl/m (2.8 l/min, if enabled)	
EcoFlex system detergent percentage	Ratio 1:400 ÷ 1:33 (0.25 % ÷ 3 %)	
Sound pressure level at workstation (ISO 11201, ISO 4871, EN 60335-2-72) (LpA)	68 ± 3 dB(A)	
Sound pressure level at workstation in silent mode (LpA)	62 ± 3 dB(A)	
Machine sound power level (ISO 3744, ISO 4871, EN 60335-2-72) (LwA)	84 dB(A)	
Vibration level at the operator's arms (ISO 5349-1, EN 60335-2-72)	130 in/s <sup>2</sup> (3.3 m/s <sup>2</sup> )	
Vibration level at the operator's body (ISO 5349-1, EN 60335-2-72)	35.4 in/s <sup>2</sup> (0.9 m/s <sup>2</sup> )	
Maximum gradient when working	2 %	
Drive system motor power	0.53 hp (400 W)	
Drive speed (variable)	0 - 3.7 mi/h (0 - 6 km/h)	
Vacuum system motor power	0.4 hp (310 W)	
Vacuum system circuit capacity	39 in H <sub>2</sub> O (1,000 mm H <sub>2</sub> O)	
Brush motor power	0.6 hp (450 W)	
Brush rotation speed	155 rpm	
Total power draw (EN 60335-2-72)	26A (620 W)	
IP protection class	X4	

Protection class (electric)	III (I for the battery charger)	
Battery compartment size	13.8x14.2x11 in (350x360x280 mm)	
System voltage	24V	
Standard batteries (2)	Discover 12V-105Ah	
Battery charger	100-240Vac 50-60Hz, 24Vdc 13A	
Operating time (standard batteries) (EN 60335-2-72)	2.5 hour	
Weight without batteries and with empty tanks	262 lb (119 kg)	267 lb (121 kg)
Gross vehicle weight (GVW)	754 lb (342 kg)	
Shipping weight	342 lb (152 kg)	342 lb (155 kg) Advance 502 lb (228 kg) Nilfisk

(\*) Machines have been tested under the following conditions:

- Battery maximum size
- Maximum brush and squeegee size
- Full detergent tank
- Optional equipment installed
- Wheel weight checked
- Print on the floor checked on cement for each single wheel
- Result expressed as maximum value for both front and rear wheels

## Maintenance Schedule

Procedure	Daily, after use	Weekly/ Monthly	Every 6 Months	Annually
Battery charging				
Squeegee cleaning				
Brush/pad cleaning				
Recovery tank and debris tray cleaning, and cover gasket check				
EcoFlex system cleaning and draining				
Squeegee blade check				
Solution filter cleaning				
Battery (WET) fluid level check				
Squeegee blade replacement				
Electromagnetic brake efficiency check				
Brush motor carbon brush check or replacement				
Drive system motor carbon brush check or replacement				

## Know Your Machine

### Control panel (Prod. Nr.: 9087361020, 9087364020, 9087360020)

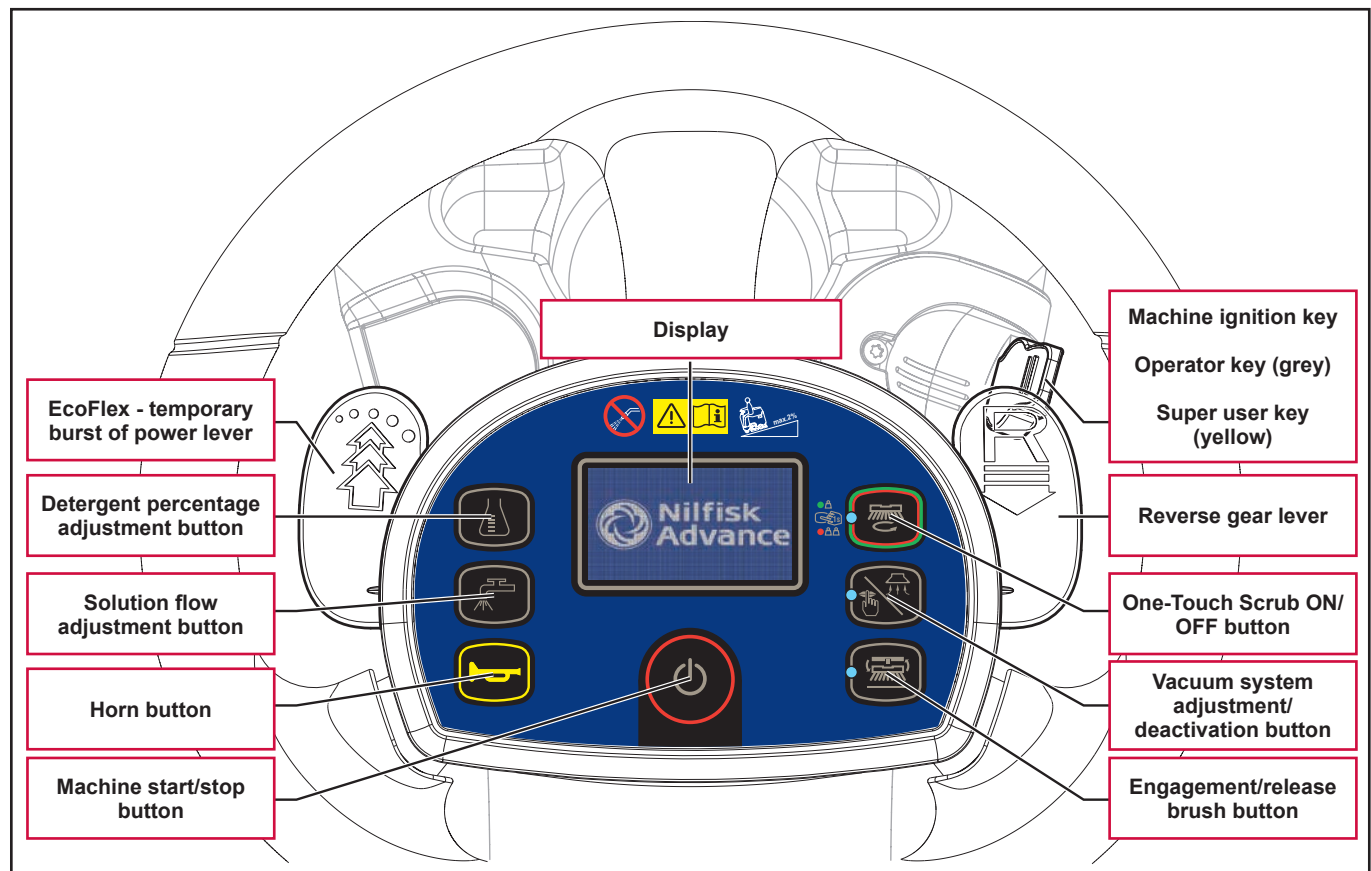
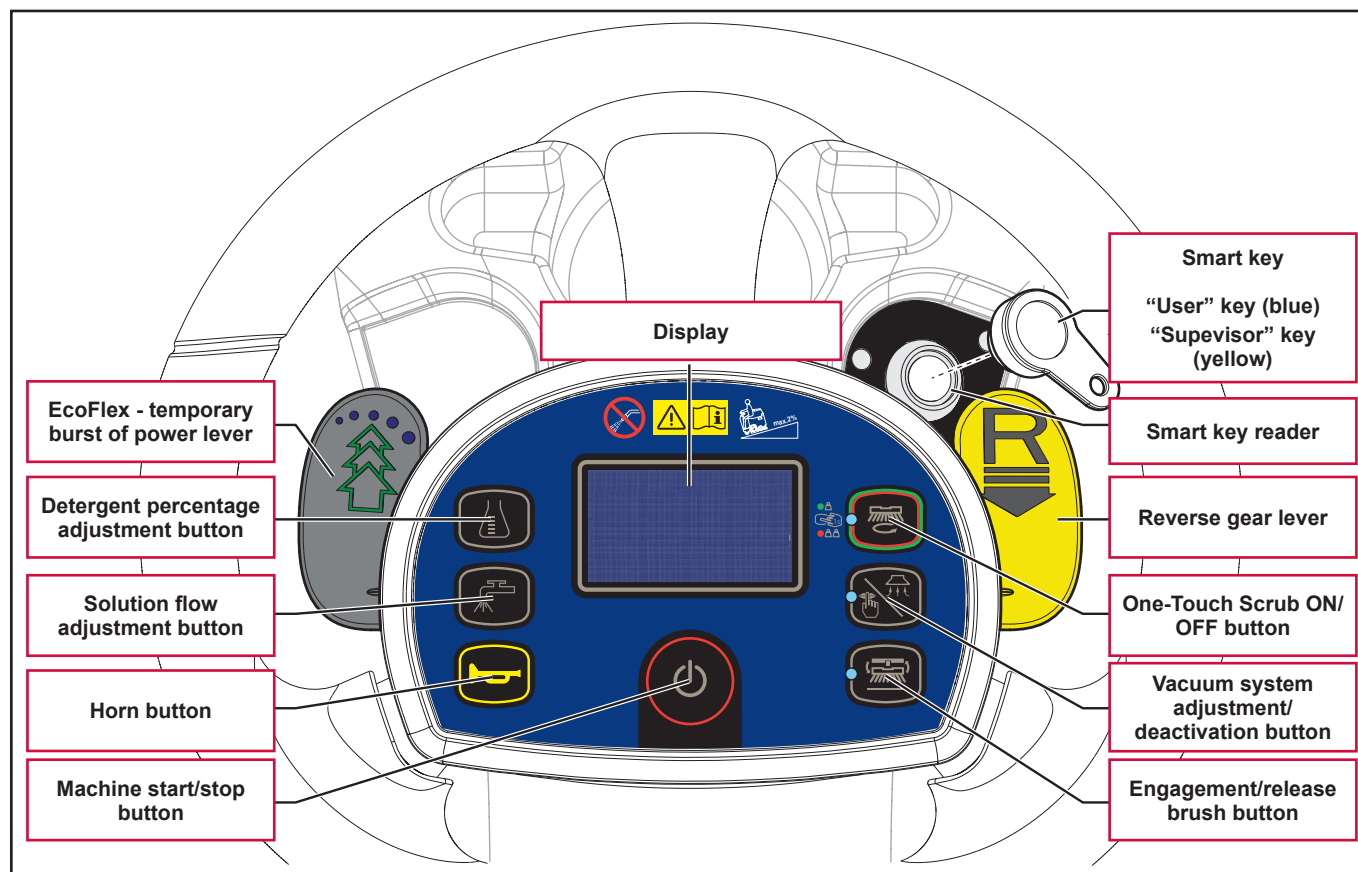


Figure 2:

**Control panel (Prod. Nr.: 9087412020, 9087410020, 9087410020)****Figure 3:**

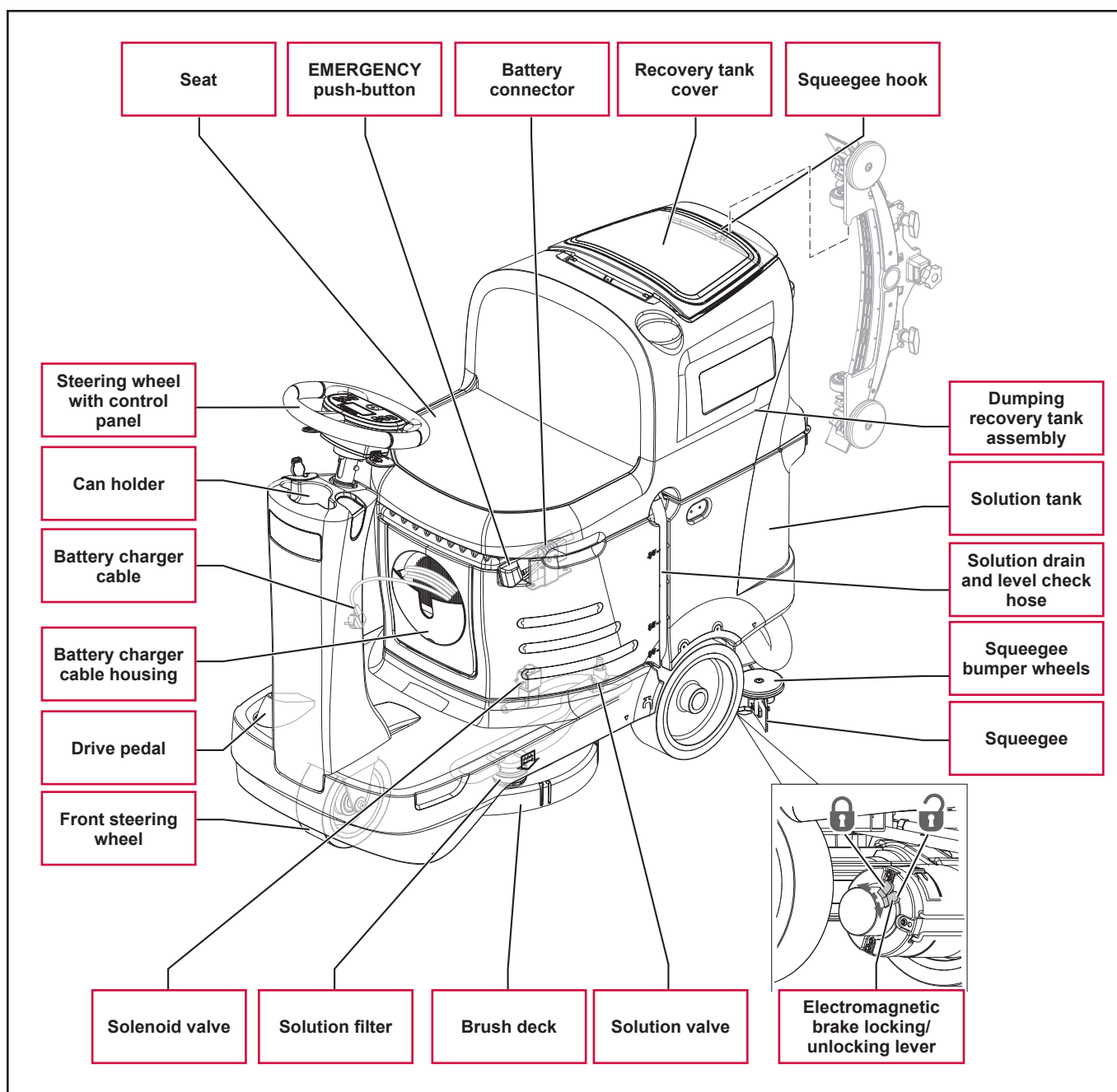


Figure 4:

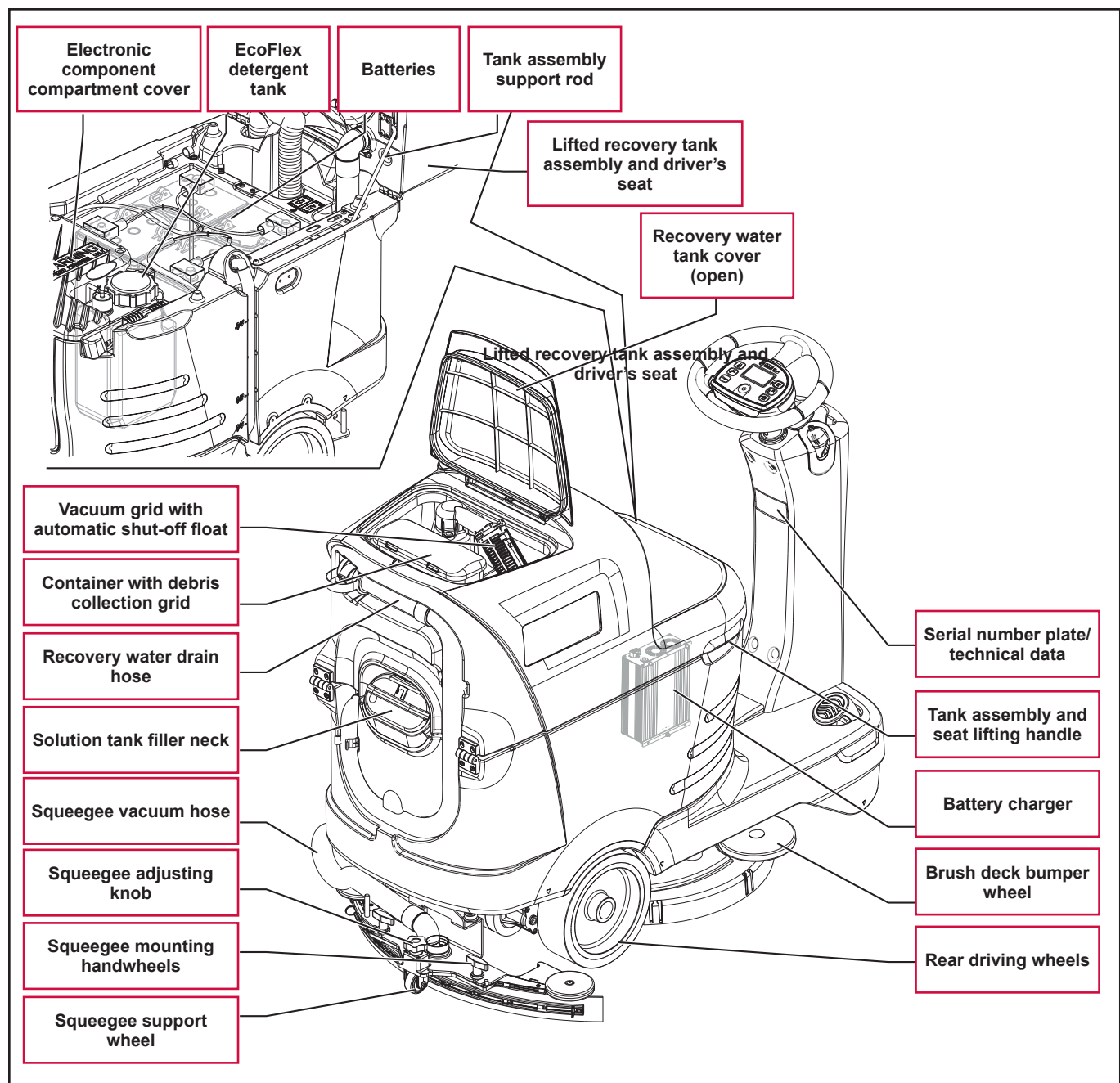


Figure 5:

## Service and Diagnostic Equipment

Besides a complete set of standard meters, the following instruments are necessary to perform fast checks and repairs on Nilfisk machines:

- Laptop computer charged with the current version of EzParts, Adobe Reader and (if possible) Internet connection
- Digital Volt Meter (DVM)
- Amp clamp with possibility of making DC measurements
- Hydrometer
- Battery charge tester to check 12V batteries
- Static control wrist strap
- Dynamometric wrench set
- A copy of the Instructions for Use Manual and Spare Parts List of the machine to be serviced (provided with the machine or available at [www.advance-us.com](http://www.advance-us.com) or other Nilfisk websites).

The following equipment is also available at Nilfisk or Advance Centers:

- Vacuum water lift gauge, P/N 56205281

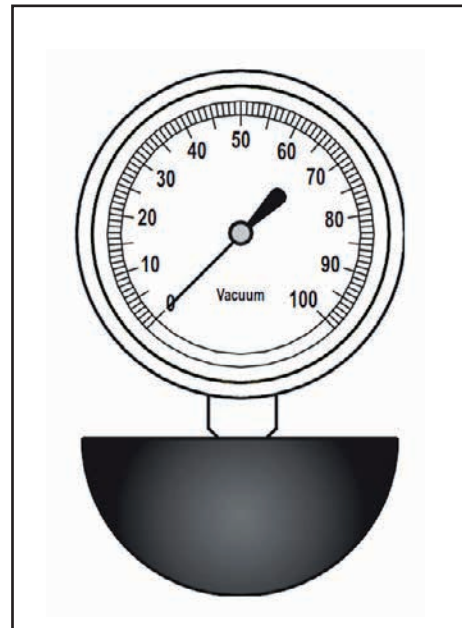


Figure 6:



## Dimensions

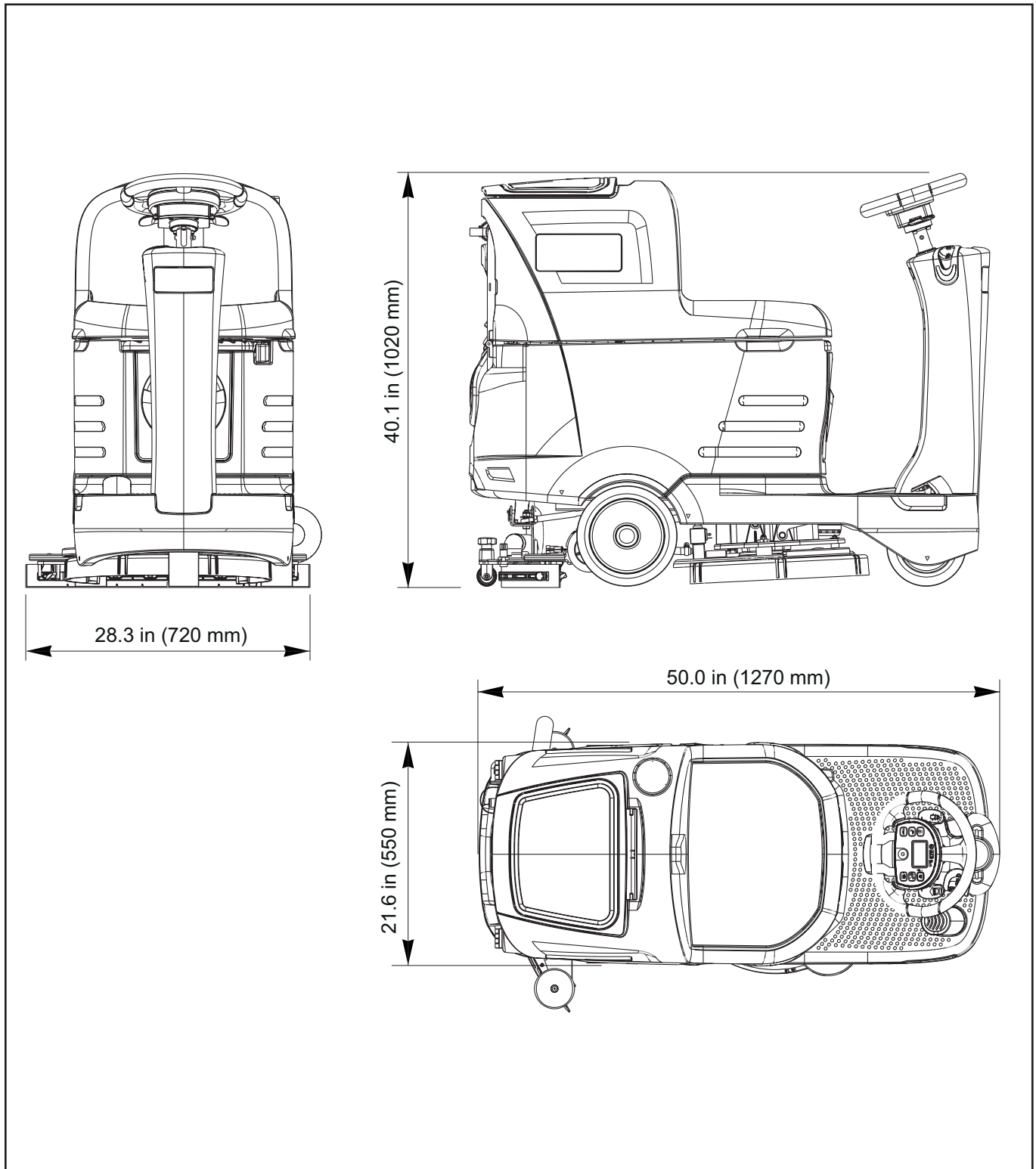


Figure 7:

## 04 - Control System

**Product Nr. List: 9087361020, 9087364020, 9087360020**

### Functional Description

The architecture of the electronic control system for the machine's electrical components is composed of a Main machine controller (EB1) and a Display controller (EB2), in turn connected to a User interface controller (EB4) which represents the main user interface.

The Main machine controller (EB1) manages all components and drives the following components directly:

- Brush motor (M1)
- Vacuum system motor (M2)
- Drive system motor (M3)
- Detergent pump (M4)
- Deck actuator (M5)
- Squeegee actuator (M6)
- Solution flow solenoid valve (EV1)
- Electromagnetic brake (BRK)

The horn and the beep reverse is an integral part of the Main machine controller (EB1).

The Display controller (EB2) serves mainly as an

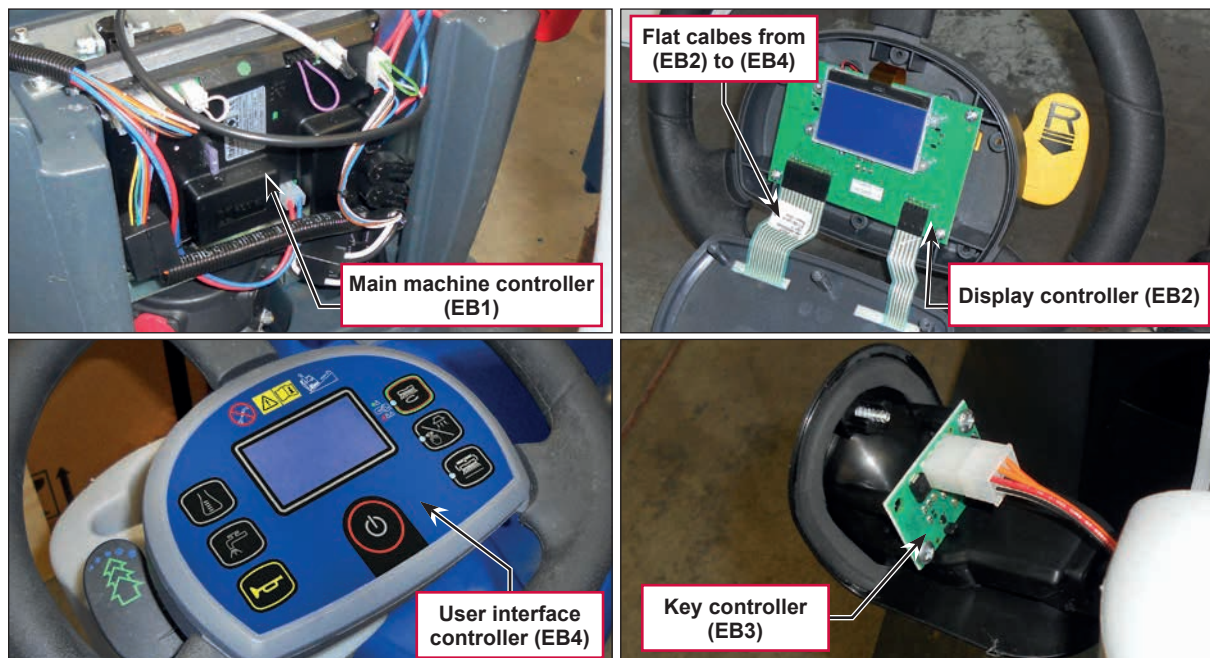
aggregator for all input signals (buttons) and outputs (LEDs) from the User interface controller (EB4), which it is connected to via 2 flat cables.

In Display controller (EB2) are integrated also one microswitch for the reverse gear lever and one microswitch for the EcoFlex - temporary burst of power lever.

Mounted on the Key controller (EB3) there are 2 sensors which detect the presence and type of magnetic key inserted in relevant slot on the steering column. The information about the inserted key is sent from the key controller (EB3) to the Main machine controller (EB1).

The Display controller (EB2) sends all the input signals from the User interface controller (EB4) to the Main machine controller (EB1) using 2-wire 2-way serial communications protocol.

The system is completed by the on-board battery charger (see the Electrical System chapter) which also uses a proprietary serial protocol to communicate with the Main machine controller (EB1), in order to display its operating status (charging phase) to the operator on the LCD display.



## Wiring Diagram

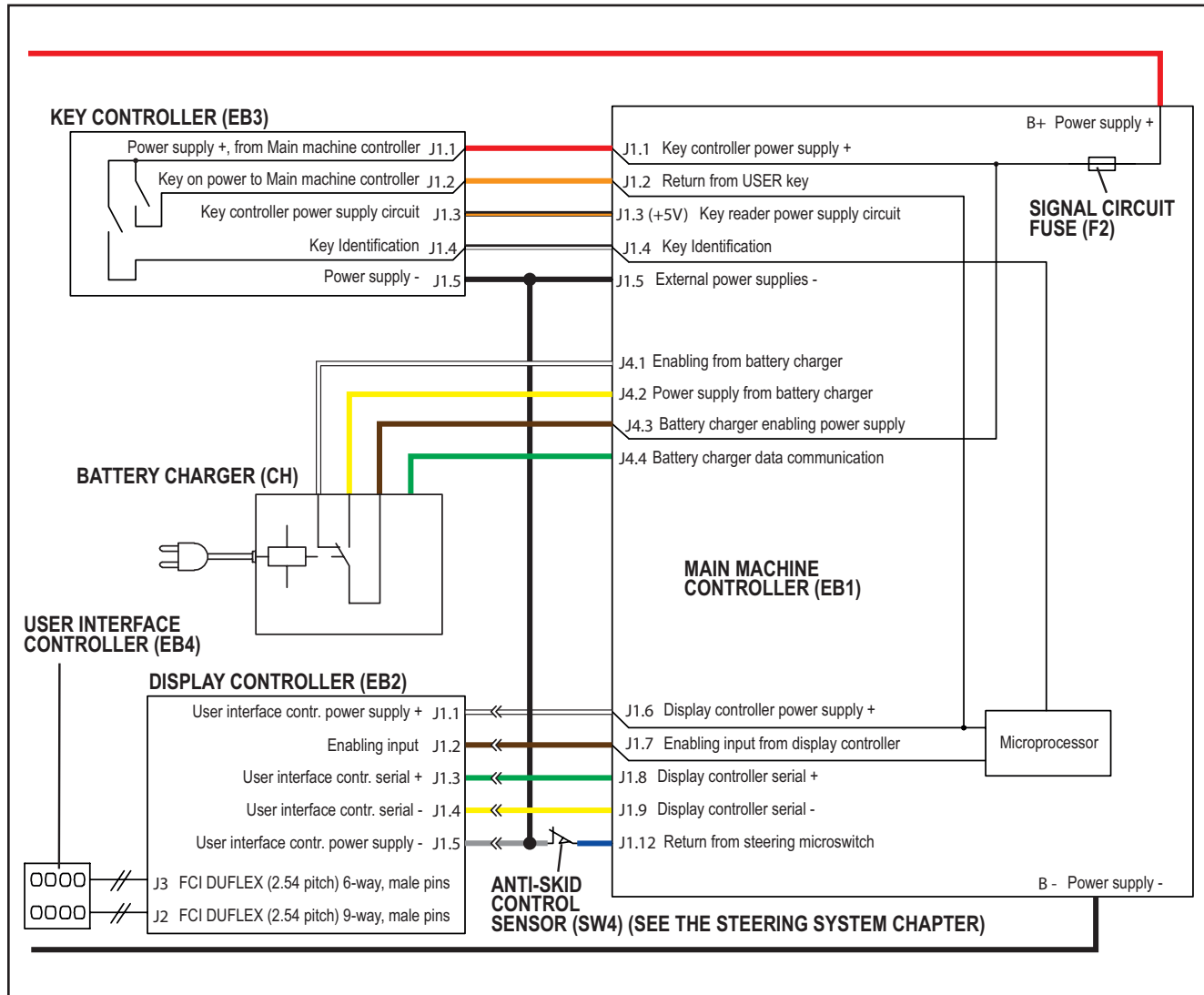


Figure 1:



## Component Locations

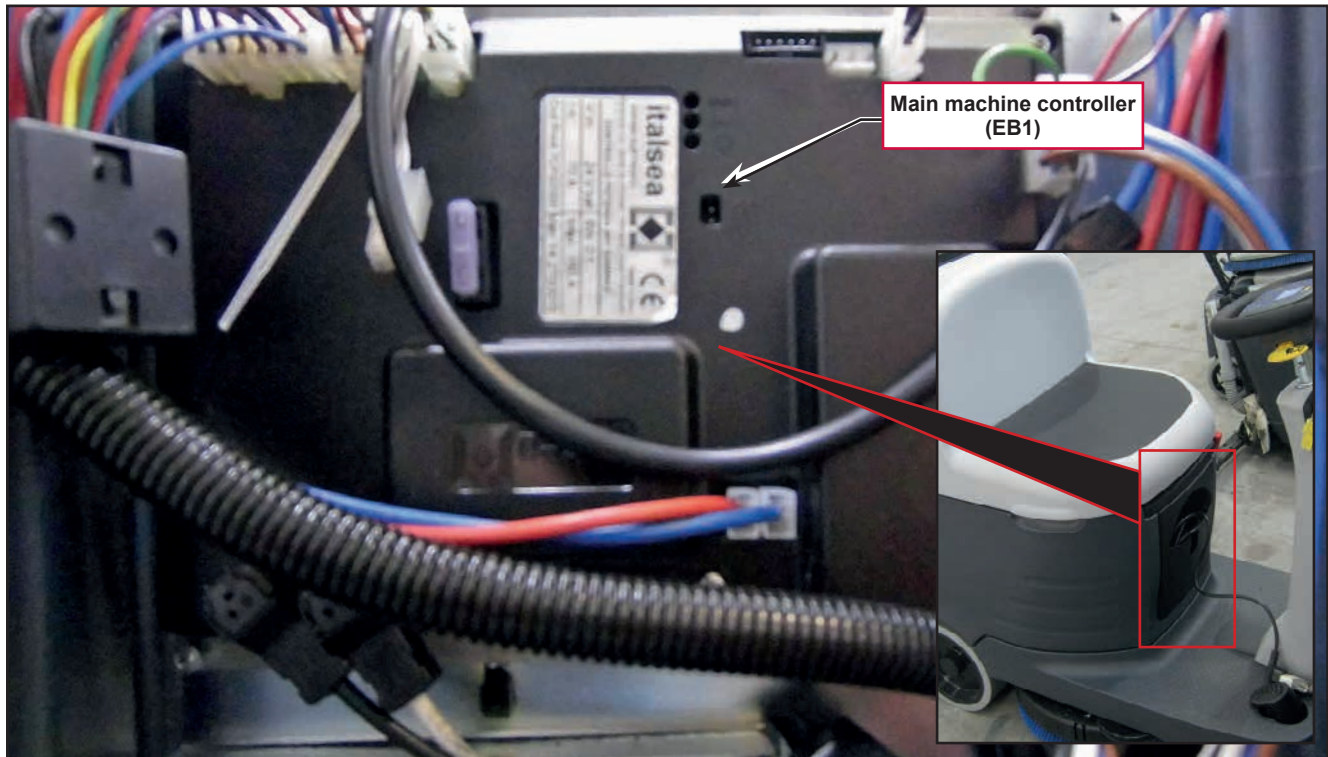


Figure 2:



Figure 3:

## Troubleshooting

### Main machine controller (EB1) Alarm Codes

The Main machine controller indicates a series of alarms in case of malfunction of one or more systems, and in case of abnormal conditions detected in the input signals.

The alarms are shown on the display in the following format: ALARM <XX> <DESCRIPTION> (Figure 4).



Figure 4:

In case the display is malfunctioning, the alarms are also repeated by the yellow and red diagnostic LEDs (Figure 5) on the Main machine controller (EB1), as indicated in the following tables.

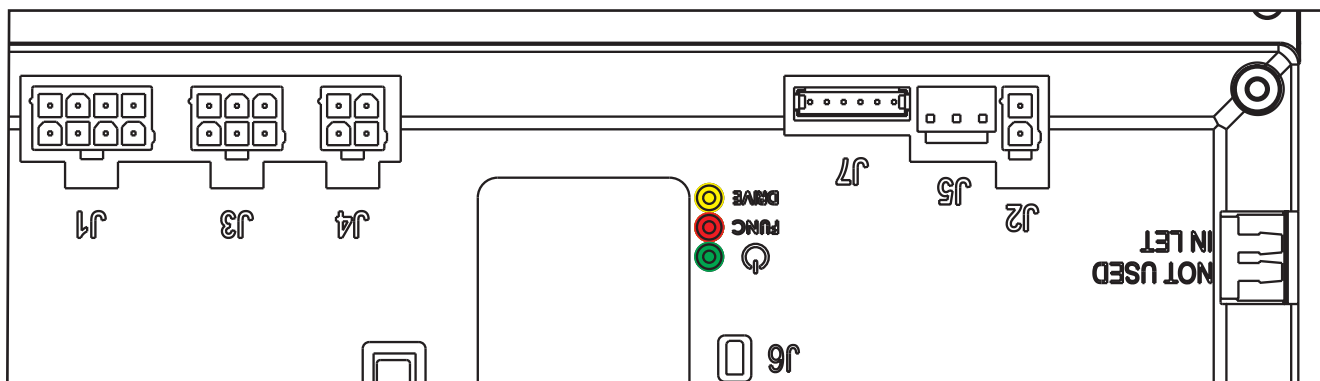


Figure 5:

General alarms					
Alarm on Main machine controller - FLASHING YELLOW + RED LEDS					
Alarm code	No. Flashes	Meaning	Condition	Effect	Service Suggestions
Description					
G2	2	EEPROM error	EEPROM error	Function block + Default setting reset	If the machine continues to function after G2 has been displayed, this may have been caused by a significant external electromagnetic disturbance.  1. Check that the settings and parameters (see page 28) are correct (they may have returned to their defaults). If the error persists, the Main machine controller must be replaced.
EEPROM ERROR					

## General alarms

### Alarm on Main machine controller - FLASHING YELLOW + RED LEDS

Alarm code ----- Description	No. Flashes	Meaning	Condition	Effect	Service Suggestions
<b>G3</b>  <b>MAIN FUSE FAILURE</b>	3	Blown F1 fuse.	Blown F1 fuse.	Function block.	F1 is a safety fuse primarily included to prevent a short circuit or serious damage to the Main machine controller causing currents such as to melt cables and/or cause smoke or fire. If F1 has blown, this is usually indicative of serious damage to the Main machine controller.  1. Removing the cover should allow you to understand the extent of the damage, but the solution in any case should be to replace the Main machine controller. 2. Try replacing fuse F1 only if there is no clear damage to the Main machine controller and wiring. 3. Ensure you tighten the fuse contacts correctly.
			Broken battery.		It could happen also if a battery is broken: Check the battery voltage under load.
<b>G4</b>  <b>BATTERY LOW VOLTAGE</b>	4	Undervoltage.	The battery voltage remains below 18.4V for over 10 seconds (for WET CELL batteries, 19.6V for GEL-AGM batteries).	Function block.	1. Check the battery voltage under no-load conditions and under load. Replace the faulty battery/batteries if necessary. 2. Recharge the batteries by performing a complete charging cycle.
<b>G5</b>  <b>BATTERY OVERVOLTAGE</b>	5	Excessive battery voltage.	Battery voltage over 32V.	Function block.	Check the voltage of the installed batteries and that the terminals are correctly tightened.
<b>G6</b>  <b>HARDWARE FAILURE</b>	6	Serial communication error with User interface controller.	No signal or error in communications decoding between the Main machine controller (EB1) and the Display controller (EB2).	No block.	1. Check the 5 cables from the 6-way User interface controller connector to connector J3 pins 1, 2, 3, 4. 2. If there is continuity, the User interface controller must be replaced.
<b>G7</b>  <b>HARDWARE FAILURE</b>	7	General relay fault.	Relay closes or closed at start-up.	Function block.	Replace the Main machine controller.

## Main machine controller alarms

### Alarm on Main machine controller - FLASHING RED LED

Alarm code ----- Description	No. flashes	Meaning	Condition	Effect	Service Suggestions
<b>F2</b> ----- <b>BRUSH MOTOR OVERLOAD</b>	2	BRUSH motor amperometric protection.	The voltage drop measured on fuse F1 is greater than the value of the parameter (see page 29) VS1	Brush electromagnetic switch output block.	Check the amperage of the brush motor. It should remain below the value set in the parameter "VS1" during operation.
<b>F3</b> ----- <b>VACUUM MOTOR OVERLOAD</b>	3	VACUUM SYSTEM amperometric protection.	The amperage of the vacuum system motor is greater than 30A for over 10 seconds.	Vacuum system block.	1. Check for any debris in the vacuum system motor. 2. Check that the motor rotor turns freely. 3. Replace the vacuum system motor if necessary.
<b>F4</b> ----- <b>DECK ACTUATOR FAILURE</b>	4	DECK ACTUATOR overcurrent.	Current greater than 4A detected for more than 1 second.	Brush function block.	1. Check that there is no friction on the brush deck linkage; lubricate if necessary. 2. Check that the actuator and deck travel is not blocked by mechanical obstructions. 3. If the problem persists, replace the actuator.
<b>F5</b> ----- <b>SQUEEGEE ACTUATOR FAILURE</b>	5	SQUEEGEE ACTUATOR overcurrent.	Current greater than 4A detected for more than 1 second.	Vacuum function block.	1. Check that there is no friction on the brush deck linkage; lubricate if necessary. 2. Check that the actuator and deck travel is not blocked by mechanical obstructions. 3. If the problem persists, replace the actuator.
<b>F6</b> ----- <b>HARDWARE FAILURE</b>	5	Short circuit on the vacuum or brush motor drive MOSFET.	MOSFET short circuit.	Function block.	1. Check that there are no short circuits in the motor wiring. 2. Replace the Main machine controller.
<b>F7</b> ----- <b>OVERHEATING</b>	7	Motor drive section thermal cut-out.	The heatsink on the Main machine controller has reached a temperature of 194 °F (90 °C).	Function block.	Check the vacuum system and brush motor amperage; also check that the openings of the electrical compartment are not blocked.
<b>F8</b> ----- <b>BRUSH MOTOR FAILURE</b>	8	Brush motor output short circuit.	$I > 150A$ for 20μsec.	Function block.	Check for short circuits in the wiring or motor.
<b>F9</b> ----- <b>VACUUM MOTOR FAILURE</b>	9	Vacuum system motor output overcurrent.	$I > 150A$ for 20μsec.	Function block.	Check for short circuits in the wiring or motor.



Drive system alarms					
Alarm on Main machine controller - FLASHING YELLOW LED					
Alarm code ----- Description	No. flashes	Meaning	Condition	Effect	Service Suggestions
<b>T2</b> ----- <b>DRIVE MOTOR OVERLOAD</b>	2	Amperometric protection intervention.	Drive system motor amperage greater than the parameter (see page 30) "INOM" for more than the parameter (see page 30) "TMAX".	Drive blocked.	Check the drive system motor amperage (this should be around 6-8A without load and remain below 10/12A during operation).
<b>T3</b> ----- <b>RELEASE THE PEDAL !</b>	3	Pedal not in rest position when the Main machine controller is turned on.	Voltage on J1.2 of EB2 Main machine controller above the value of "DEADL" parameter.	Drive blocked.	Check that the pedal moves correctly, lubricating if necessary; check the linkage and potentiometer.
<b>T4</b> ----- <b>PEDAL INPUT FAILURE</b>	4	Incorrect voltage measured at the pedal potentiometer input.	Voltage on J1.2 of Main machine controller EB2 above 6V.	Drive blocked.	1. Check the connection of the potentiometer to the Main machine controller. 2. Replace the pedal potentiometer.
<b>T5</b> ----- <b>HARDWARE FAILURE</b>	5	Drive system power section damage	MOSFET short circuit.	Drive blocked.	1. Check that the cables of the gearmotor are not short circuited (try disconnecting the connectors from contacts M1 and M2) and try starting the machine and pressing the pedal again 2. If the alarm persists, replace the Main machine controller
<b>T6</b> ----- <b>DRIVE MOTOR FAILURE</b>	6	Overcurrent (motor D.C.)	Drive system motor amperage greater than 1.5 times the value of the parameter (see page 29) "IMAX".	Drive blocked.	1. Check that the gearmotor cables are not short circuited 2. Check that the motor of the gearmotor unit is not short circuited (the impedance of the motor should be around 0.6 – 0.8 Ohm) 3. If necessary, replace the gearmotor unit motor
<b>T7</b> ----- <b>OVERHEATING</b>	7	Drive system motor drive section thermal cut-out.	The heatsink on the Main machine controller has reached a temperature of 194 °F (90 °C).	Drive blocked.	1. Check the drive system motor amperage and that the openings of the electrical compartment are not blocked. 2. If everything is within normal parameters, this may simply have been caused by extreme working conditions such as: ambient temperature over 86 °F (>30 °C), sloping working sections. Simply leave the system to cool and turn the machine back on.
<b>T8</b> ----- <b>ELETTROBRAKE FAILURE</b>	8	Drive system motor electromagnetic brake failure	Electromagnetic brake resistance above 1 kΩ.	Drive blocked.	1. Check the electromagnetic brake connection. 2. Replace the electromagnetic brake.

All alarms of the drive system operate by cutting the power supply to the gearmotor unit motor until the KEY input is reset (with the exception of alarm T3 which is reset as soon as the input voltage of the paddle potentiometer returns within the values corresponding to "machine stopped"). In case of simultaneous errors, the one with greater priority is shown first (priority order is opposite to the number of flashes).



## On-board Battery Charger Alarms

Alarm code ----- Description	Meaning	Condition	Effect	Service Suggestions
<b>C1</b> ----- <b>CHARGER COMMUNICAT.</b>	Communication problem between the battery charger and the Main machine controller.	No signal from battery charger via gate J4.4 for over 3 seconds.	The battery charger is performing the standard recharging cycle for generic GEL/AGM batteries.	Check the wiring between the battery charger and the Main machine controller.
<b>C2</b> ----- <b>BATTERY OVERVOLTAGE</b>	Battery overvoltage.	Battery voltage over 32V.	Battery charger block.	1. Check the connections of the batteries and the voltage of the installed batteries. 2. Disconnect and reconnect the battery charger.
<b>C4</b> ----- <b>CHARGING TIME I EXPIRED</b>	Charging phase I expired.	Battery excessively discharged or at end of life cycle.	Battery charger block.	If the problem persists, replace the batteries.
<b>C5</b> ----- <b>CHARGING TIME II EXPIRED</b>	Charging phase II expired.	Battery excessively discharged or at end of life cycle.	Battery charger block.	If the problem persists, replace the batteries.
<b>C6</b> ----- <b>CHARGER FAULT</b>	Battery charger internal short circuit.	Battery charger internal short circuit.	Battery charger block.	Replace the battery charger.

## Super User Screen

The alarms activated during normal machine operation are stored and can be read in the corresponding log (Alarm Log Screen).

### Display, Main Screen

1. Insert the super user key (yellow) in place of the operator key (grey) (Figure 6) to access the main screen (Figure 7) of the display.



Figure 6:








1. Press One-Touch button  to change the machine settings (see Settings Screen paragraph).
2. Press the vacuum system button  to check for any stored machine alarms (see Log Screen paragraph).
3. Press the brush engagement/disengagement button  to check the machine's hours of operation (see Hours Screen paragraph).
4. Press the detergent button  to exit super user mode and return to operator mode.



Figure 7:

## Display, Machine Settings Screen

The machine settings screen (Figure 8) functions allow you to customise some parameters described in the following table of modifiable parameters.

1. Press the vacuum system button  to increase the value of the current parameter.
2. Press the brush engagement/disengagement button  to decrease the value of the current parameter.
3. To move to the next parameter press the One-Touch button , or hold it for 1 second to return to the main screen (Figure 7).

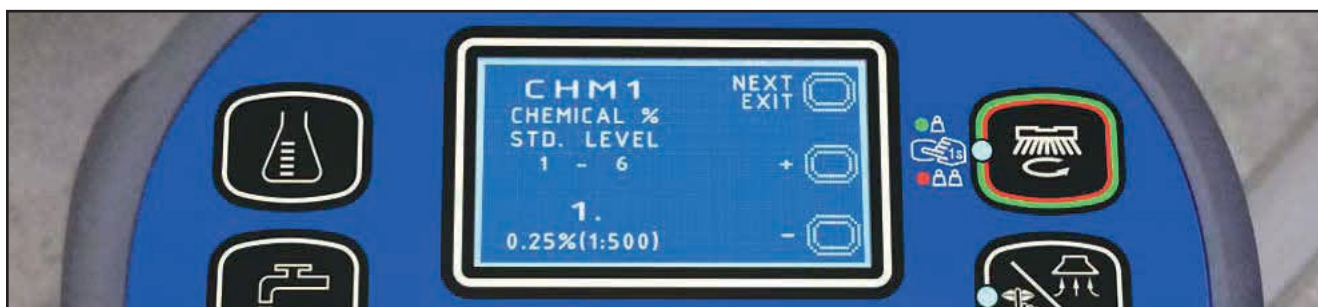






Figure 8:

Modifiable Parameters				
Code	Description	Min. Value	Factory Setting	Max. Value
CHM1	Detergent concentration level 1	1:500 (0.25 %)	<b>1:500 (0.25 %)</b>	1:33 (3 %)
CHM2	Detergent concentration level 2	1:500 (0.25 %)	<b>1:125 (0.80 %)</b>	1:33 (3 %)
P1/P3	Level 1 solution flow rate in relation to level 3 (see "System for Flow Rate Regulation as Function of Speed" paragraph)	0 %	<b>25 %</b>	100 %
P2/P3	Level 2 solution flow rate in relation to level 3 (see "System for Flow Rate Regulation as Function of Speed" paragraph)	0 %	<b>50 %</b>	100 %
P3	Level 3 solution flow rate	1.0 cl/m	<b>3.0 cl/m</b>	5.0 cl/m
P4	Level 4 enabling (2.8 l/min regardless of speed)	OFF	<b>OFF</b>	ON
SPT	EcoFlex function timer	0 (disabled)	<b>60 sec.</b>	300 sec.
XPRES	Brush deck extra pressure enabling	OFF	<b>ON</b>	ON
FVMAX	Maximum forward speed	10 %	<b>100 %</b>	100 %
RVMAX	Maximum reverse speed	10 %	<b>40 %</b>	50 %
WSMIN	Minimum working speed	10 %	<b>25 %</b>	100 %
WSMAX	Maximum working speed	10 %	<b>100 %</b>	100 %
BRK	Electromagnetic brake activation delay	0 sec.	<b>1 sec.</b>	5 sec.
BAT	Installed battery type	0	<b>1</b>	5
TOFF	Automatic shut-off time	0 (disabled)	<b>300 sec.</b>	600 sec.
BRGH	Display contrast	5	<b>15</b>	50
VRID	Vacuum power in silent mode	1	<b>1</b>	5
RPM (*)	Reduced brush rpm activation threshold	5	<b>9</b>	20
RESET (**)	Restore factory settings for all parameters	OFF	<b>OFF</b>	ON

(\*) Increase the value of this parameter to reduce the brush motor speed in a wider range of applications and vice versa

(\*\*) The RESET function acts only on "MODIFIABLE PARAMETERS" and not on "HIDDEN PARAMETERS".

The following parameters are displayed only when, on reaching the last RESET parameter, the One-Touch button  is pressed together with the detergent percentage adjustment button  and the solution flow rate adjustment button .

If the One-Touch button  is not pressed, the system will return to the first parameter CHM1.

### Hidden Parameters

Code	Description	Min. Value	Factory Setting	Max. Value	Meaning
<b>TSERV</b>	Service advisory timer (hours)	0	<b>0</b>	1000	Set to a value X greater than 0 if you wish the "Service Advisory" icon to be displayed every X hours of machine running time (according to the main operating time counter). To reset the time counter for the icon display countdown (until the next service advisory), press the BURST and vacuum buttons for 10 seconds with the display on the "SERVICE MENU" page.
<b>AR</b>	Maximum acceleration ramp (sec.)	0.5	<b>1.5</b>	5	Increase to obtain a less abrupt response when accelerating, and vice versa.
<b>DR</b>	Maximum deceleration ramp (sec.)	0.5	<b>0.6</b>	3	Increase to obtain a less abrupt response when decelerating, and vice versa. <b>WARNING: increasing this value increases the braking distance.</b>
<b>IR</b>	Maximum deceleration ramp in reverse (sec.)	0.5	<b>0.5</b>	1	Increase to obtain a less abrupt response when decelerating doing a reverse gear, and vice versa. <b>WARNING: increasing this value increases the braking distance.</b>
<b>AMAX</b>	Maximum lateral acceleration (g/100)	1	<b>10</b>	100	It is the maximum lateral acceleration allowed to the machine. With this value, the drive system reduces the power to the driving wheel to keep the stability of the machine. <b>WARNING: increasing this value increases the risk of machine overturning.</b>
<b>KG</b>	Lateral acceleration control constant	1.0	<b>1.6</b>	2.0	Engineering parameter connected to AMAX. <b>- Do not change.</b>
<b>VS1</b>	Brush 1 motor protection threshold (A)	20	<b>30</b>	50	This is the maximum current which can be supplied to the disc brush deck. <b>WARNING: increasing this value increases the risk of motor overheating.</b>
<b>VS2</b>	Brush 2 motor protection threshold (A)	20	<b>40</b>	50	This is the maximum current which can be supplied to the cylindrical brush deck (not used). <b>WARNING: increasing this value increases the risk of motor overheating.</b>

Continues

Hidden Parameters					
Code	Description	Min. Value	Factory Setting	Max. Value	Meaning
<b>DEADL</b>	Drive pedal bottom dead area (V)	0.0	<b>0.1</b>	1.0	Pedal output voltage when the pedal is released.
<b>DEADH</b>	Drive pedal top dead area (V)	0.0	<b>0.8</b>	1.0	Pedal output voltage when the pedal is fully pressed.
<b>INOM</b>	Drive system rated current (A)	10	<b>22</b>	25	<p>This is the maximum continuous current which can be supplied to the driving wheel unit.</p> <p><b>WARNING: increasing this value increases the risk of motor overheating.</b></p>
<b>IMAX</b>	Drive system maximum current (A)	10	<b>60</b>	70	<p>This is the maximum instantaneous current which can be supplied to the driving wheel unit.</p> <p><b>WARNING: increasing this value increases the risk of motor overheating.</b></p>
<b>TMAX</b>	Protection trip time for IMAX (sec.)	0	<b>10</b>	60	<p>This is the reaction time of the driving wheel unit protection device when overloaded: this parameter is used in conjunction with IMAX to obtain the most appropriate response curve for the overload protection motor actuation system.</p> <p><b>WARNING: increasing this value increases the risk of motor overheating.</b></p>

## Display, Alarms Log Screen

The alarms log screen (Figure 9) function allows you to check any alarms stored on the machine.

To return to the main screen (Figure 7), press the One-Touch button  repeatedly.



Figure 9:

Each alarm (See table of alarms in the Main machine controller Alarm Codes paragraph) is stored along with the working hour (machine operating time counter) at which it occurred and all alarms are recorded in the order in which they occurred, from the most recent to the oldest.

The memory holds up to 20 alarm records, after which the oldest are overwritten when new alarms occur.

Improper uses of the batteries or battery charger are also recorded, as in the following table:

On-board Battery Charger Alarms			
Alarm code	Meaning	Condition	Effect
Description			
<b>GB-N</b> ----- <b>CONTINUOUS LOW BATTERY VOLTAGE</b>	Time of continuous use with discharged batteries	"N" is the number of hours from key on to off when the battery level is below 18.4V for WET CELL (19.6 for AGM) batteries. This event is not recorded if the usage time is below 10 minutes.	Incorrect use by customer. Risk of reduced battery life.
<b>GC</b> ----- <b>CHARGER DISCONN BEFORE END CYCLE</b>	Charging cycle interrupted before completion	Disconnection of battery charger before stage IV = battery symbol with 3 segments lit steadily.	Incorrect use by customer. Risk of reduced battery life.
<b>GD-N</b> ----- <b>CHARGING TIME LESS THAN 4 HOURS</b>	Charging phase duration	N = Number of hours from battery charger connection to completion of PHASE II (red LED on) if < 4	Incorrect use by customer. Risk of reduced battery life.

Press the One-Touch button  to skip to the next Alarm logged.

Press and keep pressed for 3 seconds the vacuum button  to reset the memory log.



Display, Operating Time Counter Screen

The operating time counter screen (Figure 10) function allows you to check the total accumulated hours of work for each machine subsystem:

- (A) TOTAL counter (machine running time): same counter display on screen after starting machine.
- (B) DRIVE counter (drive system usage time).
- (C) BRUSH counter (brush rotation system usage time).
- (D) VACUUM counter (vacuum system usage time).

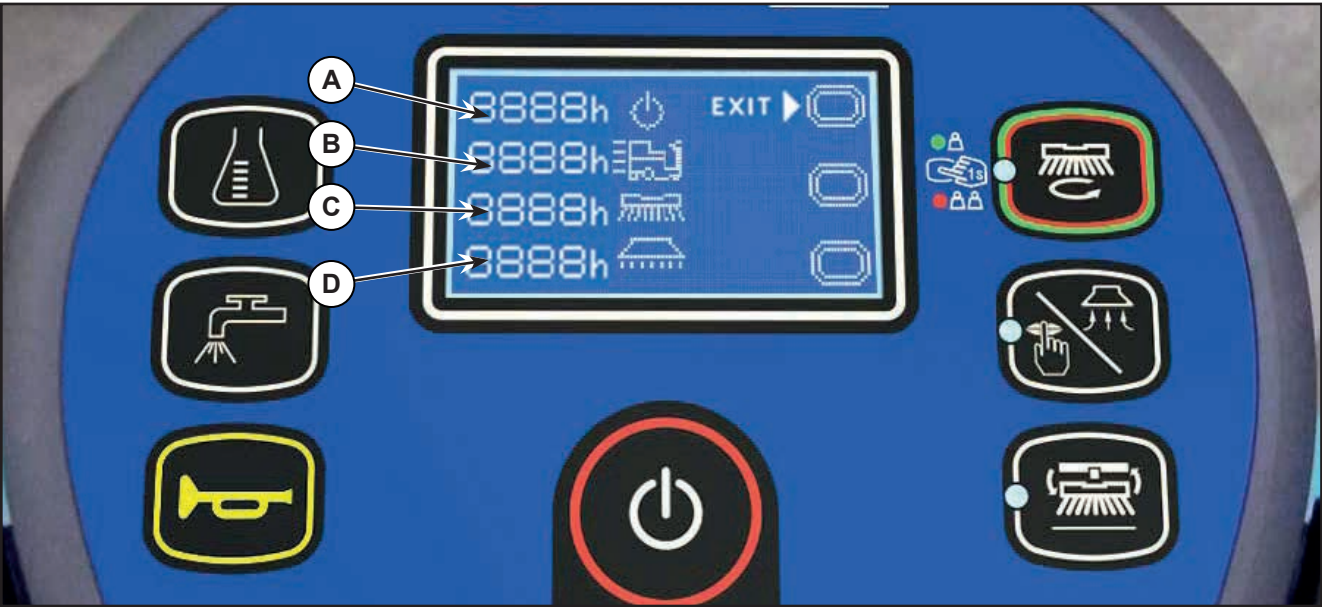








Figure 10:

Time Counter Reset

To reset the time counter see the table below for the procedure:

PUSH-BUTTON (> 10 SEC.)	TIME COUNTER RESET
 + 	(A) TOTAL counter (*)
	(B) DRIVE counter
	(C) BRUSH counter
	(D) VACUUM counter

(\*) When the TOTAL counter is reset, it is automatically reset also all partial ones (B, C, D) and deleted all LOG memory.

To return to the main screen (Figure 7), press the One-Touch button .

## System for Flow Rate Regulation as Function of Speed

Solution flow levels 1, 2 and 3 regulate the flow of solution on the basis of the machine speed so as to keep the quantity of solution dispensed per square metre of floor treated constant.

The reference flow level is level 3: based on the setting of the corresponding parameter P3, the opening time of the solenoid valve (and of the detergent pump when fitted) is regulated so that the quantity of solution in centiliters per metre travelled by the machine is constant and equal to the value set in the parameter.

For example, for P3 = 3.0, the machine will dispense 3 centiliters of solution per metre travelled, which equates (for the standard deck width of 530mm) to 5.7 centiliters per square metre of floor treated.

Levels 1 and 2 are defined via the corresponding parameters P1 and P2 as a % of level 3.

For example, for P1 = 25 and P2 = 50, P1 and P2 are respectively  $\frac{1}{4}$  (25 %) and  $\frac{1}{2}$  (50 %) of the reference flow rate P3.

The default values (the same as in the example above) are summarized in the table, with the corresponding flow rate values in liters per minute, dependent on machine speed, given as a reference.

SC2000 detergent flow (as a function of speed) (standard setting)			
	Level 1	Level 2	Level 3
Liters/minute @ 1 km/h	0.2	0.3	0.5
Liters/minute @ 3 km/h	0.4	0.8	1.5
Liters/minute @ 5 km/h	0.6	1.3	2.5
Centiliters per metre cleaned (constant)	0.75	1.5	3
Centiliters per meter <sup>2</sup> cleaned (Ø530 deck)	1.4	2.8	5.7

Level 4 (when enabled) is independent of any parameter and supplies the maximum possible quantity of solution as it keeps the solenoid valve of the supply system constantly open (with the brush rotating).

SC2000 detergent flow rate	
	Level 4
Liters/minute - Tank full	3.5
Liters/minute - Average	2.5



## Removal and Installation

### Main machine controller (EB1)

1. Drive the machine on a level floor and remove the operator key.
2. Disconnect the red battery connector by pressing the emergency push-button.
3. Lift the recovery tank assembly and the driver's seat.
4. Remove the 3 screws and remove the upper cover.
5. Remove the 2 screws and remove the Main machine controller front cover.
6. Disconnect the following connections (Figure 11):
  - (A) and (B) Main machine controller power supply connection (B+) and (B-).
  - (C) and (D) Brush motor connection (BR+) and (BR-).

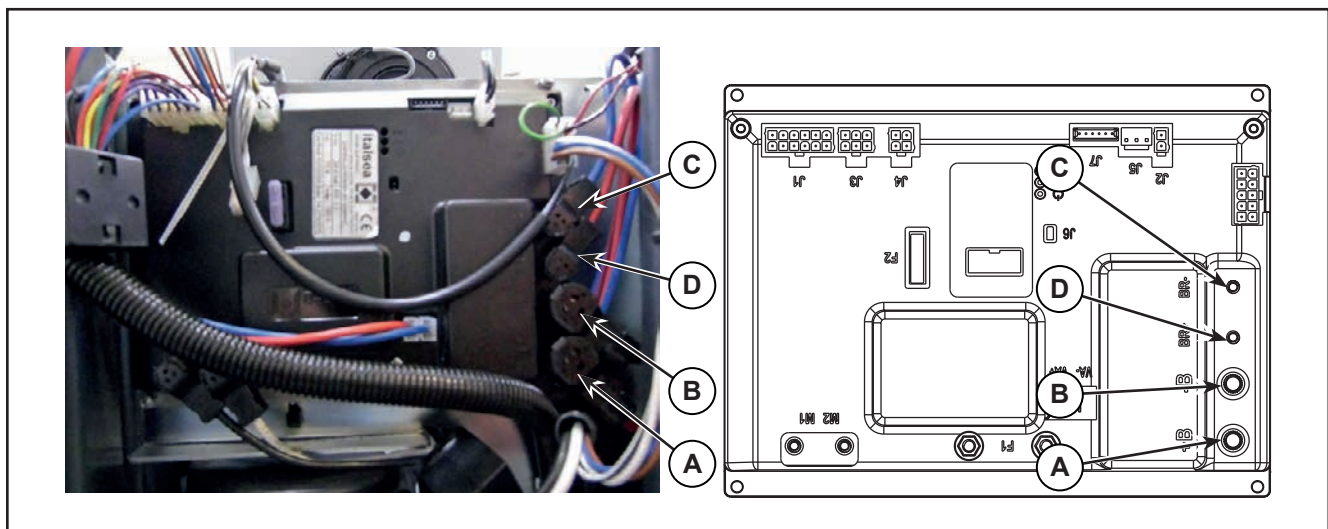


Figure 11:

7. Disconnect the following connections (Figure 12):

- (E) and (F) Drive system motor connection (M1) and (M2).
- (G) and (H) Vacuum system motor connection (VA+) and (VA-).

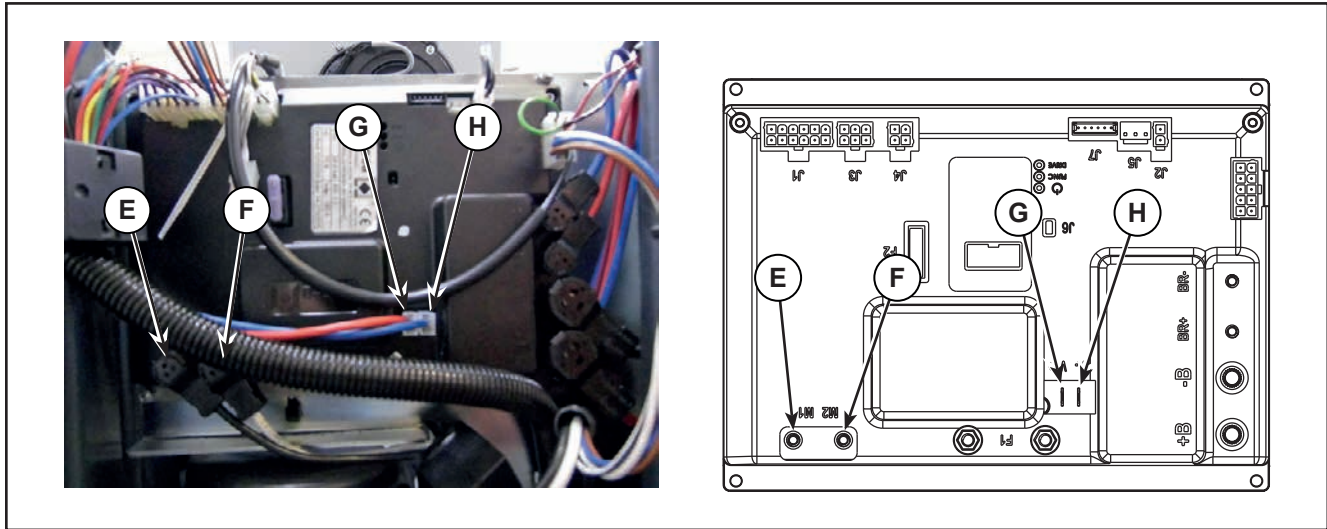


Figure 12:

8. Disconnect the following connections (Figure 13):

- (I) Key, accelerator and steering wheel connection (J1).
- (J) Squeegee actuator, beacon light and driver's seat sensor connection (J3).
- (K) Battery charger connection (J4).
- (L) Brush deck actuator connection (J2).
- (M) Accessory connection (J8).

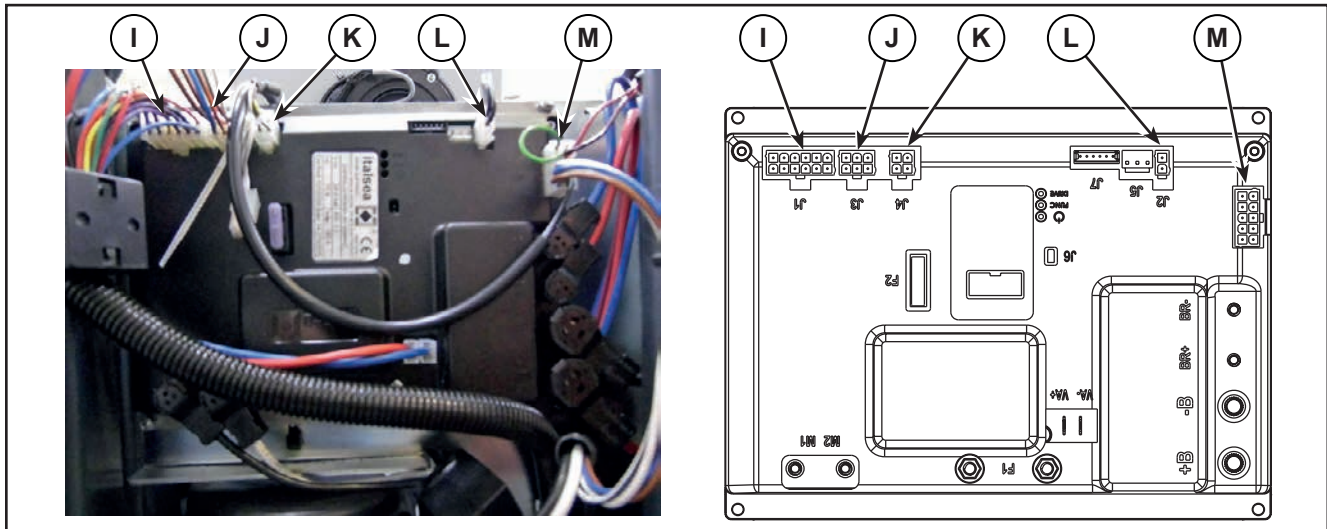
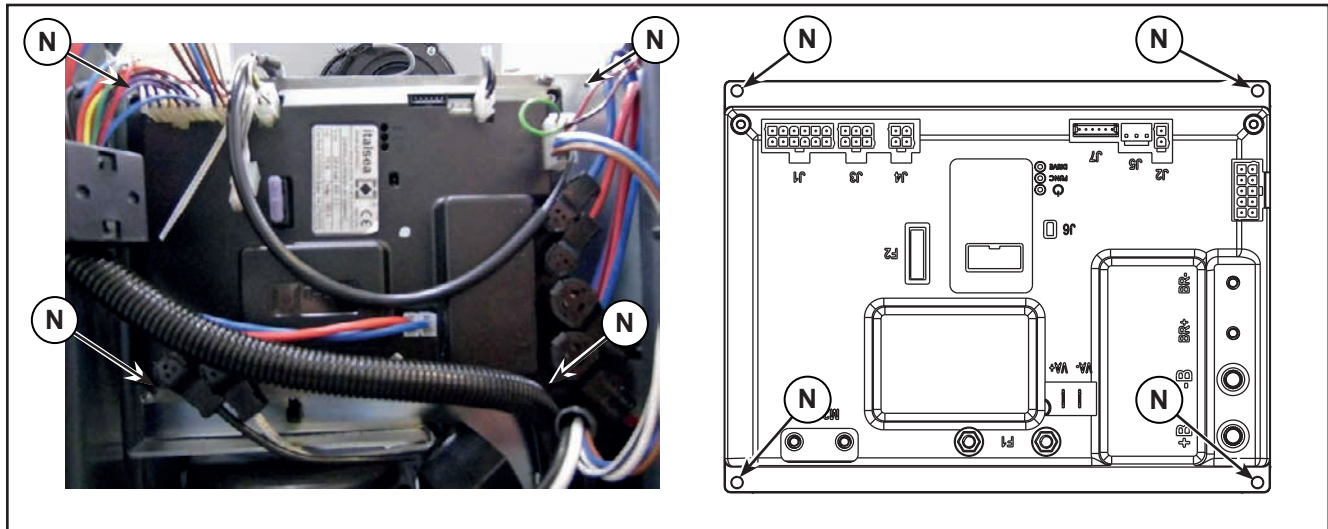


Figure 13:

9. Unscrew the 4 retaining screws (N) and carefully remove the Main machine controller (Figure 14).



**Figure 14:**

10. The new Main machine controller (EB1) is already ready to use.



## Display Controller (EB2) and User interface controller (EB4)

### Display controller (EB2)

1. Drive the machine on a level floor.
2. Remove the operator key and disconnect the red battery connector
3. Remove the steering wheel mounting screws (A, Figure 15).
4. Lift the steering wheel group and disconnect the wiring harness connection (B).
5. At the workbench, remove the 6 screws (C, Figure 16).
6. Lift the cover of the User interface controller (D, Figure 17) and recover the gasket (E).
7. Remove the screws (F) and remove the Display controller (G).
8. Disconnect the connection (H, Figure 18).
9. Recover the springs (I) of the microswitches.
10. Disconnect the flat connections (J) and (K) from the Display controller (EB2).

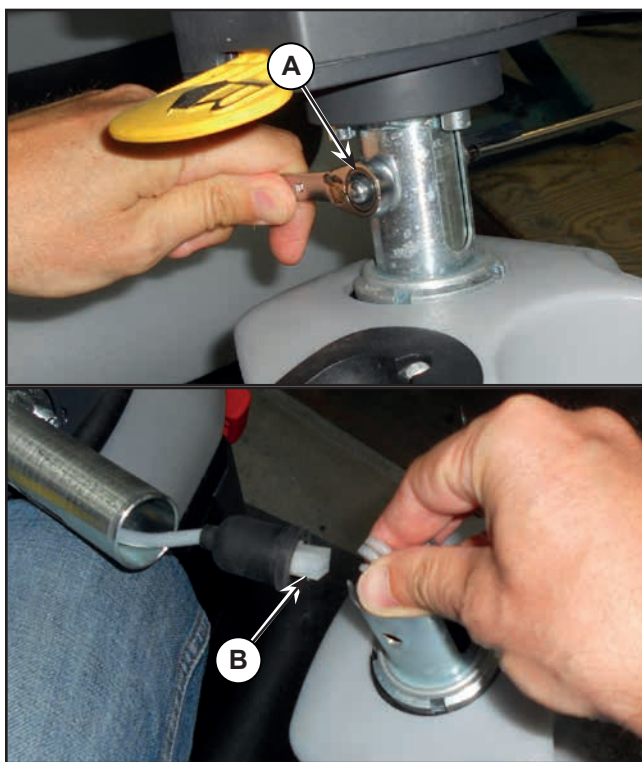


Figure 15:

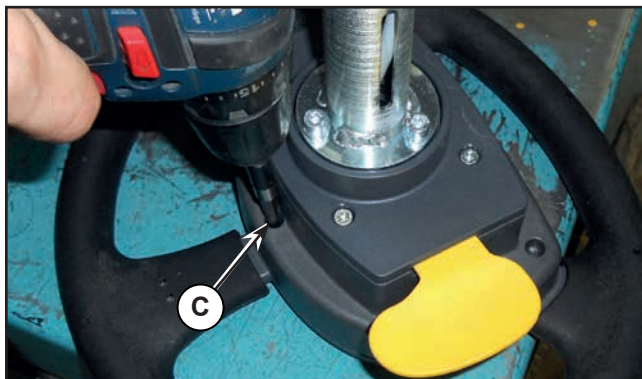


Figure 16:

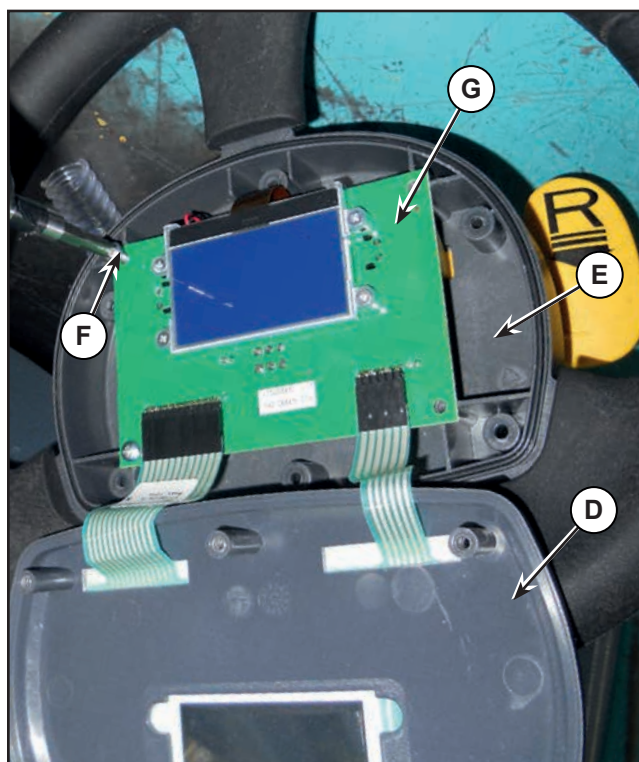


Figure 17:

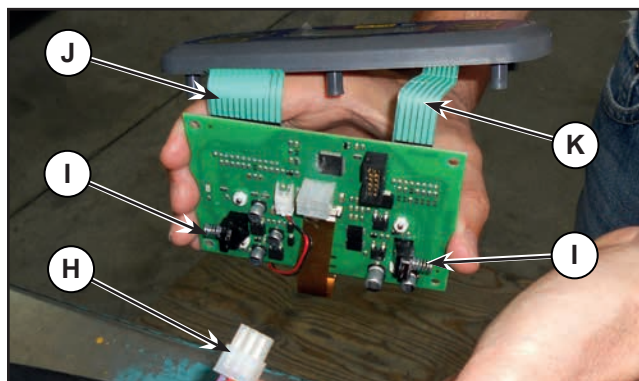


Figure 18:

### User interface controller (EB4)

1. Perform points 1 to 6 for removal of the Display controller (EB2).
2. Disconnect the flat connections (L, Figure 19) and (M) from the Display controller (EB2).
3. Carefully lift the User interface controller (N, Figure 20) and remove it from the cover (O).

### Assembly

4. Assemble the components in the reverse order of disassembly and note the following:
  - Install the Display controller and check the proper operation of springs on the microswitches for the reverse gear lever and temporary burst of power lever.
  - By carefully, install the User interface controller (EB4) on the cover, paying attention to the routing of the flat connections in the cover slots.

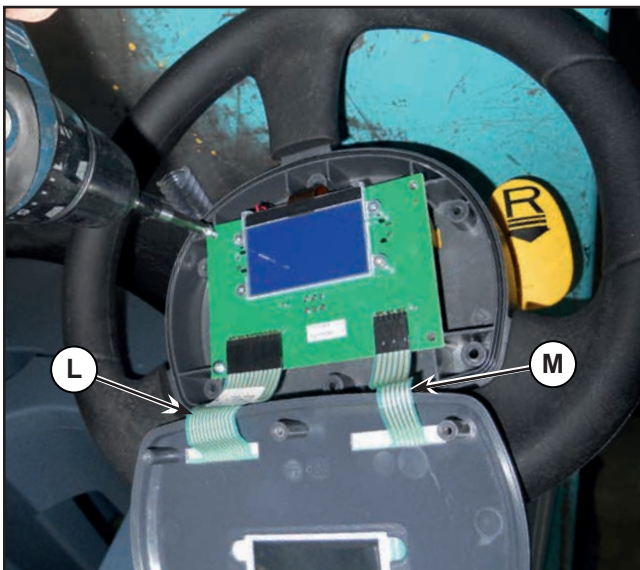


Figure 19:

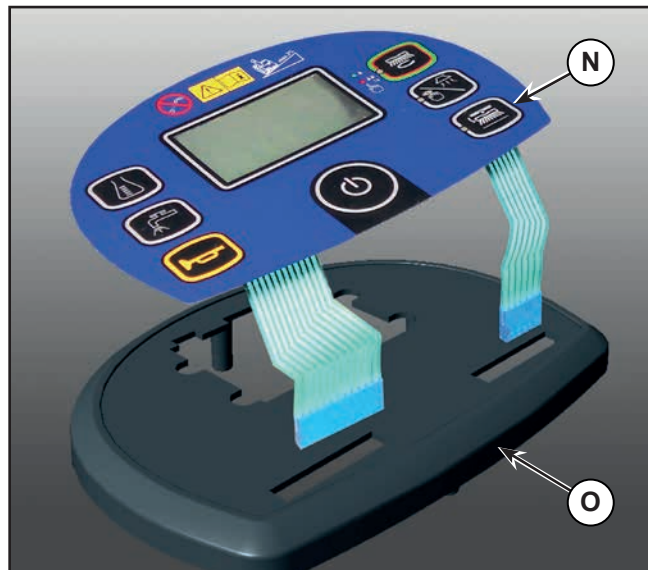
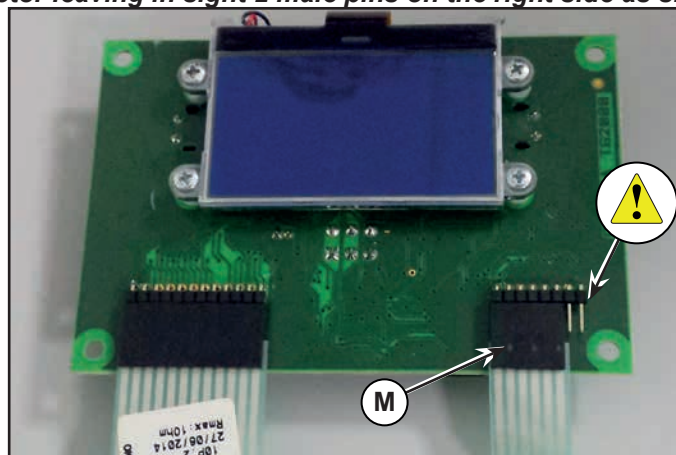


Figure 20:



**WARNING:** The first batch of Display controller (EB2) are equipped with an 8-way male pins on the right side connection (M) instead of a 6-way male pins. Pay attention and mount the connector leaving in sight 2 male pins on the right side as show in the figure:



## Specifications

### Main machine controller (EB1) Connectors

(Figure 21) Power connections (Ø6mm male RADSOK terminals - AMPHENOL SK 200800532 101 or equivalent)

Ref.	Description	Controller in/out	V ref.	I max.	Connected to
<b>B+</b>	Main machine controller power supply +	in	24V	125A	BAT+
<b>B-</b>	Main machine controller power supply -	in	24V	125A	BAT-

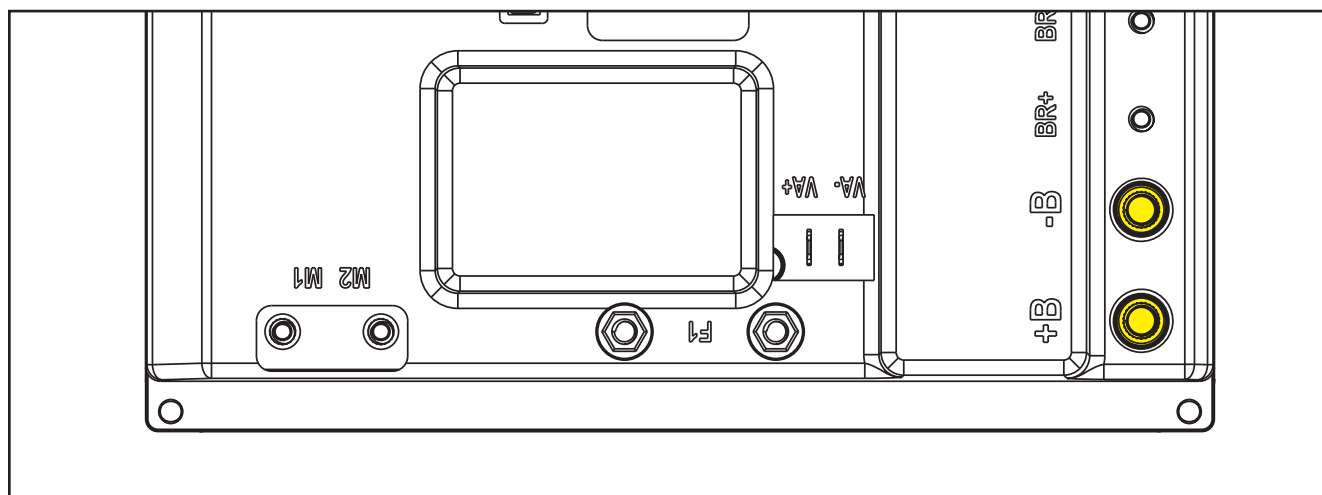


Figure 21:

(Figure 22) Drive connections (Ø3.6mm male RADSOK terminals - AMPHENOL P/N N01 036 6501 001 or equivalent)

Ref.	Description	Controller in/out	V ref.	I max.	Connected to
<b>BR+</b>	Brush motor +	out	24V	50A	M1+
<b>BR-</b>	Brush motor -	out	24V	50A	M1-

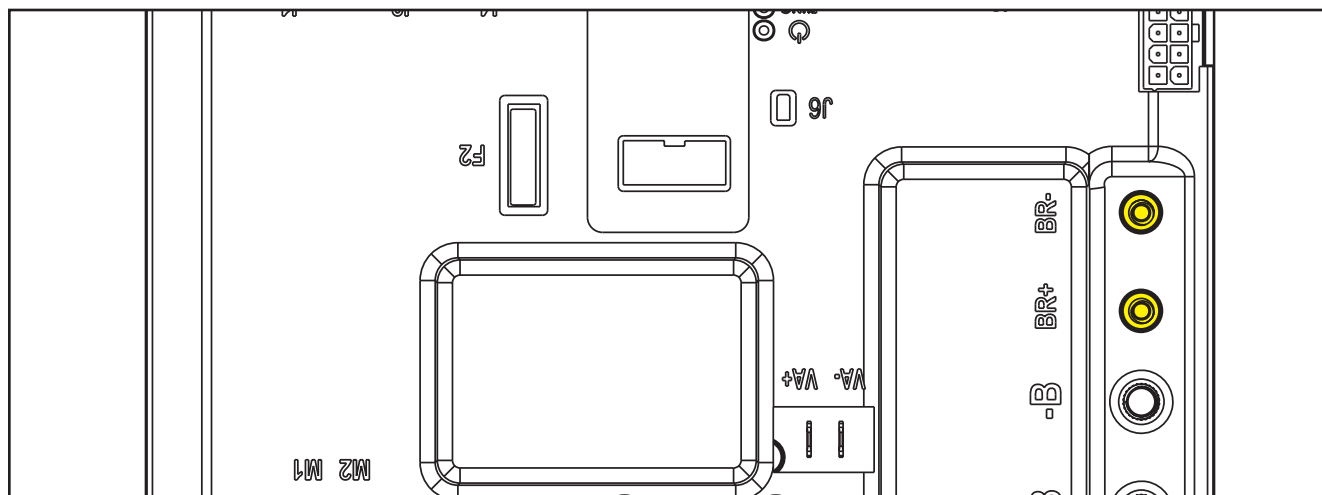


Figure 22:

(Figure 23) Drive connections (Ø3.6mm male RADSOK terminals - AMPHENOL P/N N01 036 6501 001 or equivalent)

Ref.	Description	Controller in/out	V ref.	I max.	Connected to
M1	Drive system motor +	out	0-24V	70A	M3+
M2	Drive system motor -	out	0-24V	70A	M3-

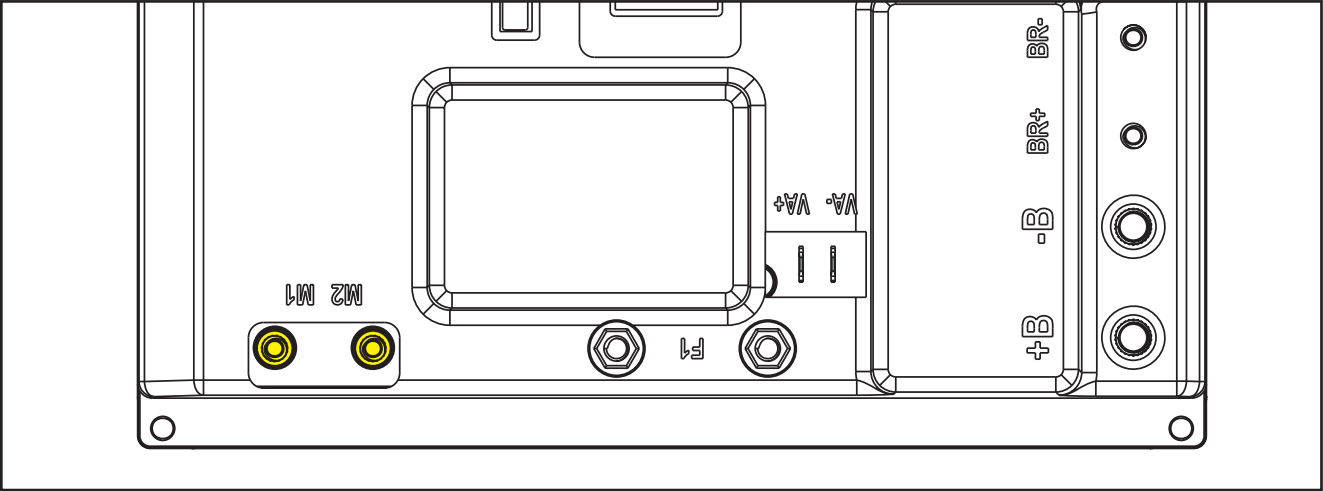


Figure 23:

(Figure 24) Vacuum connections (2-way male parallel faston connectors, 6.3x0.8 – spacing 6.5mm)

Ref.	Description	Controller in/out	V ref.	I max.	Connected to
VA+	Vacuum system power supply +	out	16-24V	30A	M2+
VA-	Vacuum system power supply -	out	0V	30A	M2-

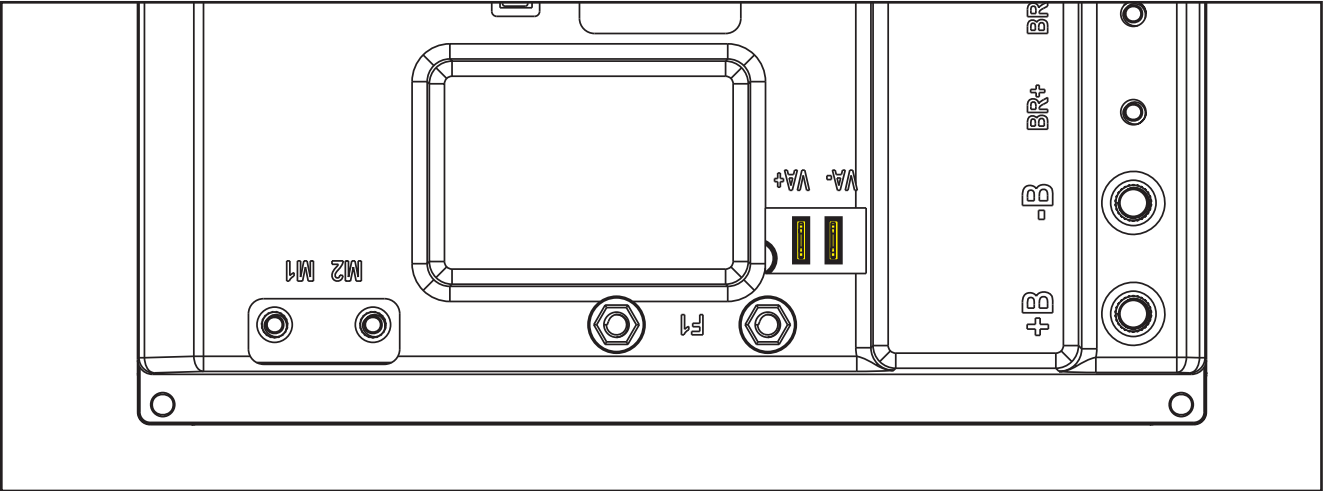
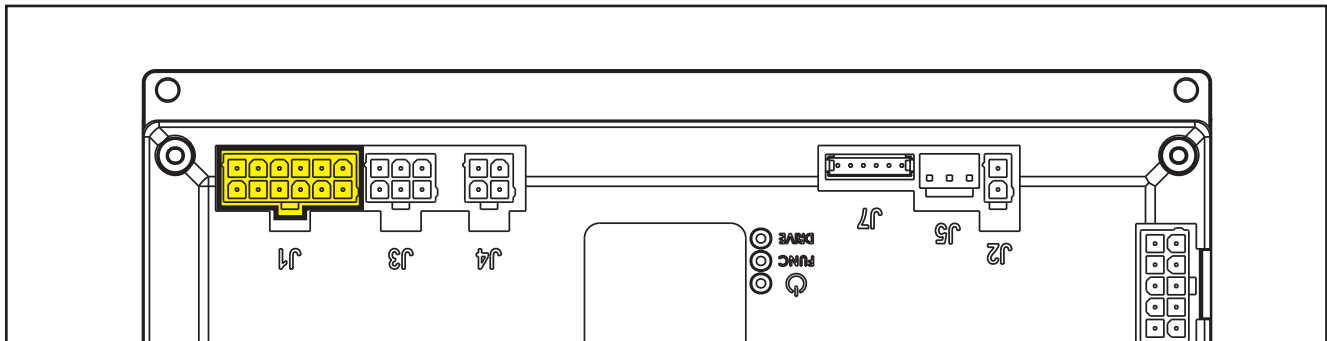


Figure 24:



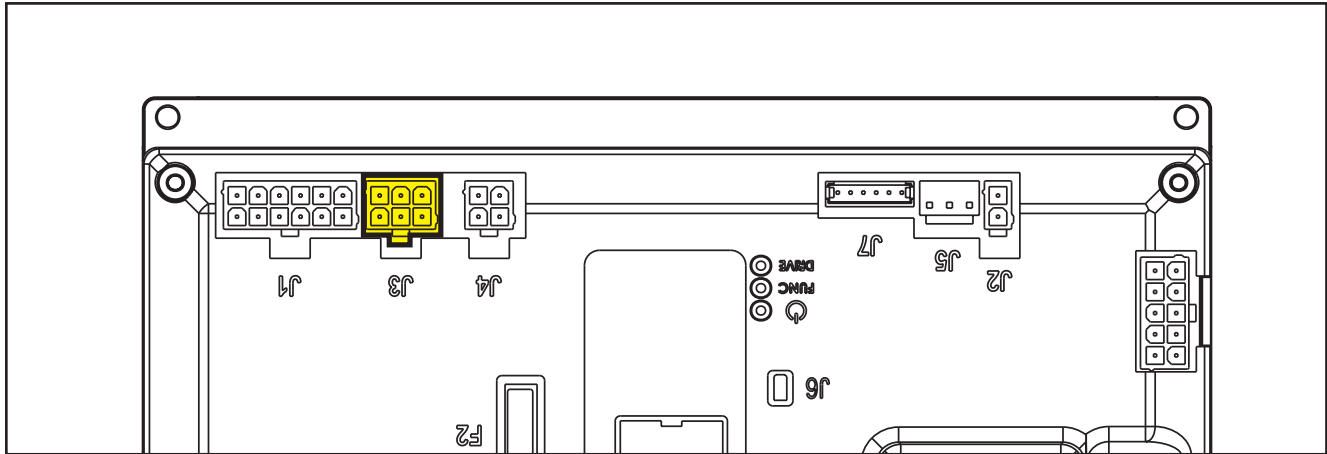
**(Figure 25) J1: MOLEX MINIFIT type, 12-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Key controller power supply +	out	24V	3A	EB3.1
2	Return from USER key	in	24V	3A	EB3.2
3	Key reader power supply circuit	out	12V	<1A	EB3.3
4	Key Identification	in	0-5V	<1A	EB3.4
5	External power supplies -	out	0V	<1A	EB2.5, EB3.5, PED.3, SW4
6	Display controller power supply +	out	24V	3A	EB2.1
7	Enabling input from Display controller	in	24V	3A	EB2.2
8	Display controller serial +	in/out	5V	<1A	EB2.3
9	Display controller serial -	in/out	0V	<1A	EB2.4
10	Pedal power supply +	out	24V	<1A	PED.1
11	Return from pedal	in	0-5V	<1A	PED.2
12	Return from steering microswitch	in	0V	<1A	SW4

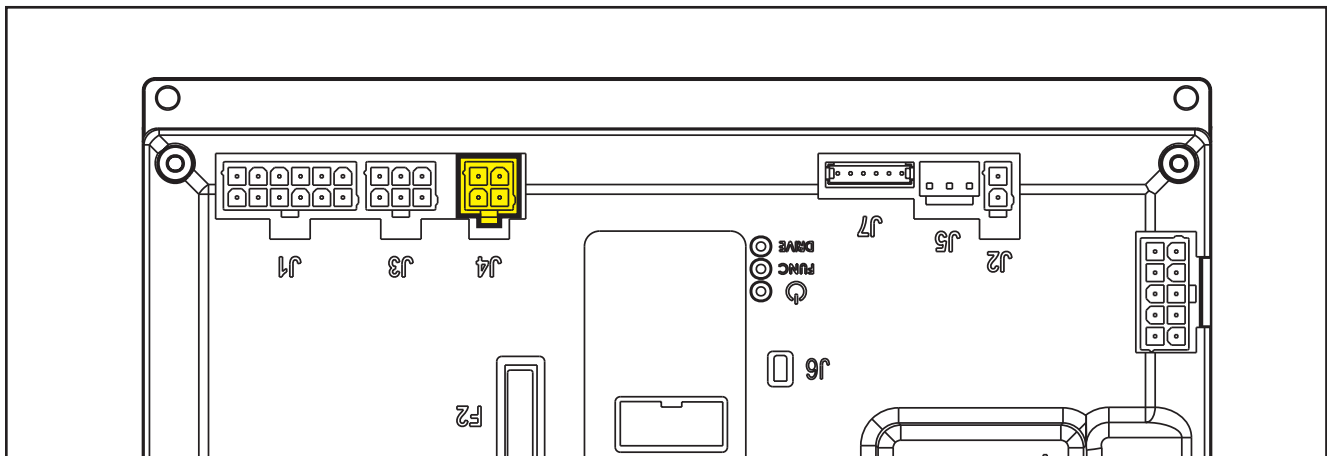


**(Figure 27) J3: MOLEX MINIFIT type, 6-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Squeegee actuator power supply +/-	out	0/24V	8A	M6
2	Driver's seat microswitch power supply	out	0V	<1A	SW3
3	Auxiliary power supply -	out	0V	1A	BE1
4	Squeegee actuator power supply -/+	out	0/24V	8A	M6
5	Return from driver's seat microswitch	In	0V	<1A	SW3
6	Auxiliary power supply +	out	24V	1A	BE1

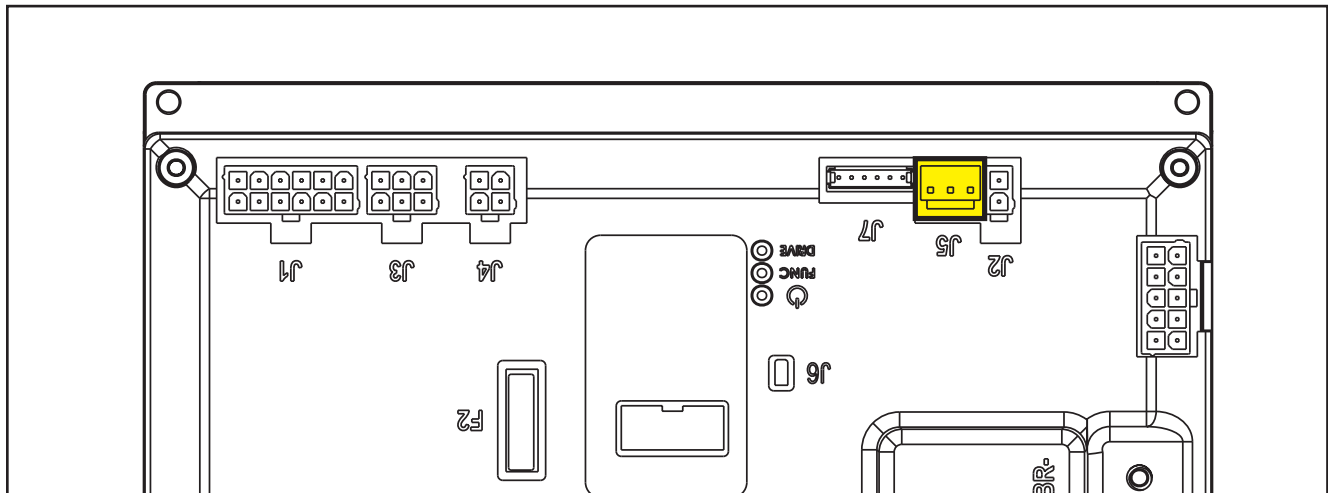
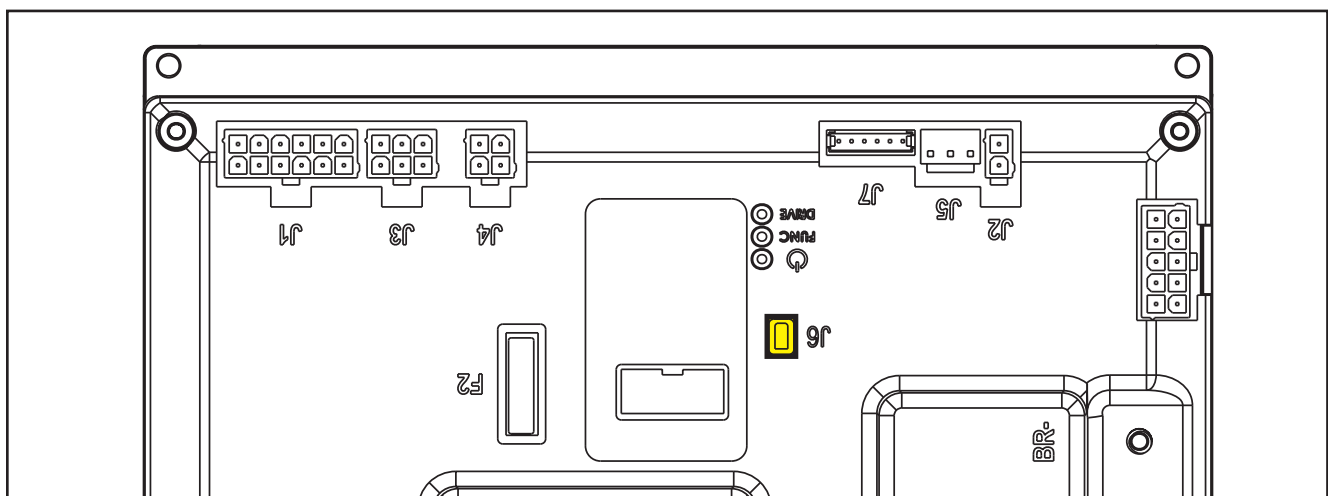
**Figure 27:****(Figure 28) J4: MOLEX MINIFIT type, 4-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Enabling from battery charger	in	24V	<1A	CH.1
2	Power supply from battery charger	in	24V	<1A	CH.2
3	Battery charger enabling power supply	out	24V	<1A	CH.3
4	Battery charger data communication	in/out	5V	<1A	CH.4

**Figure 28:**

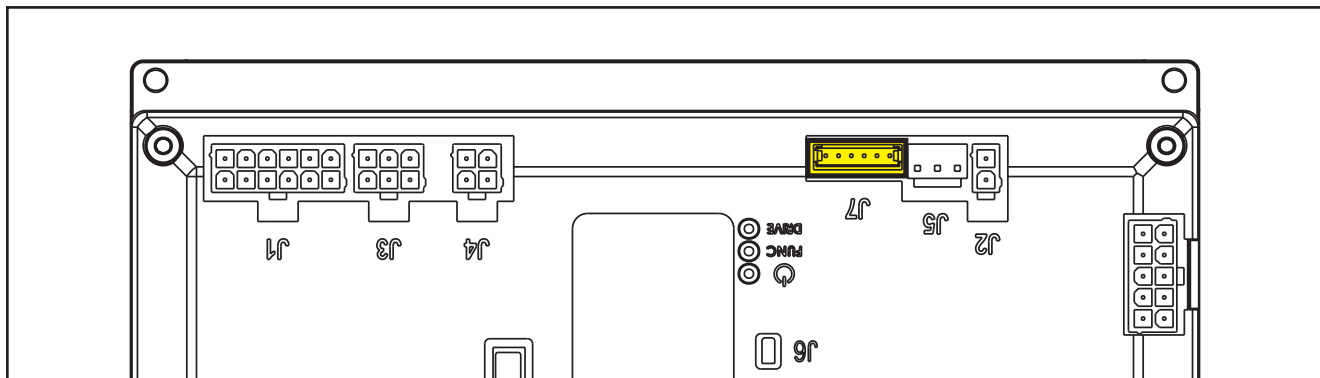
**(Figure 29) J5: JST VHR-3N type, 3-way vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Power supply for water level sensor +	out	24V	<1A	S1.1
2	Water level sensor return	in	0V	<1A	S1.2
3	Power supply for water level sensor -	out	0V	<1A	S1.3

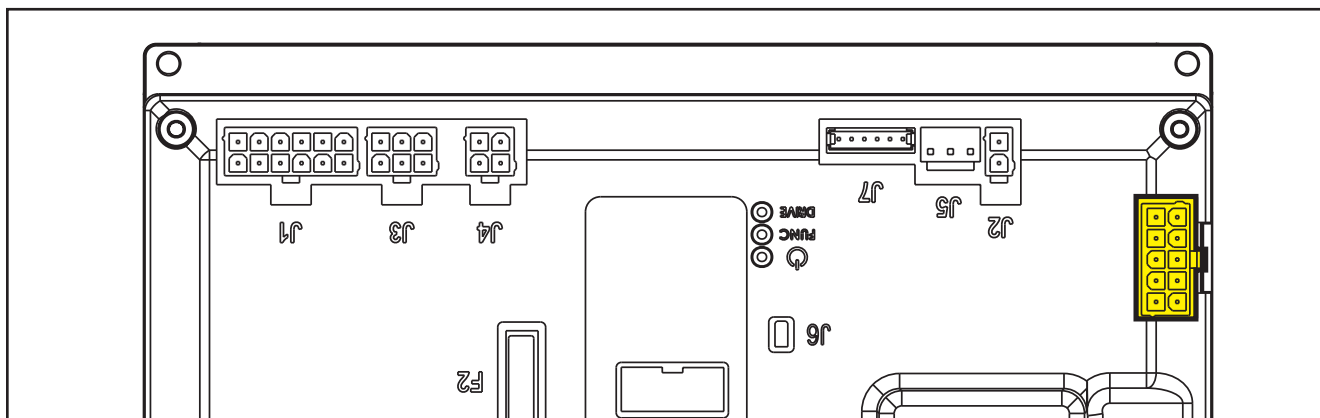
**Figure 29:****(Figure 30) J6: JUMPER, 2-ways vertical****Figure 30:**

**(Figure 31) J7: TYCO MODU II type, 6-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	+24V power supply	out	24V	<1A	TRK.RD
2	+5V power supply	out	5V	<1A	-
3	iButton input	in (out)	0V (0-5V)	<1A	TRK.YE
4	External time counter enabled	(in) out	0V (0-24V)	<1A	TRK.WH
5	Power supply -	out	0V	<1A	TRK.BU
6	Machine on signal	out	24V	<1A	TRK.BN

**Figure 31:****(Figure 32) J8: TYMOLEX MINIFIT type, 10-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Solenoid valve power supply -	out	0V	1A	EV1
2	Detergent pump power supply -	out	0V	<1A	M4
3	Electromagnetic brake output	out	0V	1A	BRK
4	Opt power supply -	out	0V	1A	USB -
5	DECK configurator return	in	0V	<1A	J4.10
6	Solenoid valve power supply +	out	24V	1A	EV1
7	Detergent pump power supply +	out	24V	<1A	M4
8	Electromagnetic brake output +	out	24V	1A	BRK
9	Opt power supply +	out	24V	1A	USB +
10	Power supply for DECK configurator	out	0V	<1A	J4.4

**Figure 32:**

Connectors of the Display Controller (EB2)

(Figure 33) J1: MOLEX MINIFIT type, 6-ways vertical					
Ref.	Description	Controller in/out	V ref.	I max.	Connected to
1	Power supply +	in	24V	3A	CFG2.J1.6
2	Machine startup enabling	out	24V	3A	CFG2.J1.7
3	Display controller serial +	in/out	5V	<1A	CFG2.J1.8
4	Display controller serial -	in/out	0V	<1A	CFG2.J1.9
5	Power supply -	in	0V	<1A	CFG2.J1.5
6	Power supply repetition -	out	0V	<1A	-

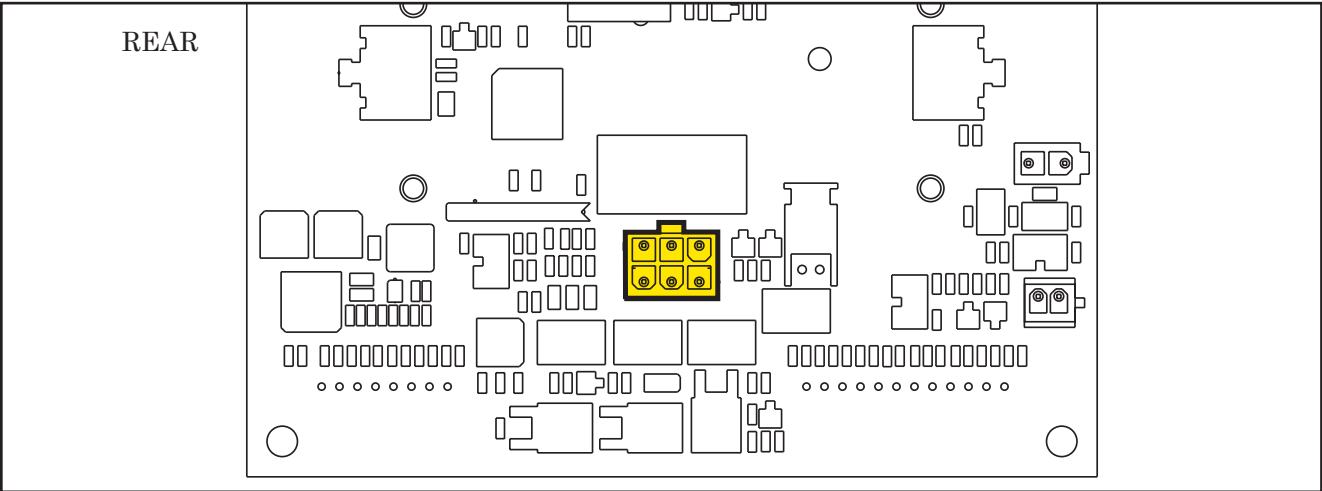


Figure 33:

(Figure 34) J2: FCI DUFLEX (2.54 pitch) 9-way, male pins					
Ref.	Description	Controller in/out	V ref.	I max.	
1	Power supply - common	out	0V	<1A	
2	HORN button (P3)	in	0V	<1A	
3	EDS button (P2)	in	0V	<1A	
4	DETERGENT MIX button (P1)	in	0V	<1A	
5	BRUSH / EXTRAPR. button (P4)	in	0V	<1A	
6	VACUUM button (P5)	in	0V	<1A	
7	BRUSH RELEASE button (P6)	in	0V	<1A	
8	ON/OFF button (P0)	in	0V	<1A	
9	REVERSE GEAR button (P7)	in	0V	<1A	
10	INCREASE SPEED button (P8)	in	0V	<1A	
11	DECREASE SPEED button (P9)	in	0V	<1A	
12	User interface controller configurator	in	0V	<1A	

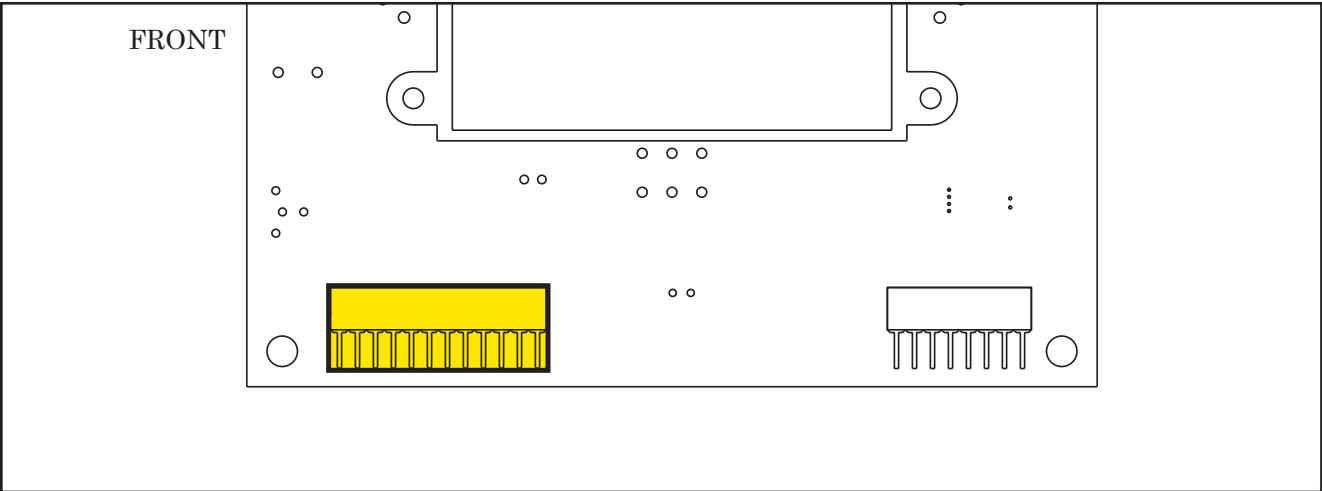


Figure 34:

(Figure 34) J3: FCI DUFLEX (2.54 pitch) 6-way, male pins					
Ref.	Description	Controller in/out	V ref.	I max.	
1	Power supply – common	out	0V	<1A	
2	BRUSH RELEASE function LED (LD3)	out	5V	<1A	
3	VACUUM function LED (LD2)	out	5V	<1A	
4	BRUSH/EXTRAPR funct. LED (red)(LD1R)	out	5V	<1A	
5	BRUSH/EXTRAPR funct. LED(green)(LD1V)	out	5V	<1A	
6	SPOT function LED (LD4)	out	5V	<1A	

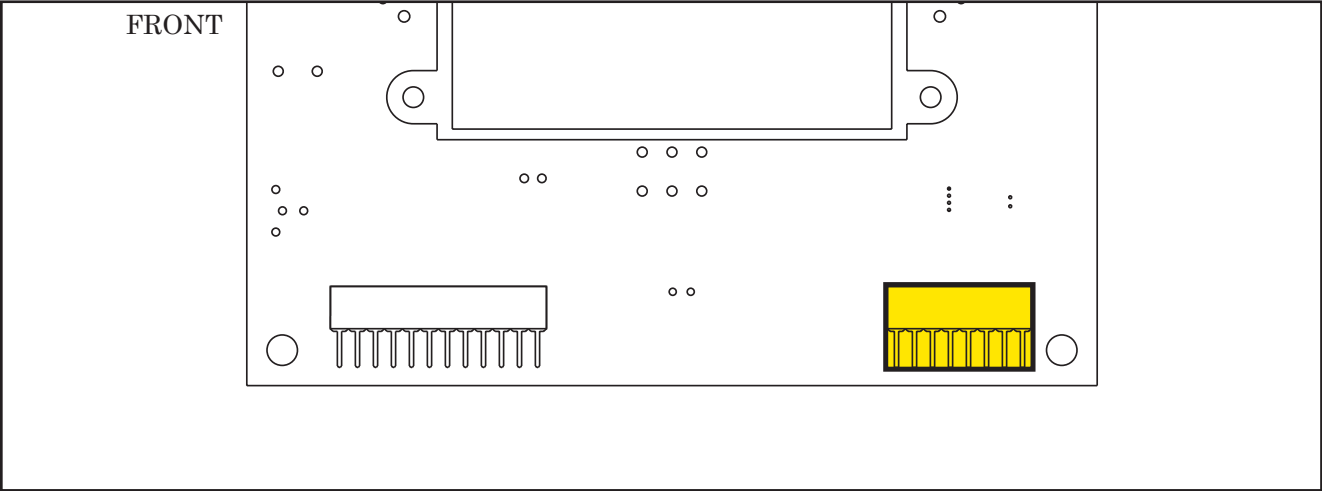


Figure 35:



## Key Controller (EB3) Connectors

(Figure 35) J1: MOLEX MINIFIT type, 6-ways vertical

Ref.	Description	Controller in/out	V ref.	I max.	
1	Power supply +, from Main machine controller	in	24V	3A	EB1.J1.1
2	Key on power to Main machine controller	out	24V	3A	EB1.J1.2
3	Key reader power supply circuit	in	5V	<1A	EB1.J1.3
4	Key Identification	out	0-5V	<1A	EB1.J1.4
5	Power supply -	in	0V	<1A	EB1.J1.5
6	Power supply repetition -	out	0V	<1A	-

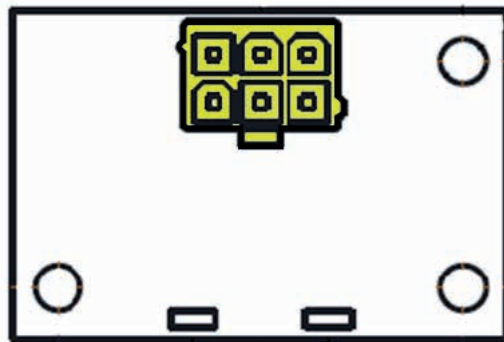


Figure 36:

# Shop Measurements

The following tables contain some “real world” shop voltage measurements to help you recognize what “normal” looks like. All voltage values were measured with the black (Negative) voltmeter lead connected to the main battery negative unless otherwise specified.

## Shop Measurements - Main machine controller (EB1)

Battery volts at battery, key on = 25.03V

### Power Supply

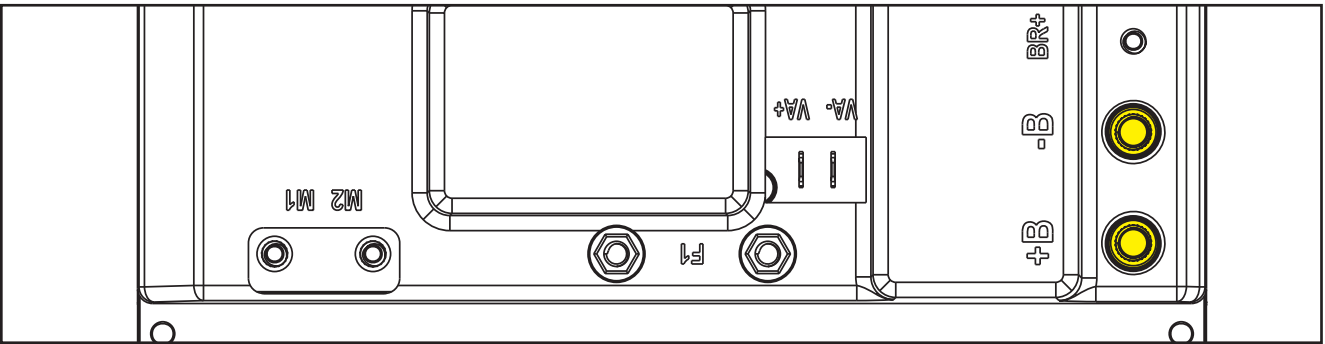


Figure 37:

PIN	Color	Description	Measured	Comments
B+	Red	Main machine controller power supply +	23.4V	Measured B+ to B-, Vac on high
B-	Black	Main machine controller power supply -	23.4V	Measured B+ to B-, Vac on high

### Brush Motor

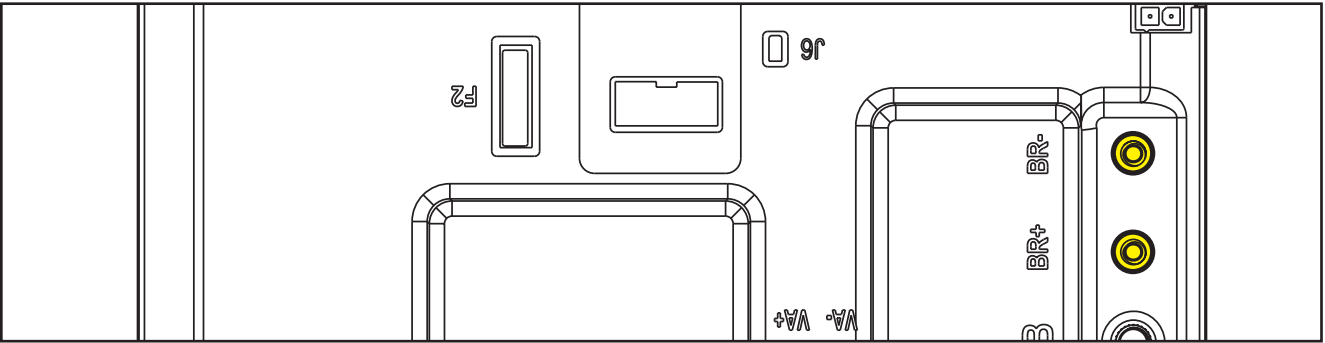


Figure 38:

PIN	Color	Description	Measured	Comments
BR+	Red	Brush motor +	23.5V	Measured to BR-, normal scrub
BR-	Blue	Brush motor -	23.5V	Measured to BR+, normal scrub

Drive System Motor

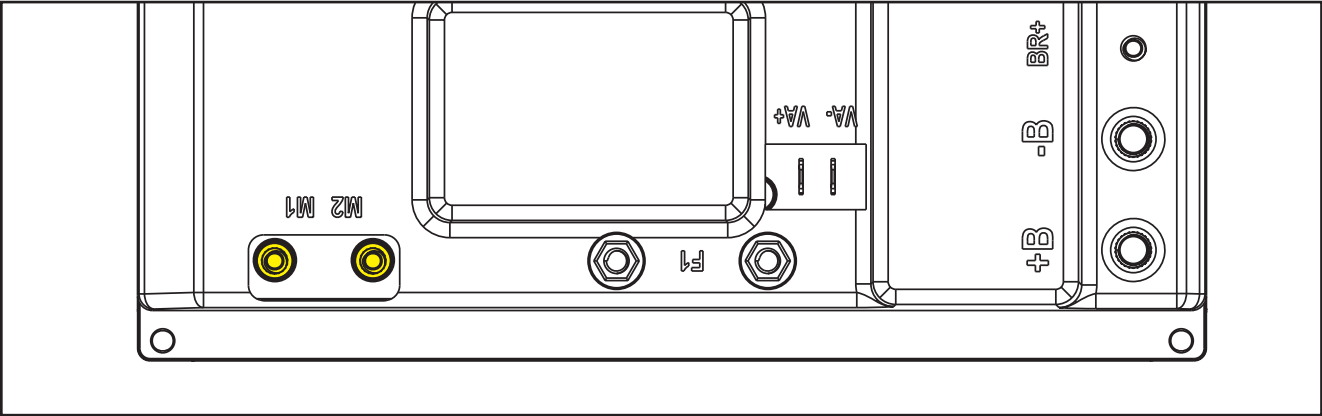


Figure 39:

Specify if with operator on board or drive motor without load (machine lifted). The values seem a little bit low.

PIN	Color	Description	Measured	Comments
M1	White	Drive system motor +	21.7V FWD	Measured M1 to M2 at Max speed
			9.7V REV	
M2	Black	Drive system motor -	21.7V FWD	Measured M1 to M2 at Max speed
			9.7V REV	

Vacuum Motor

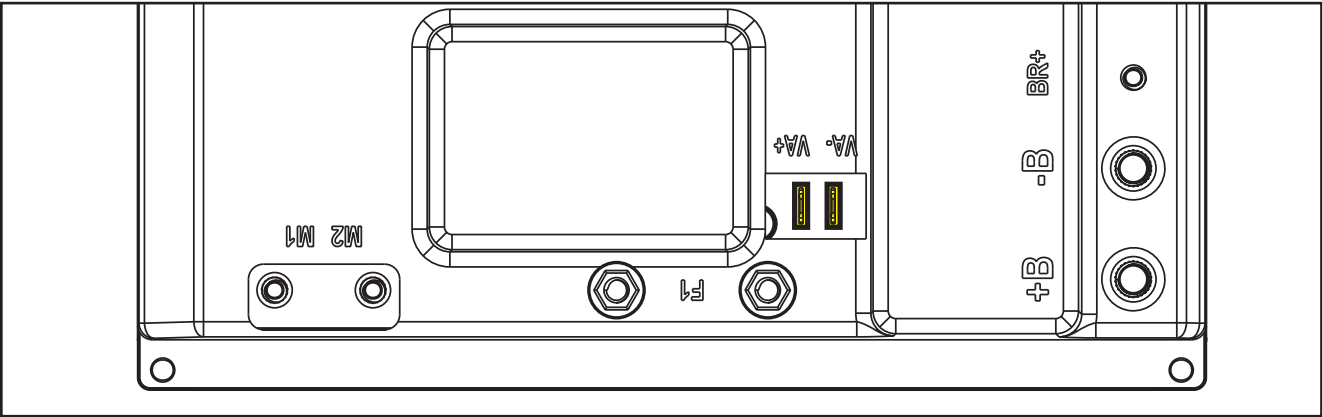


Figure 40:

What you see for voltage depends on what level has been chosen for silent Min is 16v and Max is 20 in 5 different steps.

PIN	Color	Description	Measured	Comments
VA+	Red	Vacuum system power supply +	23.2V (Normal Vac)	Measured VA+ to VA- (Silence parameter level 1)
			15.5V (Quiet Mode)	
VA-	Blue	Vacuum system power supply -	23.2V (Normal Vac)	Measured VA+ to VA- (Silence parameter level 1)
			15.5V (Quiet Mode)	

## J1 - 12 Ways

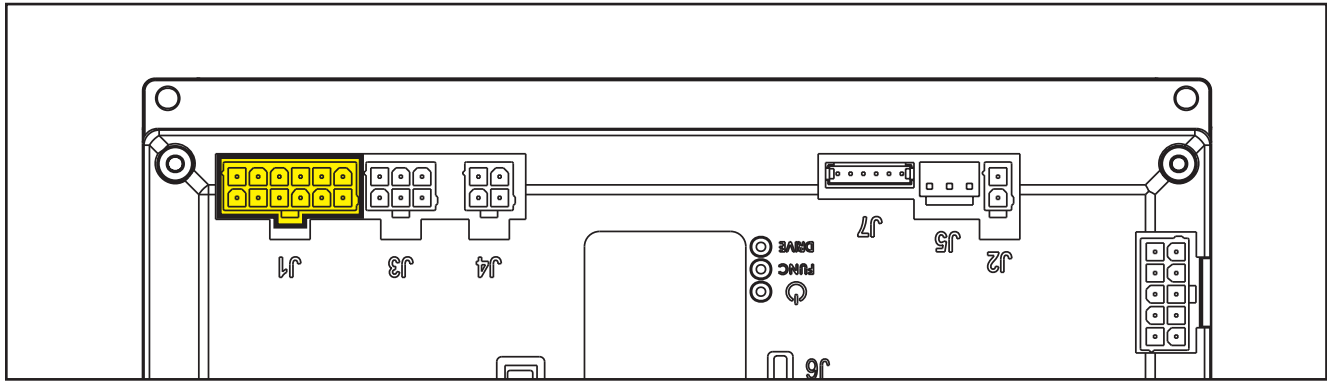
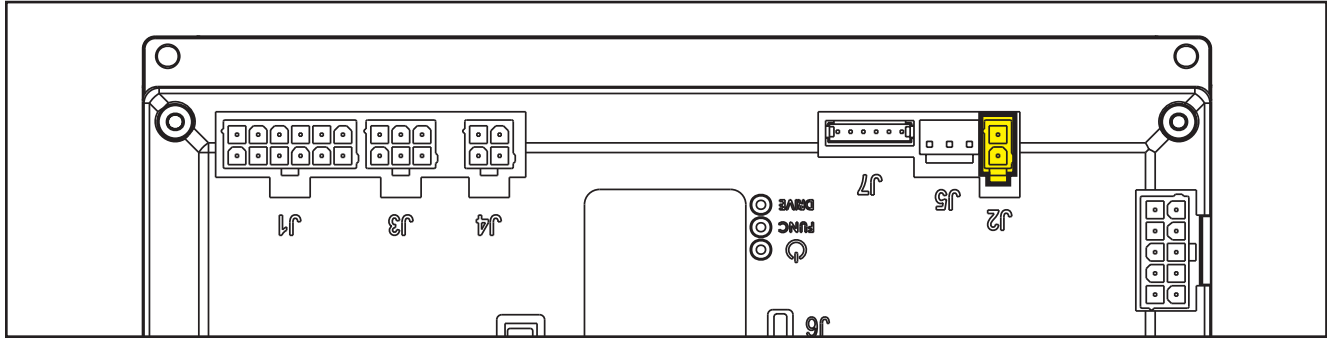
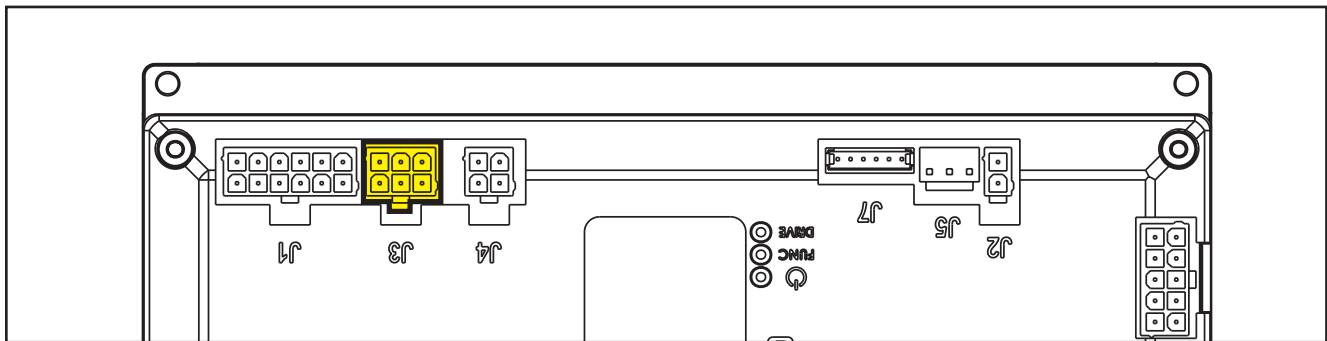


Figure 41:

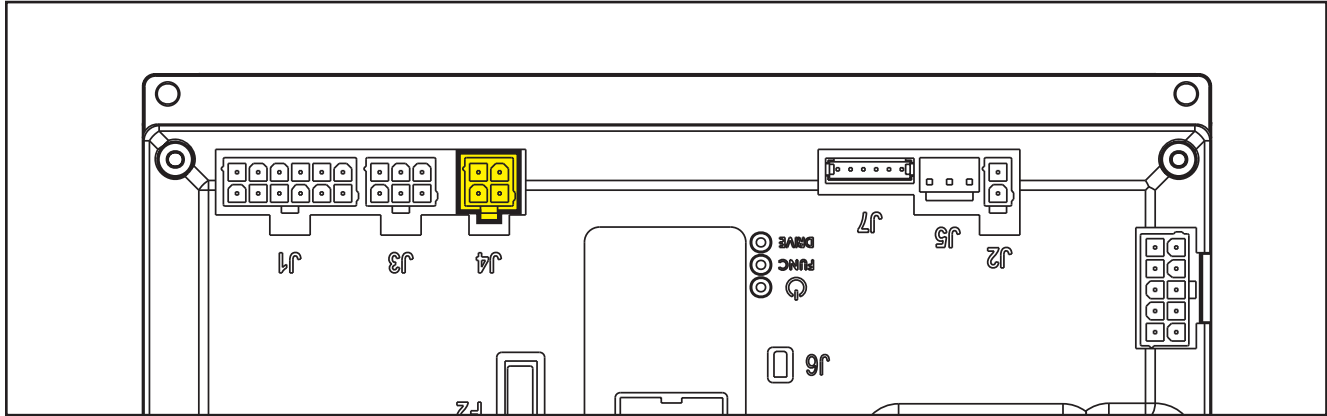
PIN	Color	Circuit Description	Measured	Comments
1	Red	Key controller power supply +	24.4V	Off or On
2	Orange	Return from USER key	0.02V	Key not in slot
			23.7V	With either gray or yellow key in slot
3	Or/Blk	Key reader power supply circuit	8.65V	With either gray or yellow key in slot
4	Wh/Blk	Key Identification	0V	Key not in slot
			1.45V	Gray Operator Key
			1.21V	Yellow Super User Key
5	Black	External power supplies -	0.03V	Vac On
6	White	Display controller power supply +	23.1V	Key In (all condition)
7	Brown	Enabling input from Display controller	0V	Power Off (Timed out)
			22.7V	Power On
8	Green	Display controller serial +	4.5V	
9	Yellow	Display controller serial -	4.0V	
10	Violet	Pedal power supply +	23.7V	
11	Vi/Blk	Return from pedal	0.01V	Pedal at rest
			4.82V	Pedal pressed full forward
12	Blue	Return from steering microswitch	4.98V	Straight ahead (switch pressed)
			0.003V	Sharp turn (Switch released)

**J2 - 2 Ways****Figure 42:**

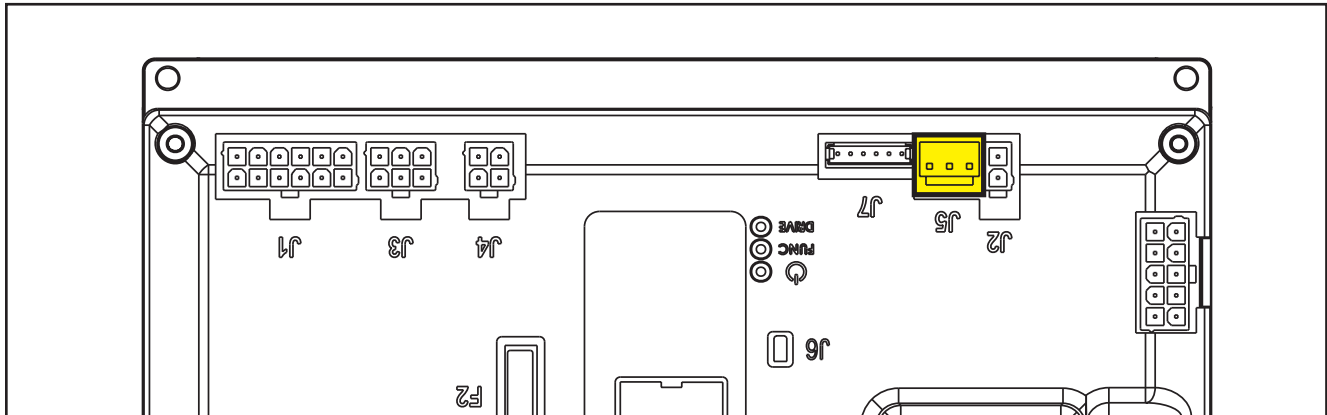
PIN	Color	Circuit Description	Measured	Comments
1	Black 2	Deck actuator power supply +/-	24.4V	At rest
			0.04V	Extending (deck down)
			24.3v	Retracting (deck up)
2	Black 1	Deck actuator power supply -/+	24.4V	At rest
			23.7V	Extending (deck down)
			0.07V	Retracting (deck up)

**J3 - 6 Ways****Figure 43:**

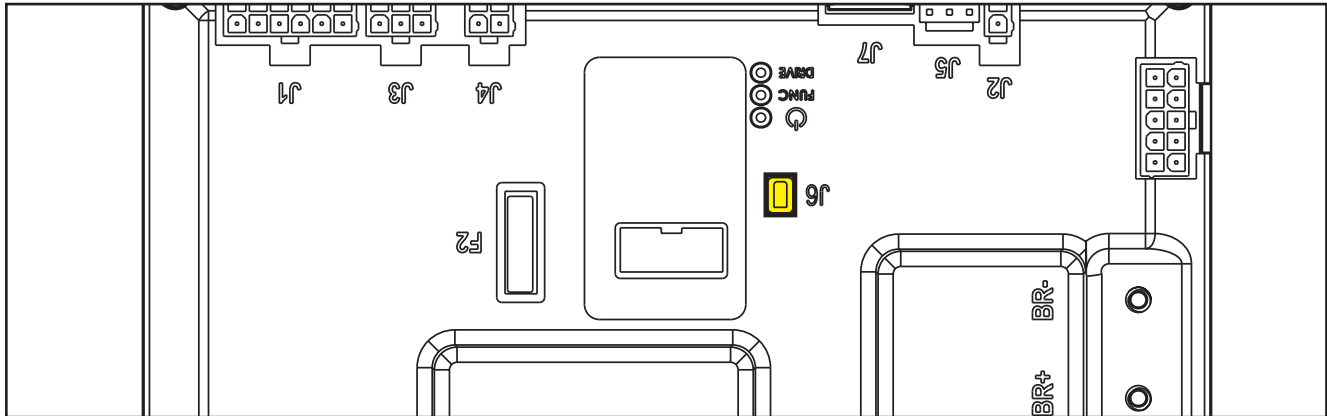
PIN	Color	Circuit Description	Measured	Comments
1	Br/Blk	Squeegee actuator power supply +/-	23V	At rest
			23.7V	Extending (Squeegee down)
			0.07V	Retracting (Squeegee up)
2	Or/Blk	Driver's seat microswitch power supply	0.02V	On or off seat
3	Wh/Blk	Auxiliary power supply - Beacon	0V	
4	Bl/Blk	Squeegee actuator power supply -/+	0V	At rest
			0.08V	Extending (Squeegee down)
			23.9V	Retracting (Squeegee up)
5	Or/Blk	Return from driver's seat microswitch	4.98V	Off seat
			0.003V	On seat
6	White	Auxiliary power supply + Beacon	24.39V	

**J4 - 4 Ways****Figure 44:**

PIN	Color	Circuit Description	Measured	Comments
1	White	Enabling from battery charger	24.4V	Not Charging
			0.013V	Charging
2	Yellow	Power supply from battery charger	0.032V	Not Charging
			24.4V	Charging
3	Brown	Battery charger enabling power supply	24.4V	Not Charging
			26V	Charging
4	Green	Battery charger data communication	0.01V	Not Charging
			4.59V	Charging

**J5 - 3 Ways****Figure 45:**

PIN	Color	Circuit Description	Measured	Comments
1	Brown	Power supply for water level sensor +	21.6V	
2	Black	Water level sensor return	4.9V	< 1/2 solution tank level
			0.03V	> 1/2 solution tank level
3	Blue	Power supply for water level sensor -	0.001V	

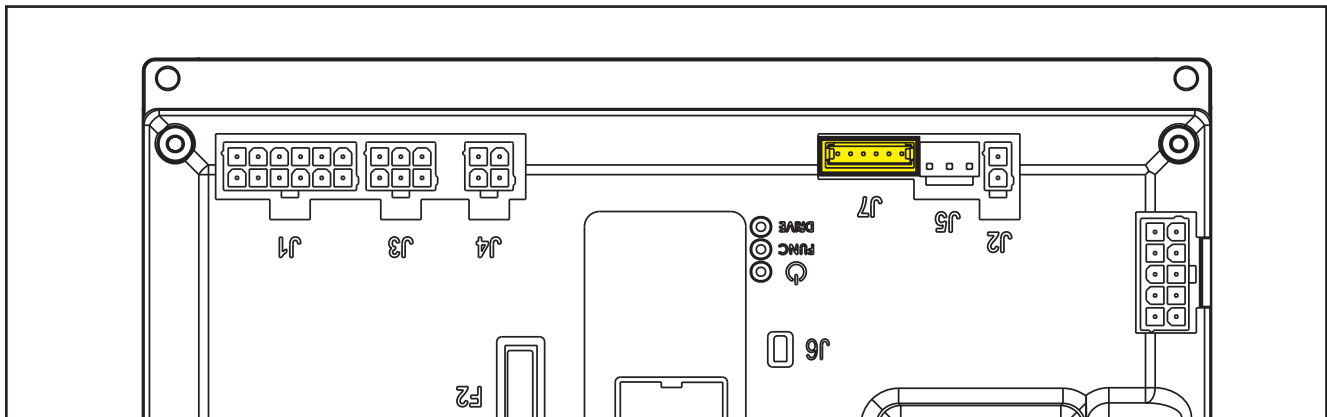
**J6****Figure 46:**

Two way vertical jumper.

- What is this for? The J6 Jumper is used to configure the Main machine controller for the EcoFlex option.
- What does it mean if it is jumped? The Main machine controller is set for no EcoFlex
- What does it mean if it is open? The Main machine controller is set for EcoFlex
- Is there a measurable voltage on either of the pins when not jumped? Yes. 4.98v on pin near the LEDS on the board.

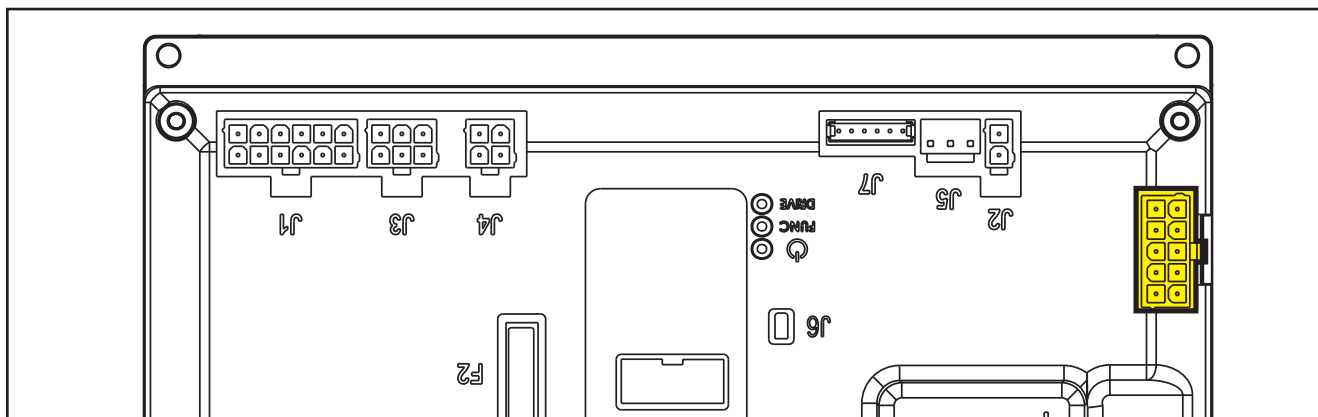
**J7 - 6 Ways**

Measured machine did not have a wiring connector. Measurements were taken at each pin on the board.

**Figure 47:**

PIN	Color	Circuit Description	Measured	Comments
1	Red	+24V power supply	24.6V	
2	-	+5V power supply	5.00V	
3	Yellow	iButton input	4.98V	
4	Blue	External time counter enabled	24.6V	
5	White	Power supply -	0.001V	
6	Brown	Machine on signal	23.68V	



**J8 - 10 Ways****Figure 48:**

PIN	Color	Circuit Description	Measured	Comments
1	Blue	Solenoid valve power supply -	24.2V	When off
			0.08v	When on (momentary)
2	Black	Detergent pump power supply -	24.2V	When off
3	Wh/Blk	Electromagnetic brake output	24.1V	Not energized (stationary)
			0.7V	Energized (moving)
4	Black	Opt power supply -		No wire
5	Green	DECK configurator return	0V	Loop not cut
6	Brown	Solenoid valve power supply +	24.2V	
7	Grey	Detergent pump power supply +	24.2V	
8	White	Electromagnetic brake output +	24.2V	
9	Red	Opt power supply +		No wire
10	Green	Power supply for DECK configurator	0V	Loop not cut

Shop Measurements - Display Controller (EB2)

Measure and record the voltage at each of the Display controller pins. Always use battery negative as your reference point for your black voltmeter lead.

J1 - 6 Ways

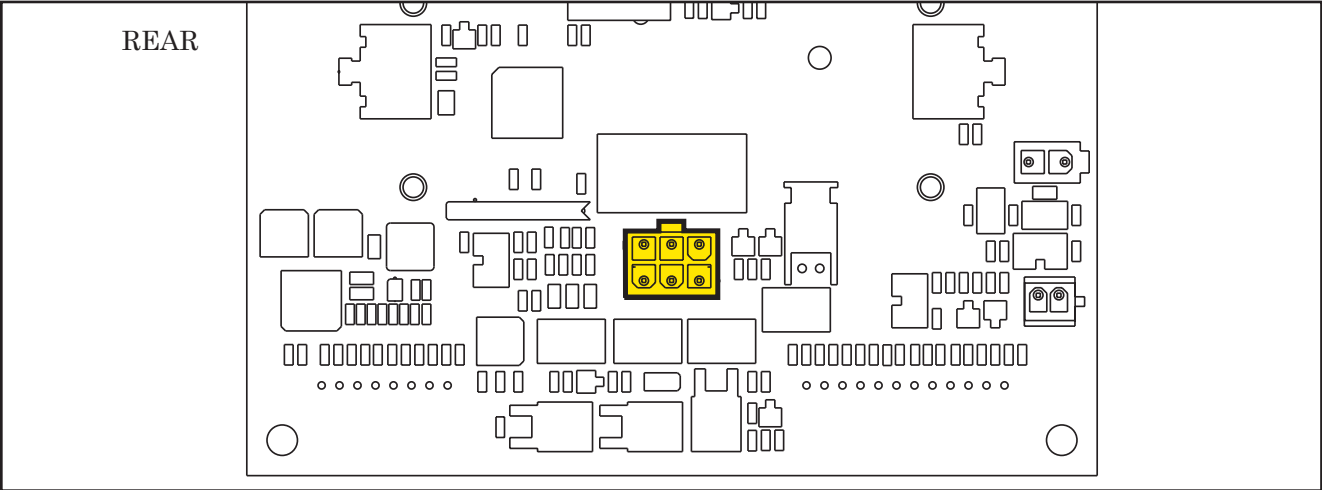
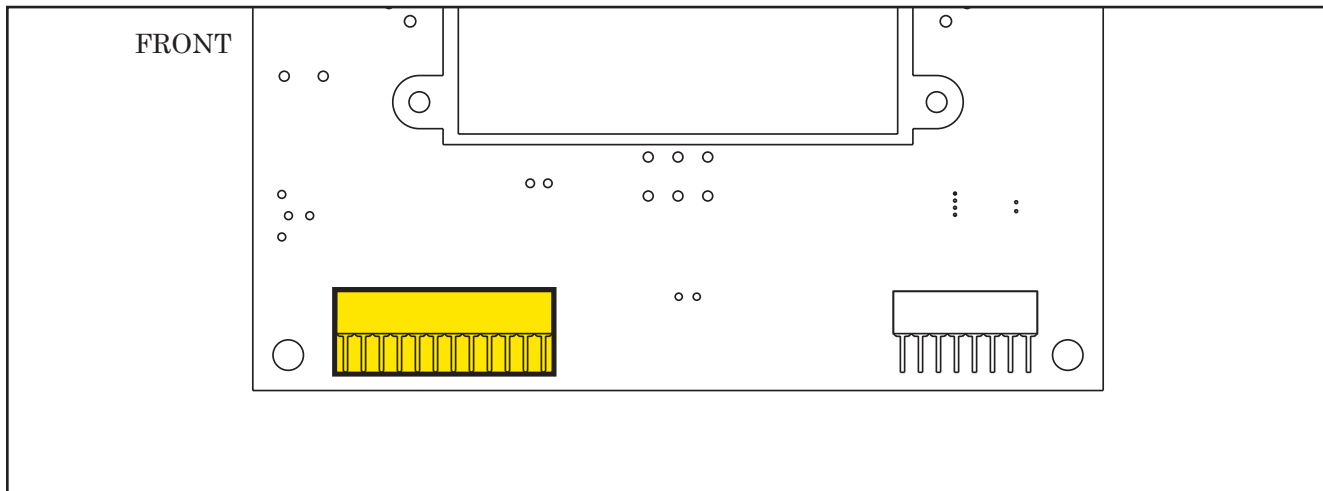


Figure 49:

PIN	Color	Circuit Description	Measured	Comments
1	White	Power supply +	23.1V	Key In (all condition)
2	Brown	Machine startup enabling	0V	Power Off (Timed out)
			22.7V	Power On
3	Green	Display controller serial +	4.5V	
4	Yellow	Display controller serial -	4.0V	
5	Grey	Power supply -	0.03V	Vac On
6		Power supply repetition -		No wire

**J2 12 way ribbon connector****Figure 50:**

PIN	Color	Circuit Description	Measured	Comments
1		Power supply - common	0.007V	
2		HORN button (P3)	3.1V	Not pressed
			0.03V	Pressed
3		EDS button (P2) Solution Button	3.1V	Not pressed
			0.03V	Pressed
4		DETERGENT MIX button (P1)	3.1V	Not pressed
			0.1V	Pressed
5		BRUSH / EXTRAPR. button (P4)	3.1V	Not pressed
			0.07V	Pressed
6		VACUUM button (P5)	3.1V	Not pressed
			0.06V	Pressed
7		BRUSH RELEASE button (P6)	3.1V	Not pressed
			0.04V	Pressed
8		ON/OFF button (P0)	22.1V	Not pressed
			0.02V	Pressed
9			3.1V	
10			3.1V	
11		REVERSE GEAR button (P7) (Blue models only)	3.1V	Not pressed
			0.06V	Pressed
12		User interface controller configurator	3.1V	Gray model
			0.01V	Blue model

Shop Measurements - Key controller (EB3)

J3 6 way ribbon connector

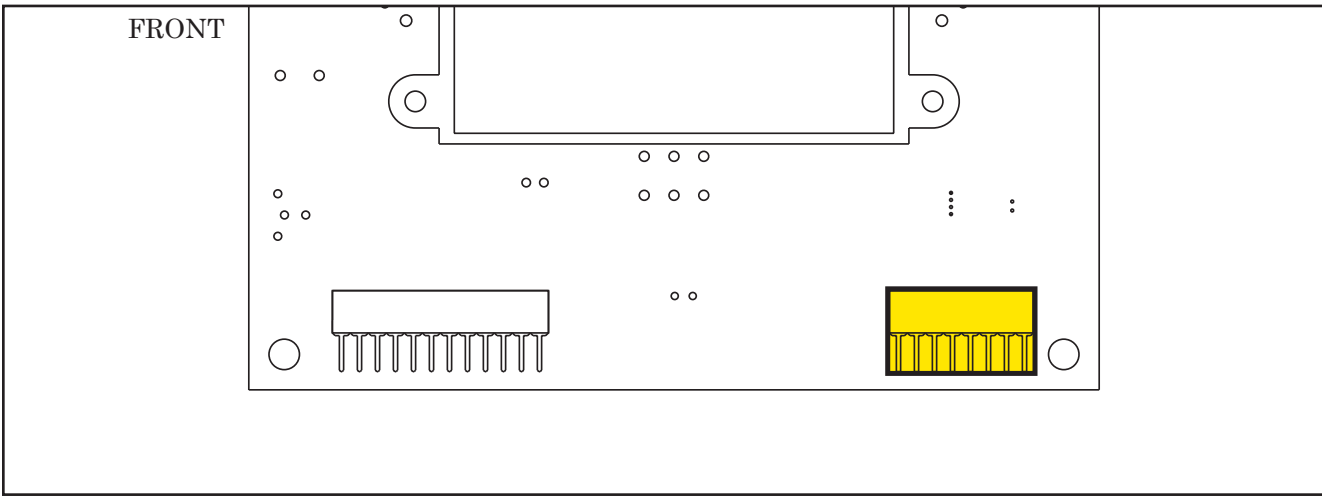


Figure 51:

PIN	Color	Circuit Description	Measured	Comments
1		Power supply – common	0.007V	
2		BRUSH RELEASE function LED (LD3)	0.01V	Off
			0.9V	When flashing red
3		VACUUM function LED (LD2)	0.01V	Off
			2.0V	Steady green
4		BRUSH / EXTRAPR funct. LED (red) (LD1R)	0.01V	Off
			2.0V	Steady red
5		BRUSH / EXTRAPR funct. LED (green) (LD1V)	0.01V	Off
6		SPOT function LED (LD4)	2.0V	Steady green

J1 - 6 Way

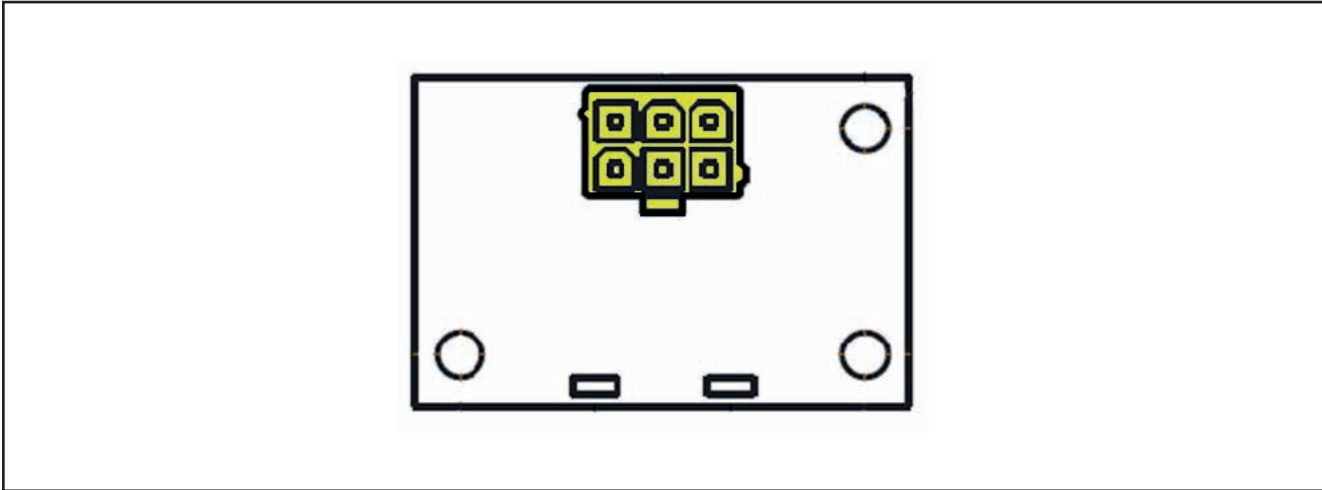


Figure 52:

PIN	Color	Circuit Description	Measured	Comments
1	Red	Power supply +, from Main machine controller	24.2V	Even with machine shut off
2	Orange	Key on power to Main machine controller	0.02V	No Key
			23.6V	Either Gray or Yellow Key in slot
3	Or/Blk	Key reader power supply circuit	8.6V	
4	Wh/Blk	Key Identification	1.45V	Gray Operator Key
			1.21V	Yellow Super User Key
5	Black	Power supply -	0.003V	
6		Power supply repetition -		No wire present
6		SPOT function LED (LD4)	2.0V	Steady green

## 05 - Control System, Magnetic Smart Key

**Product Nr. List: 9087412020, 9087411020, 9087410020**

### Functional Description

The architecture of the electronic control system for the machine's electrical components is composed of a Main machine controller (EB1) and a Display controller (EB2), in turn connected to a User interface controller (EB4) which represents the main user interface.

The Main machine controller (EB1) manages all components and drives the following components directly:

- Brush motor (M1)
- Vacuum system motor (M2)
- Drive system motor (M3)
- Detergent pump (M4)
- Deck actuator (M5)
- Squeegee actuator (M6)
- Solution flow solenoid valve (EV1)
- Electromagnetic brake (BRK)

The horn and the beep reverse is an integral part of the Main machine controller (EB1).

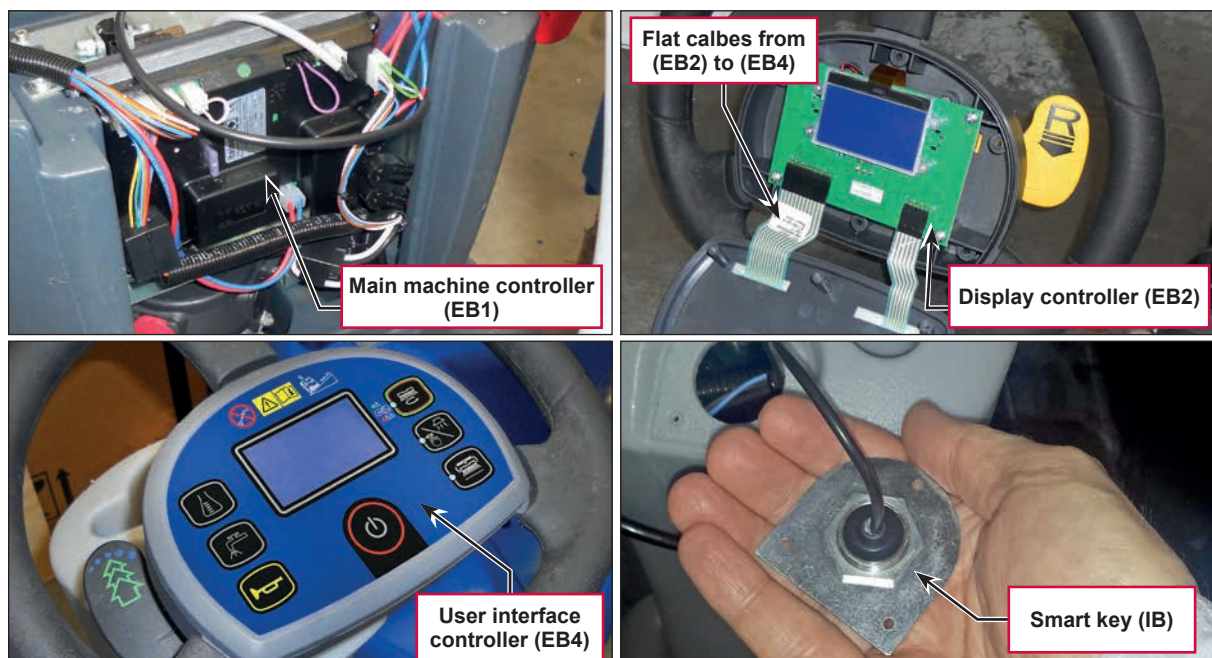
The Display controller (EB2) serves mainly as an aggregator for all input signals (buttons) and outputs (LEDs) from the User interface controller (EB4), which it is connected to via 2 flat cables.

In Display controller (EB2) are integrated also one microswitch for the reverse gear lever and one microswitch for the EcoFlex - temporary burst of power lever.

The Magnetic key reader (IB) is connected to the Display controller (EB2) through the machine harness. The display controller (EB2) check the presence of the Magnetic smart key and drive the switch on/off of the system accordingly.

The Display controller (EB2) sends all the input signals from the User interface controller (EB4) to the Main machine controller (EB1) using 2-wire 2-wire serial communications protocol.

The system is completed by the on-board battery charger (see the Electrical System chapter) which also uses a proprietary serial protocol to communicate with the Main machine controller (EB1), in order to display its operating status (charging phase) to the operator on the LCD display.



## Wiring Diagram

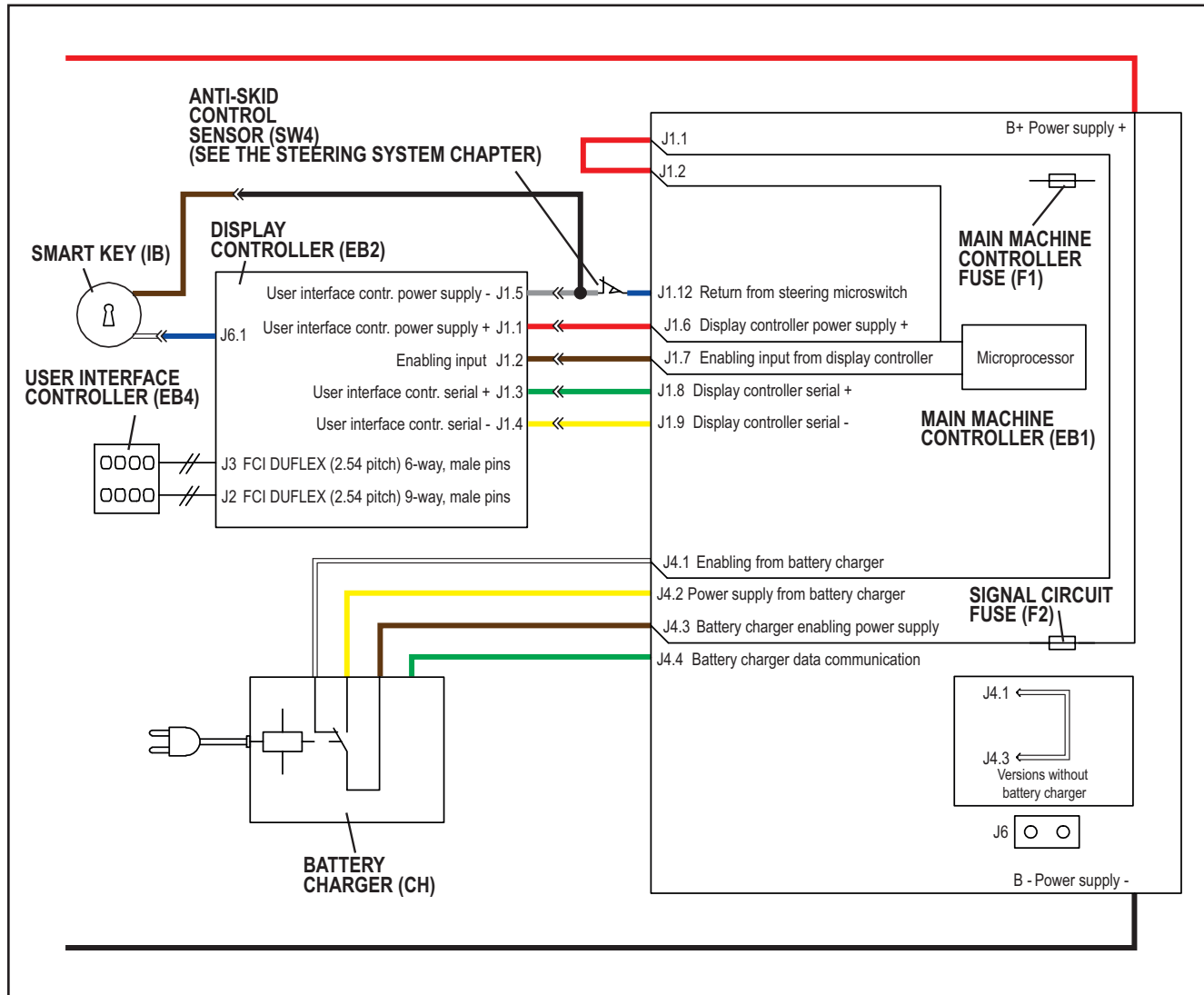


Figure 1:



## Component Locations

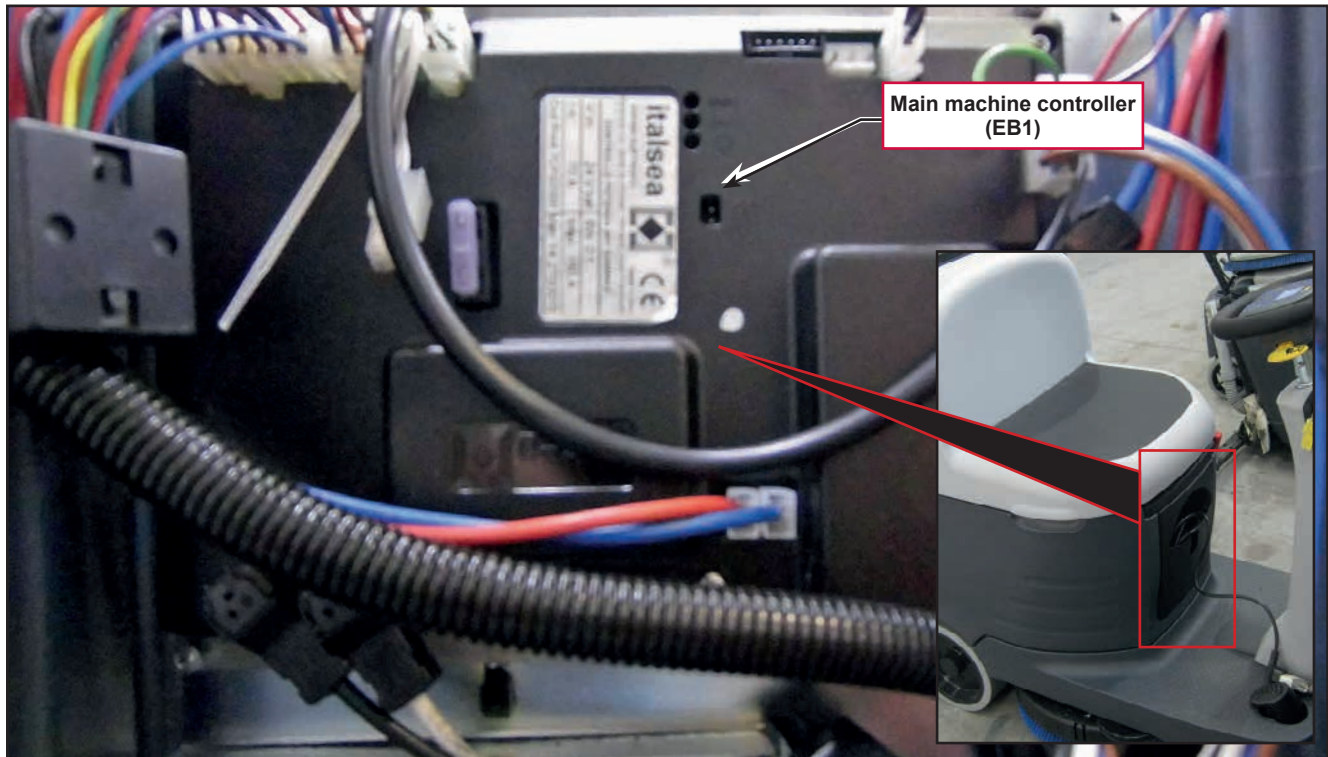


Figure 2:



Figure 3:

## Troubleshooting

### Main machine controller (EB1) Alarm Codes

The Main machine controller indicates a series of alarms in case of malfunction of one or more systems, and in case of abnormal conditions detected in the input signals.

The alarms are shown on the display in the following format: ALARM <XX> <DESCRIPTION> (Figure 4).



Figure 4:

In case the display is malfunctioning, the alarms are also repeated by the yellow and red diagnostic LEDs (Figure 5) on the Main machine controller (EB1), as indicated in the following tables.

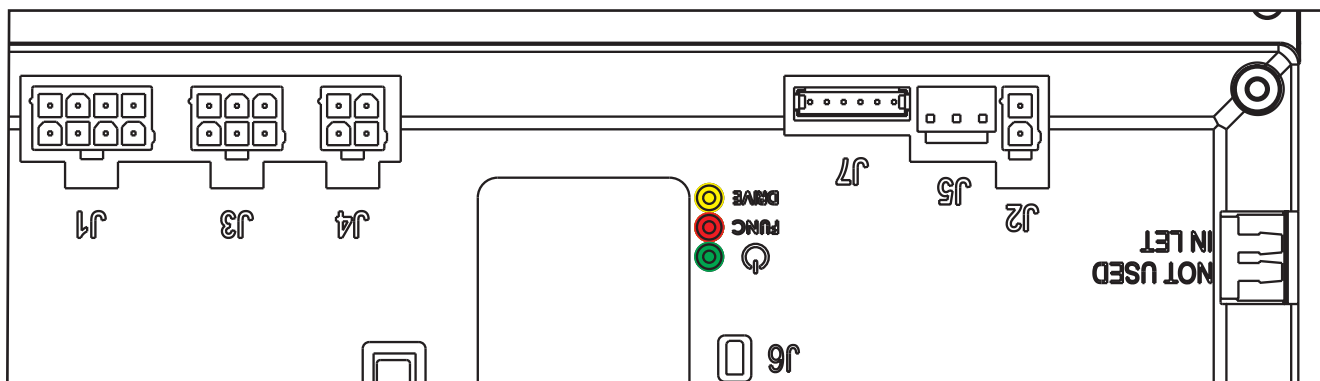


Figure 5:

General alarms					
Alarm on Main machine controller - FLASHING YELLOW + RED LEDS					
Alarm code	No. Flashes	Meaning	Condition	Effect	Service Suggestions
Description					
G2	2	EEPROM error	EEPROM error	Function block + Default setting reset	If the machine continues to function after G2 has been displayed, this may have been caused by a significant external electromagnetic disturbance.  1. Check that the settings and parameters (see page 28) are correct (they may have returned to their defaults). If the error persists, the Main machine controller must be replaced.
EEPROM ERROR					

## General alarms

### Alarm on Main machine controller - FLASHING YELLOW + RED LEDS

Alarm code ----- Description	No. Flashes	Meaning	Condition	Effect	Service Suggestions
<b>G3</b> ----- <b>MAIN FUSE FAILURE</b>	3	Blown F1 fuse.	Blown F1 fuse.	Function block.	F1 is a safety fuse primarily included to prevent a short circuit or serious damage to the Main machine controller causing currents such as to melt cables and/or cause smoke or fire. If F1 has blown, this is usually indicative of serious damage to the Main machine controller.  1. Removing the cover should allow you to understand the extent of the damage, but the solution in any case should be to replace the Main machine controller. 2. Try replacing fuse F1 only if there is no clear damage to the Main machine controller and wiring. 3. Ensure you tighten the fuse contacts correctly.
			Broken battery.		It could happen also if a battery is broken: Check the battery voltage under load.
<b>G4</b> ----- <b>BATTERY LOW VOLTAGE</b>	4	Undervoltage.	The battery voltage remains below 18.4V for over 10 seconds (for WET CELL batteries, 19.6V for GEL-AGM batteries).	Function block.	1. Check the battery voltage under no-load conditions and under load. Replace the faulty battery/batteries if necessary. 2. Recharge the batteries by performing a complete charging cycle.
<b>G5</b> ----- <b>BATTERY OVERVOLTAGE</b>	5	Excessive battery voltage.	Battery voltage over 32V.	Function block.	Check the voltage of the installed batteries and that the terminals are correctly tightened.
<b>G6</b> ----- <b>HARDWARE FAILURE</b>	6	Serial communication error with User interface controller.	No signal or error in communications decoding between the Main machine controller (EB1) and the Display controller (EB2).	No block.	1. Check the 5 cables from the 6-way User interface controller connector to connector J3 pins 1, 2, 3, 4. 2. If there is continuity, the User interface controller must be replaced.
<b>G7</b> ----- <b>HARDWARE FAILURE</b>	7	General relay fault.	Relay closes or closed at start-up.	Function block.	Replace the Main machine controller.

## Main machine controller alarms

### Alarm on Main machine controller - FLASHING RED LED

Alarm code ----- Description	No. flashes	Meaning	Condition	Effect	Service Suggestions
<b>F2</b> ----- <b>BRUSH MOTOR OVERLOAD</b>	2	BRUSH motor amperometric protection.	The voltage drop measured on fuse F1 is greater than the value of the parameter (see page 29) VS1	Brush electromagnetic switch output block.	Check the amperage of the brush motor. It should remain below the value set in the parameter "VS1" during operation.
<b>F3</b> ----- <b>VACUUM MOTOR OVERLOAD</b>	3	VACUUM SYSTEM amperometric protection.	The amperage of the vacuum system motor is greater than 30A for over 10 seconds.	Vacuum system block.	1. Check for any debris in the vacuum system motor. 2. Check that the motor rotor turns freely. 3. Replace the vacuum system motor if necessary.
<b>F4</b> ----- <b>DECK ACTUATOR FAILURE</b>	4	DECK ACTUATOR overcurrent.	Current greater than 4A detected for more than 1 second.	Brush function block.	1. Check that there is no friction on the brush deck linkage; lubricate if necessary. 2. Check that the actuator and deck travel is not blocked by mechanical obstructions. 3. If the problem persists, replace the actuator.
<b>F5</b> ----- <b>SQUEEGEE ACTUATOR FAILURE</b>	5	SQUEEGEE ACTUATOR overcurrent.	Current greater than 4A detected for more than 1 second.	Vacuum function block.	1. Check that there is no friction on the brush deck linkage; lubricate if necessary. 2. Check that the actuator and deck travel is not blocked by mechanical obstructions. 3. If the problem persists, replace the actuator.
<b>F6</b> ----- <b>HARDWARE FAILURE</b>	5	Short circuit on the vacuum or brush motor drive MOSFET.	MOSFET short circuit.	Function block.	1. Check that there are no short circuits in the motor wiring. 2. Replace the Main machine controller.
<b>F7</b> ----- <b>OVERHEATING</b>	7	Motor drive section thermal cut-out.	The heatsink on the Main machine controller has reached a temperature of 194 °F (90 °C).	Function block.	Check the vacuum system and brush motor amperage; also check that the openings of the electrical compartment are not blocked.
<b>F8</b> ----- <b>BRUSH MOTOR FAILURE</b>	8	Brush motor output short circuit.	$I > 150A$ for 20μsec.	Function block.	Check for short circuits in the wiring or motor.
<b>F9</b> ----- <b>VACUUM MOTOR FAILURE</b>	9	Vacuum system motor output overcurrent.	$I > 150A$ for 20μsec.	Function block.	Check for short circuits in the wiring or motor.



Drive system alarms					
Alarm on Main machine controller - FLASHING YELLOW LED					
Alarm code ----- Description	No. flashes	Meaning	Condition	Effect	Service Suggestions
<b>T2</b> ----- <b>DRIVE MOTOR OVERLOAD</b>	2	Amperometric protection intervention.	Drive system motor amperage greater than the parameter (see page 30) "INOM" for more than the parameter (see page 30) "TMAX".	Drive blocked.	Check the drive system motor amperage (this should be around 6-8A without load and remain below 10/12A during operation).
<b>T3</b> ----- <b>RELEASE THE PEDAL !</b>	3	Pedal not in rest position when the Main machine controller is turned on.	Voltage on J1.2 of EB2 Main machine controller above the value of "DEADL" parameter.	Drive blocked.	Check that the pedal moves correctly, lubricating if necessary; check the linkage and potentiometer.
<b>T4</b> ----- <b>PEDAL INPUT FAILURE</b>	4	Incorrect voltage measured at the pedal potentiometer input.	Voltage on J1.2 of Main machine controller EB2 above 6V.	Drive blocked.	1. Check the connection of the potentiometer to the Main machine controller. 2. Replace the pedal potentiometer.
<b>T5</b> ----- <b>HARDWARE FAILURE</b>	5	Drive system power section damage	MOSFET short circuit.	Drive blocked.	1. Check that the cables of the gearmotor are not short circuited (try disconnecting the connectors from contacts M1 and M2) and try starting the machine and pressing the pedal again 2. If the alarm persists, replace the Main machine controller
<b>T6</b> ----- <b>DRIVE MOTOR FAILURE</b>	6	Overcurrent (motor D.C.)	Drive system motor amperage greater than 1.5 times the value of the parameter (see page 29) "IMAX".	Drive blocked.	1. Check that the gearmotor cables are not short circuited 2. Check that the motor of the gearmotor unit is not short circuited (the impedance of the motor should be around 0.6 – 0.8 Ohm) 3. If necessary, replace the gearmotor unit motor
<b>T7</b> ----- <b>OVERHEATING</b>	7	Drive system motor drive section thermal cut-out.	The heatsink on the Main machine controller has reached a temperature of 194 °F (90 °C).	Drive blocked.	1. Check the drive system motor amperage and that the openings of the electrical compartment are not blocked. 2. If everything is within normal parameters, this may simply have been caused by extreme working conditions such as: ambient temperature over 86 °F (>30 °C), sloping working sections. Simply leave the system to cool and turn the machine back on.
<b>T8</b> ----- <b>ELETTROBRAKE FAILURE</b>	8	Drive system motor electromagnetic brake failure	Electromagnetic brake resistance above 1 kΩ.	Drive blocked.	1. Check the electromagnetic brake connection. 2. Replace the electromagnetic brake.

All alarms of the drive system operate by cutting the power supply to the gearmotor unit motor until the KEY input is reset (with the exception of alarm T3 which is reset as soon as the input voltage of the paddle potentiometer returns within the values corresponding to "machine stopped"). In case of simultaneous errors, the one with greater priority is shown first (priority order is opposite to the number of flashes).

## On-board Battery Charger Alarms

Alarm code ----- Description	Meaning	Condition	Effect	Service Suggestions
<b>C1</b> ----- <b>CHARGER COMMUNICAT.</b>	Communication problem between the battery charger and the Main machine controller.	No signal from battery charger via gate J4.4 for over 3 seconds.	The battery charger is performing the standard recharging cycle for generic GEL/AGM batteries.	Check the wiring between the battery charger and the Main machine controller.
<b>C2</b> ----- <b>BATTERY OVERVOLTAGE</b>	Battery overvoltage.	Battery voltage over 32V.	Battery charger block.	1. Check the connections of the batteries and the voltage of the installed batteries. 2. Disconnect and reconnect the battery charger.
<b>C4</b> ----- <b>CHARGING TIME I EXPIRED</b>	Charging phase I expired.	Battery excessively discharged or at end of life cycle.	Battery charger block.	If the problem persists, replace the batteries.
<b>C5</b> ----- <b>CHARGING TIME II EXPIRED</b>	Charging phase II expired.	Battery excessively discharged or at end of life cycle.	Battery charger block.	If the problem persists, replace the batteries.
<b>C6</b> ----- <b>CHARGER FAULT</b>	Battery charger internal short circuit.	Battery charger internal short circuit.	Battery charger block.	Replace the battery charger.

## Supervisor Screen

The alarms activated during normal machine operation are stored and can be read in the corresponding log (Alarm Log Screen).

## Display, Main Screen

1. Insert the Supervisor key (yellow) (Figure 6) to access the main screen (Figure 7) of the display.



Figure 6:








1. Press One-Touch button  to change the machine settings (see Settings Screen paragraph).
2. Press the vacuum system button  to check for any stored machine alarms (see Log Screen paragraph).
3. Press the brush engagement/disengagement button  to check the machine's hours of operation (see Hours Screen paragraph).
4. Press the detergent button  to exit super user mode and return to operator mode.



Figure 7:

## Display, Machine Settings Screen

The machine settings screen (Figure 8) functions allow you to customise some parameters described in the following table of modifiable parameters.

1. Press the vacuum system button  to increase the value of the current parameter.
2. Press the brush engagement/disengagement button  to decrease the value of the current parameter.
3. To move to the next parameter press the One-Touch button , or hold it for 1 second to return to the main screen (Figure 7).

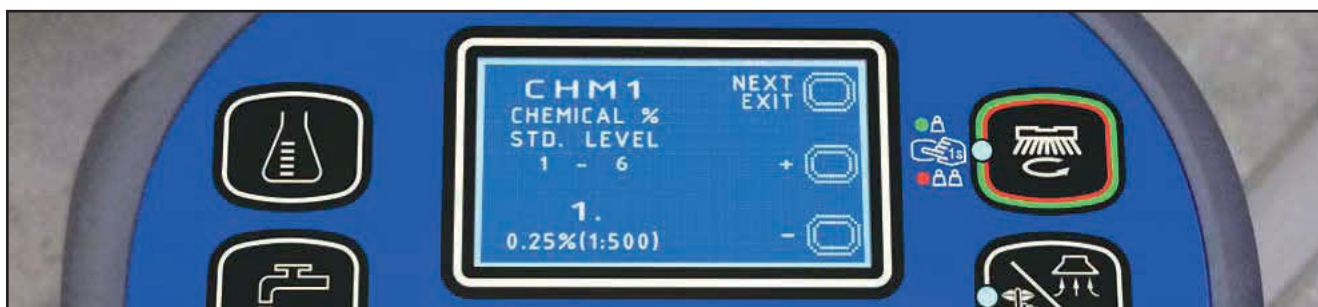





Figure 8:


Modifiable Parameters				
Code	Description	Min. Value	Factory Setting	Max. Value
CHM1	Detergent concentration level 1	1:400 (0.25 %)	<b>1:400 (0.25 %)</b>	1:33 (3 %)
CHM2	Detergent concentration level 2	1:400 (0.25 %)	<b>1:125 (0.80 %)</b>	1:33 (3 %)
P1/P3	Level 1 solution flow rate in relation to level 3 (see "System for Flow Rate Regulation as Function of Speed" paragraph)	0 %	<b>25 %</b>	100 %
P2/P3	Level 2 solution flow rate in relation to level 3 (see "System for Flow Rate Regulation as Function of Speed" paragraph)	0 %	<b>50 %</b>	100 %
P3	Level 3 solution flow rate	1.0 cl/m	<b>3.0 cl/m</b>	5.0 cl/m
P4	Level 4 enabling (2.8 l/min regardless of speed)	OFF	<b>OFF</b>	ON
SPT	EcoFlex function timer	0 (disabled)	<b>60 sec.</b>	300 sec.
XPRES	Brush deck extra pressure enabling	OFF	<b>ON</b>	ON
FVMAX	Maximum forward speed	10 %	<b>100 %</b>	100 %
RVMAX	Maximum reverse speed	10 %	<b>40 %</b>	50 %
WSMIN	Minimum working speed	10 %	<b>25 %</b>	100 %
WSMAX	Maximum working speed	10 %	<b>100 %</b>	100 %
BRK	Electromagnetic brake activation delay	0 sec.	<b>1 sec.</b>	5 sec.
BAT	Installed battery type	0	<b>1</b>	5
TOFF	Automatic shut-off time	0 (disabled)	<b>300 sec.</b>	600 sec.
BRGH	Display contrast	5	<b>15</b>	50
VRID	Vacuum power in silent mode	1	<b>1</b>	5
RPM (*)	Reduced brush rpm activation threshold	5	<b>9</b>	20
RESET (**)	Restore factory settings for all parameters	OFF	<b>OFF</b>	ON

(\*) Increase the value of this parameter to reduce the brush motor speed in a wider range of applications and vice versa

(\*\*) The RESET function acts only on "MODIFIABLE PARAMETERS" and not on "HIDDEN PARAMETERS".



The following parameters are displayed only when, on reaching the last RESET parameter, the One-Touch button  is pressed together with the detergent percentage adjustment button  and the solution flow rate adjustment button .

If the One-Touch button  is not pressed, the system will return to the first parameter CHM1.

Hidden Parameters					
Code	Description	Min. Value	Factory Setting	Max. Value	Meaning
<b>TSERV</b>	Service advisory timer (hours)	0	<b>0</b>	1000	Set to a value X greater than 0 if you wish the "Service Advisory" icon to be displayed every X hours of machine running time (according to the main operating time counter). To reset the time counter for the icon display countdown (until the next service advisory), press the BURST and vacuum buttons for 10 seconds with the display on the "SERVICE MENU" page.
<b>AR</b>	Maximum acceleration ramp (sec.)	0.5	<b>1.5</b>	5	Increase to obtain a less abrupt response when accelerating, and vice versa.
<b>DR</b>	Maximum deceleration ramp (sec.)	0.5	<b>0.6</b>	3	Increase to obtain a less abrupt response when decelerating, and vice versa. <b>WARNING: increasing this value increases the braking distance.</b>
<b>IR</b>	Maximum deceleration ramp in reverse (sec.)	0.5	<b>0.5</b>	1	Increase to obtain a less abrupt response when decelerating doing a reverse gear, and vice versa. <b>WARNING: increasing this value increases the braking distance.</b>
<b>AMAX</b>	Maximum lateral acceleration (g/100)	1	<b>10</b>	100	It is the maximum lateral acceleration allowed to the machine. With this value, the drive system reduces the power to the driving wheel to keep the stability of the machine. <b>WARNING: increasing this value increases the risk of machine overturning.</b>
<b>KG</b>	Lateral acceleration control constant	1.0	<b>1.6</b>	2.0	Engineering parameter connected to AMAX. <b>- Do not change.</b>
<b>VS1</b>	Brush 1 motor protection threshold (A)	20	<b>30</b>	50	This is the maximum current which can be supplied to the disc brush deck. <b>WARNING: increasing this value increases the risk of motor overheating.</b>
<b>VS2</b>	Brush 2 motor protection threshold (A)	20	<b>40</b>	50	This is the maximum current which can be supplied to the cylindrical brush deck (not used). <b>WARNING: increasing this value increases the risk of motor overheating.</b>

Continues

Hidden Parameters					
Code	Description	Min. Value	Factory Setting	Max. Value	Meaning
DEADL	Drive pedal bottom dead area (V)	0.0	0.1	1.0	Pedal output voltage when the pedal is released.
DEADH	Drive pedal top dead area (V)	0.0	0.8	1.0	Pedal output voltage when the pedal is fully pressed.
INOM	Drive system rated current (A)	10	22	25	<p>This is the maximum continuous current which can be supplied to the driving wheel unit.</p> <p><b>WARNING: increasing this value increases the risk of motor overheating.</b></p>
IMAX	Drive system maximum current (A)	10	60	70	<p>This is the maximum instantaneous current which can be supplied to the driving wheel unit.</p> <p><b>WARNING: increasing this value increases the risk of motor overheating.</b></p>
TMAX	Protection trip time for IMAX (sec.)	0	10	60	<p>This is the reaction time of the driving wheel unit protection device when overloaded: this parameter is used in conjunction with IMAX to obtain the most appropriate response curve for the overload protection motor actuation system.</p> <p><b>WARNING: increasing this value increases the risk of motor overheating.</b></p>
PDET	Detergent pump type	PST	PER	PER	<p>Select “<b>PST</b>” for piston pump (factory installed on Product Nr.: 9087361020, 9087364020, 9087360020)</p> <p>Select “<b>PER</b>” for peristaltic pump (factory installed on Product Nr.: 9087412020, 9087411020, 9087410020)</p>

## Display, Alarms Log Screen

The alarms log screen (Figure 9) function allows you to check any alarms stored on the machine.

To return to the main screen (Figure 7), press the One-Touch button  repeatedly.



Figure 9:

Each alarm (See table of alarms in the Main machine controller Alarm Codes paragraph) is stored along with the working hour (machine operating time counter) at which it occurred and all alarms are recorded in the order in which they occurred, from the most recent to the oldest.

The memory holds up to 20 alarm records, after which the oldest are overwritten when new alarms occur.

Improper uses of the batteries or battery charger are also recorded, as in the following table:

On-board Battery Charger Alarms			
Alarm code ----- Description	Meaning	Condition	Effect
<b>GB-N</b> ----- <b>CONTINUOUS LOW BATTERY VOLTAGE</b>	Time of continuous use with discharged batteries	"N" is the number of hours from key on to off when the battery level is below 18.4V for WET CELL (19.6 for AGM) batteries. This event is not recorded if the usage time is below 10 minutes.	Incorrect use by customer. Risk of reduced battery life.
<b>GC</b> ----- <b>CHARGER DISCONN BEFORE END CYCLE</b>	Charging cycle interrupted before completion	Disconnection of battery charger before stage IV = battery symbol with 3 segments lit steadily.	Incorrect use by customer. Risk of reduced battery life.
<b>GD-N</b> ----- <b>CHARGING TIME LESS THAN 4 HOURS</b>	Charging phase duration	N = Number of hours from battery charger connection to completion of PHASE II (red LED on) if < 4	Incorrect use by customer. Risk of reduced battery life.

Press the One-Touch button  to skip to the next Alarm logged.

Press and keep pressed for 3 seconds the vacuum button  to reset the memory log.

Display, Operating Time Counter Screen

The operating time counter screen (Figure 10) function allows you to check the total accumulated hours of work for each machine subsystem:

- (A) TOTAL counter (machine running time): same counter display on screen after starting machine.
- (B) DRIVE counter (drive system usage time).
- (C) BRUSH counter (brush rotation system usage time).
- (D) VACUUM counter (vacuum system usage time).

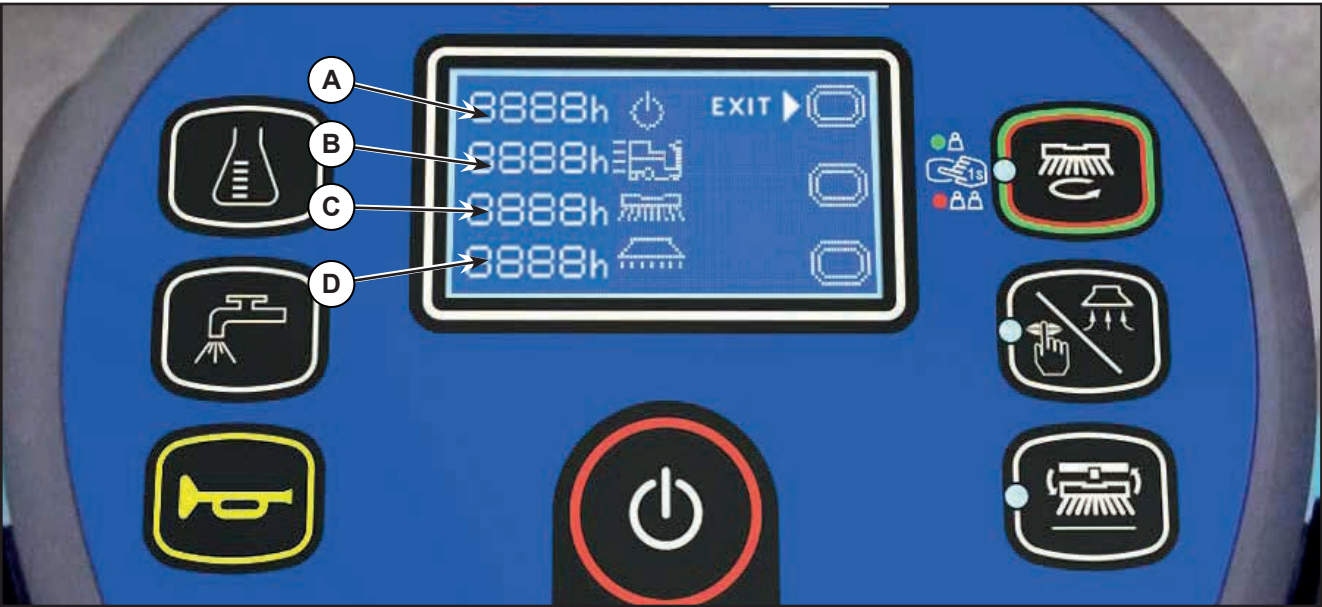








Figure 10:

Time Counter Reset

To reset the time counter see the table below for the procedure:

PUSH-BUTTON (> 10 SEC.)	TIME COUNTER RESET
 + 	(A) TOTAL counter (*)
	(B) DRIVE counter
	(C) BRUSH counter
	(D) VACUUM counter

(\*) When the TOTAL counter is reset, it is automatically reset also all partial ones (B, C, D) and deleted all LOG memory.


To return to the main screen (Figure 7), press the One-Touch button .

## Display, Magnetic Smart Keys Management Screen


The Magnetic Smart Keys Management Screen (Figure 11) allows you to define if the machine can be used with whatever user key (factory setting) or only with one or more specific user keys.

To switch on the operator mode press the brush engagement/disengagement button .



### Identify a specific user key to be used for the machine:

4. Remove the supervisor key (if present) from the key reader.
5. Place the user key on the key reader, then press the One-Touch button .

### Remove a specific user key from the list of the keys to be used for the machine:

1. Remove the supervisor key (if present) from the key reader.
2. Place the user key on the key reader, then press the vacuum button .

### Replace the factory setting (whatever user key can be used for the machine):

1. Remove the supervisor key (if present) from the key reader.
2. Press the vacuum button .
3. Confirm the command by pressing the One-Touch button .

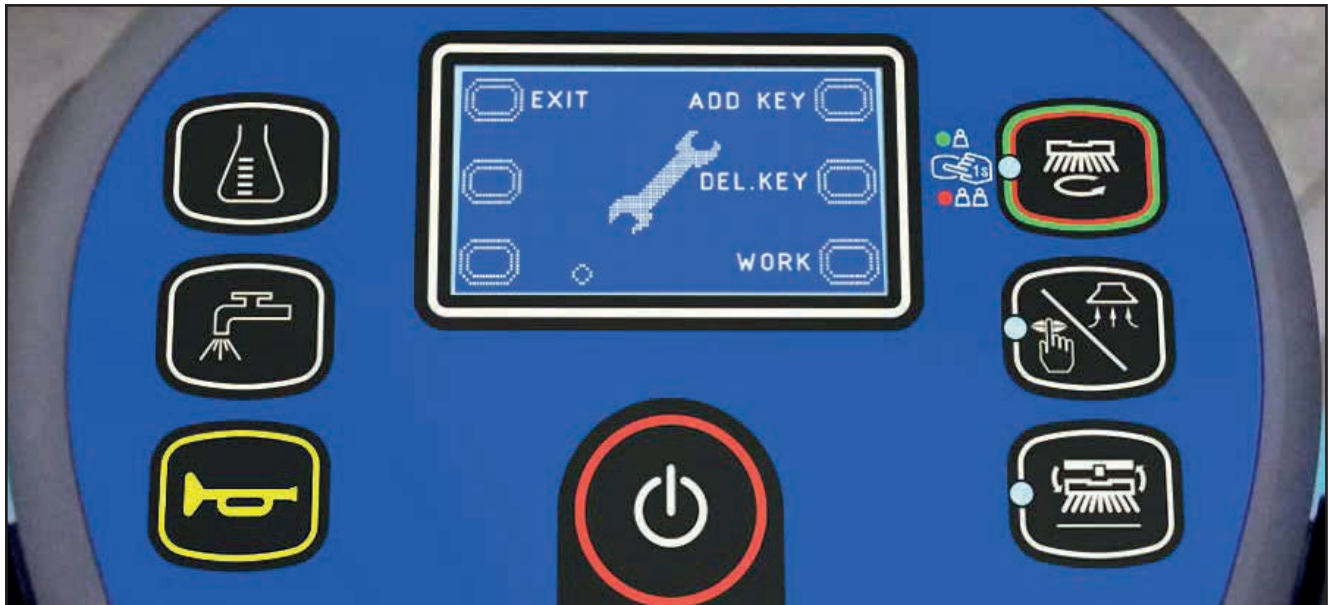



Figure 11:

To return to the main screen (Figure 7), press the detergent percentage adjustment button .

## System for Flow Rate Regulation as Function of Speed

Solution flow levels 1, 2 and 3 regulate the flow of solution on the basis of the machine speed so as to keep the quantity of solution dispensed per square metre of floor treated constant.

The reference flow level is level 3: based on the setting of the corresponding parameter P3, the opening time of the solenoid valve (and of the detergent pump when fitted) is regulated so that the quantity of solution in centiliters per metre travelled by the machine is constant and equal to the value set in the parameter.

For example, for  $P3 = 3.0$ , the machine will dispense 3 centiliters of solution per metre travelled, which equates (for the standard deck width of 530mm) to 5.7 centiliters per square metre of floor treated.

Levels 1 and 2 are defined via the corresponding parameters P1 and P2 as a % of level 3.

For example, for  $P1 = 25$  and  $P2 = 50$ , P1 and P2 are respectively  $\frac{1}{4}$  (25 %) and  $\frac{1}{2}$  (50 %) of the reference flow rate P3.

The default values (the same as in the example above) are summarized in the table, with the corresponding flow rate values in liters per minute, dependent on machine speed, given as a reference.

SC2000 detergent flow (as a function of speed) (standard setting)			
	Level 1	Level 2	Level 3
Liters/minute @ 1 km/h	0.2	0.3	0.5
Liters/minute @ 3 km/h	0.4	0.8	1.5
Liters/minute @ 5 km/h	0.6	1.3	2.5
Centiliters per metre cleaned (constant)	0.75	1.5	3
Centiliters per meter <sup>2</sup> cleaned (Ø530 deck)	1.4	2.8	5.7

Level 4 (when enabled) is independent of any parameter and supplies the maximum possible quantity of solution as it keeps the solenoid valve of the supply system constantly open (with the brush rotating).

SC2000 detergent flow rate	
	Level 4
Liters/minute - Tank full	3.5
Liters/minute - Average	2.5



## Removal and Installation

### Main machine controller (EB1)

1. Drive the machine on a level floor and remove the operator key.
2. Disconnect the red battery connector by pressing the emergency push-button.
3. Lift the recovery tank assembly and the driver's seat.
4. Remove the 3 screws and remove the upper cover.
5. Remove the 2 screws and remove the Main machine controller front cover.
6. Disconnect the following connections (Figure 11):
  - (A) and (B) Main machine controller power supply connection (B+) and (B-).
  - (C) and (D) Brush motor connection (BR+) and (BR-).

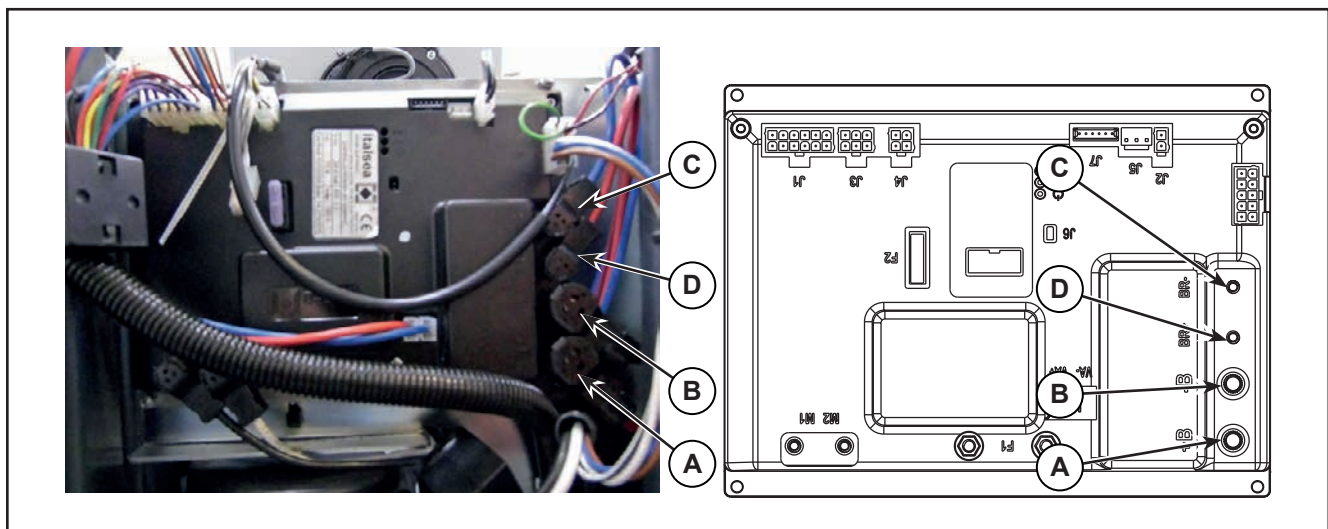


Figure 12:

7. Disconnect the following connections (Figure 12):

- (E) and (F) Drive system motor connection (M1) and (M2).
- (G) and (H) Vacuum system motor connection (VA+) and (VA-).

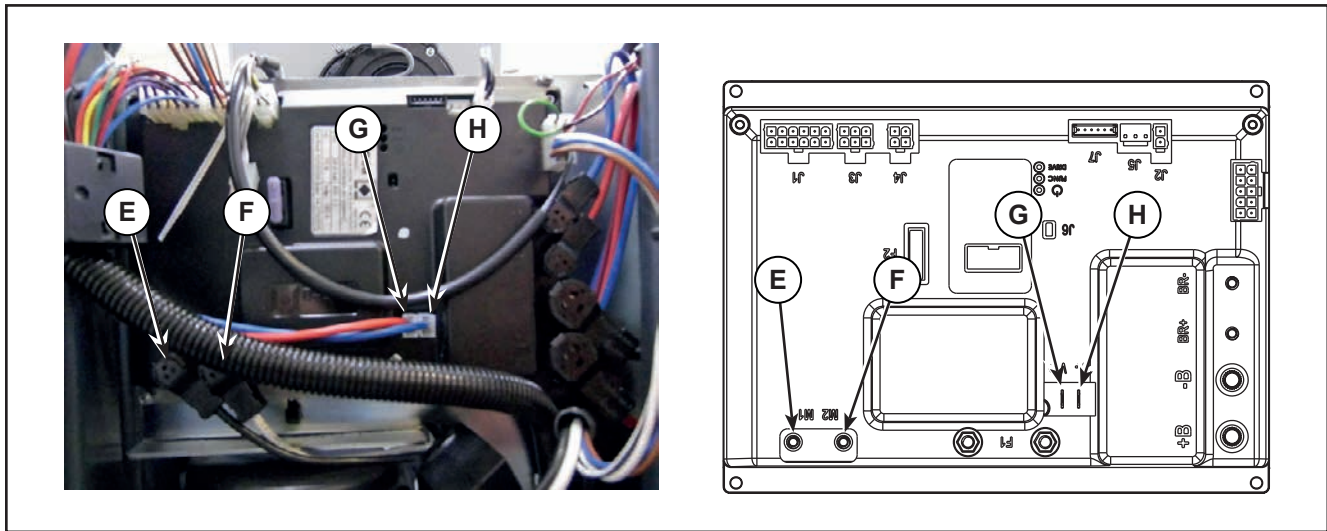


Figure 13:

8. Disconnect the following connections (Figure 13):

- (I) Key, accelerator and steering wheel connection (J1).
- (J) Squeegee actuator, beacon light and driver's seat sensor connection (J3).
- (K) Battery charger connection (J4).
- (L) Brush deck actuator connection (J2).
- (M) Accessory connection (J8).

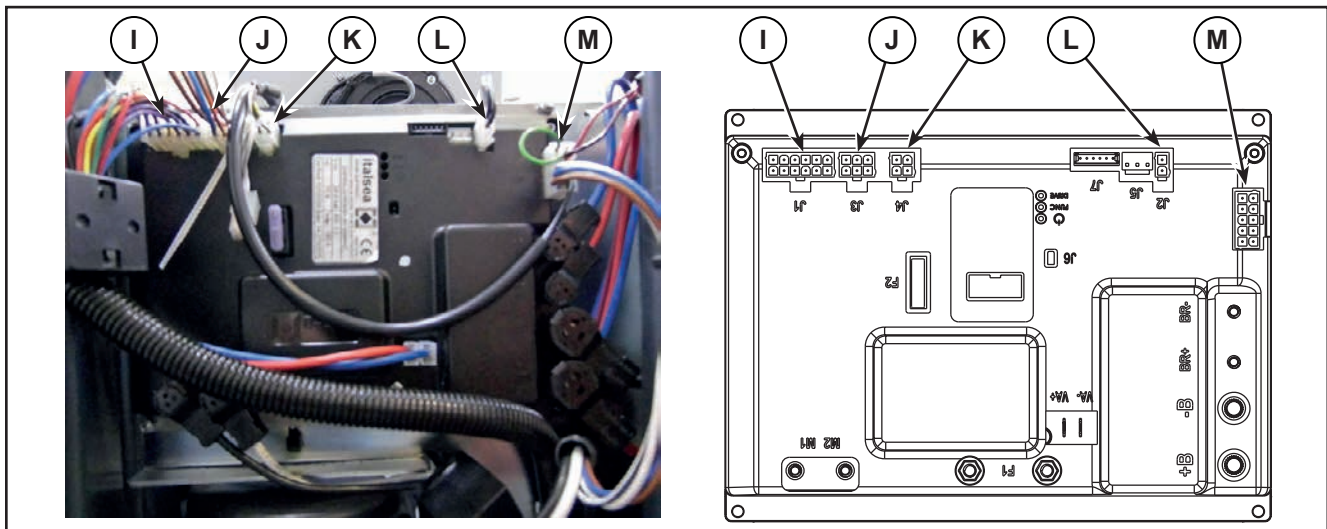


Figure 14:



9. Unscrew the 4 retaining screws (N) and carefully remove the Main machine controller (Figure 14).

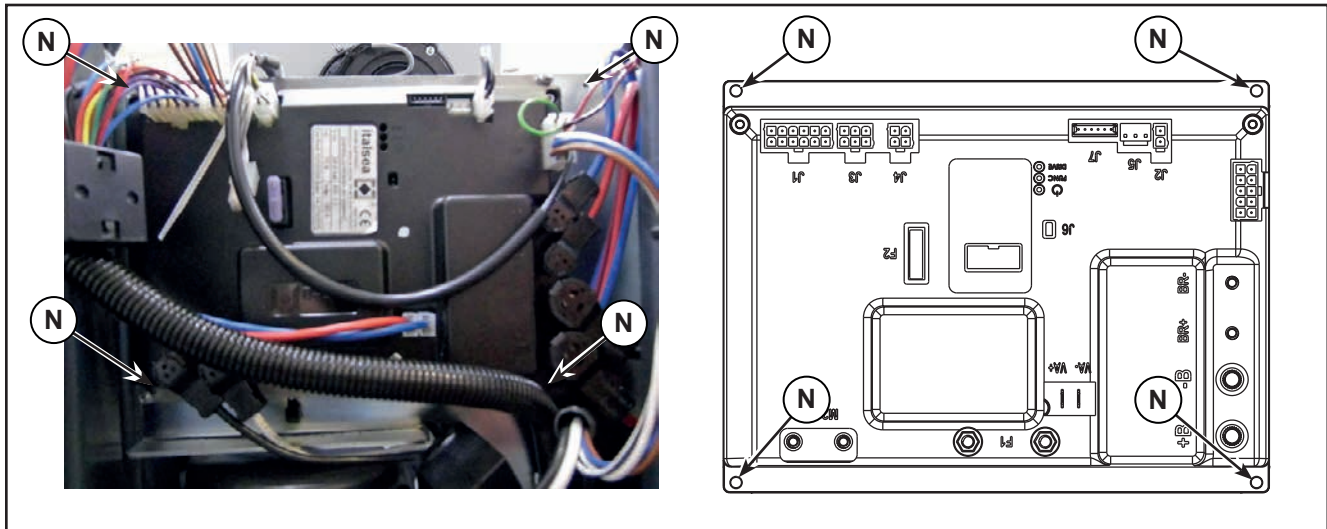


Figure 15:

10. The new Main machine controller (EB1) is already ready to use.

## Display Controller (EB2) and User interface controller (EB4)

### Display controller (EB2)

1. Drive the machine on a level floor.
2. Remove the operator key and disconnect the red battery connector
3. Remove the steering wheel mounting screws (A, Figure 15).
4. Lift the steering wheel group and disconnect the wiring harness connection (B).
5. At the workbench, remove the 6 screws (C, Figure 16).
6. Lift the cover of the User interface controller (D, Figure 17) and recover the gasket (E).
7. Remove the screws (F) and remove the Display controller (G).
8. Disconnect the connection (H, Figure 18).
9. Recover the springs (I) of the microswitches.
10. Disconnect the flat connections (J) and (K) from the Display controller (EB2).

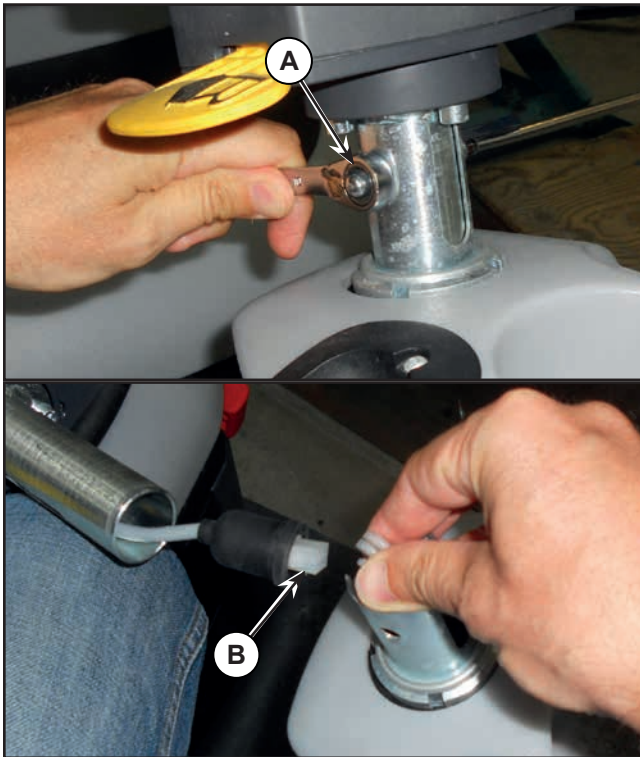


Figure 16:

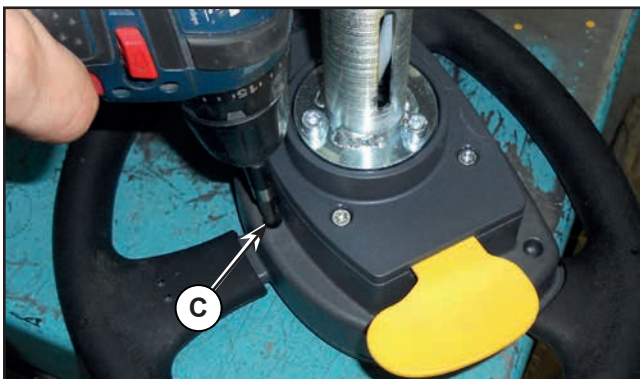


Figure 17:

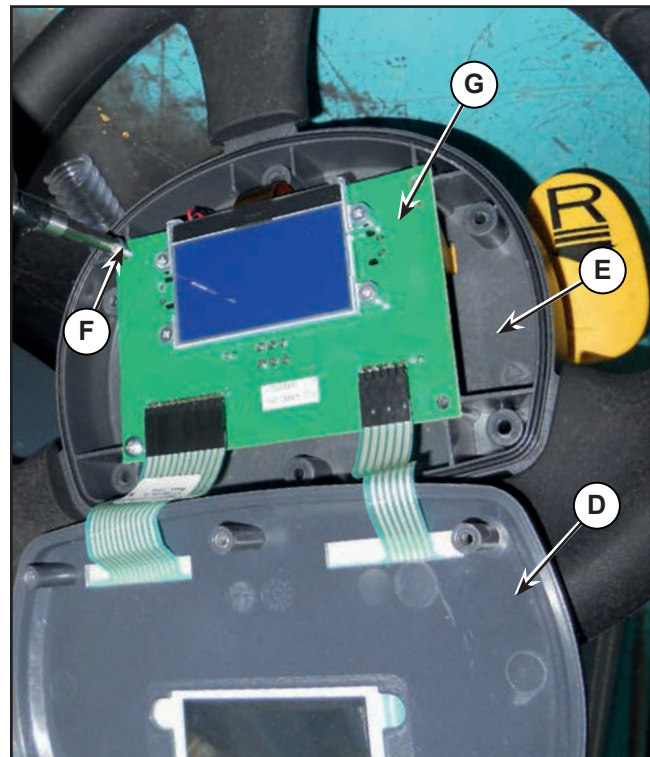


Figure 18:

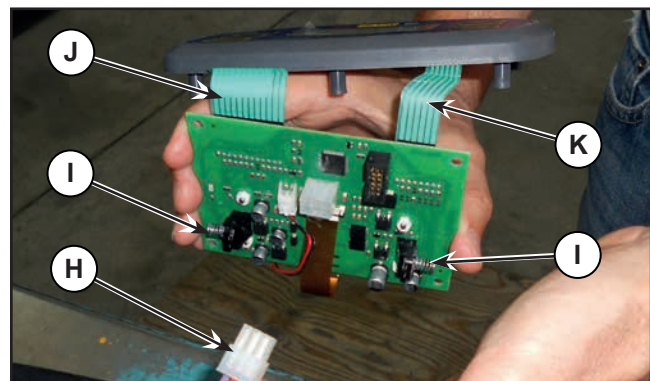


Figure 19:

### User interface controller (EB4)

1. Perform points 1 to 6 for removal of the Display controller (EB2).
2. Disconnect the flat connections (L, Figure 19) and (M) from the Display controller (EB2).
3. Carefully lift the User interface controller (N, Figure 20) and remove it from the cover (O).

### Assembly

4. Assemble the components in the reverse order of disassembly and note the following:
  - Install the Display controller and check the proper operation of springs on the microswitches for the reverse gear lever and temporary burst of power lever.
  - By carefully, install the User interface controller (EB4) on the cover, paying attention to the routing of the flat connections in the cover slots.

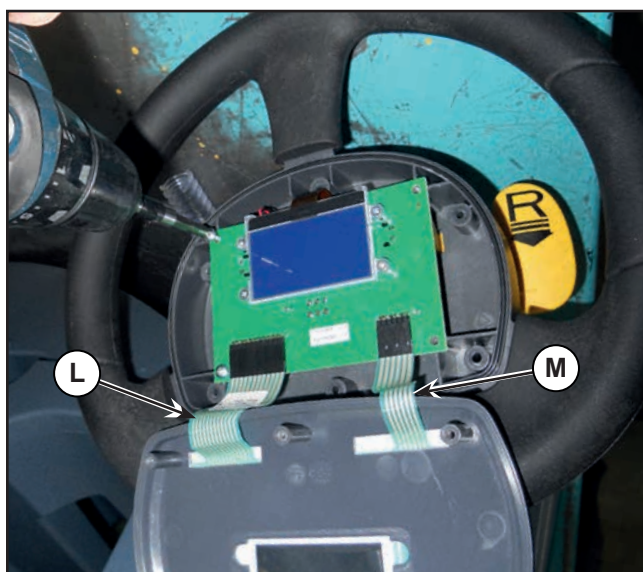


Figure 20:

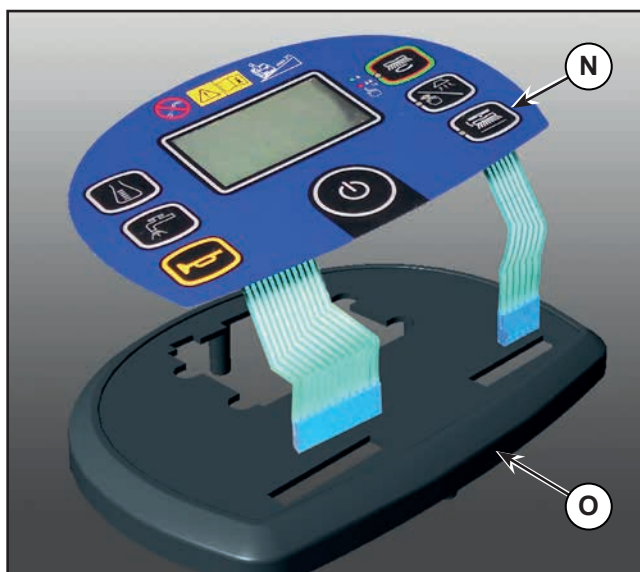
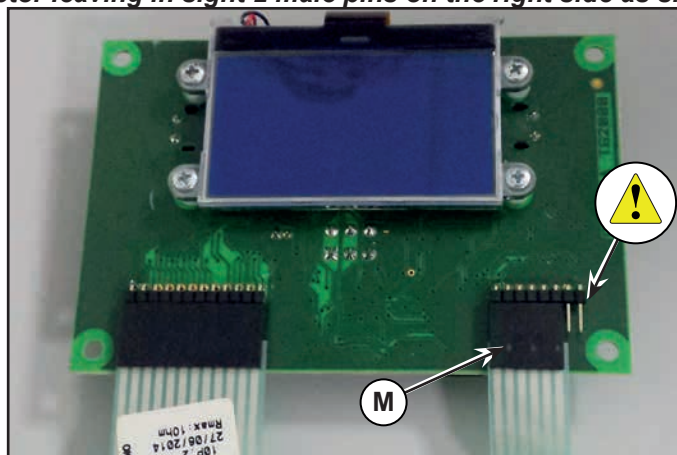


Figure 21:



**WARNING:** The first batch of Display controller (EB2) are equipped with an 8-way male pins on the right side connection (M) instead of a 6-way male pins. Pay attention and mount the connector leaving in sight 2 male pins on the right side as show in the figure:



# Specifications

## Main machine controller (EB1) Connectors

(Figure 21) Power connections (Ø6mm male RADSOK terminals - AMPHENOL SK 200800532 101 or equivalent)

Ref.	Description	Controller in/out	V ref.	I max.	Connected to
<b>B+</b>	Main machine controller power supply +	in	24V	125A	BAT+
<b>B-</b>	Main machine controller power supply -	in	24V	125A	BAT-

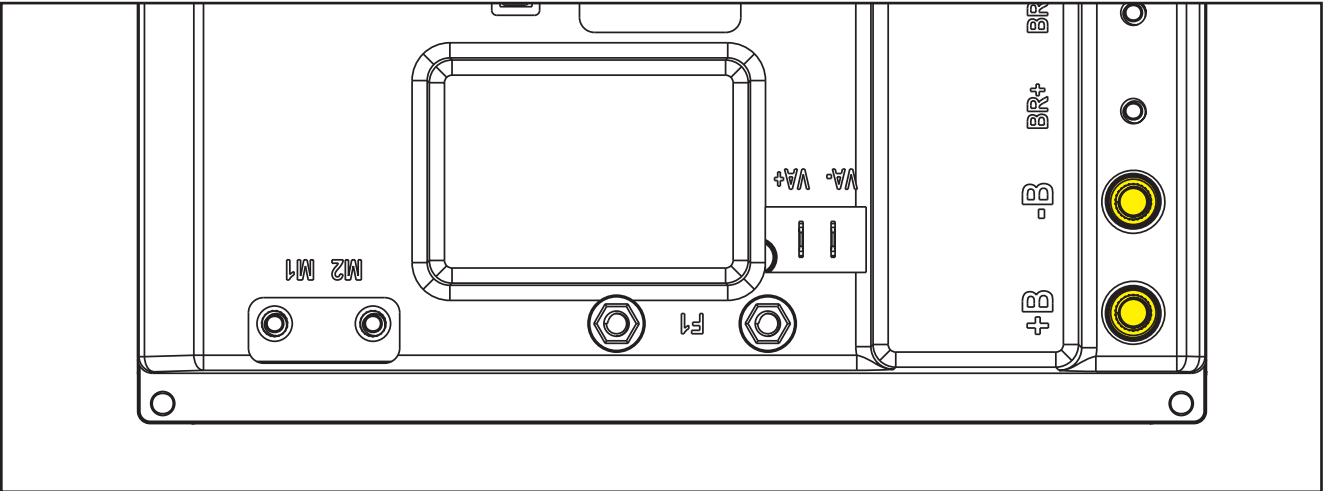


Figure 22:

(Figure 22) Drive connections (Ø3.6mm male RADSOK terminals - AMPHENOL P/N N01 036 6501 001 or equivalent)

Ref.	Description	Controller in/out	V ref.	I max.	Connected to
<b>BR+</b>	Brush motor +	out	24V	50A	M1+
<b>BR-</b>	Brush motor -	out	24V	50A	M1-

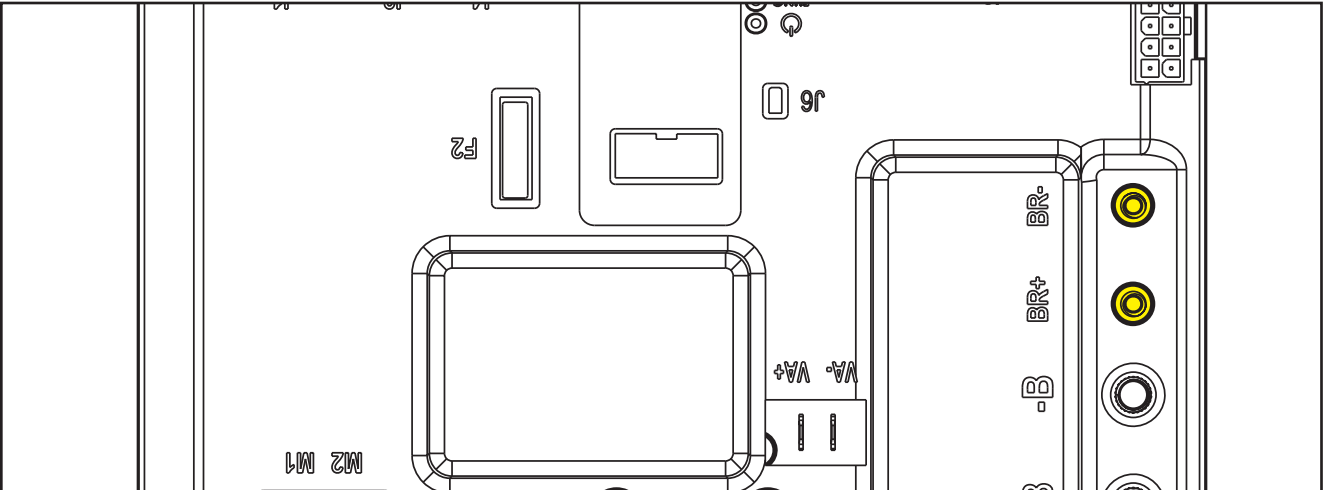


Figure 23:



(Figure 23) Drive connections (Ø3.6mm male RADSOK terminals - AMPHENOL P/N N01 036 6501 001 or equivalent)

Ref.	Description	Controller in/out	V ref.	I max.	Connected to
M1	Drive system motor +	out	0-24V	70A	M3+
M2	Drive system motor -	out	0-24V	70A	M3-

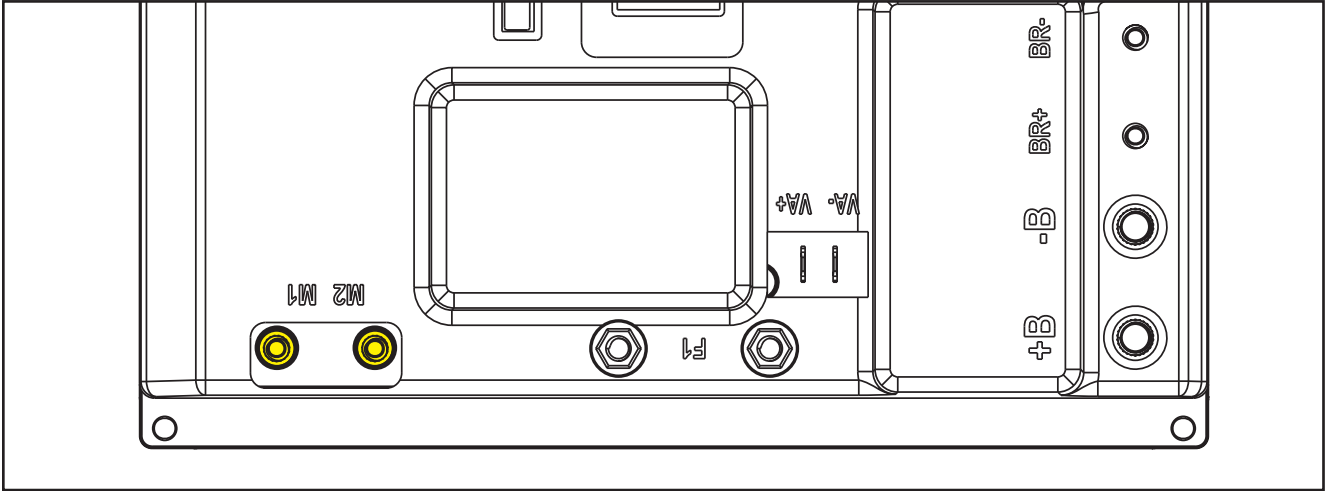


Figure 24:

(Figure 24) Vacuum connections (2-way male parallel faston connectors, 6.3x0.8 – spacing 6.5mm)

Ref.	Description	Controller in/out	V ref.	I max.	Connected to
VA+	Vacuum system power supply +	out	16-24V	30A	M2+
VA-	Vacuum system power supply -	out	0V	30A	M2-

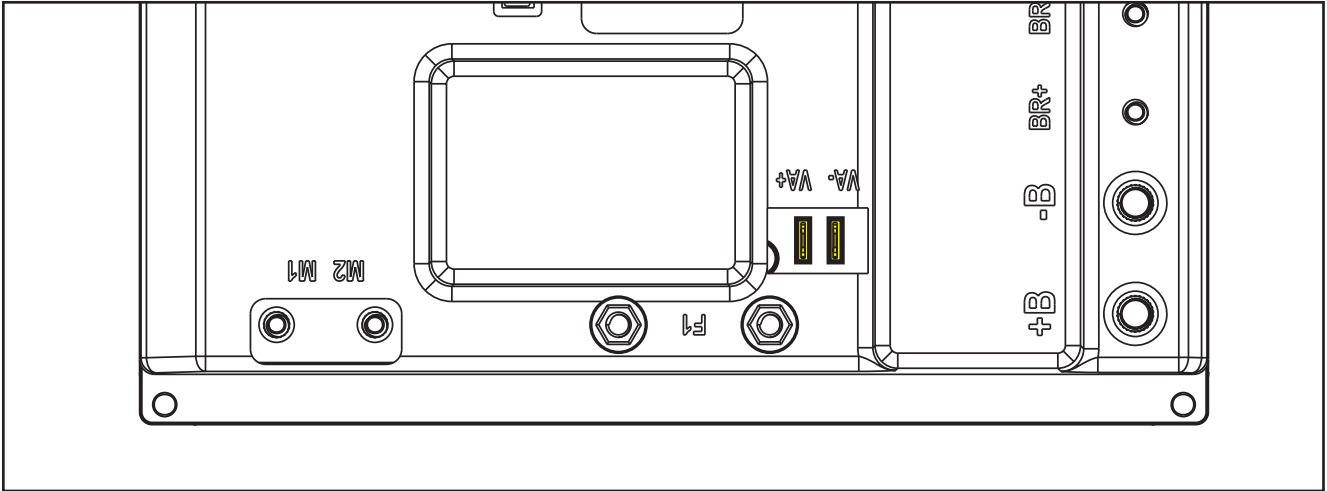
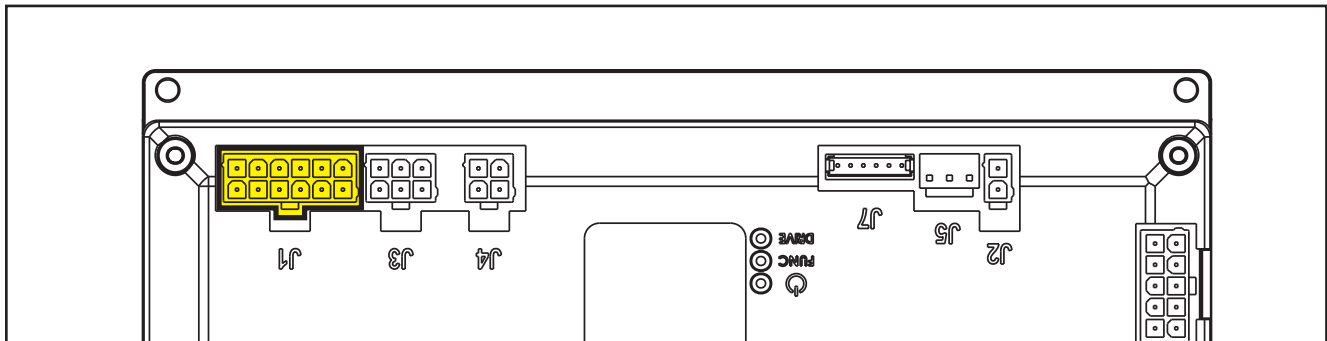


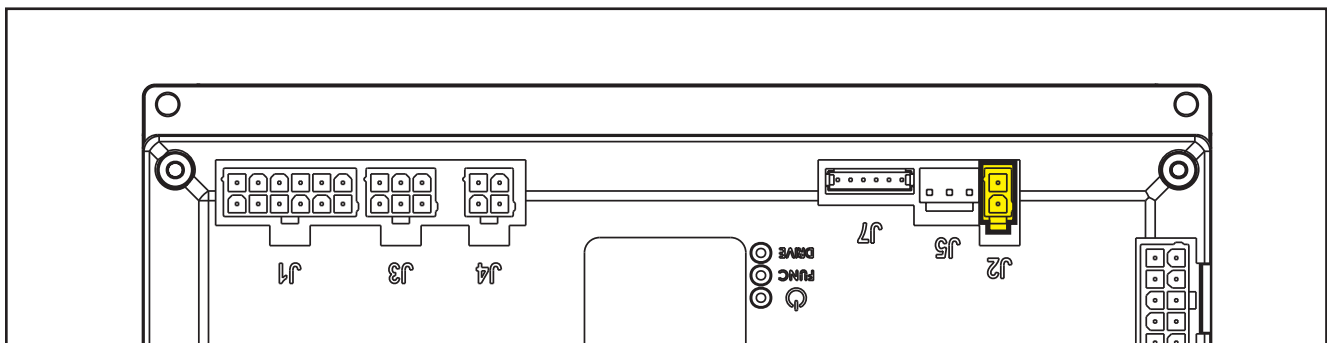
Figure 25:

**(Figure 25) J1: MOLEX MINIFIT type, 12-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Key controller power supply +	out	24V	3A	EB3.1
2	Return from USER key	in	24V	3A	EB3.2
3	Key reader power supply circuit	out	12V	<1A	EB3.3
4	Key Identification	in	0-5V	<1A	EB3.4
5	External power supplies -	out	0V	<1A	EB2.5, EB3.5, PED.3, SW4
6	Display controller power supply +	out	24V	3A	EB2.1
7	Enabling input from Display controller	in	24V	3A	EB2.2
8	Display controller serial +	in/out	5V	<1A	EB2.3
9	Display controller serial -	in/out	0V	<1A	EB2.4
10	Pedal power supply +	out	24V	<1A	PED.1
11	Return from pedal	in	0-5V	<1A	PED.2
12	Return from steering microswitch	in	0V	<1A	SW4

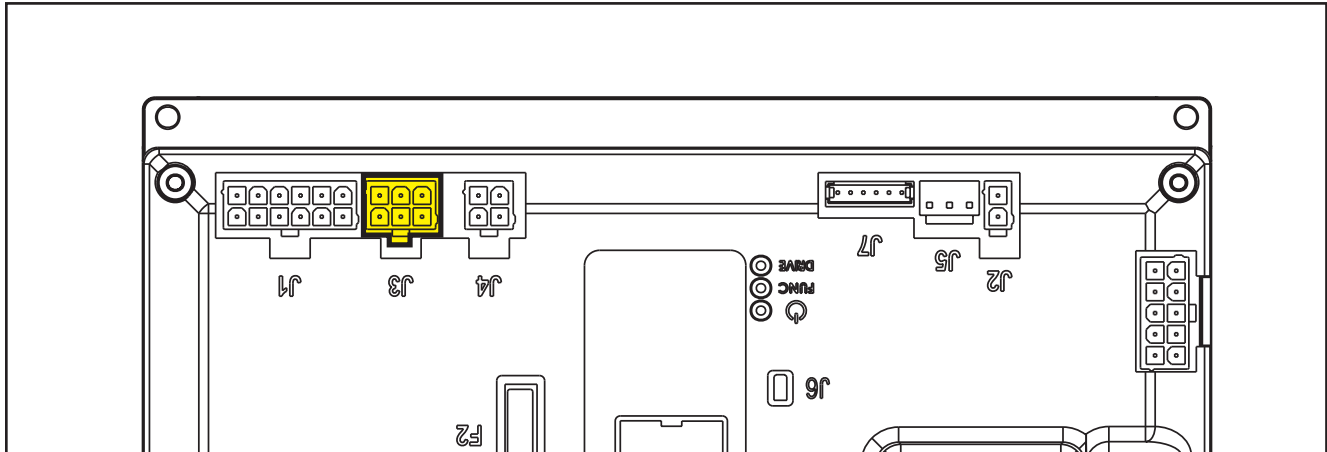
**Figure 26:****(Figure 26) J2: MOLEX MINIFIT type, 2-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Deck actuator power supply +/-	out	0/24V	8A	M5
2	Deck actuator power supply -/+	out	0/24V	8A	M5

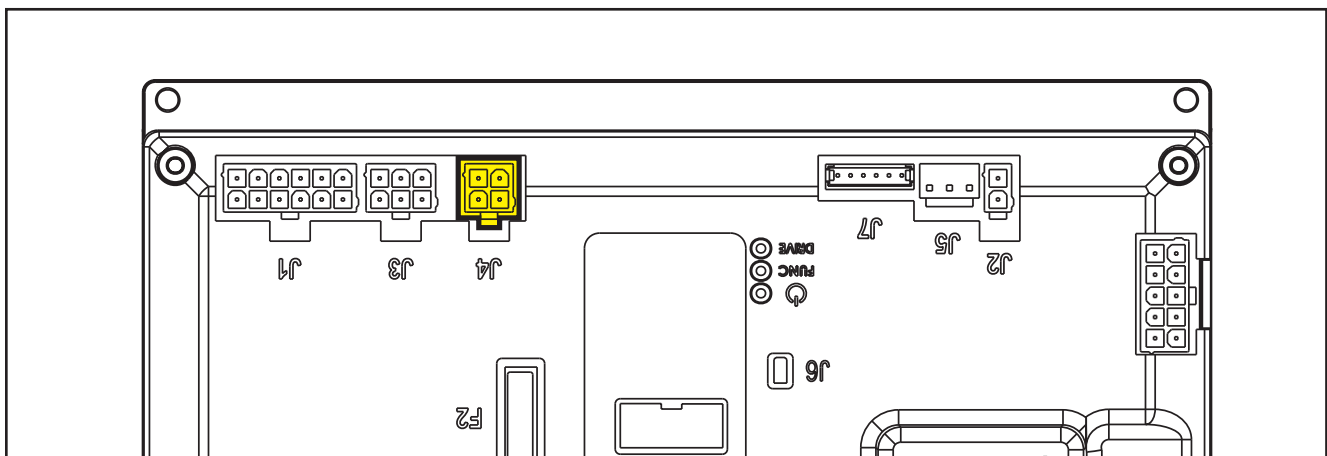
**Figure 27:**

**(Figure 27) J3: MOLEX MINIFIT type, 6-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Squeegee actuator power supply +/-	out	0/24V	8A	M6
2	Driver's seat microswitch power supply	out	0V	<1A	SW3
3	Auxiliary power supply -	out	0V	1A	BE1
4	Squeegee actuator power supply -/+	out	0/24V	8A	M6
5	Return from driver's seat microswitch	In	0V	<1A	SW3
6	Auxiliary power supply +	out	24V	1A	BE1

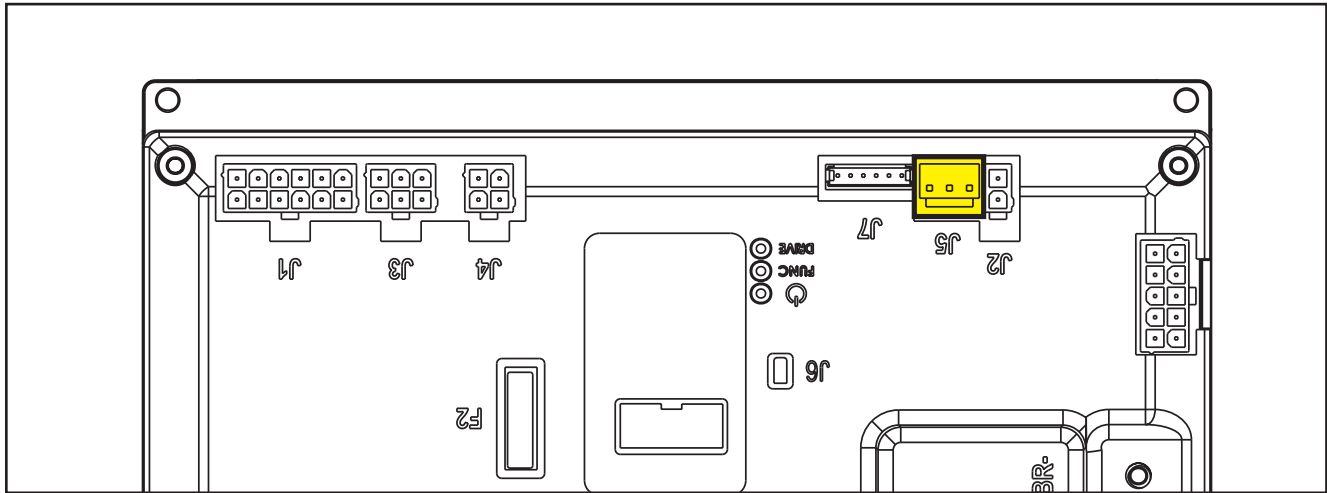
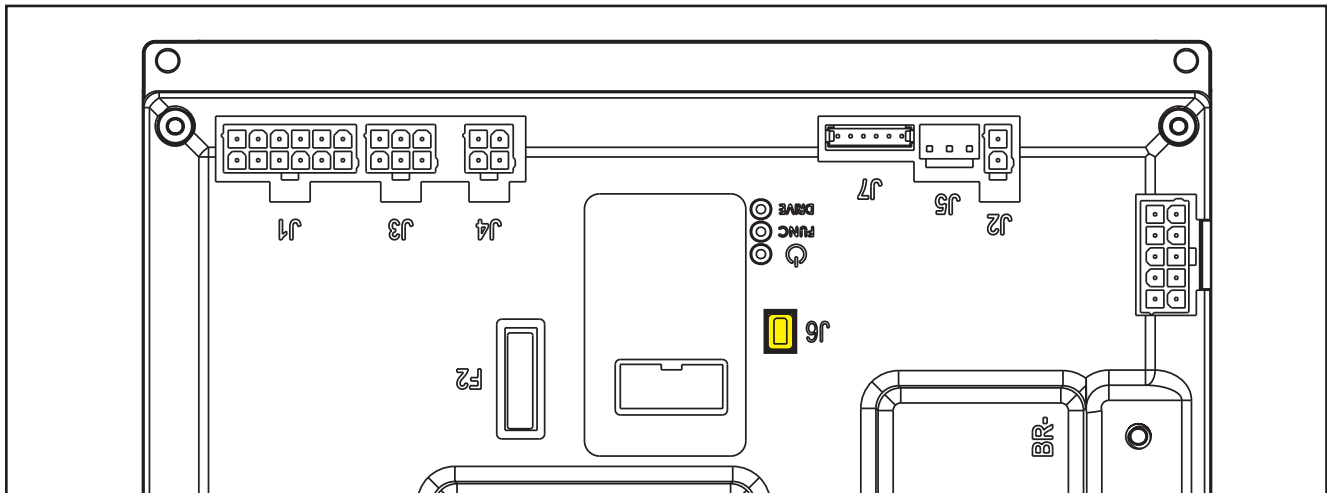
**Figure 28:****(Figure 28) J4: MOLEX MINIFIT type, 4-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Enabling from battery charger	in	24V	<1A	CH.1
2	Power supply from battery charger	in	24V	<1A	CH.2
3	Battery charger enabling power supply	out	24V	<1A	CH.3
4	Battery charger data communication	in/out	5V	<1A	CH.4

**Figure 29:**

**(Figure 29) J5: JST VHR-3N type, 3-way vertical**

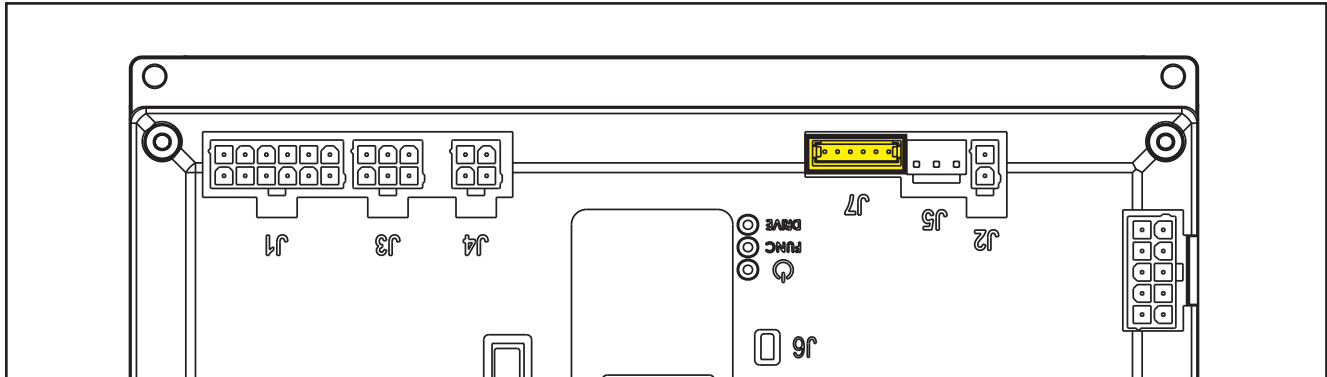
PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Power supply for water level sensor +	out	24V	<1A	S1.1
2	Water level sensor return	in	0V	<1A	S1.2
3	Power supply for water level sensor -	out	0V	<1A	S1.3

**Figure 30:****(Figure 30) J6: JUMPER, 2-ways vertical****Figure 31:**

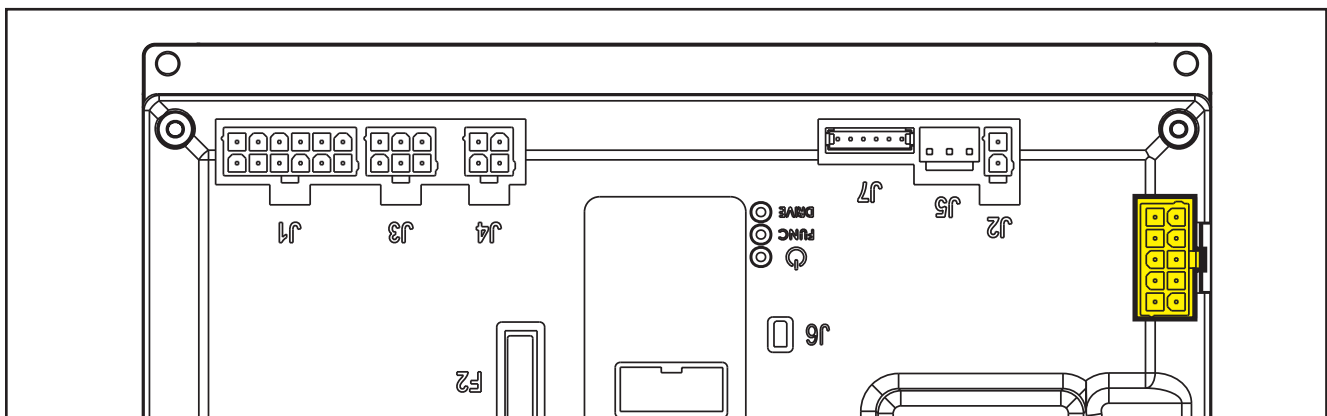


**(Figure 31) J7: TYCO MODU II type, 6-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	+24V power supply	out	24V	<1A	TRK.RD
2	+5V power supply	out	5V	<1A	-
3	iButton input	in (out)	0V (0-5V)	<1A	TRK.YE
4	External time counter enabled	(in) out	0V (0-24V)	<1A	TRK.WH
5	Power supply -	out	0V	<1A	TRK.BU
6	Machine on signal	out	24V	<1A	TRK.BN

**Figure 32:****(Figure 32) J8: TYMOLEX MINIFIT type, 10-ways vertical**

PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Solenoid valve power supply -	out	0V	1A	EV1
2	Detergent pump power supply -	out	0V	<1A	M4
3	Electromagnetic brake output	out	0V	1A	BRK
4	Opt power supply -	out	0V	1A	USB -
5	DECK configurator return	in	0V	<1A	J4.10
6	Solenoid valve power supply +	out	24V	1A	EV1
7	Detergent pump power supply +	out	24V	<1A	M4
8	Electromagnetic brake output +	out	24V	1A	BRK
9	Opt power supply +	out	24V	1A	USB +
10	Power supply for DECK configurator	out	0V	<1A	J4.4

**Figure 33:**

Connectors of the Display Controller (EB2)

(Figure 33) J1: MOLEX MINIFIT type, 6-ways vertical					
Ref.	Description	Controller in/out	V ref.	I max.	Connected to
1	Power supply +	in	24V	3A	CFG2.J1.6
2	Machine startup enabling	out	24V	3A	CFG2.J1.7
3	Display controller serial +	in/out	5V	<1A	CFG2.J1.8
4	Display controller serial -	in/out	0V	<1A	CFG2.J1.9
5	Power supply -	in	0V	<1A	CFG2.J1.5
6	Power supply repetition -	out	0V	<1A	-

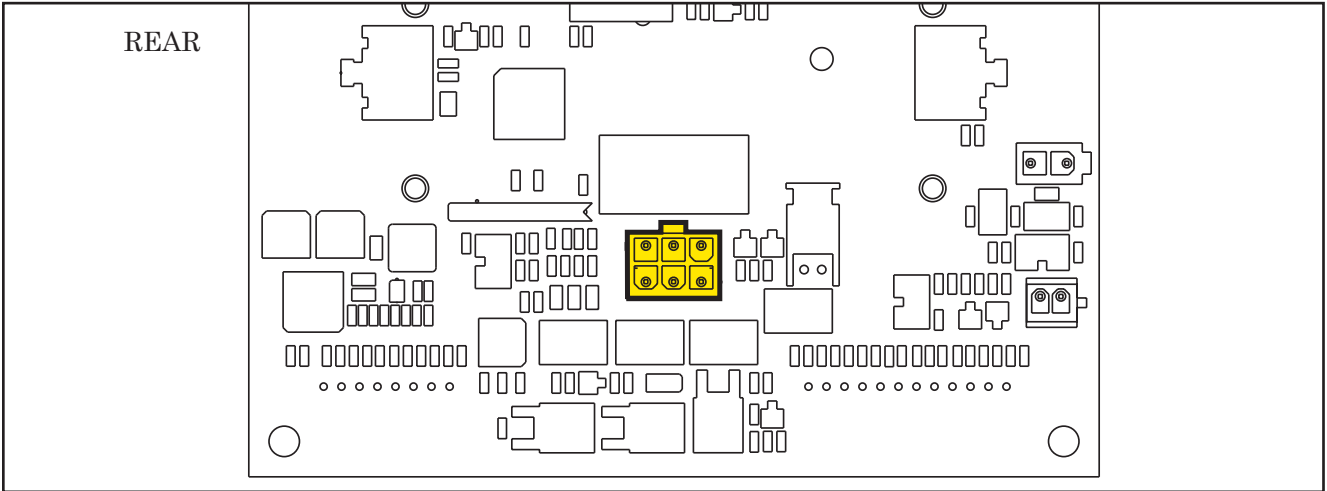


Figure 34:

(Figure 34) J2: FCI DUFLEX (2.54 pitch) 9-way, male pins					
Ref.	Description	Controller in/out	V ref.	I max.	
1	Power supply - common	out	0V	<1A	
2	HORN button (P3)	in	0V	<1A	
3	EDS button (P2)	in	0V	<1A	
4	DETERGENT MIX button (P1)	in	0V	<1A	
5	BRUSH / EXTRAPR. button (P4)	in	0V	<1A	
6	VACUUM button (P5)	in	0V	<1A	
7	BRUSH RELEASE button (P6)	in	0V	<1A	
8	ON/OFF button (P0)	in	0V	<1A	
9	REVERSE GEAR button (P7)	in	0V	<1A	
10	INCREASE SPEED button (P8)	in	0V	<1A	
11	DECREASE SPEED button (P9)	in	0V	<1A	
12	User interface controller configurator	in	0V	<1A	

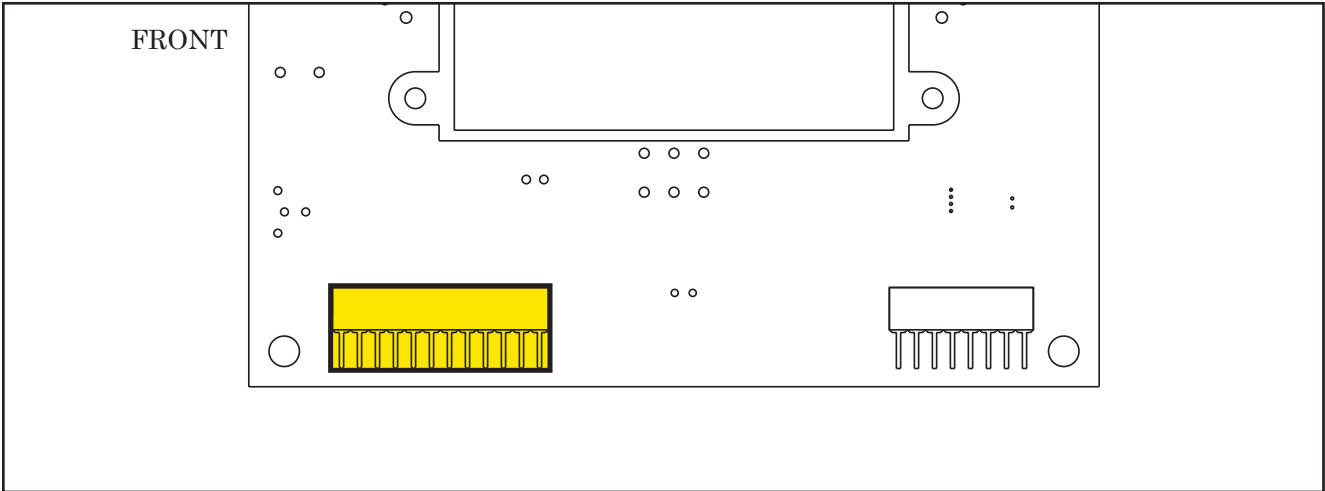


Figure 35:

(Figure 34) J3: FCI DUFLEX (2.54 pitch) 6-way, male pins					
Ref.	Description	Controller in/out	V ref.	I max.	
1	Power supply – common	out	0V	<1A	
2	BRUSH RELEASE function LED (LD3)	out	5V	<1A	
3	VACUUM function LED (LD2)	out	5V	<1A	
4	BRUSH/EXTRAPR funct. LED (red)(LD1R)	out	5V	<1A	
5	BRUSH/EXTRAPR funct. LED(green)(LD1V)	out	5V	<1A	
6	SPOT function LED (LD4)	out	5V	<1A	

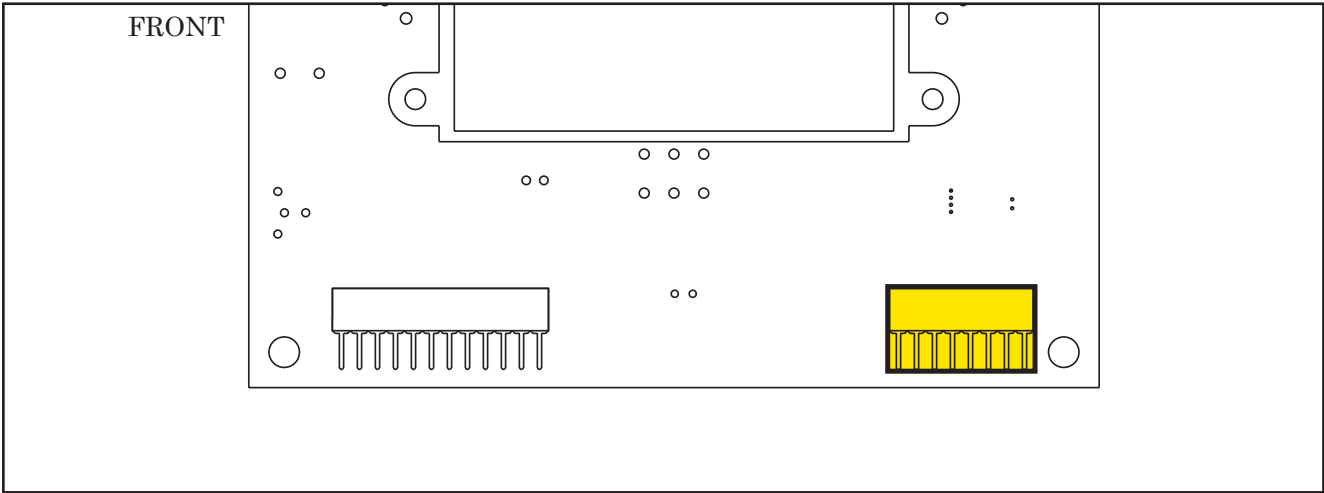


Figure 36:

(Figure 35) J5: MOLEX MICROFIT vertical, 2 ways					
PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	Smart Key reader signal GND	In/Out	0V	<1A	KEY.1
2	Smart key reader signal IN/OUT	In/Out	0-3V	<1A	KEY.2

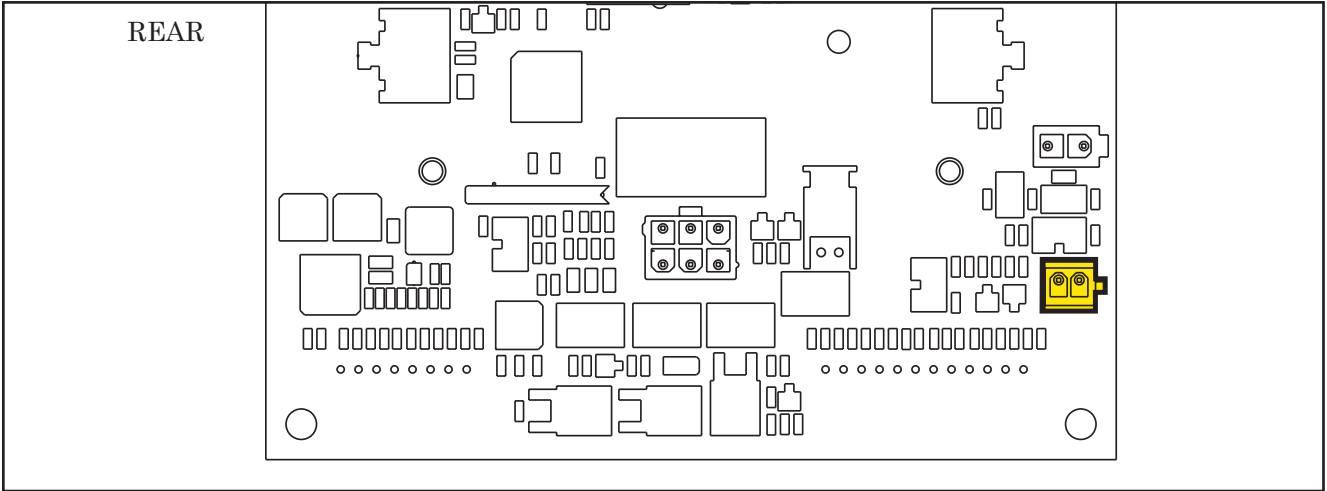


Figure 37:

(Figure 36) J6: MOLEX MINIFIT vertical, 2 ways					
PIN	Description	Controller in/out	V ref.	I max.	Connected to
1	CAN H	In/Out	0-5V	<1A	TRACK.WH
2	CAN L	In/Out	0-5V	<1A	TRACK.PK

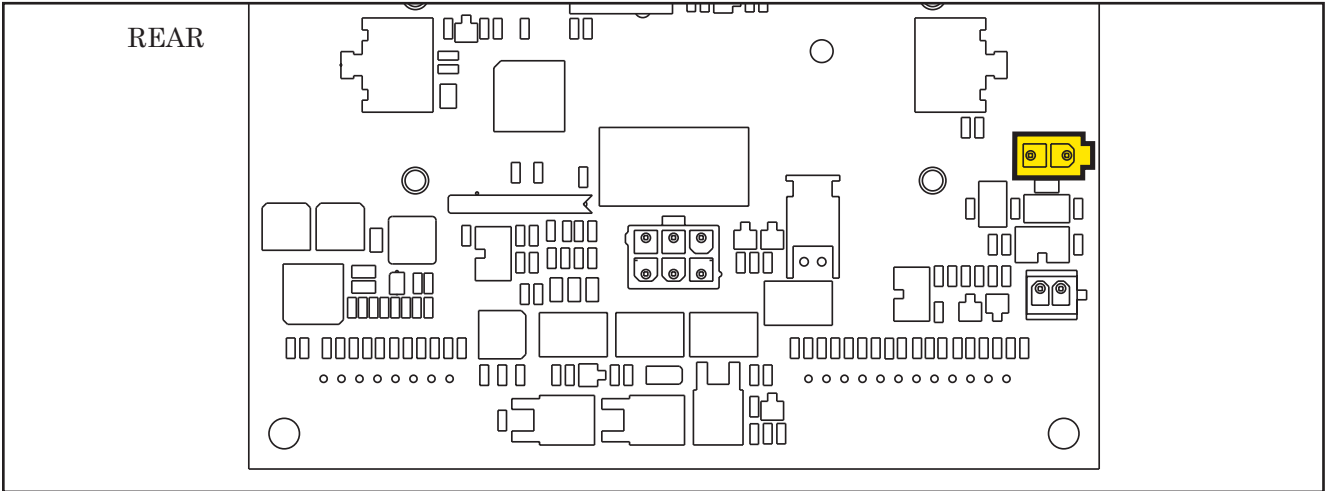


Figure 38:

## Shop Measurements

The following tables contain some “real world” shop voltage measurements to help you recognize what “normal” looks like. All voltage values were measured with the black (Negative) voltmeter lead connected to the main battery negative unless otherwise specified.

### Shop Measurements - Main machine controller (EB1)

Battery volts at battery, key on = 25.03V

#### Power Supply

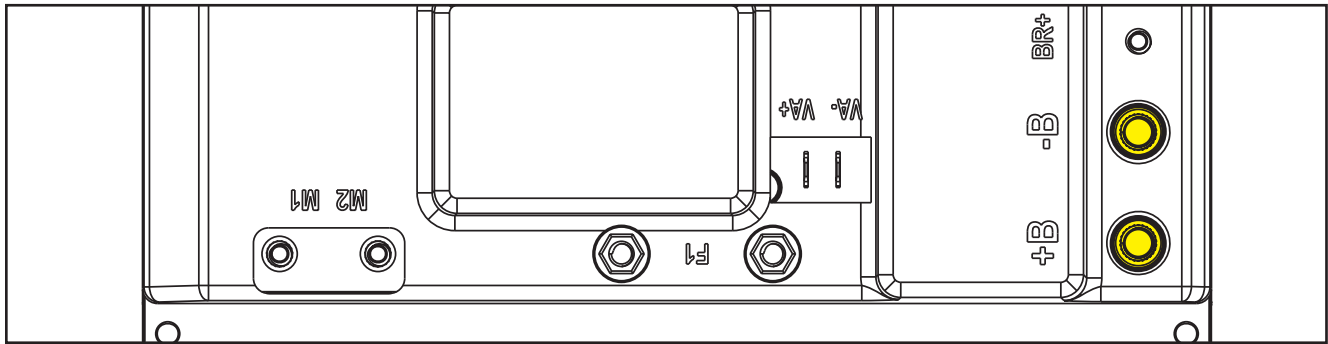


Figure 39:

PIN	Color	Description	Measured	Comments
B+	Red	Main machine controller power supply +	23.4V	Measured B+ to B-, Vac on high
B-	Black	Main machine controller power supply -	23.4V	Measured B+ to B-, Vac on high

#### Brush Motor

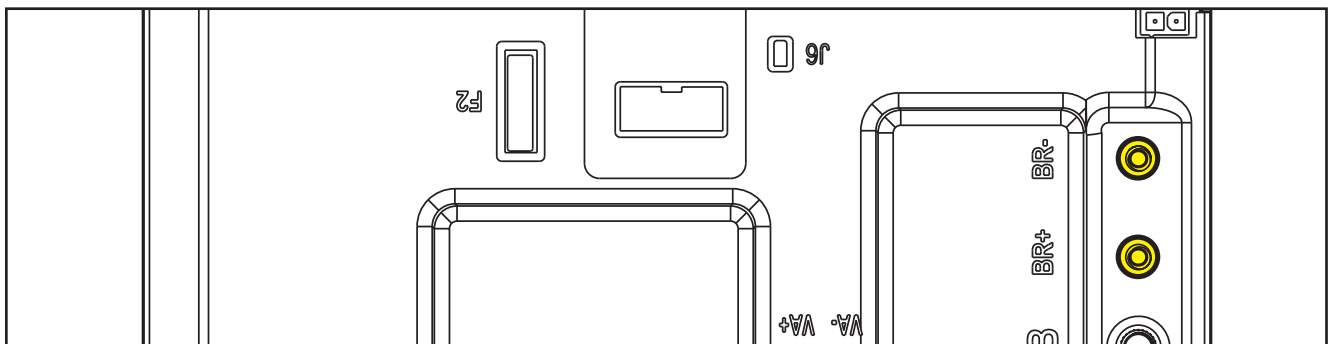


Figure 40:

PIN	Color	Description	Measured	Comments
BR+	Red	Brush motor +	23.5V	Measured to BR-, normal scrub
BR-	Blue	Brush motor -	23.5V	Measured to BR+, normal scrub

Drive System Motor

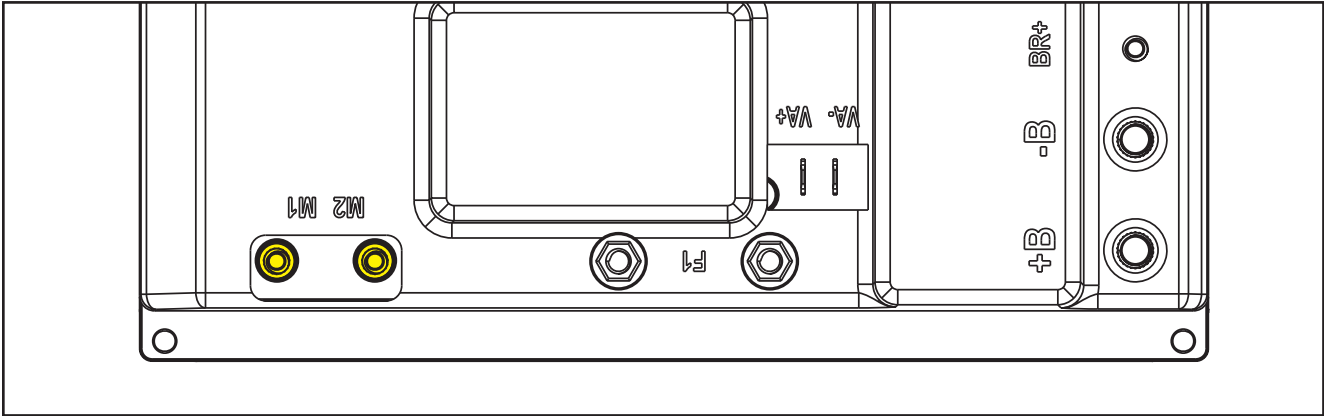


Figure 41:

Specify if with operator on board or drive motor without load (machine lifted). The values seem a little bit low.

PIN	Color	Description	Measured	Comments
M1	White	Drive system motor +	21.7V FWD	Measured M1 to M2 at Max speed
			9.7V REV	
M2	Black	Drive system motor -	21.7V FWD	Measured M1 to M2 at Max speed
			9.7V REV	

Vacuum Motor

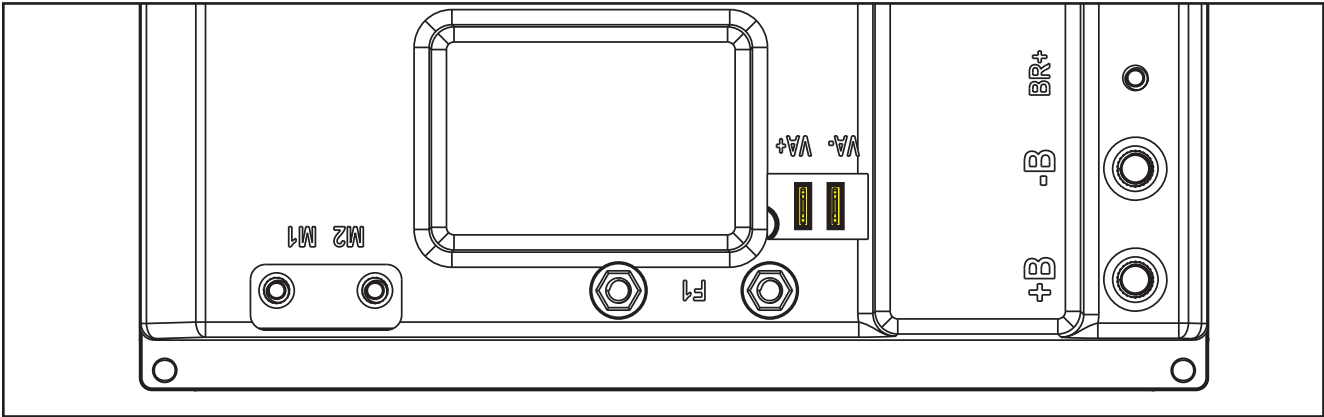


Figure 42:

What you see for voltage depends on what level has been chosen for silent Min is 16v and Max is 20 in 5 different steps.

PIN	Color	Description	Measured	Comments
VA+	Red	Vacuum system power supply +	23.2V (Normal Vac)	Measured VA+ to VA- (Silence parameter level 1)
			15.5V (Quiet Mode)	
VA-	Blue	Vacuum system power supply -	23.2V (Normal Vac)	Measured VA+ to VA- (Silence parameter level 1)
			15.5V (Quiet Mode)	

## J1 - 12 Ways

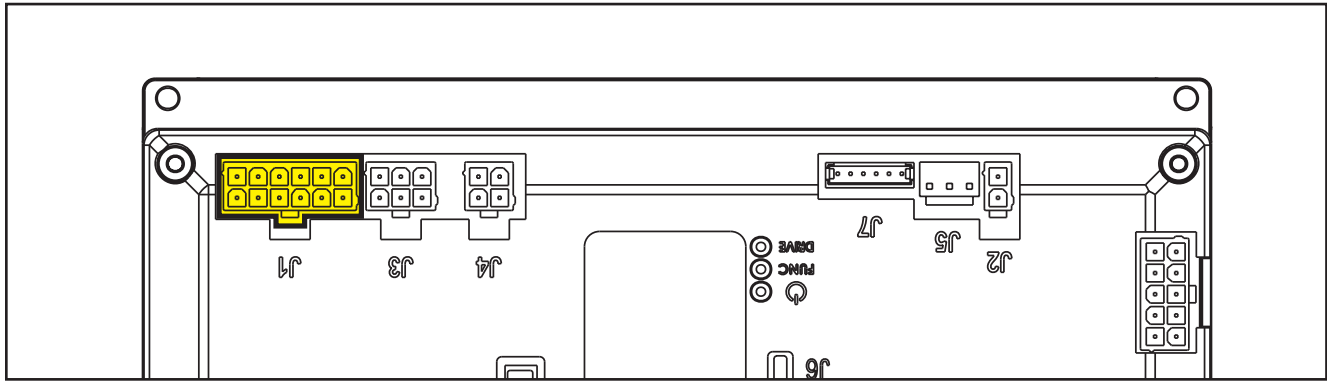
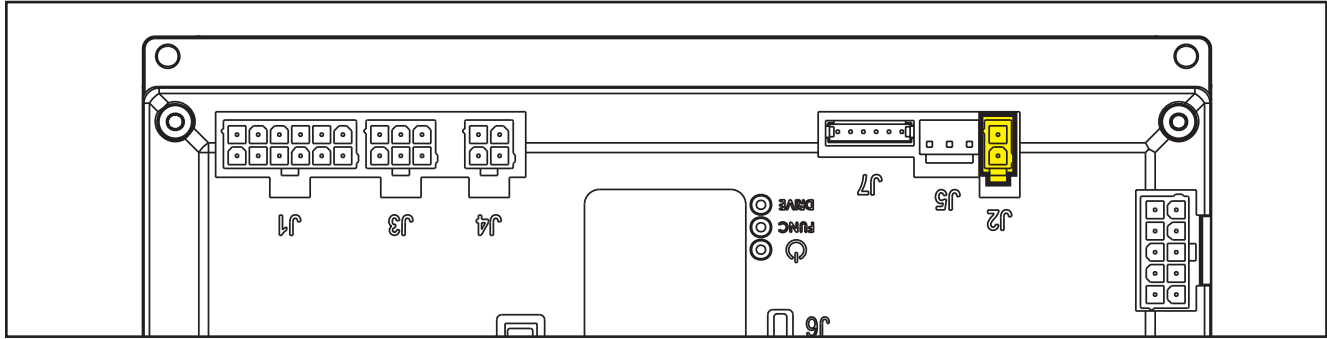


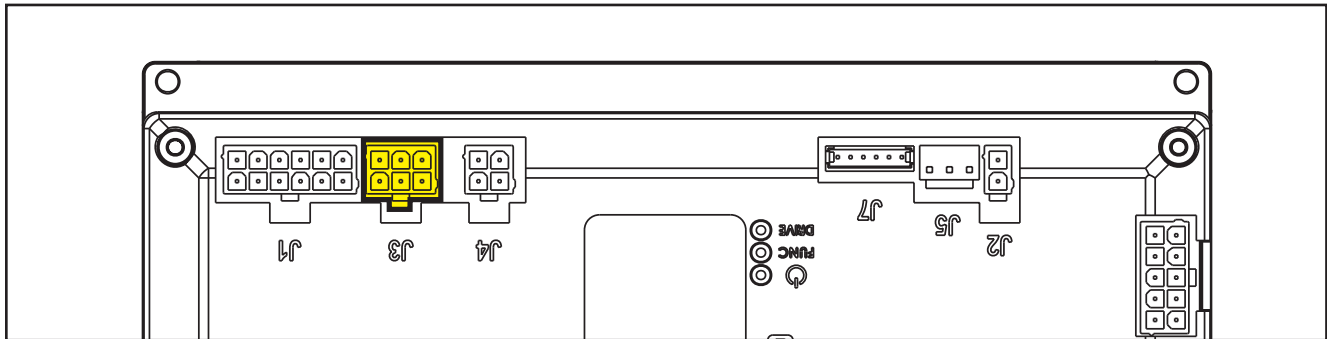
Figure 43:

PIN	Color	Circuit Description	Measured	Comments
1	Red	Key controller power supply +	24.4V	Off or On
2	Orange	Return from USER key	0.02V	Key not in slot
			23.7V	With either gray or yellow key in slot
3	Or/Blk	Key reader power supply circuit	8.65V	With either gray or yellow key in slot
4	Wh/Blk	Key Identification	0V	Key not in slot
			1.45V	Gray Operator Key
			1.21V	Yellow Super User Key
5	Black	External power supplies -	0.03V	Vac On
6	White	Display controller power supply +	23.1V	Key In (all condition)
7	Brown	Enabling input from Display controller	0V	Power Off (Timed out)
			22.7V	Power On
8	Green	Display controller serial +	4.5V	
9	Yellow	Display controller serial -	4.0V	
10	Violet	Pedal power supply +	23.7V	
11	Vi/Blk	Return from pedal	0.01V	Pedal at rest
			4.82V	Pedal pressed full forward
12	Blue	Return from steering microswitch	4.98V	Straight ahead (switch pressed)
			0.003V	Sharp turn (Switch released)



**J2 - 2 Ways****Figure 44:**

PIN	Color	Circuit Description	Measured	Comments
1	Black 2	Deck actuator power supply +/-	24.4V	At rest
			0.04V	Extending (deck down)
			24.3v	Retracting (deck up)
2	Black 1	Deck actuator power supply -/+	24.4V	At rest
			23.7V	Extending (deck down)
			0.07V	Retracting (deck up)

**J3 - 6 Ways****Figure 45:**

PIN	Color	Circuit Description	Measured	Comments
1	Br/Blk	Squeegee actuator power supply +/-	23V	At rest
			23.7V	Extending (Squeegee down)
			0.07V	Retracting (Squeegee up)
2	Or/Blk	Driver's seat microswitch power supply	0.02V	On or off seat
3	Wh/Blk	Auxiliary power supply - Beacon	0V	
4	Bl/Blk	Squeegee actuator power supply -/+	0V	At rest
			0.08V	Extending (Squeegee down)
			23.9V	Retracting (Squeegee up)
5	Or/Blk	Return from driver's seat microswitch	4.98V	Off seat
			0.003V	On seat
6	White	Auxiliary power supply + Beacon	24.39V	

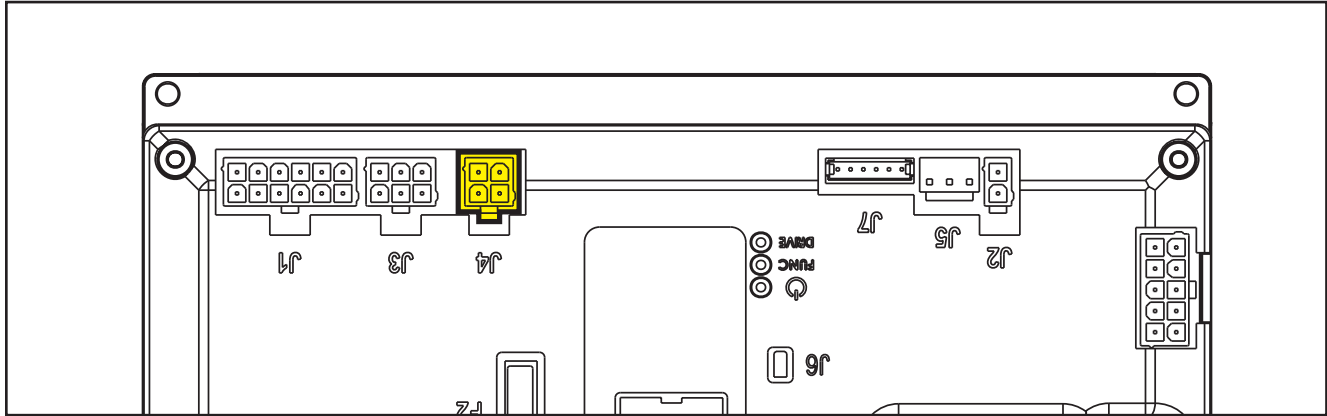
**J4 - 4 Ways**

Figure 46:

PIN	Color	Circuit Description	Measured	Comments
1	White	Enabling from battery charger	24.4V	Not Charging
			0.013V	Charging
2	Yellow	Power supply from battery charger	0.032V	Not Charging
			24.4V	Charging
3	Brown	Battery charger enabling power supply	24.4V	Not Charging
			26V	Charging
4	Green	Battery charger data communication	0.01V	Not Charging
			4.59V	Charging

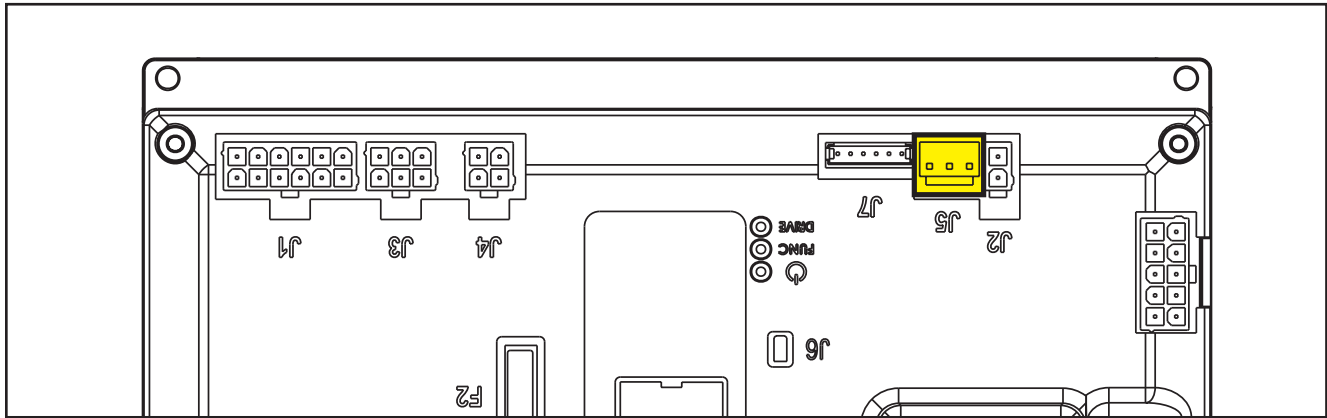
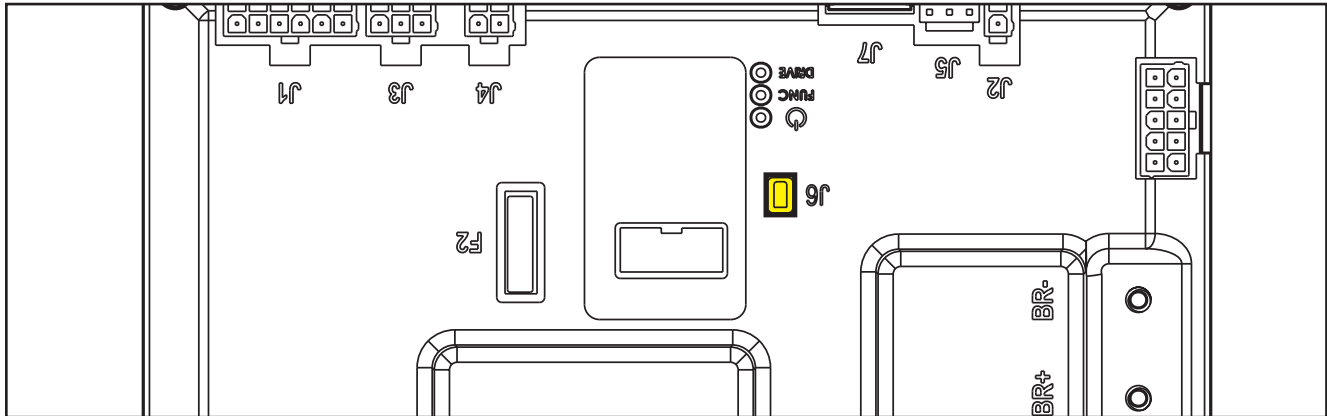
**J5 - 3 Ways**

Figure 47:

PIN	Color	Circuit Description	Measured	Comments
1	Brown	Power supply for water level sensor +	21.6V	
2	Black	Water level sensor return	4.9V	< 1/2 solution tank level
			0.03V	> 1/2 solution tank level
3	Blue	Power supply for water level sensor -	0.001V	

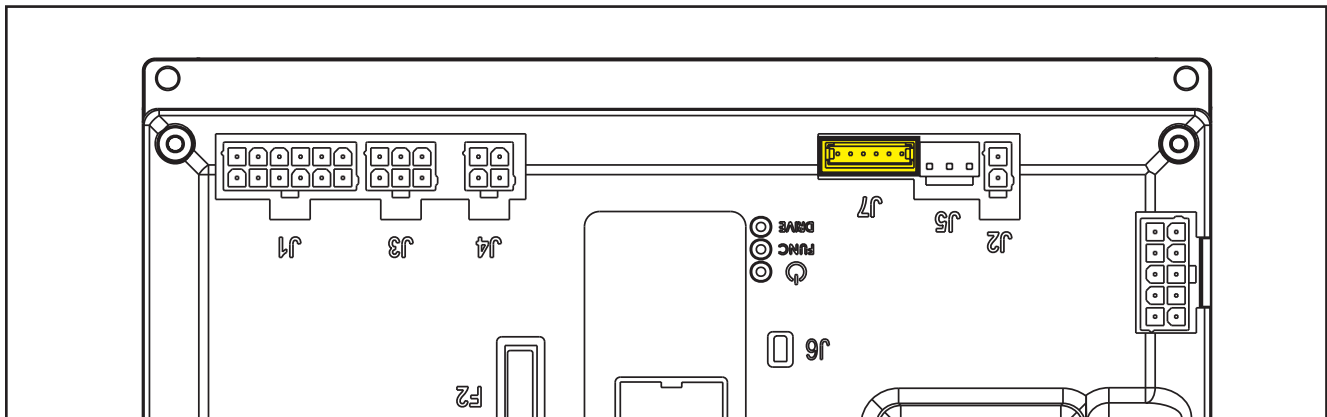
**J6****Figure 48:**

Two way vertical jumper.

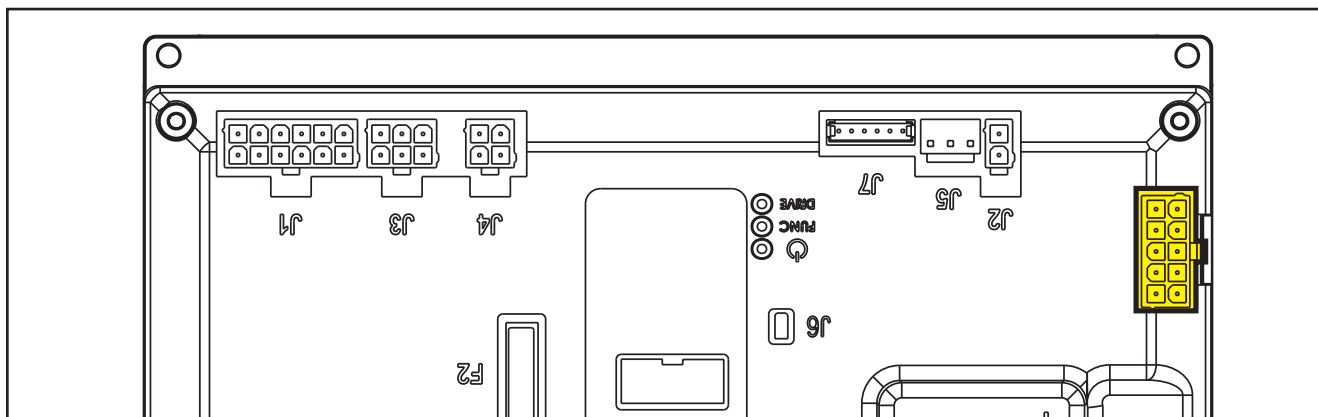
- What is this for? The J6 Jumper is used to configure the Main machine controller for the EcoFlex option.
- What does it mean if it is jumped? The Main machine controller is set for no EcoFlex
- What does it mean if it is open? The Main machine controller is set for EcoFlex
- Is there a measurable voltage on either of the pins when not jumped? Yes. 4.98v on pin near the LEDS on the board.

**J7 - 6 Ways**

Measured machine did not have a wiring connector. Measurements were taken at each pin on the board.

**Figure 49:**

PIN	Color	Circuit Description	Measured	Comments
1	Red	+24V power supply	24.6V	
2	-	+5V power supply	5.00V	
3	Yellow	iButton input	4.98V	
4	Blue	External time counter enabled	24.6V	
5	White	Power supply -	0.001V	
6	Brown	Machine on signal	23.68V	

**J8 - 10 Ways****Figure 50:**

PIN	Color	Circuit Description	Measured	Comments
1	Blue	Solenoid valve power supply -	24.2V	When off
			0.08v	When on (momentary)
2	Black	Detergent pump power supply -	24.2V	When off
3	Wh/Blk	Electromagnetic brake output	24.1V	Not energized (stationary)
			0.7V	Energized (moving)
4	Black	Opt power supply -		No wire
5	Green	DECK configurator return	0V	Loop not cut
6	Brown	Solenoid valve power supply +	24.2V	
7	Grey	Detergent pump power supply +	24.2V	
8	White	Electromagnetic brake output +	24.2V	
9	Red	Opt power supply +		No wire
10	Green	Power supply for DECK configurator	0V	Loop not cut

Shop Measurements - Display Controller (EB2)

Measure and record the voltage at each of the Display controller pins. Always use battery negative as your reference point for your black voltmeter lead.

J1 - 6 Ways

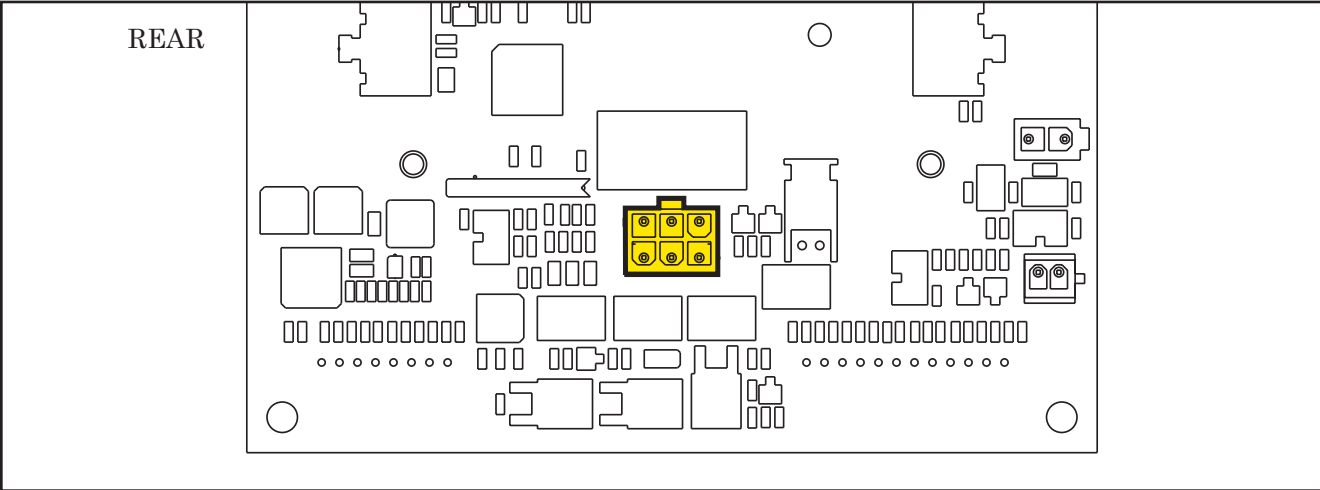
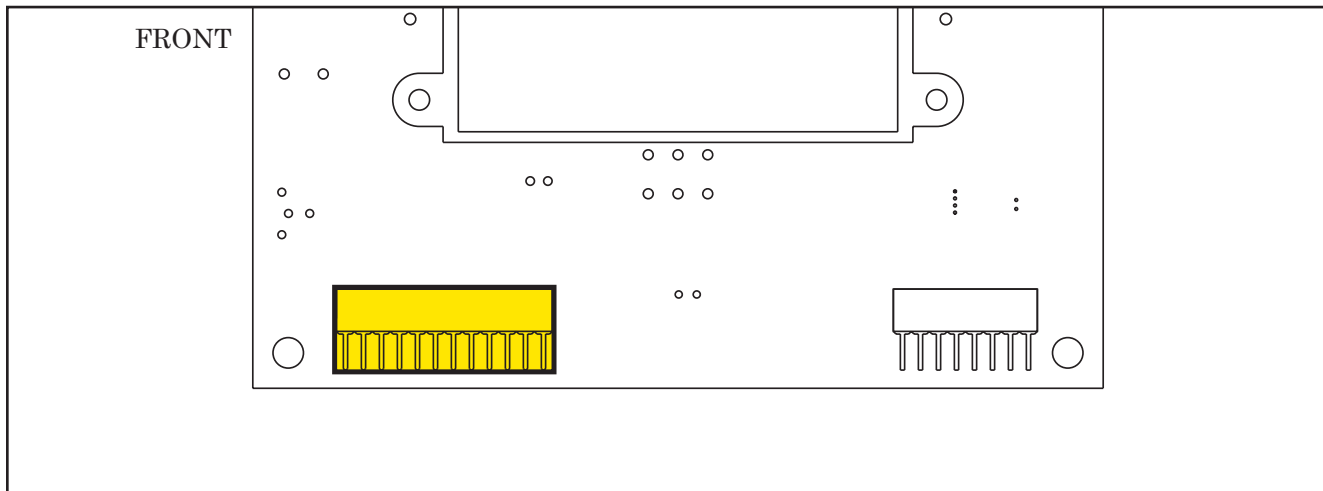


Figure 51:

PIN	Color	Circuit Description	Measured	Comments
1	White	Power supply +	23.1V	Key In (all condition)
2	Brown	Machine startup enabling	0V	Power Off (Timed out)
			22.7V	Power On
3	Green	Display controller serial +	4.5V	
4	Yellow	Display controller serial -	4.0V	
5	Grey	Power supply -	0.03V	Vac On
6		Power supply repetition -		No wire

**J2 12 way ribbon connector****Figure 52:**

PIN	Color	Circuit Description	Measured	Comments
1		Power supply - common	0.007V	
2		HORN button (P3)	3.1V	Not pressed
			0.03V	Pressed
3		EDS button (P2) Solution Button	3.1V	Not pressed
			0.03V	Pressed
4		DETERGENT MIX button (P1)	3.1V	Not pressed
			0.1V	Pressed
5		BRUSH / EXTRAPR. button (P4)	3.1V	Not pressed
			0.07V	Pressed
6		VACUUM button (P5)	3.1V	Not pressed
			0.06V	Pressed
7		BRUSH RELEASE button (P6)	3.1V	Not pressed
			0.04V	Pressed
8		ON/OFF button (P0)	22.1V	Not pressed
			0.02V	Pressed
9			3.1V	
10			3.1V	
11		REVERSE GEAR button (P7) (Blue models only)	3.1V	Not pressed
			0.06V	Pressed
12		User interface controller configurator	3.1V	Gray model
			0.01V	Blue model

J3 6 way ribbon connector

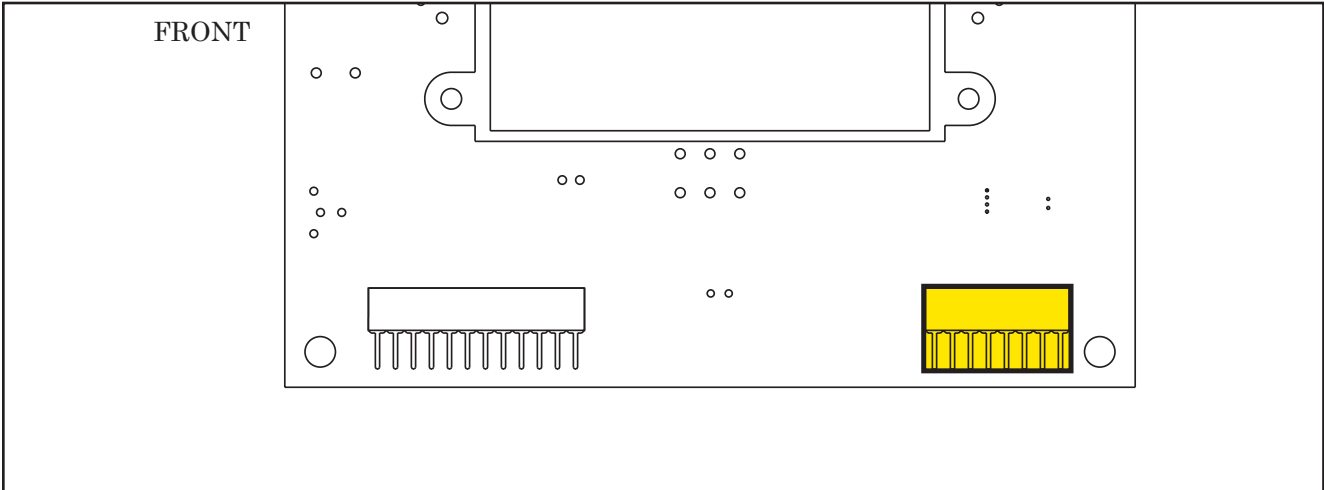


Figure 53:

PIN	Color	Circuit Description	Measured	Comments
1		Power supply – common	0.007V	
2		BRUSH RELEASE function LED (LD3)	0.01V	Off
			0.9V	When flashing red
3		VACUUM function LED (LD2)	0.01V	Off
			2.0V	Steady green
4		BRUSH / EXTRAPR funct. LED (red) (LD1R)	0.01V	Off
			2.0V	Steady red
5		BRUSH / EXTRAPR funct. LED (green) (LD1V)	0.01V	Off
6		SPOT function LED (LD4)	2.0V	Steady green



## 10 - Chassis System

### Frame (main parts)

Reference to Figure 1

- Steering assembly/column support plate and deck mount
- Main support side member
- Gearmotor support plate and squeegee system mount

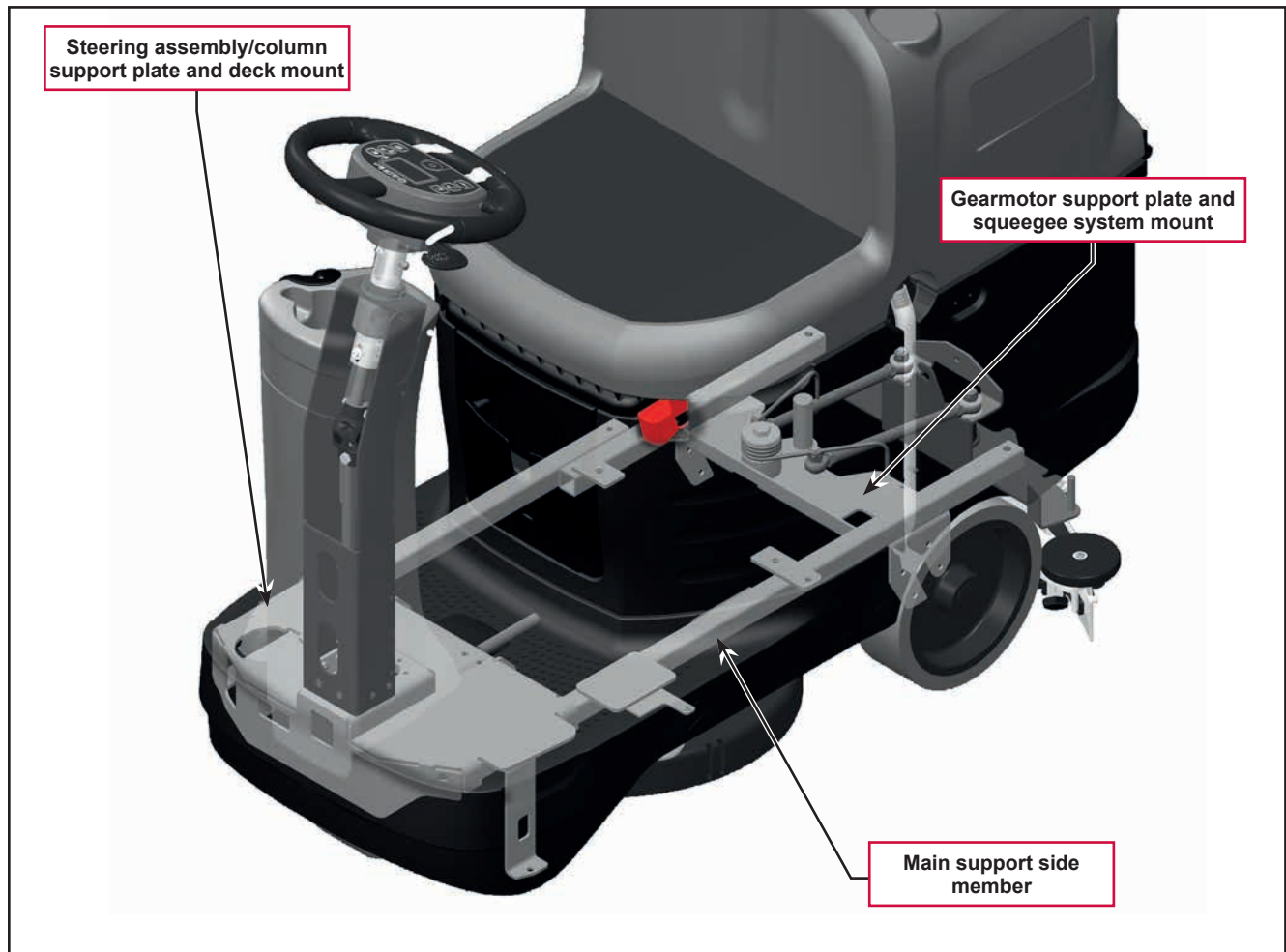


Figure 1:

## 20 - Wheel System, Traction

---

### Functional Description

Machine movement is provided by the gearmotor unit (M3).

The gearmotor unit (M3) consists of an electrical motor, a reduction unit with differential, an electromagnetic brake (BRK) (built in the electrical motor) and driving wheels. It is fastened to the machine frame.

The electromagnetic brake keeps the machine braked when the machine is off or whenever it is stopped.

The electromagnetic brake is equipped with an unlocking lever, to easily move the machine manually. After moving the machine manually, engage the electromagnetic brake again.



**WARNING: Do not use the machine when the electromagnetic brake is disengaged. If the lever is not repositioned after pushing/towing the machine, the electromagnetic brake is disengaged. For safety reasons, it is recommended to disengage the electromagnetic brake only for the time necessary to manually move the machine.**

The operator regulates the transfer speed, the working speed and reverse gear by means of the drive pedal, which is directly connected to the drive pedal potentiometer (RV1). The reverse gear is selected by pressing the right lever on the steering wheel:

The Main machine controller (EB1) checks that the drive pedal is not pressed when the machine is started; otherwise, an alarm is generated (see “Main machine controller Alarm Codes” paragraph, in “Control System” chapter) and the drive system is inhibited.

When the drive pedal returns to the rest position, the alarm is automatically deactivated (without having to turn the machine off and on again).

When the drive pedal is pressed, the Main machine controller (EB1) powers the electromagnetic brake to release the wheel, then activates the gearmotor (M3) with a proportional voltage on the basis of the pedal position. The acceleration ramps and maximum speed can be set via the corresponding parameters (see “Displaying and Modifying User Modifiable Parameters” paragraph, in “Control System” chapter).

An anti-skid system, built in the Main machine controller, reduces the speed to a safe speed when turning and when the machine tilts laterally in order to avoid sudden skidding, thus increasing machine stability in all conditions.



The system activation is shown by the icon on the display.

The automatic anti-skid system constantly detects lateral acceleration using an accelerometer installed in the Main machine controller (EB1). If the lateral accelerometer detects a speed higher than the preset value (set using the AMAX parameter, see “Displaying and Modifying User Modifiable Parameters” paragraph, in “Control System” chapter) the system reduces the speed so the lateral acceleration remains below this limit.

The driver’s seat microswitch is located inside the driver’s seat and the machine drive system is only enabled if the operator is seated in the driver’s seat.

## Wiring Diagram

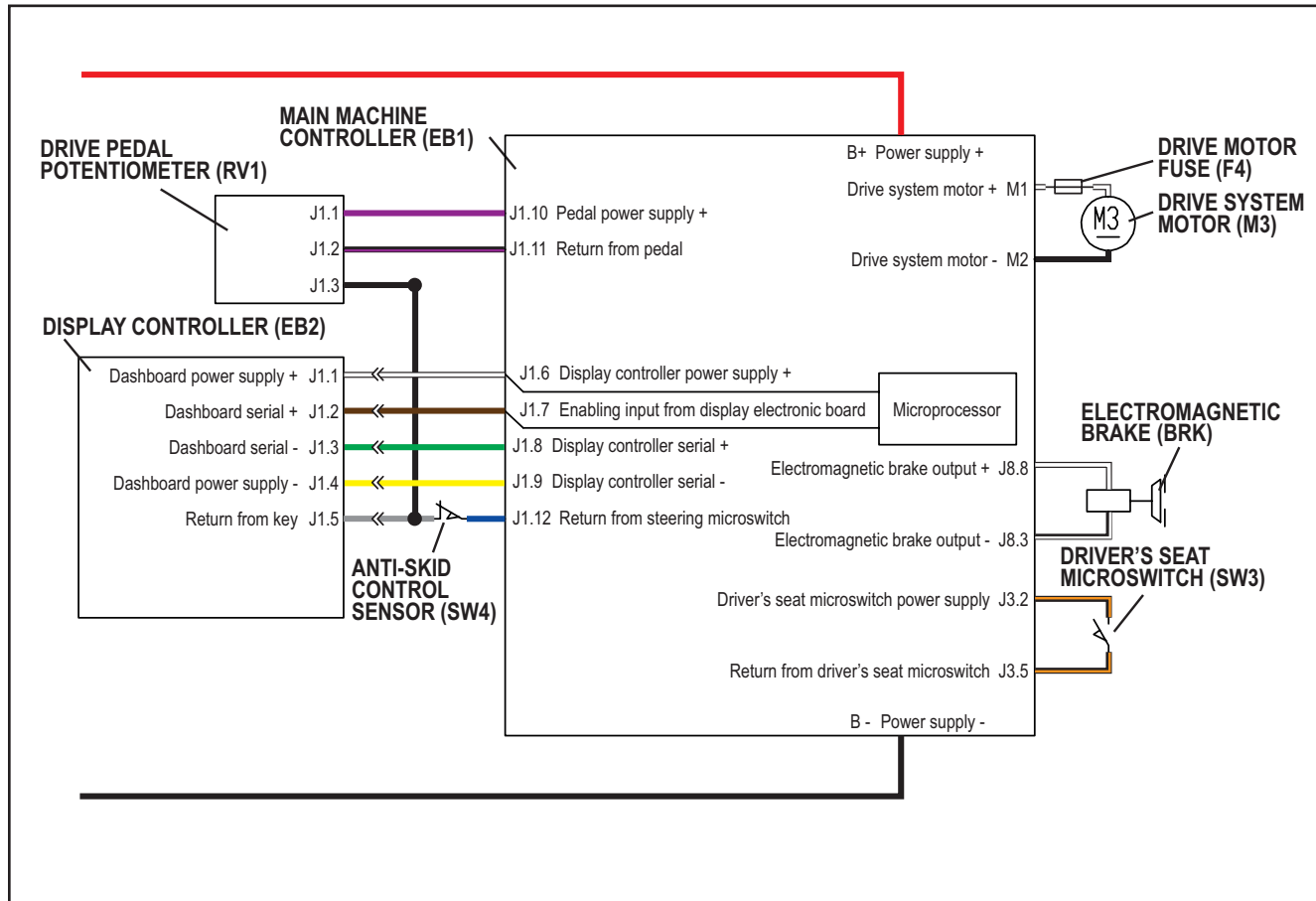


Figure 1:

## Component Locations

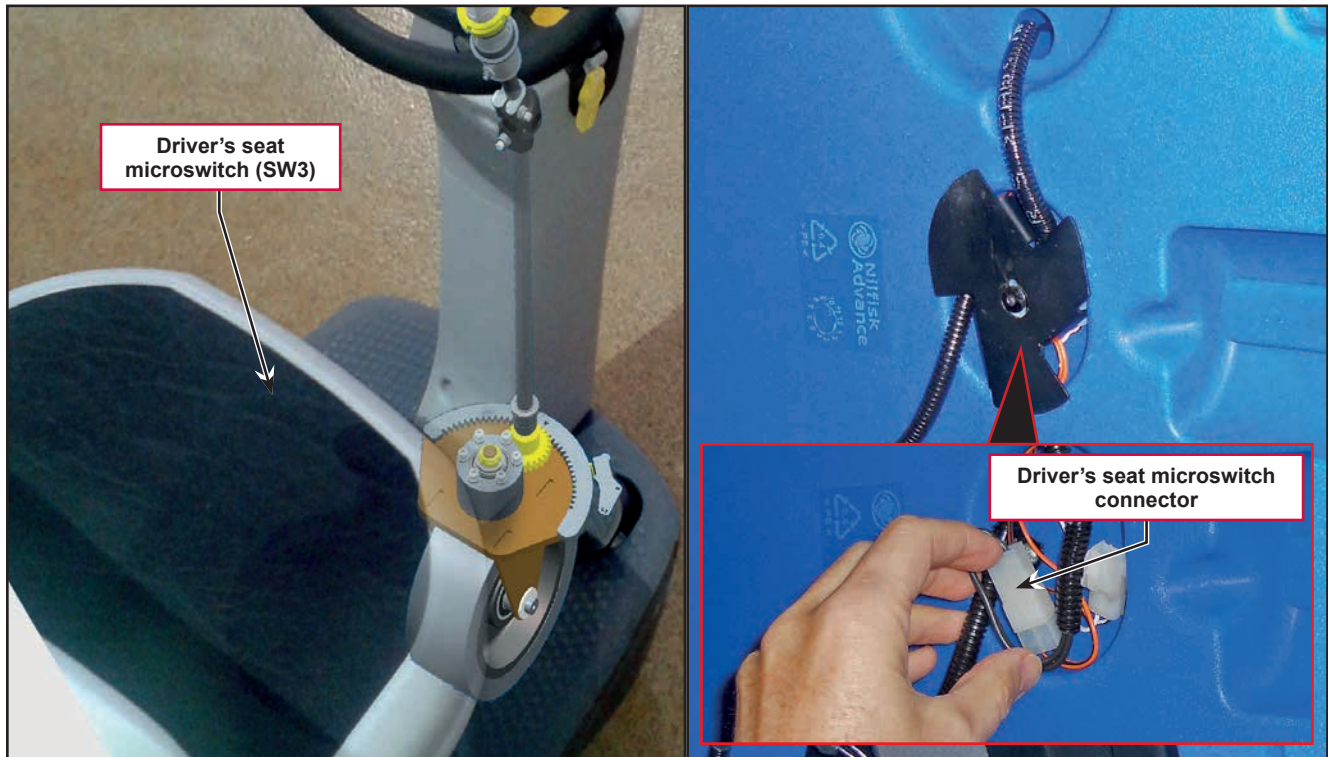


Figure 2:



Figure 3:



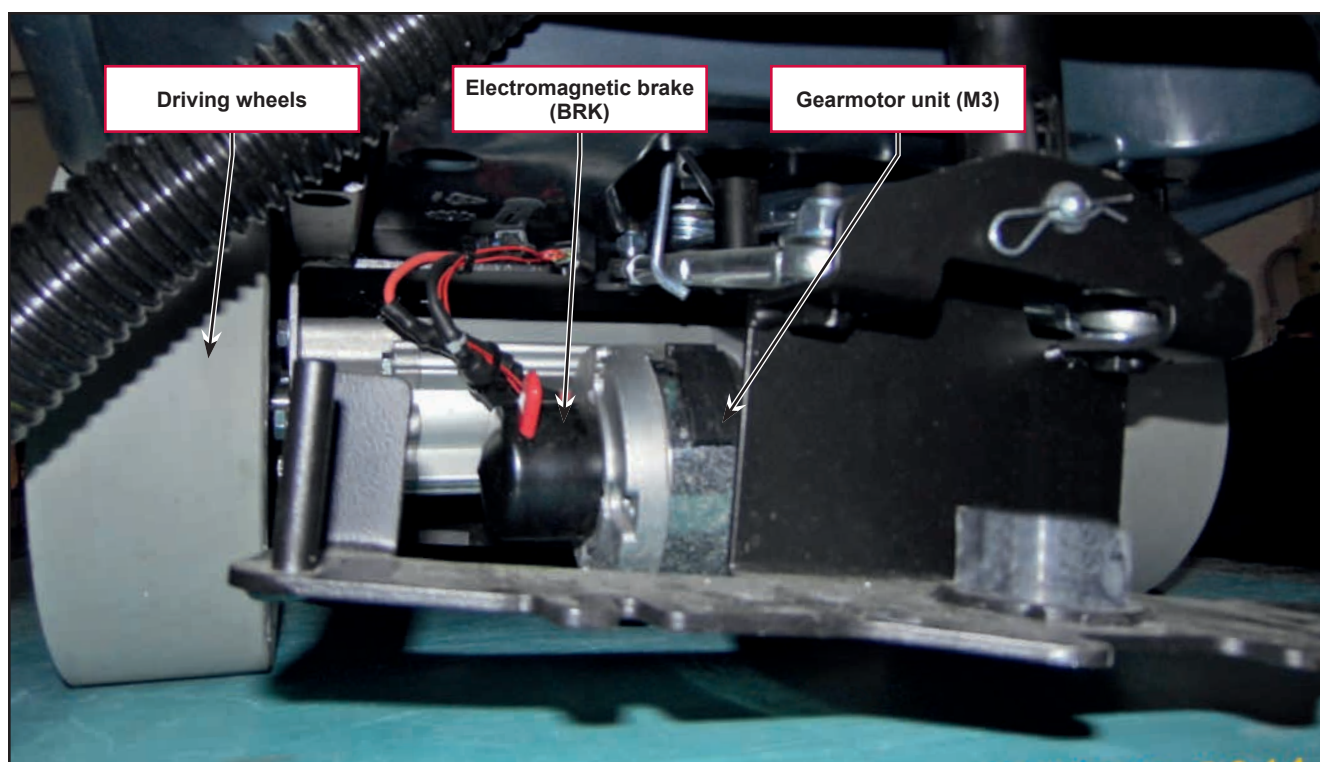


Figure 4:

## Troubleshooting

Trouble	Possible Causes	Remedy
The machine does not move	Battery voltage too low	Charge the battery
	Drive system motor fuse (F4) broken	Replace
	Speed potentiometer (RV1) incorrectly regulated or broken	Replace
	Main machine controller (EB1) faulty	Replace
	Wiring damaged	Check all connections inside the electrical component compartment, included those of the Main machine controller (EB1)
	Drive system motor (M3) carbon brushes worn	Replace
	Drive system motor (M3) faulty	Replace
	The electromagnetic brake (BRK) is faulty	Replace
The electromagnetic brake (BRK) is not engaged when the machine stops	The electromagnetic brake locking/unlocking lever is turned to unlock position	Turn the lever to lock position

## Drive System Gearmotor Amperage Test



**WARNING:** This procedure must be performed by qualified personnel only and with the help of an assistant.

1. Drive the machine on a level floor.
2. Lift the recovery tank assembly and the driver's seat.
3. Apply a jumper wire (A, Figure 5) on the driver's seat sensor connector to disable the system.
4. Disassemble the electronic component compartment cover and the Main machine controller panel.
5. Place a suitable lifting device (B) to raise one side of the machine approximately 2 cm from the floor (C) and allow one driving wheel to turn freely.



**WARNING:** Pay attention to the rotation of the driving wheel when performing the following steps.

6. Apply the amp clamp (D) on one (black) cable (E) of the drive system motor wiring harness.
7. Turn on the machine and drive it at the maximum forward speed by pressing the drive pedal and check that the amperage is 3 - 7A at 24V.
8. Release the drive pedal.
9. Switch off the machine and remove the amp clamp (D).
10. If the amperage is higher, perform the following procedures to detect and correct the abnormal amperage:
  - Check if there is dust or debris preventing the wheel rotation.
  - If necessary, check the motor carbon brushes;
  - If necessary, disassemble the motor and check the condition of all its components.
11. If the above-mentioned procedures do not produce the correct readings for the gearmotor amperage, the gearmotor must be replaced.

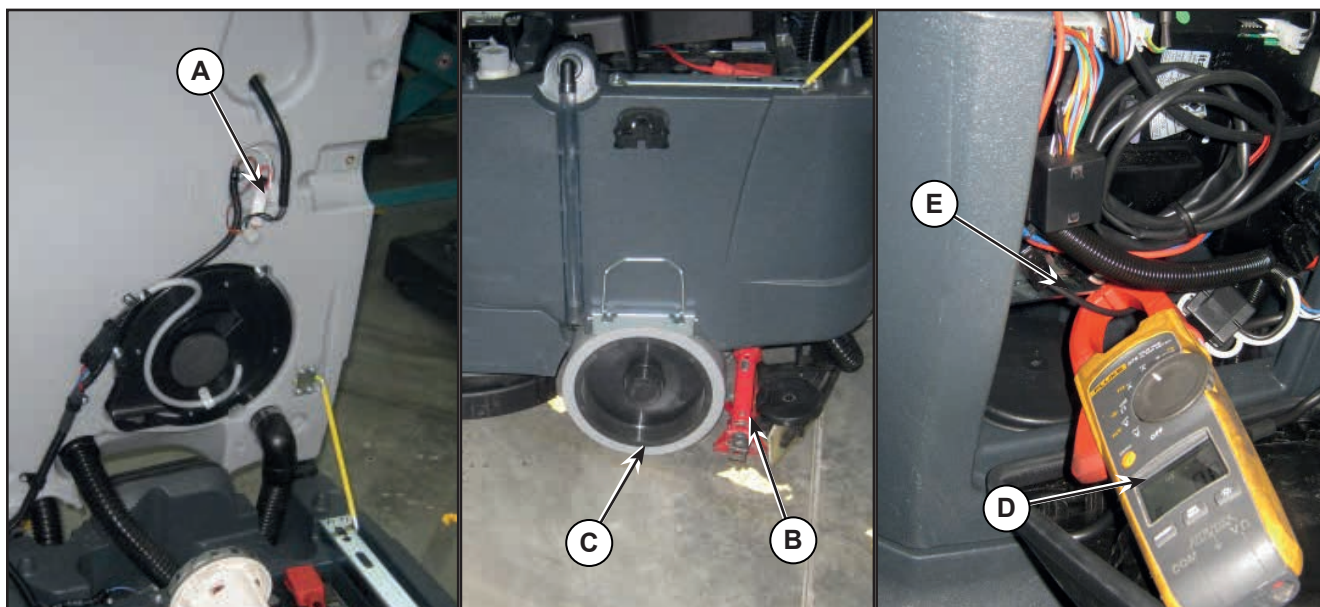


Figure 5:



## Removal and Installation

### Drive Pedal Potentiometer

#### Removal

1. Drive the machine on a level floor or on a hoisting system to facilitate the disassembly procedures.
2. Remove the operator key and disconnect the red battery connector
3. Lift the machine as shown (A, Figure 6).
4. Remove the 2 screws (B) and disassemble the accelerator pedal (C).
5. Under the machine disconnect the connection (D) of the drive pedal potentiometer (E).

6. Remove the 3 screws (F), then disassemble the drive pedal potentiometer (E).

#### Installation

7. Assemble the components in the reverse order of disassembly.

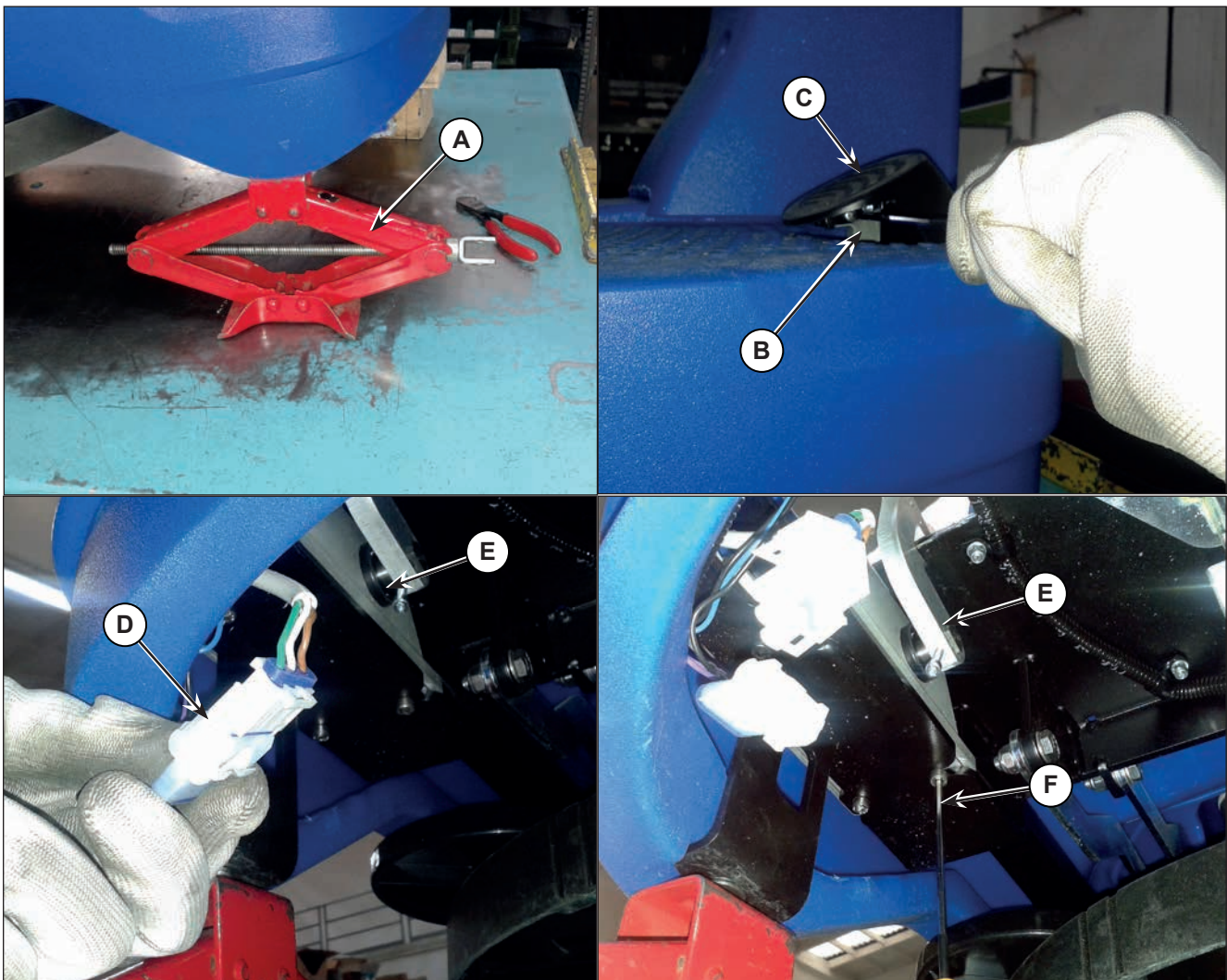


Figure 6:

## Drive System Gearmotor



**WARNING:** This procedure must be performed by qualified personnel only and with the help of an assistant.

1. Drive the machine on a level floor or on a hoisting system to facilitate the disassembly procedures.
2. Place a suitable lifting device (A, Figure 7) to raise one side of the machine approximately 2 cm from the floor.
3. Remove the plug (B), remove the screw (C) and retrieve the washer.
4. Remove the wheel (D) and retrieve the key.
5. Disconnect the connection (E).
6. Remove the 4 screws (F) and retrieve the washer.
7. Repeat step 2 to 6 for the other wheel, then carefully disassemble the gearmotor (G) from the machine.

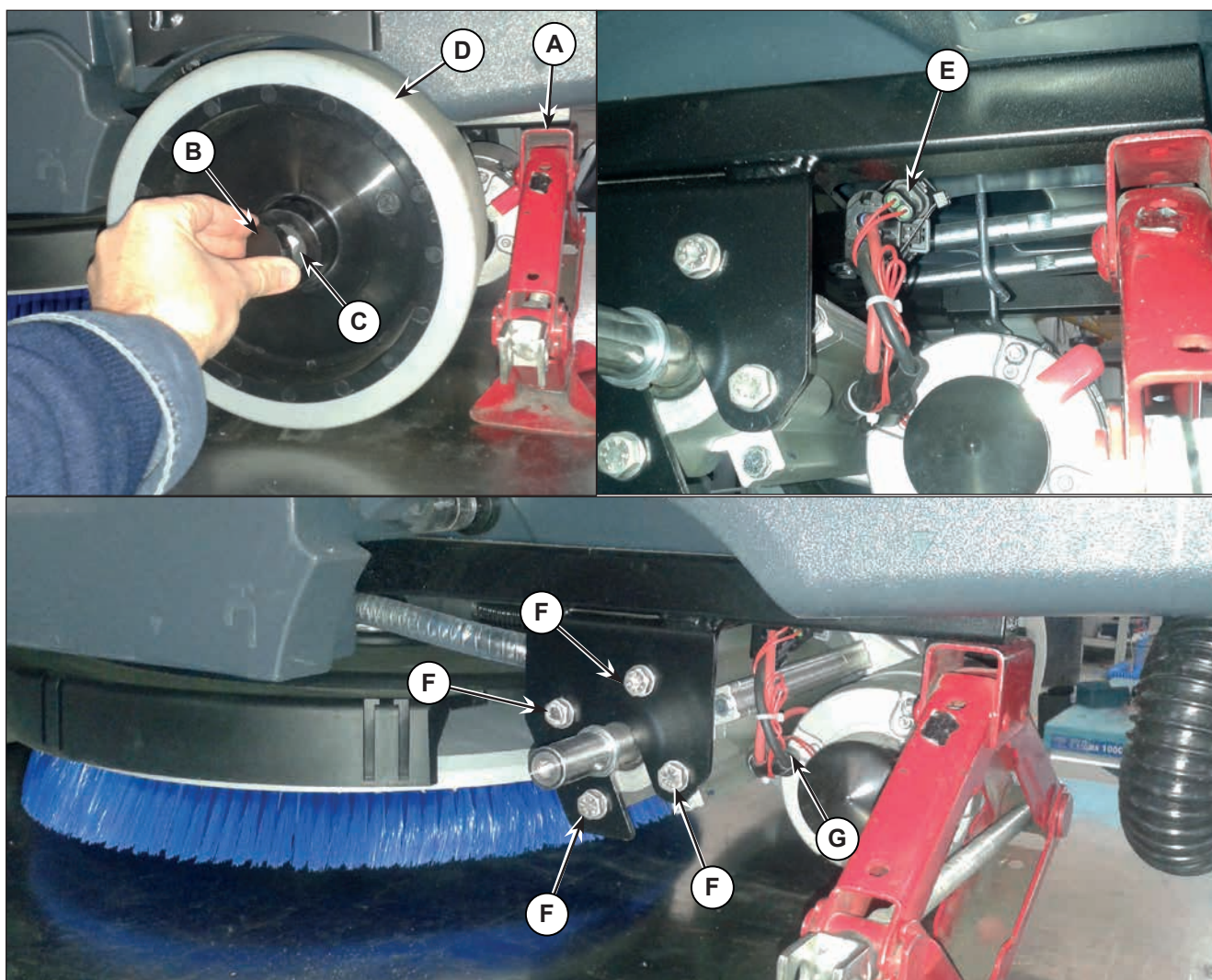


Figure 7:



## Gearmotor Carbon Brushes Check/Replacement

### Check

1. Remove the gearmotor unit from the machine.
2. At the workbench, remove any dust and dirt from around the drive system motor carbon brushes.
3. Remove the clamp (A, Figure 8) by disengaging the tab (B).
4. Remove the screw (C) of the carbon brushes lead-in wires.
5. Carefully disengage the retaining spring (D) and remove the carbon brushes (E).
6. Check the carbon brushes (E) for wear. The carbon brushes are worn out when:
  - They do not make sufficient contact with the armature of the motor due to their wear
  - When their contact surface is not intact
  - When the residual stroke is below 0.12 in (3 mm)
  - When the thrust spring etc. is broken
7. Replace the carbon brushes as an assembly.

### Reassembly

8. Assemble the components in the reverse order of disassembly.
9. Reassemble the gearmotor unit.

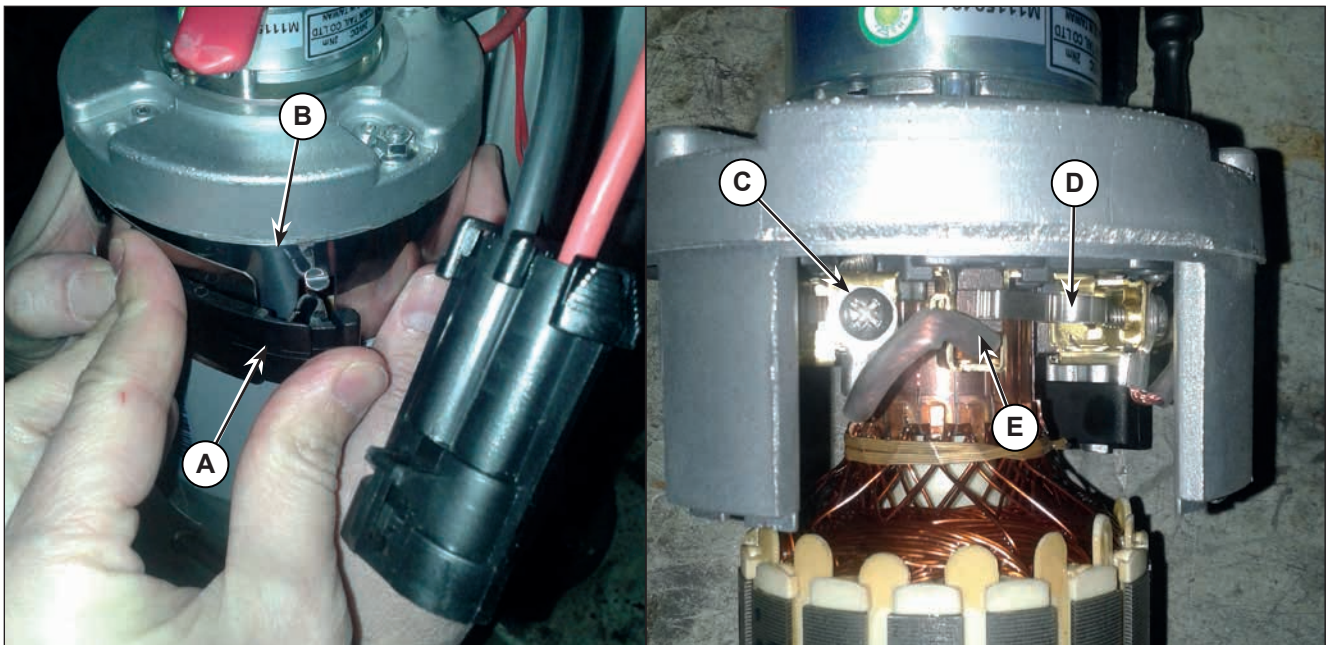


Figure 8:

## Drive System Motor Electromagnetic Brake Disassembly/Assembly

### Disassembly

1. Remove the gearmotor unit from the machine.
2. At the workbench, remove dust and debris around the electromagnetic brake.
3. Remove the two screws (A, Figure 9) and the electromagnetic brake (B).

### Assembly

4. Assemble the components in the reverse order of disassembly, and note the following:
  - When assembling, place a screw (C) as reference.
  - Then install the electromagnetic brake, making sure that its hexagonal lining engages the hexagonal shaft (D) of the drive system motor.
5. Reassemble the gearmotor unit.

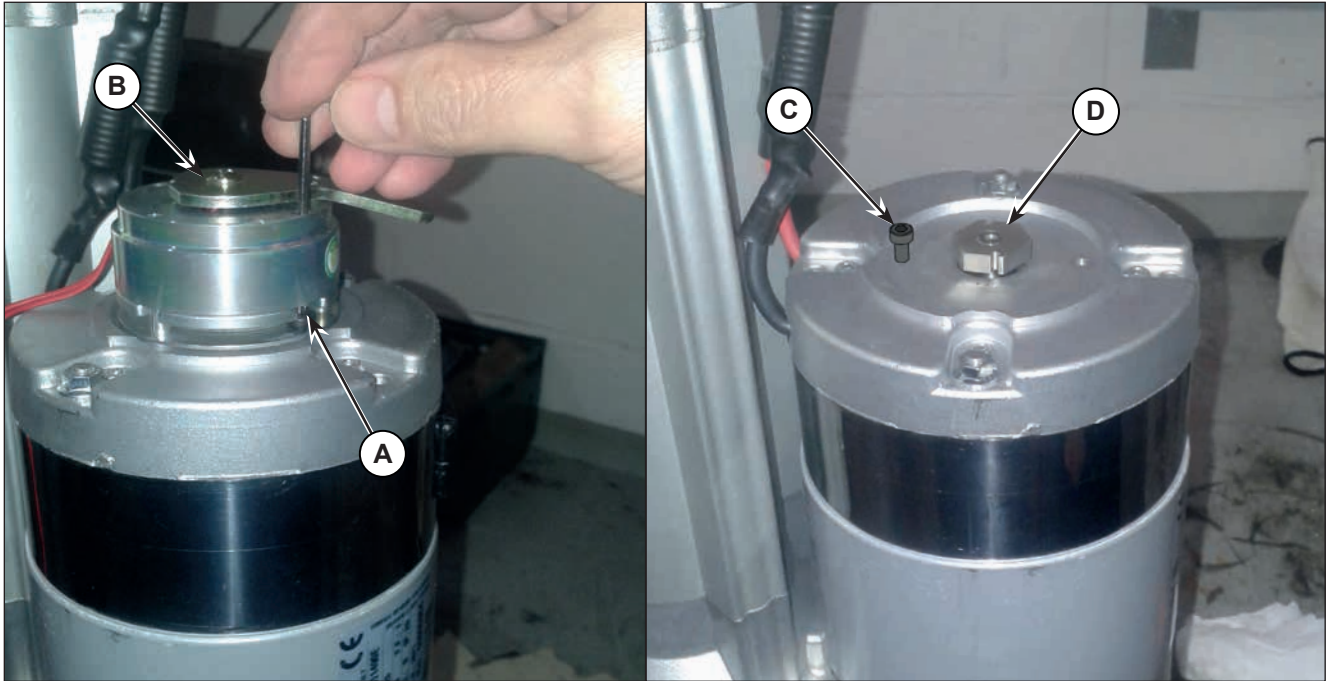


Figure 9:

## Drive System Motor Disassembly/Assembly

### Disassembly

1. Remove the gearmotor unit from the machine.
2. At the workbench, remove dust and debris from the drive system motor.
3. Remove the clamp (A, Figure 10) by disengaging the tab (B).
4. Remove the two nuts (C), carefully remove the motor armature (D) from the stator cylinder (E).
5. Retrieve the retaining ring (F).

### Assembly

6. Assemble the components in the reverse order of disassembly, and note the following:
  - Remove any dust or dirt from the stator and removed components.
  - Before reinstalling the motor armature (D), apply grease on the retaining ring lip (F).
  - Check that the bearings of the motor armature (D) are properly installed on the shaft.
7. Reassemble the gearmotor unit.

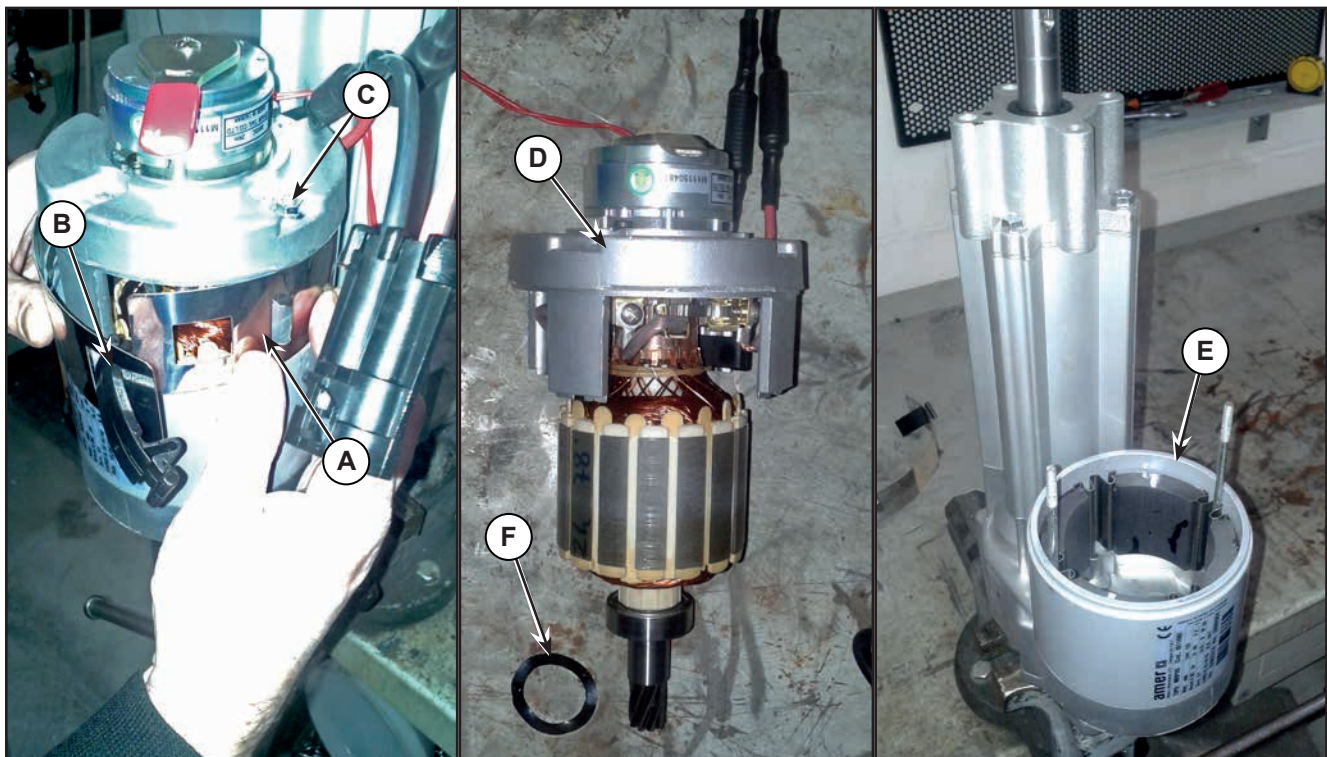


Figure 10:

## Specifications

Description / Model		SC2000
Rear driving wheel diameter		10 in (254 mm)
Rear driving wheel specific pressure on the floor (*)		145 psi (1.0 N/mm <sup>2</sup> )
Driving wheel technical data	Power	0.53 hp (400 W)
	Voltage	24V
	Transmission ratio	26:1
	Protection class	IP44
	Insulation class	F
Drive speed (variable)		0 - 3.7 mi/h (0 - 6 km/h)
Maximum gradient when working		2% (1.14°)

(\*) Machines have been tested under the following conditions:

- Battery maximum size
- Maximum brush and squeegee size
- Full detergent tank
- Optional equipment installed
- Wheel weight checked
- Print on the floor checked on cement for each single wheel
- Result expressed as maximum value for rear wheels



## 24 - Electrical System

---

### Functional Description

The batteries (2 x 12V) are connected together in series by the cables.

The battery charger (CH) is connected to the machine by two connectors (C) (power connection to the batteries) and C3 (4-way signal connection).

The grey and white cables (1 and 2 of connector C3) are short circuited inside the battery charger (CH) when this is not connected to the electrical mains. If this connection is not made, all machine functions are disabled.

If the optional battery charger has not been installed, the relevant bridge must be used on connector C3.

The “bridge” is installed at the Main machine controller J4 location as shown in a photo below.



The green cable (terminal 4 of connector C3) is the data cable between Main machine controller (EB1) and battery charger (CH).

This connection allows the battery charger charging curve to be set directly from the machine User interface controller and to view the operational state of the battery charger during charging directly on the display.

### Battery Charger

When the battery charger (CH) is connected to the power supply, it provides a + 24V on J4.2: in this condition the Main machine controller (EB1) disables all the control and functions except the battery status indicator on the Display controller (EB2).



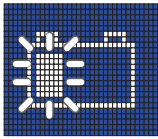
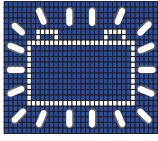
## Battery Charge State Display

### Low voltage cut out

The Main machine controller (EB1) shuts off electrical loads to protect the batteries from damage caused by over discharging.

The voltage threshold where loads are turned off depends on the battery type. See table below.

### Significant levels for machine operation

	INDICATION	TRANSITION THRESHOLD (VOLT)		CONSEQUENCE
		WET	GEL	
1		22V	22.2V	Little remaining run time, no block.
2		20.4V	21.6V	Brush OFF
3		19.4V	20.6V	Vacuum system OFF
4		18.4V	19.6V	Drive system OFF



## Component Locations

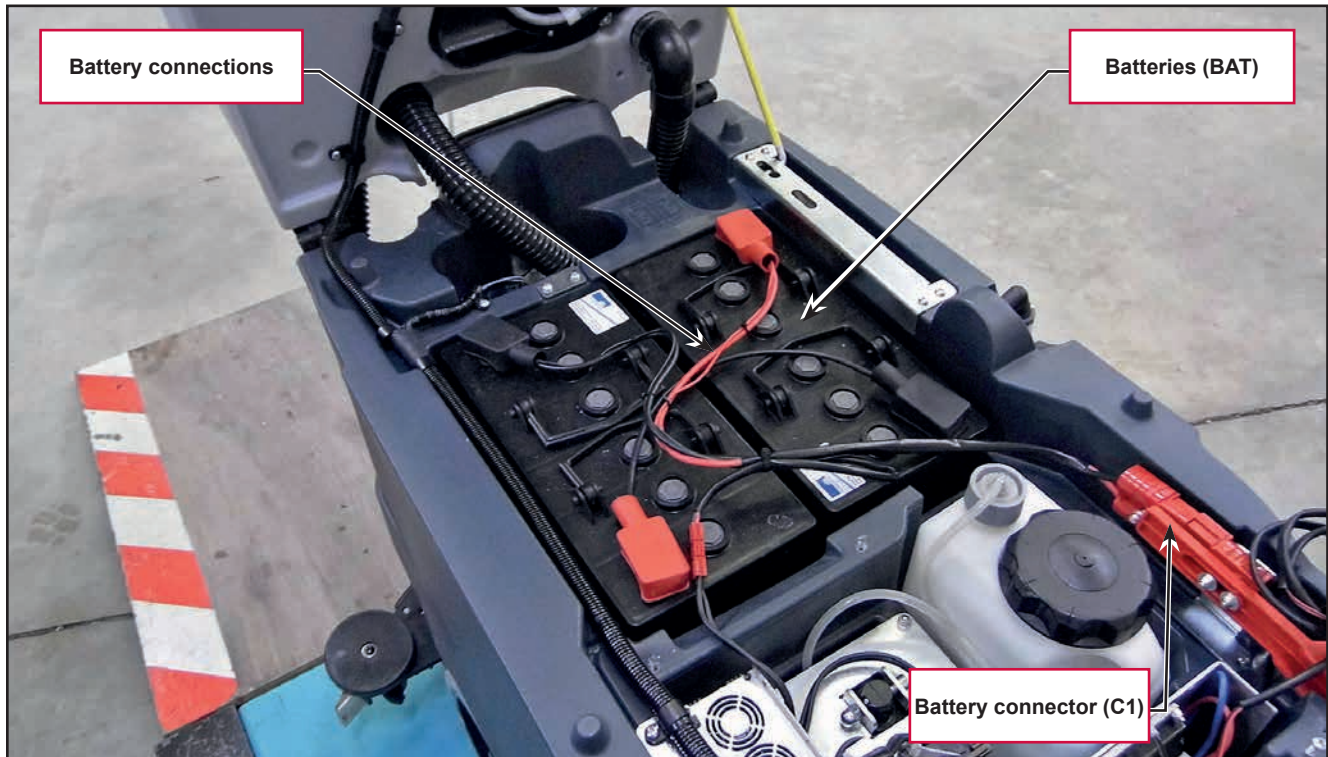


Figure 2:

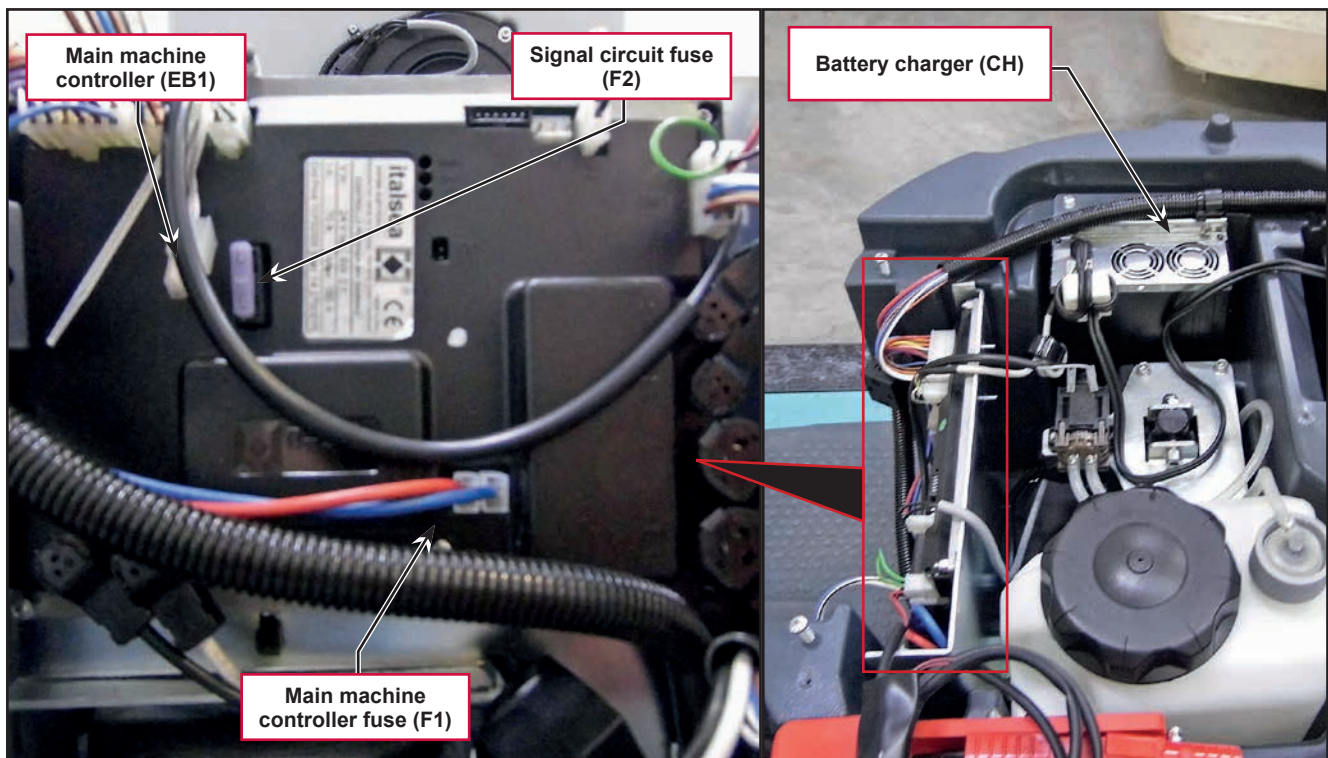


Figure 3:



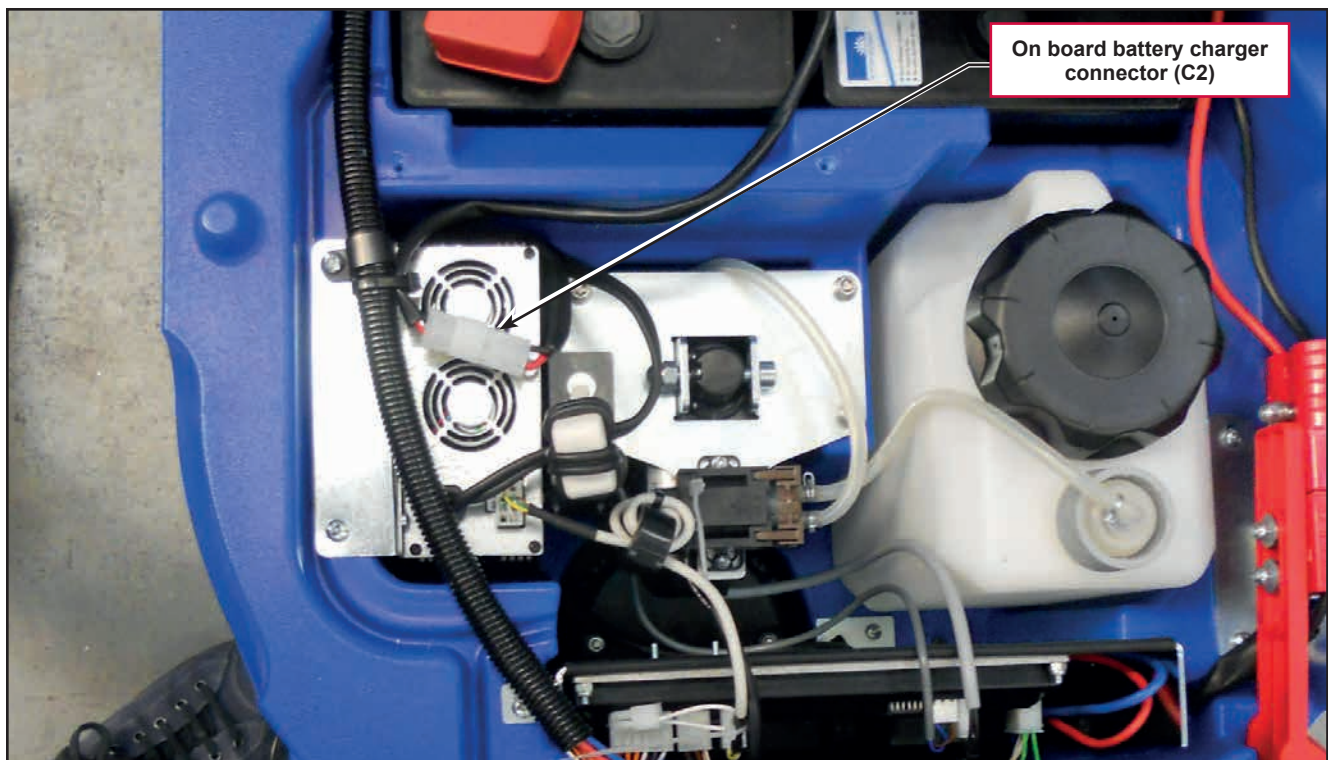


Figure 4:

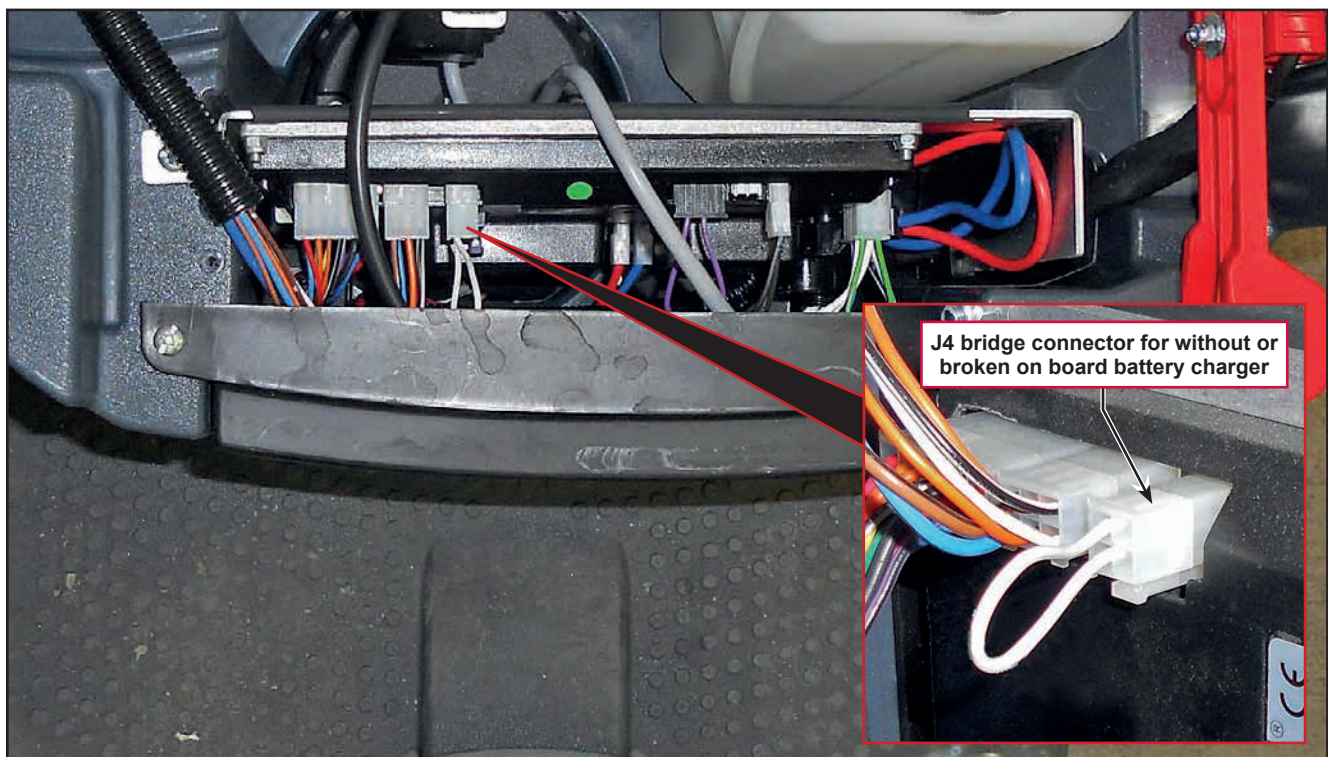


Figure 5:

## Maintenance and Adjustments

### Setting the Installed Battery Type

Set the machine and the on-board battery charger (where fitted) on the basis of the type of battery to be installed by modifying the BAT parameter as shown.

This is really important because if you set a wrong type of battery you can shortener the battery life.

1. Insert the super user key (yellow) in place of the operator key (grey) to access the main screen (Figure 6) of the multifunction display.

2. Press the One-Touch button  to continue to the machine settings screen (Figure 7).

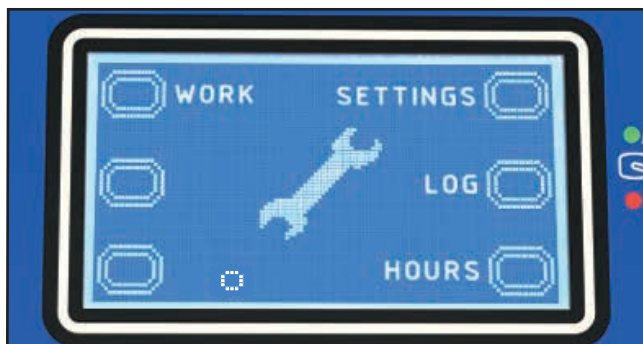




Figure 6:




Figure 7:

3. Press the One-Touch button  until you reach the BAT parameter.

MODIFIABLE PARAMETERS				
Code	Description	Min. Value	Factory Setting	Max. Value
<b>BAT</b>	Installed battery type	0	1	5

4. Press the vacuum system button  or brush engagement/disengagement button  to modify the value of the BAT parameter as per the following table:

Code BAT		
Value	Installed battery type	
0	<b>WET</b>	Wet cell batteries
1	<b>GEL / AGM</b>	Generic GEL or AGM batteries
2	<b>GEL DISCOVER</b>	DISCOVER® brand GEL batteries
3	<b>GEL OPTIMA</b>	OPTIMA brand GEL batteries
4	<b>GEL EXIDE</b>	EXIDE®/SONNENSHINE brand GEL batteries
5	<b>GEL FULLRIVER</b>	FULLRIVER® brand GEL batteries

5. Press the One-Touch button  for more than 1 second to confirm the chosen parameter and return to the main screen (Figure 6).

## Battery installation

1. Remove the operator key.
2. Disconnect the battery connector by pressing the emergency push-button.
3. Lift the recovery tank cover and check that it is empty; if not, empty it using the drain hose.
4. Grasp the handle and carefully lift the recovery tank assembly and the driver's seat.
5. The machine is supplied with cables suitable to install 2 12V batteries.
6. Carefully lift the batteries until the relevant compartment, then place them properly.
7. Route and install the battery cable as shown in the diagram (Figure 8), then carefully tighten the nut on each battery terminal.
8. Place the protection cap on each terminal.
9. Connect the red battery connector.
10. Disengage the support rod, then grasp the handle and carefully lower the recovery tank assembly.
11. Perform a complete battery charging cycle.

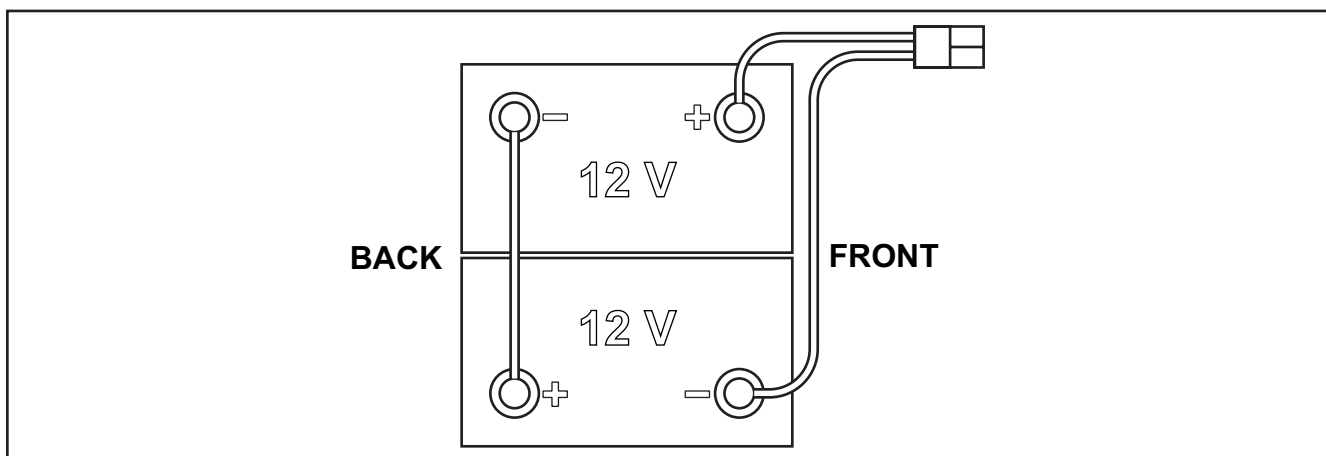


Figure 8:

## Battery Charging



**Note:** Charge the batteries when there is only one flashing segment displayed in the battery symbol, or at the end of each shift. Keeping the batteries charged make their life last longer.



**CAUTION:** When the batteries are discharged, charge them as soon as possible, as that condition makes their life shorter. Check for battery charge at least once a week.



**CAUTION:** If the machine is not equipped with on-board battery charger, choose an external battery charger suitable for the type of batteries installed.



**WARNING:** When using lead (WET) batteries, battery charging produces highly explosive hydrogen gas. Charge the batteries in well-ventilated areas and away from naked flames. Do not smoke while charging the batteries. Keep the recovery tank lifted until the battery charging cycle is over.



**WARNING:** Pay close attention when charging WET CELL batteries, as there may be battery fluid leakages. The battery fluid is corrosive. If it comes in contact with skin or eyes, rinse thoroughly with water and consult a physician.

1. (For WET CELL batteries only) Check the level of electrolyte inside the batteries. If necessary, unscrew the caps and top up.
2. When the correct level is restored, close the caps and clean the tops of the batteries.

### Charging the Batteries with an External Battery Charger

3. Check that the external battery charger is suitable by referring to the relevant Manual. The battery charger voltage rating must be 24V.
4. Press the emergency push-button for disconnect the red battery connector and connect it to the external battery charger.
5. Connect the battery charger to the electrical mains.
6. After charging, disconnect the battery charger from the electrical mains and from the battery red connector.
7. Connect the battery connector to the machine.
8. Disengage the support rod, then grasp the handle and carefully lower the recovery tank assembly.



**CAUTION:** Never connect the battery charger to the opposing part of the red connector fixed to the machine. The electronic system could be irreparably damaged.



**Battery charging with battery charger installed on the machine**

9. Plug the battery charger into the electrical mains (the mains voltage and frequency must be compatible with the battery charger values shown on the machine serial number plate).



**Note:** When the battery charger is connected to the electrical mains, all machine functions are automatically cut off.

10. When the first or second segment from the left in the battery symbol is flashing, this means that the battery charger is charging the batteries.
11. When the third segment from the left in the battery symbol is flashing, this means that the battery charger is finishing the battery charging cycle.
12. When all segments of the battery symbol are steadily lit, the battery charging cycle is complete.
13. Disconnect the battery charger plug from the electrical mains and place it in its holder.
14. Disengage the support rod, then grasp the handle and carefully lower the recovery tank assembly.



**Note:** For further information about the operation of the battery charger, see the relevant Manual.

## Troubleshooting

See the other chapters for previously provided instructions for other electrical system components.

Trouble	Possible Causes	Remedy
The machine is not working	Batteries (BAT) flat or connections faulty	Charge the battery or clean the connections
	The batteries (BAT) are broken	Check the battery no-load voltage
	The battery charger (CH) is broken	Replace
		To restore the machine functioning, disabling the on board battery charger with the bridge connector on the J4 connection placed on the Main machine controller (EB1)
	The wiring harness is cut or pressed or short circuited	Repair



**Note:** A damage to the battery charger or its connections can prevent the machine from operating properly.

## Removal and Installation

### Checking/Replacing Fuses

1. Drive the machine on a level floor and remove the operator key.
2. Disconnect the red battery connector by pressing the emergency push-button.
3. Lift the recovery tank.
4. Remove the 3 screws and remove the upper cover.
5. Remove the 2 screws and remove the Main machine controller front cover.
6. Check/replace the following fuses (Figure 9):
  - (F1) 100A midi fuse - Main machine controller (A).
  - (F2) 3A blade fuse - Signal circuits (B).
7. Place the Main machine controller assembly in its housing, tighten the mounting screws and install the electronic component compartment cover.

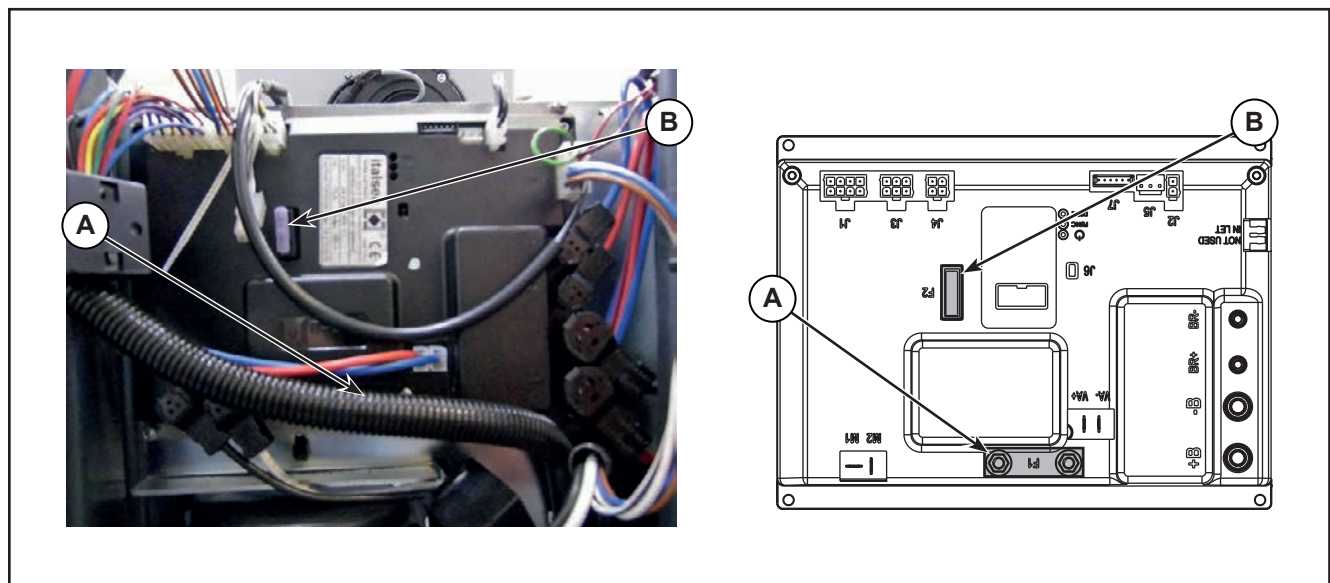


Figure 9:

8. Remove the protection cover of its fuseholder, then check/replace the following fuses (Figure 10):
  - (F3) 50A midi fuse - Brush motor (C).
  - (F4) 50A midi fuse - Drive system motor (D).
9. Place the Main machine controller assembly in its housing, tighten the mounting screws and install the electronic component compartment cover.

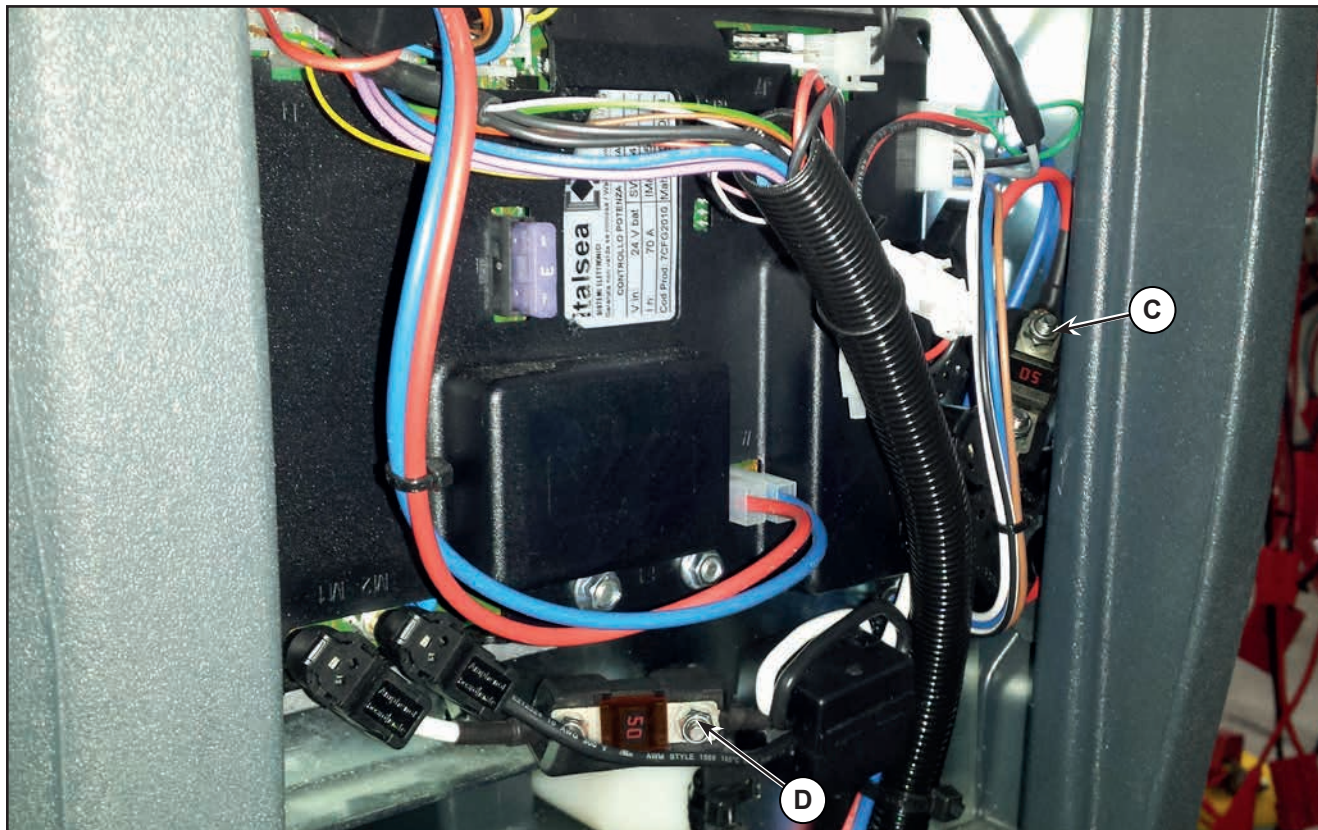


Figure 10:



## General Wiring Diagram (Product Nr. List: 9087412020, 9087411020, 9087410020)

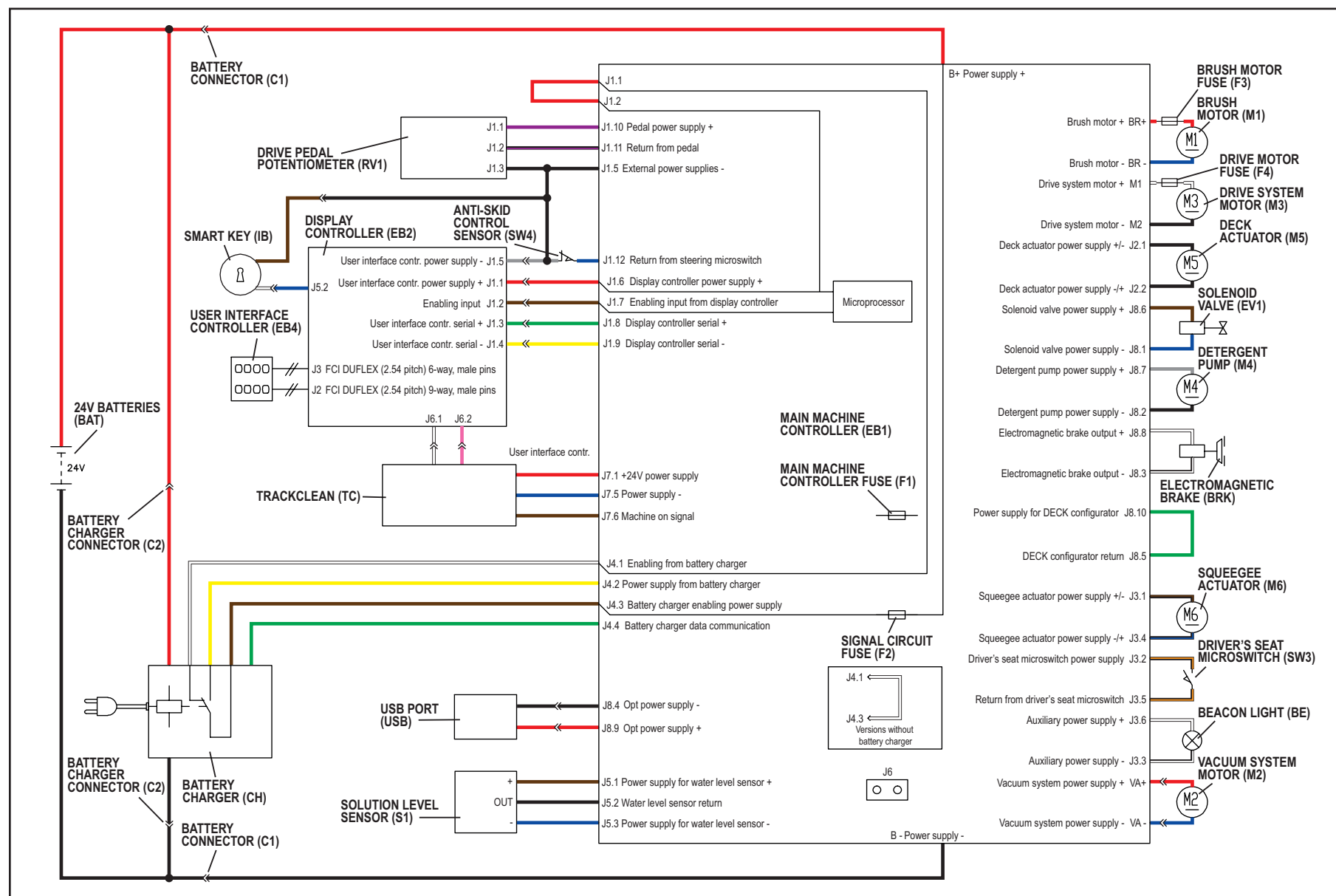


Figure 12:

(\*) Optional for BASIC version

(\*\*) Version without on-board battery charger



## Specifications

Description / Model		SC2000
Battery compartment size (length x width x height)		13.7x14.1x11 in (350x360x280 mm)
Standard batteries (2)		Discover 12V-105Ah
Standard battery run time (capacity)		2.5 h
Battery charger	Input voltage	100-240Vac 50-60Hz, 24Vdc 13A
	Charging procedure	by microprocessor
	Efficiency	> 85%
	Environmental protection class	IP30

## 30 - Solution System

---

### Functional Description

The solution system supplies water and detergent to the brush when cleaning the floor. The solution tank is also the main machine body. There is a manual valve on the left side of the tank, just under the rear wheel, to close the water supply whenever maintenance must be performed on the machine. The solution flows from the tank to the valve, through the filter and solenoid valve (EV1) and then to the brush deck.

The solenoid valve (EV1) is adjusted by the water level sensor (SW1) also to maintain the solution flow more constant (see the Water Level Sensor Operation paragraph).

The detergent pump (M4), present only on EcoFlex systems, controls the flow of detergent from the EcoFlex tank which is then transported to the flow in the main tube just before the solution enters the brush deck.

The EcoFlex system can be selected with the specific lever under the steering wheel.

The quantity of detergent is defined by the operator via the buttons on the User interface controller (EB4).

Solution flow levels 1, 2 and 3 regulate the flow of solution on the basis of the machine speed so as to keep the quantity of solution dispensed per square metre of floor treated constant (for further details and modifications, see the corresponding paragraph in the chapter Control System).

Located centrally, below the solution tank, there is also a hole for draining any liquid in the battery compartment.

The solution flow is regulated by various timed ON / OFF cycles, according to:

- Water flow rate adjustment (0 - 4)
- Solution tank level

Both the solenoid valve and detergent pump (when the EcoFlex system is enabled) follow the same timings.

The solenoid valve and detergent pump operate only with the following inputs/conditions:

- Driver's seat microswitch closed
- Brush function on
- Forward pedal pressed
- Battery level not critical, display icon without segments and flashing outline.

## Water Level Sensor Operation

The water level sensor (SW1) is positioned about half the height of the solution tank so as to provide the information to the electronic system on the level of water present in the tank (more than half, less than half).

Through this information the times of opening of the solenoid valve (EV1) and the detergent pump (M4) are adjusted to maintain this flow more constant (Figure 1).

The water level sensor is capacitive with NPN output (output 0 Volt with water, floating without water).

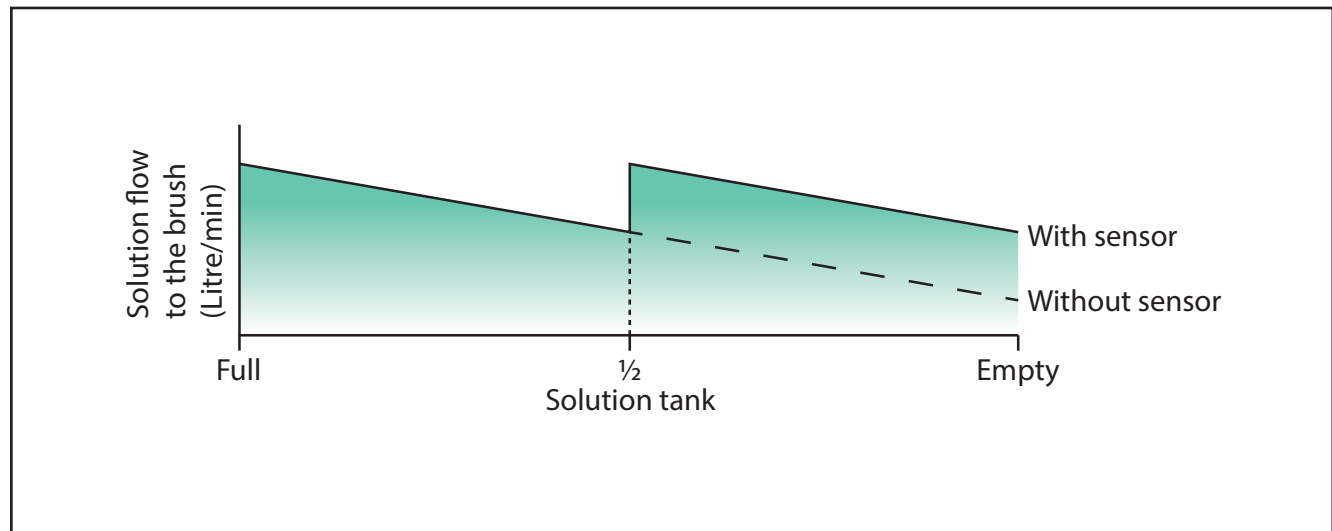


Figure 1:

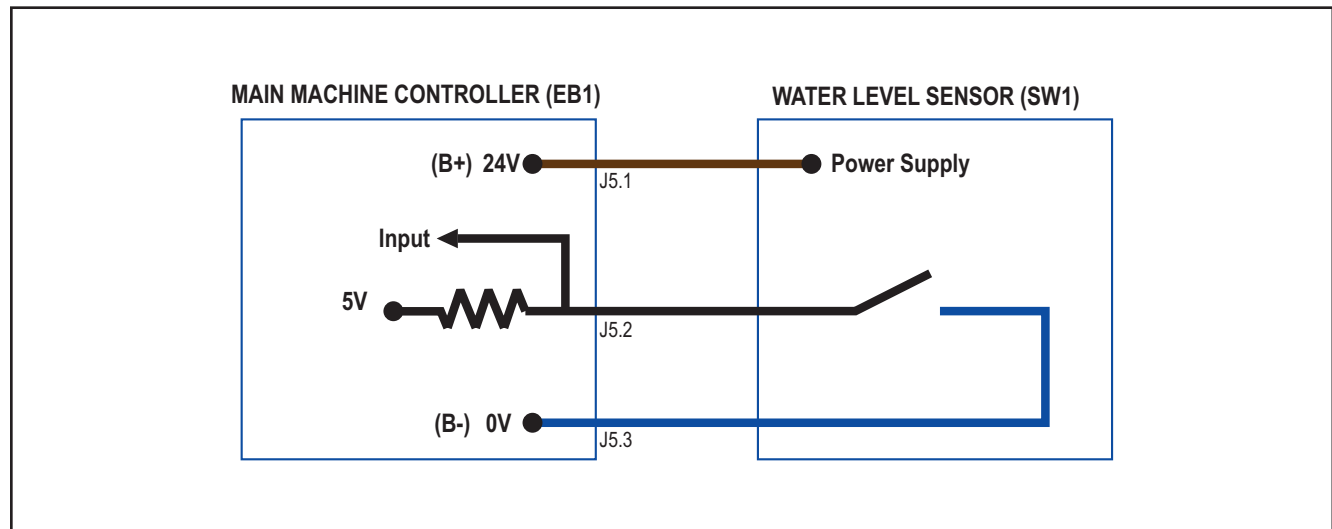


Figure 2:

## Wiring Diagram

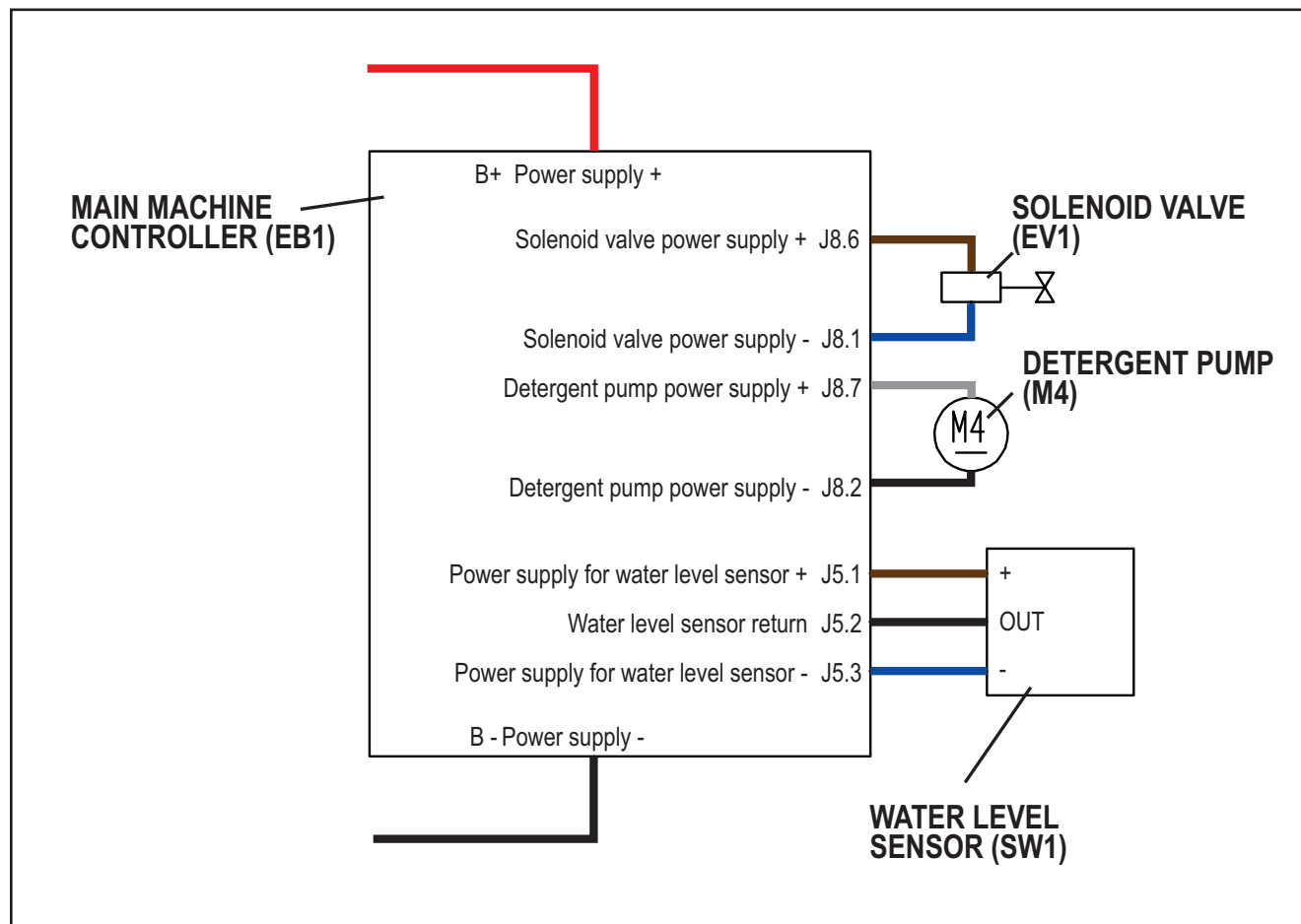


Figure 3:

## Component Locations



Figure 4:

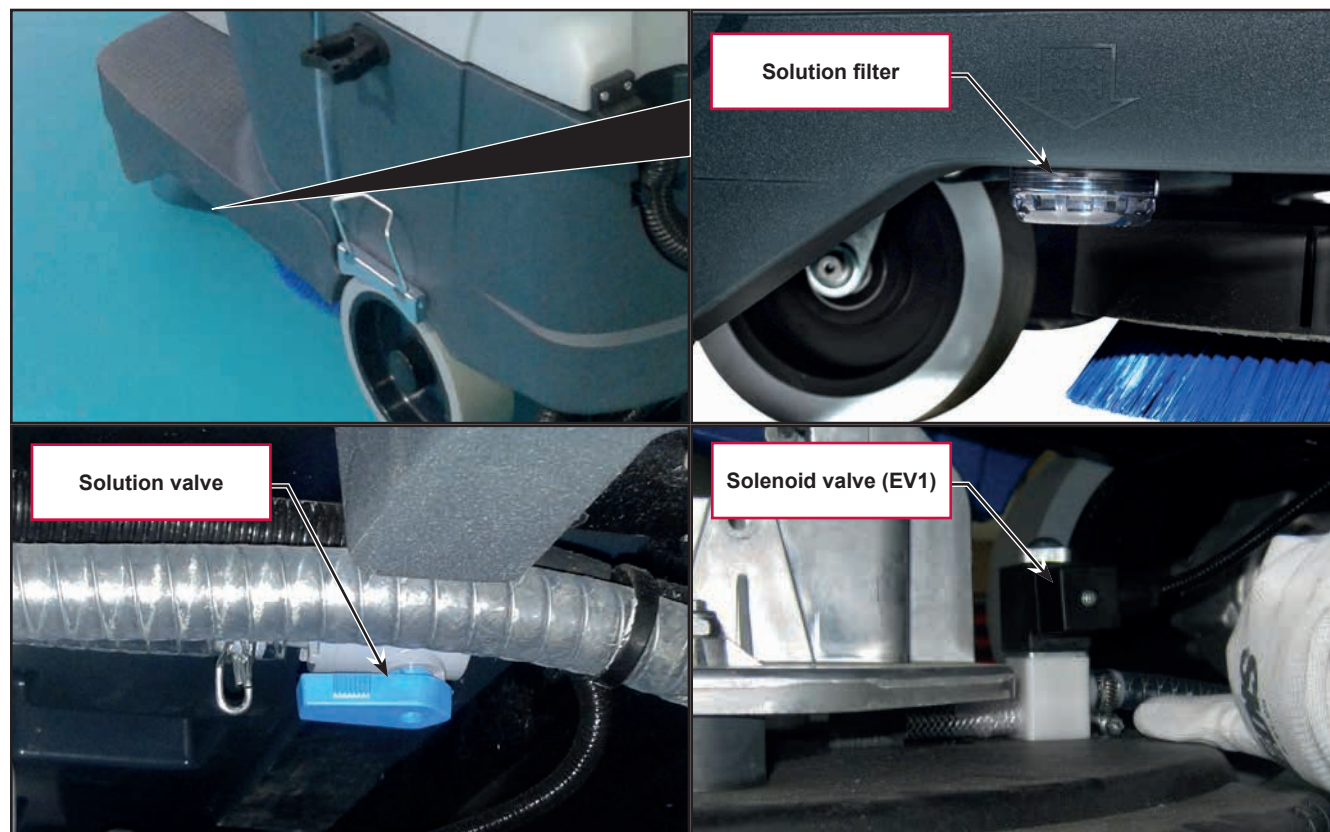


Figure 5:

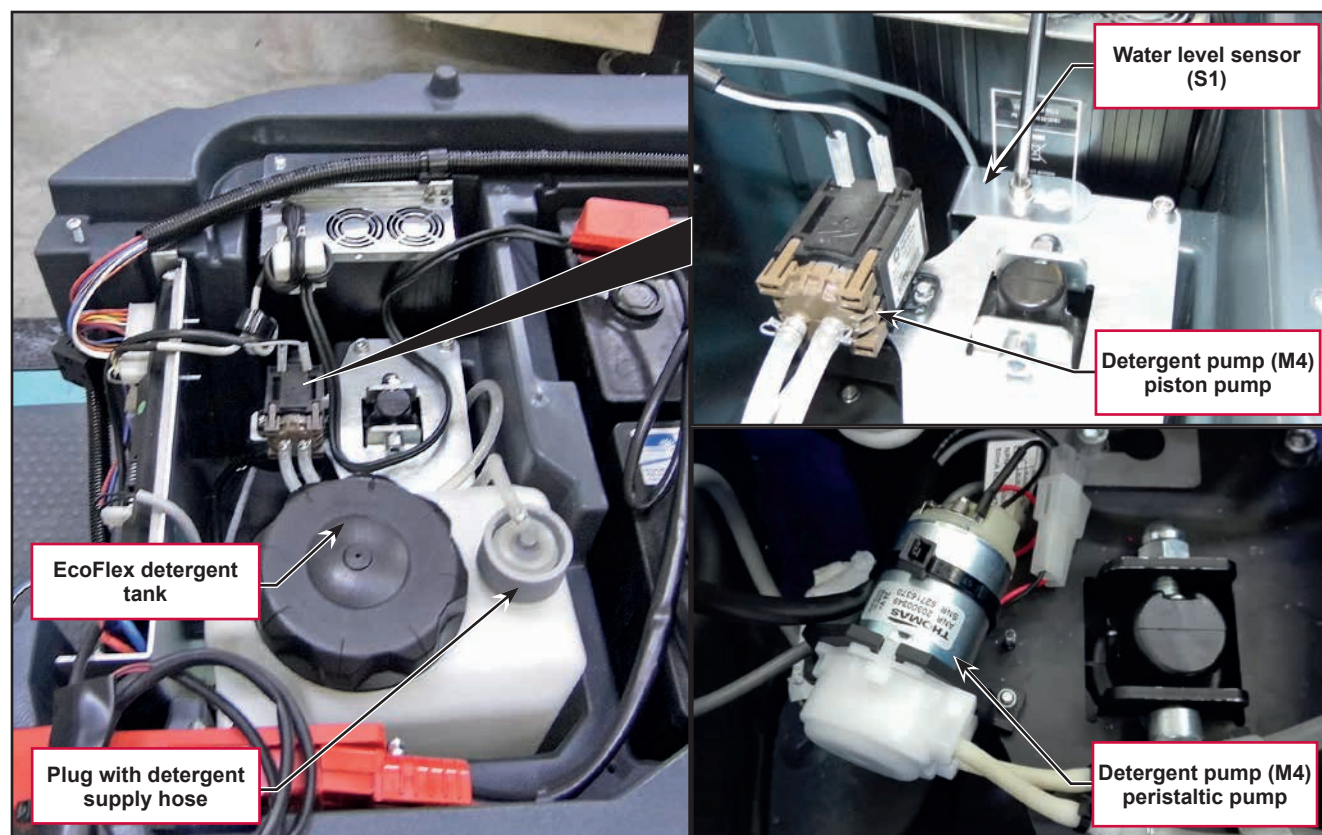


Figure 6:



## Maintenance and Adjustments

### Cleaning the Solution Tank and Filter

1. Drive the machine on a level floor.
2. Ensure that the machine is off and the operator key has been removed.
3. Close the solution tank valve.
4. Remove the transparent cover (A, Figure 7), retrieve the gasket (B) and remove the filter strainer (C).
5. Wash and rinse them with water, then refit them carefully onto the filter support (D). Do not over tighten.
6. Open the solution tank valve.

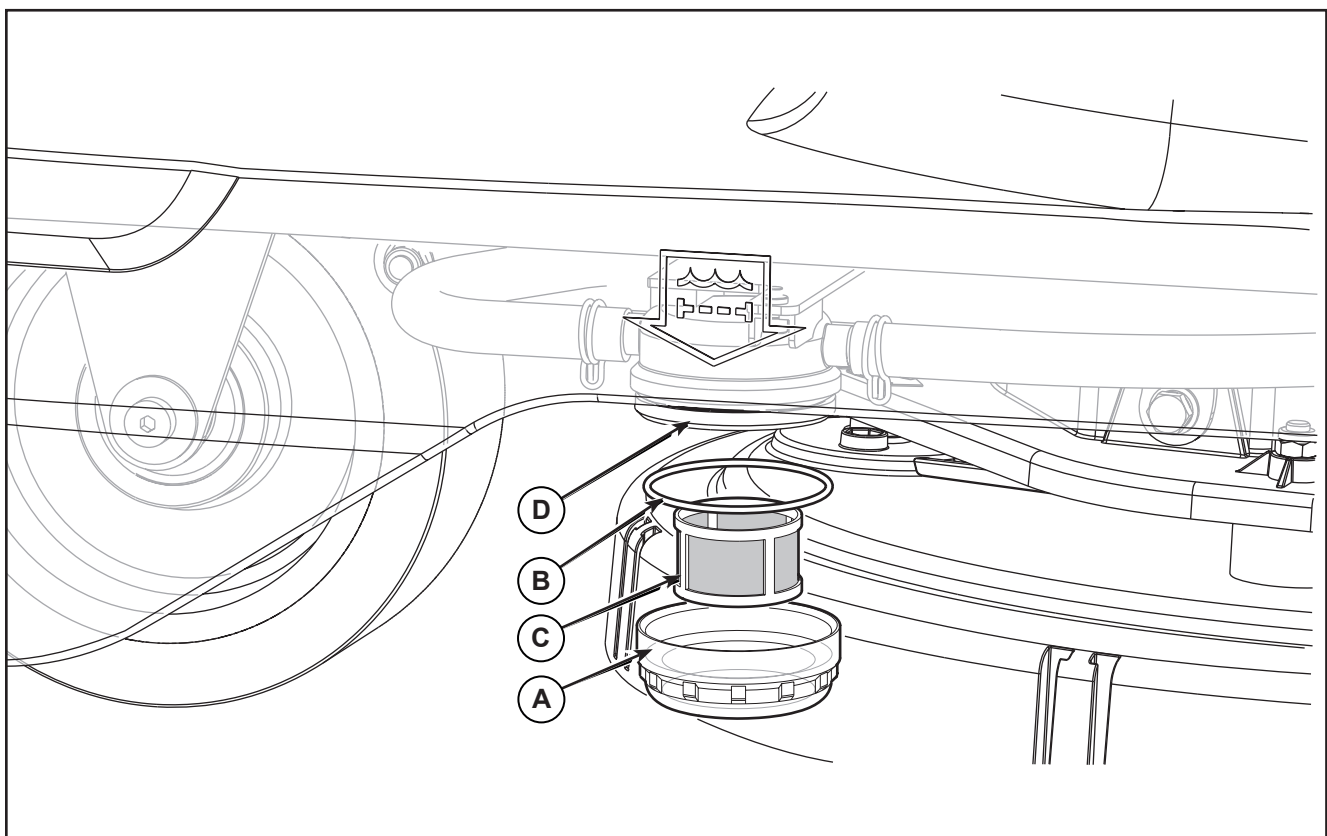


Figure 7:

## Cleaning the EcoFlex Detergent Tank

1. Drive the machine to the appointed disposal area.
2. Ensure that the machine is off and the operator key (41) has been removed.
3. Lift the recovery tank cover and check that it is empty; if not, empty it using the drain hose.
4. Close the recovery tank cover.
5. Lift the recovery tank assembly and the driver's seat.
6. Unscrew the plug (A, Figure 8) from the detergent tank (B).
7. Remove the tank.
8. Rinse and wash out the tank with clean water in the appointed disposal area.
9. Replace the detergent tank (B) as shown in the figure, then refit the plug (A).
10. When the detergent tank has been drained, it may be necessary to drain the EcoFlex system too (see procedure in Draining the EcoFlex System paragraph).

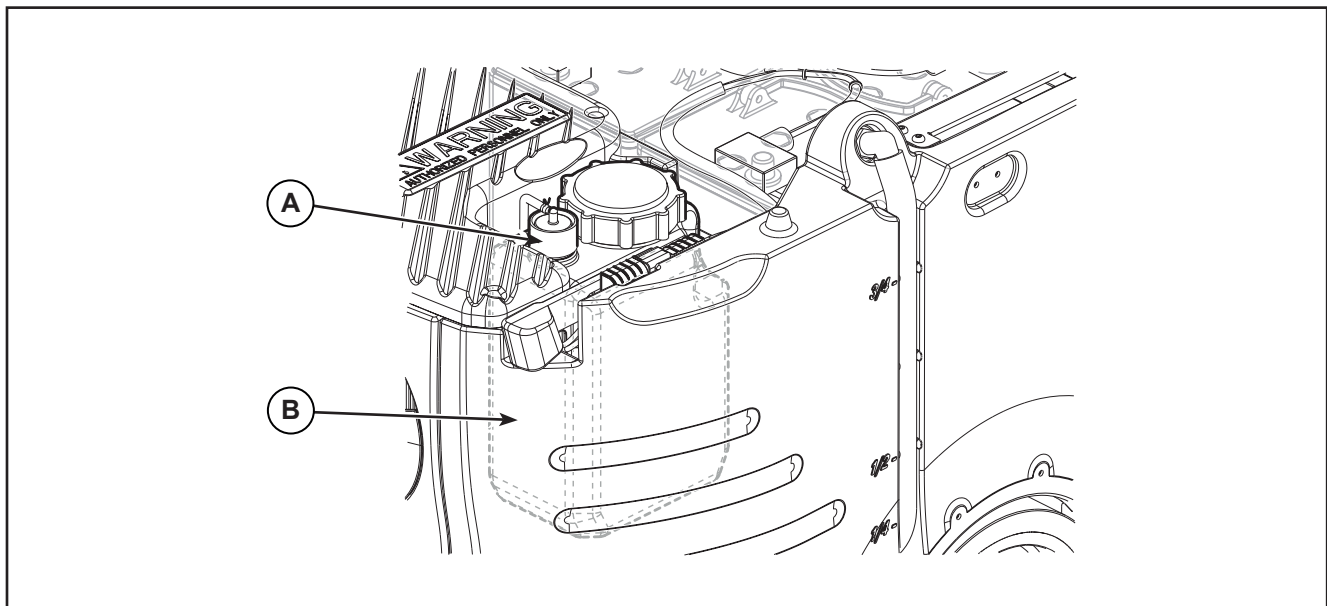




Figure 8:



## Draining the EcoFlex System

Clean the detergent tank as shown in the previous section.



To remove residual detergent from the detergent hoses and pump, proceed as follows.

1. To turn on the machine, insert the operator key in its slot.

2. Press the One-Touch button . Check that the detergent quantity indicator  on the display has at least one segment lit.

3. Press the solution flow rate adjustment button  and the detergent percentage adjustment button  together, until the screen appears on the display (after approximately 5 seconds).




4. Release buttons   and wait for the countdown timer on the display to finish and the vacuum system to be activated.
5. Collect the detergent remained on the floor.
6. Remove the operator key.
7. Lift the recovery tank assembly and the driver's seat, then check that the detergent tank hose is empty, otherwise perform steps 3 to 6 again.



**Note:** The draining cycle lasts about 30 seconds, then the vacuum function automatically turns on, which allows to remove the detergent remained. The draining cycle can also be performed with the detergent tank full of water, thus cleaning the system thoroughly. It is advisable to perform this type of draining to clean the EcoFlex system from dirt and deposits if the machine has not been used/cleaned for a long time. The draining cycle can also be performed to quickly fill the detergent supply hose when the tank is full but the system is still empty. If necessary, the draining cycle can be performed several times in succession.

## Troubleshooting

Trouble	Possible Causes	Remedy
Small amount of solution or no solution reaches the brush	The solution filter is clogged/dirty	Clean the filter
	Solution supply valve locked in (semi) closed position	Replace the valve
	Solenoid valve (EV1) broken or electrical connection interrupted	Replace the solenoid valve/repair the electrical connection
	Presence of debris in solution tank blocking the outlet hole	Clean the tank
	Presence of debris in the solution hose, blocking the passage of the liquid	Clean the hoses
	Main machine controller (EB1) faulty	Replace
	Display controller (EB2) faulty	Replace
	User interface controller (EB4) faulty	Replace
The solution reaches the brush also when the machine is off	Presence of dirt or scale in solenoid valve (EV1)	Clean the solenoid valve
	Solenoid valve (EV1) broken	Replace the solenoid valve

Trouble	Possible Causes	Remedy
The EcoFlex system detergent is not reaching the brush, or is not arriving in sufficient quantity  On the brush comes only water	The detergent flow percentage is too low	Check/change the percentage.
	The hydraulic circuit upstream of the detergent pump is not triggered	Check if the hose is filled and, if necessary, perform one or more draining cycles
	The detergent pump (M4) is broken or there is an open in the electrical connection	Replace the pump/repair the electrical connection
	The detergent pump (M4, piston pump) is broken	Replace the detergent pump
	The head of the detergent pump (M4, peristaltic pump) is exhausted	Replace the head of the detergent pump
	The motor of the detergent pump (M4, peristaltic pump) is broken	Replace the detergent pump
	There is foreign material/debris in the detergent tank clogging the output hole	Clean the tank
	There is debris in the detergent hoses clogging the detergent flow	Clean the hoses
	The detergent flow adjustment button  is not working correctly	Replace the User interface controller (EB4)
	Main machine controller (EB1) faulty	Replace
	Display controller (EB2) faulty	Replace
	User interface controller (EB4) faulty	Replace
The EcoFlex system will not activate	User interface controller (EB4) faulty	Replace
	The Main machine controller (EB1) has not been set for operation with the EcoFlex system	If present, remove the jumper (J6) (Figure 9) on the rear of the Main machine controller

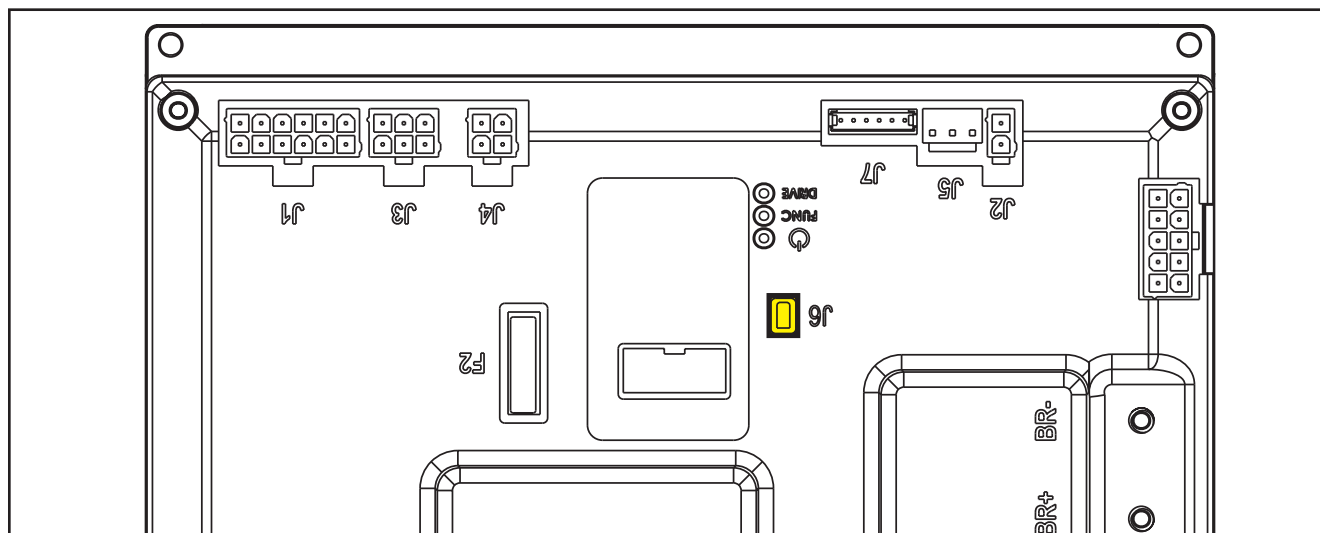


Figure 9:

## Checking the Water Level Sensor Operation

1. Insert the super user key (yellow) to access the main screen (Figure 10) of the multifunction display.
2. With the solution tank more than half full, the symbol displayed is (A).
3. With the solution tank less than half full, the symbol displayed is (B).

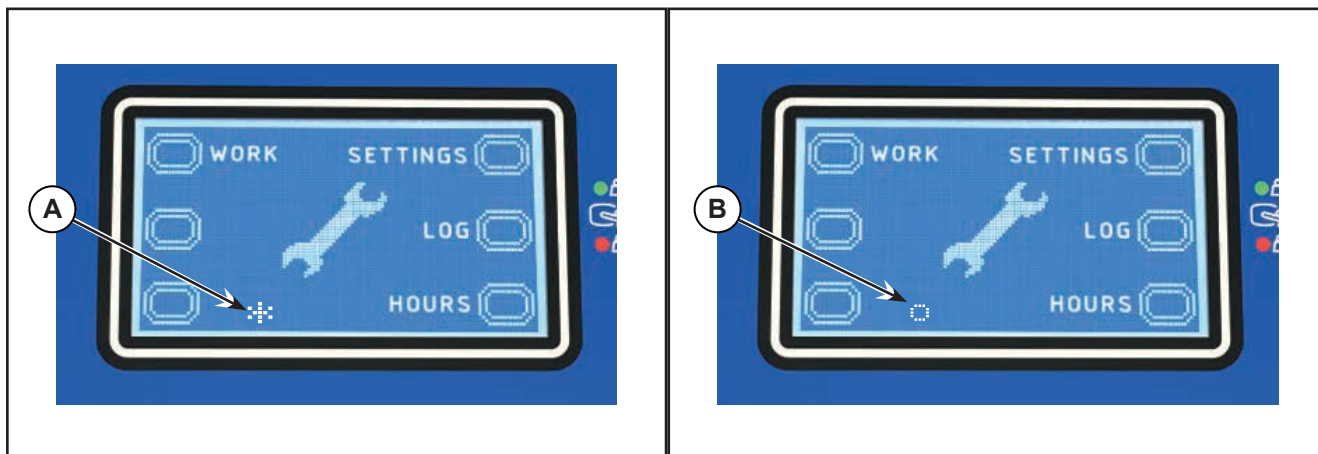



Figure 10:



## Removal and Installation

### Solenoid Valve

#### Removal

1. Drive the machine on a level floor or on a hoisting system to facilitate the disassembly procedures.
2. Remove the brush.
3. Remove the two screws (A) (Figure 11) under the brush deck.
4. Insert the operator key in its slot, then lower the brush deck by pressing the One-Touch button .
5. Switch off the machine and disconnect the battery connector.
6. Unscrew and disconnect the connection (B).
7. Remove the elastic clamp (C) and disconnect the detergent supply hose (D) from the solenoid valve.
8. Disassemble the solenoid valve (E).

#### Installation

9. Assemble the components in the reverse order of disassembly.

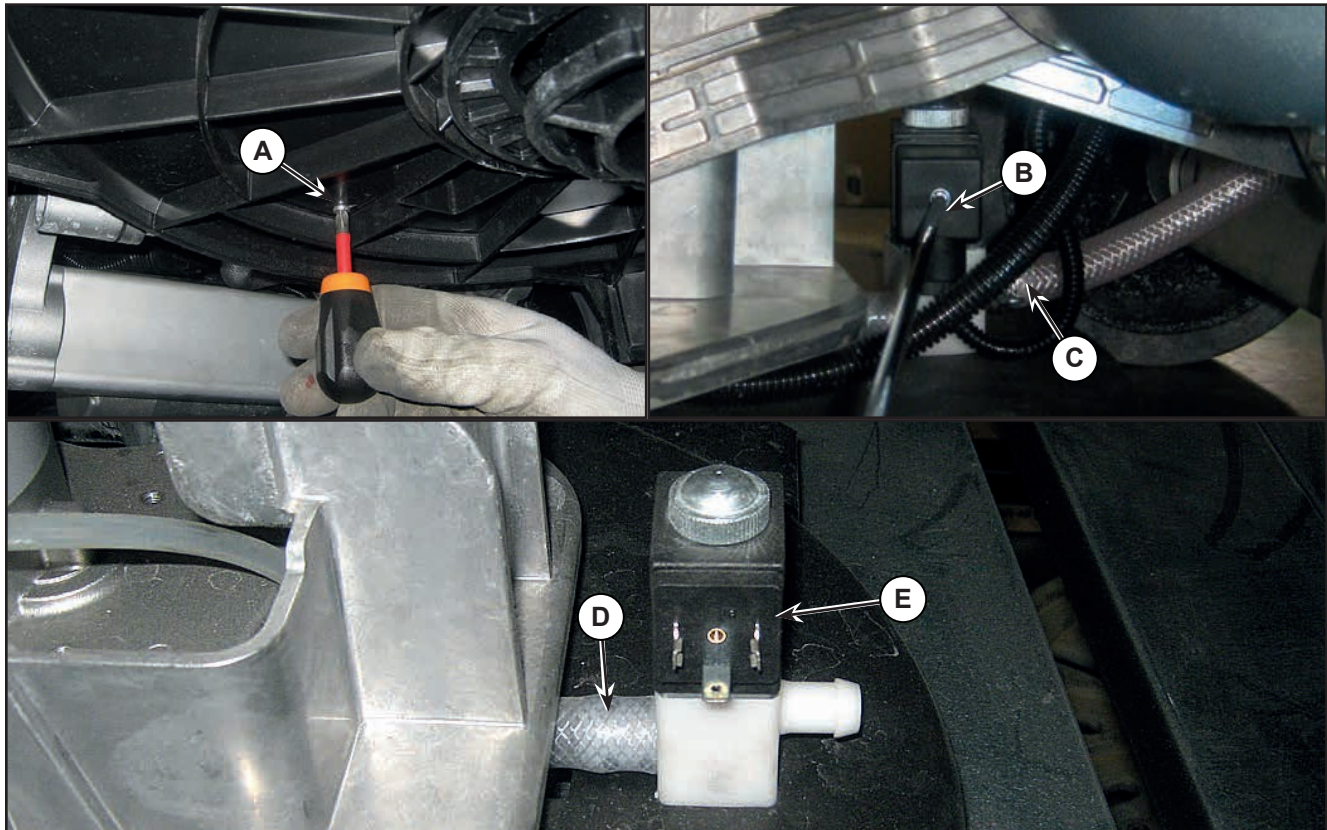


Figure 11:

## Detergent Pump (Piston Pump)

(Product Nr.: 9087361020, 9087364020, 9087360020)

### Removal

1. Drive the machine on a level floor.
2. Switch off the machine and disconnect the battery connector.
3. Lift the recovery tank assembly and the driver's seat, then disassemble the electronic component compartment cover.
4. Disconnect the connectors (A) (Figure 12), the tank hose (B) and brush hose (C).
5. Unscrew the two screws (D) and remove the detergent pump (E).

### Installation

6. Assemble the components in the reverse order of disassembly, ensuring the supply hoses (B) and (C) are correctly fitted on the detergent pump.

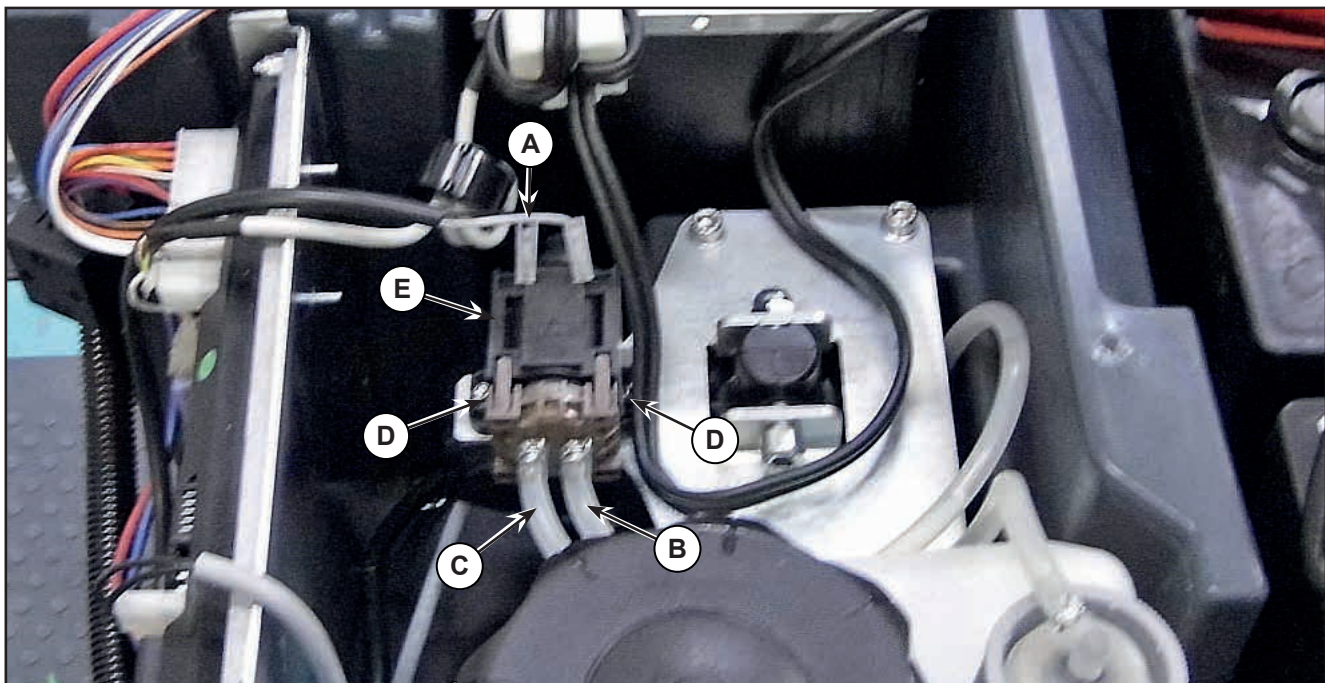


Figure 12:



## Detergent Pump (Peristaltic Pump)

(Product Nr.: 9087412020, 9087411020, 9087410020)

### Removal

1. Drive the machine on a level floor.
2. Switch off the machine and disconnect the battery connector.
3. Lift the recovery tank assembly and the driver's seat, then disassemble the electronic component compartment cover.
4. For remove only the head of the detergent pump:
  - a. Disconnect the tank hose (A) and brush hose (B).
  - b. Remove the head of the detergent pump (C) to the detergent pump motor .
5. For remove the detergent pump:
  - a. Disconnect the connectors (D) and the tank hose (A) and brush hose (B).
  - b. Unscrew the two nuts (E) and remove the detergent pump (F).

### Installation

6. Assemble the components in the reverse order of disassembly, ensuring the supply hoses (B) and (C) are correctly fitted on the detergent pump.

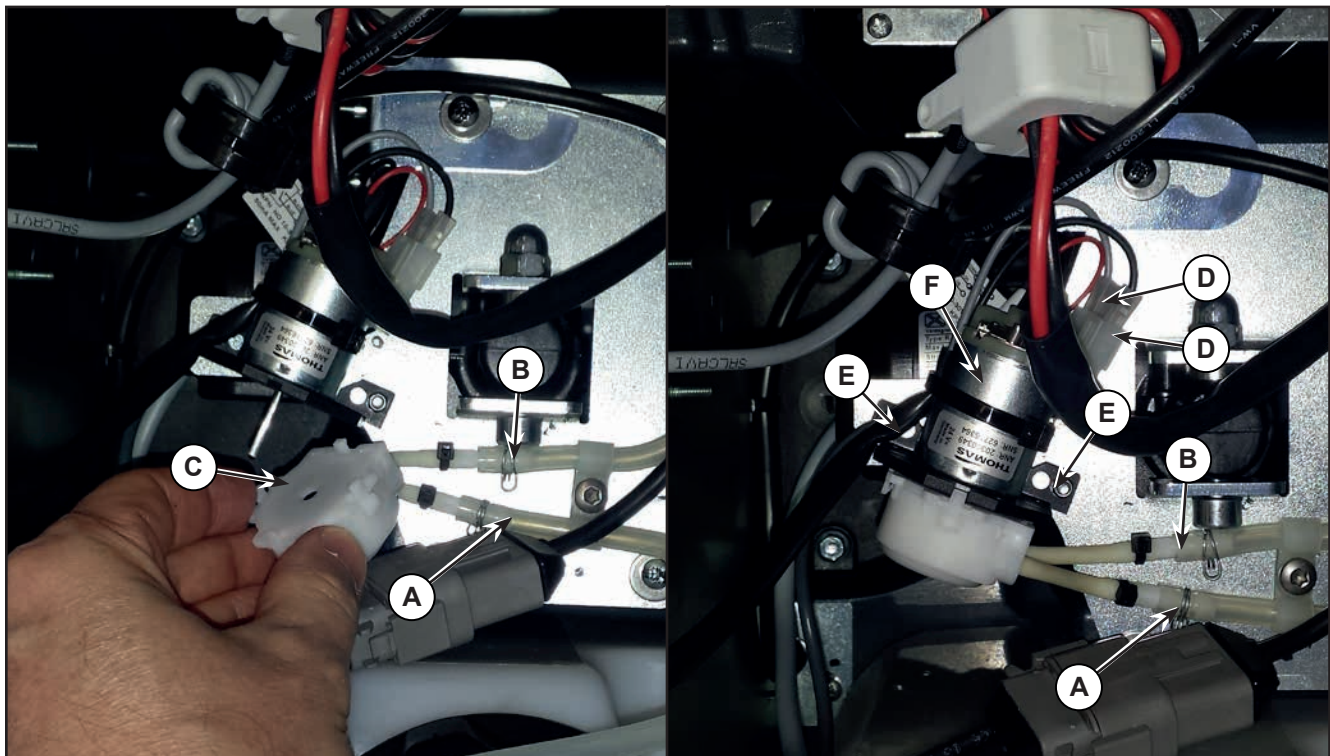


Figure 13:

## Water Level Sensor

### Removal

1. Drive the machine on a level floor.
2. Switch off the machine and disconnect the battery connector.
3. Lift the recovery tank assembly and the driver's seat, then disassemble the electronic component compartment cover.
4. Unscrew the screw (A) (Figure 13) and remove the sensor holder (B).
5. Unscrew the two screws (C) and remove the water level sensor (D).

### Assembly

6. Assemble the components in the reverse order of disassembly.

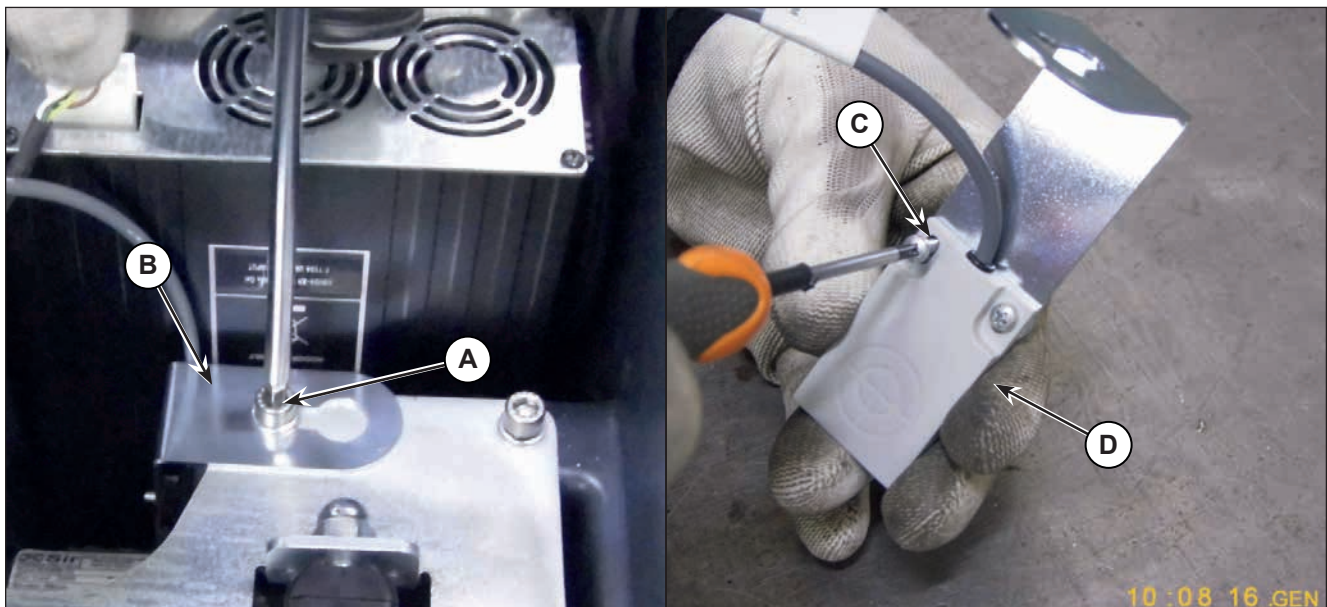


Figure 14:

## Specifications

Description / Model	SC2000
Solution tank capacity	18.5 US gal (70 liters)
Solution flow values	0.75 cl/m / 1.5 cl/m / 3.0 cl/m / (2.8 L/min, if enabled)
EcoFlex kit tank capacity	1.3 US gal (5 L)
EcoFlex kit detergent percentage setting	Ratio 1:400 ÷ 1:33 (0.25 % ÷ 3 %)

## 34 - Scrub System, Disc

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### Functional Description

The disc brush system can be started by the operator.

The disc brush turn counter-clockwise.

The rotating brush system cleans the surface of the floor. The main component of the brush system is the deck where the brush or the pad-holder with pad suitable for the type of surface to be cleaned is installed.

The brush deck is installed on a frame to which the electrical actuator and the four levers for connection to the frame integrated with the brush motor is coupled.

The electrical actuator (M5) lifts and lowers the deck. The operating and washing pressure depends on the weight of the deck. The actuator also permits the extra pressure function. Extra pressure is selected via the button on the User interface controller.

Brush rotation occurs only when the brush motor (M1) is driven by the Main machine controller following activation of the accelerator pedal microswitch.

The brush system uses the solution to wash the floor.

In case of brush motor overload, a safety system stops the brushes after about one minute of continuous overload.

If the overload takes place when the extra pressure function is on, the system automatically turns the extra pressure function off. If the overload persists, the brush stops.

The overload is detected by monitoring the current flow sum on the brush motor. The current is measured by verifying the voltage drop through the brush system fuse (F1). If the voltage drop reaches the value stored in the parameter “VS2” (default = 70 mV), the display shows the alarm message: WARNING ALARM F2, and if the overload persists, the brush motor will stop following a delay which varies on the basis of the extent of the overload.

To start scrubbing again after a brush stop due to overload, turn the machine off. Then restart the machine by inserting the ignition key.

To work properly, the brush motor (M1) needs the following:

- Driver's seat microswitch closed
- Brush function on
- Forward pedal pressed
- Battery level not critical, display icon without segments and flashing outline.



## ***RPM Brush Reduction Function***

This function, controlled by the Main machine controller, adjusts the brush motor speed and prevents (example: on very smooth floors) the excessive brush rotation speed causes water splashing outside of the cleaning area.


If the brush motor current remains below the parameterized threshold with the RPM parameter, the motor is powered by reduced voltage of 20,0V.

If the brush motor current exceeds the value of parameterized threshold, the motor is supplied at 100% by the battery voltage.


## ***Brush Engagement and Release System***

To easily and successfully engage and disengage the brush from the deck hub, there is a Main machine controller control system which adjusts the brush motor speed and stop.

### ***Brush engagement***

If the engagement/release brush button  is pressed with the “scrub” activate function, the brush motor is powered at the reduced voltage of 8V for 3 seconds in order to facilitate the brush hub engagement.

### ***Brush release***

If the engagement/release brush button  is pressed with the “scrub” function off, the brush motor is powered for 3 seconds, then it will be stopped allowing under inertia the brush release from the hub.

## Wiring Diagram

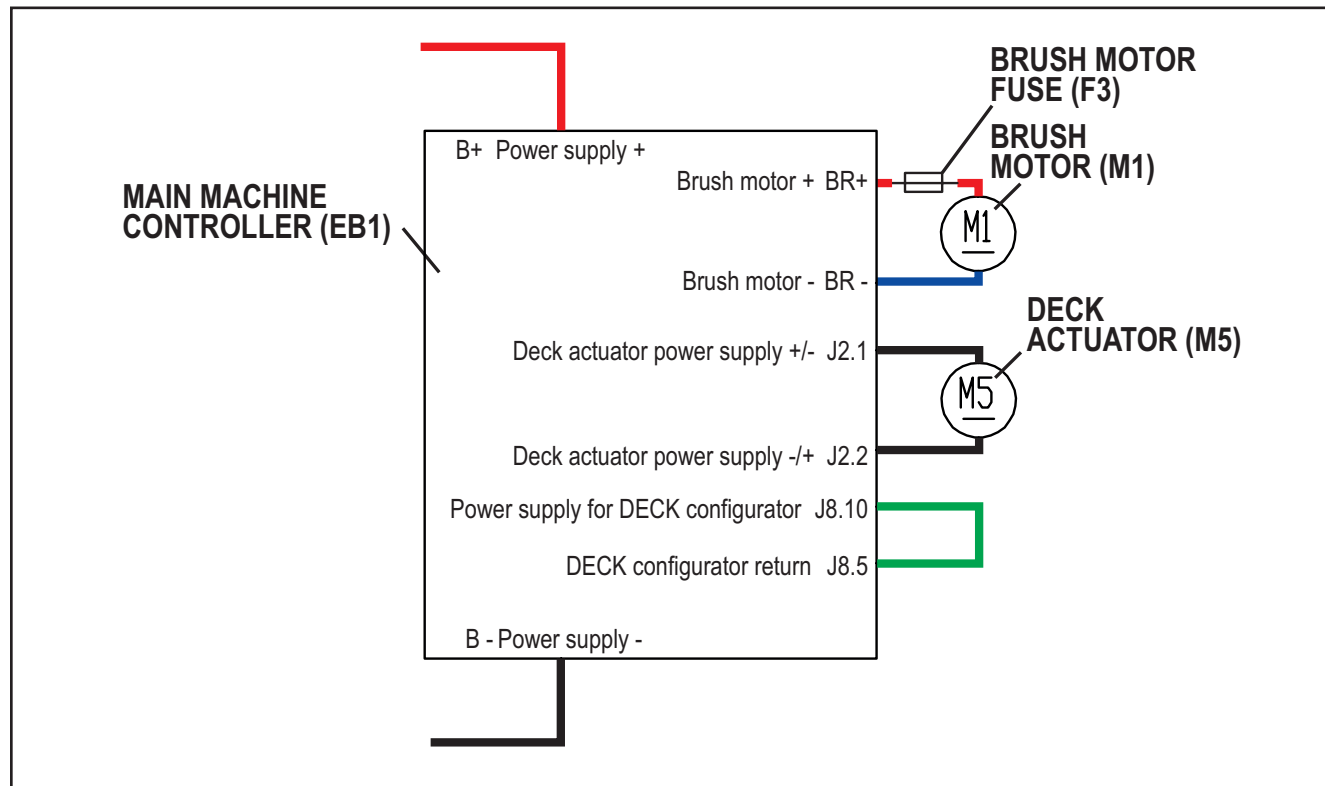


Figure 1:

## Brush Deck Actuator System

The brush deck actuator of SC2000 is a new generation actuator developed by SIR and ITALSEA and it is controlled directly by the Main machine controller without electromechanical limit switches. ITALSEA patented the system to control the actuator. Basically the system uses deeply measurements of the current flow in the actuator to know its position in real time.

The actuator is mechanically proof of the end of stroke because of it reaches the end of stroke with limited voltage applied and so with a limited speed and force.

The actuator moves and stops in 3 defined positions:

1. RETRACTED: fully retracted end of stroke (deck lifted)
2. WORK: intermediate position (deck on the floor, normal work condition)
3. EXTRAPRESSURE: fully extended end of stroke (deck on the floor with extra pressure given pressing the actuator integrated spring)

The actuator is powered at 50 % PWM (about 12Vdc) near the end of strokes or during the machine switch-on reset feature, otherwise at 100 % PWM (24Vdc)

The machine switch-on reset feature moves the actuator from the position where it was the last time the machine was switched off to the retracted position.

The quotes of the actuator strokes, with a tolerance of  $\pm 2$ mm are: Stroke RETRACTED-WORK = 2,6 in (67 mm), stroke RETRACTED-EXTRAPRESSURE (end to end) = 3,8 in (98 mm).

There are time out limits and amperometric limits related to the different phases of the movement as follow:

Movement from:	To:	PWM	AMP limit	Alarm if AMP limit is reached	Timeout
Extrapressure	Work	100 % (=24Vdc)	4A per Time>1sec.	Yes	7.5 sec.
Work	Retracted – 0.4 in (10 mm)	100 % (=24Vdc)	4A per Time>1sec.	Yes	15 sec.
Retracted – 0.4 in (10 mm)	Retracted	50 % (=12Vdc)	2A per Time>1sec.	No (The Main machine controller assumes the actuator reaches the end of stroke)	
Reset (switch on)		50 % (=12Vdc)	2A per Time>1sec.	No (The Main machine controller assumes the actuator reaches the end of stroke)	25 sec.

## Component Locations

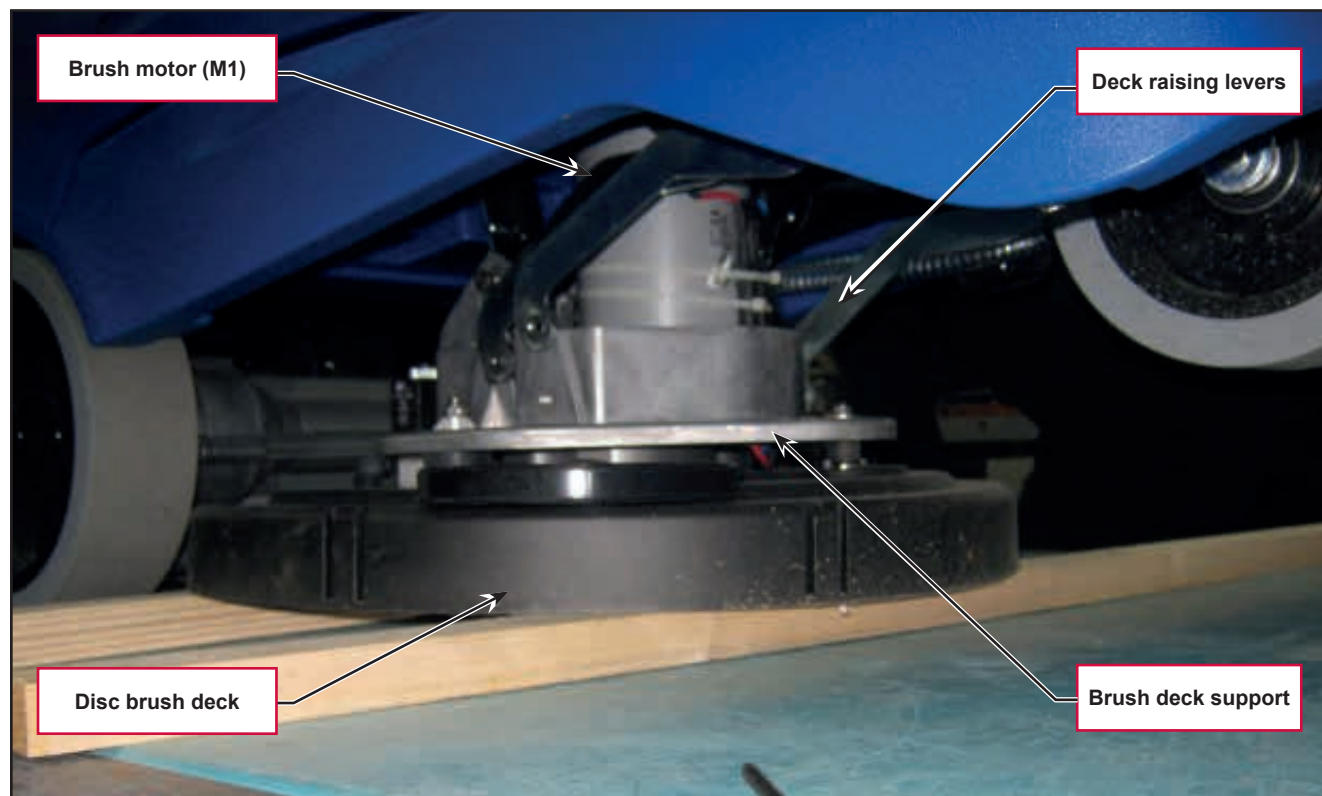


Figure 2:

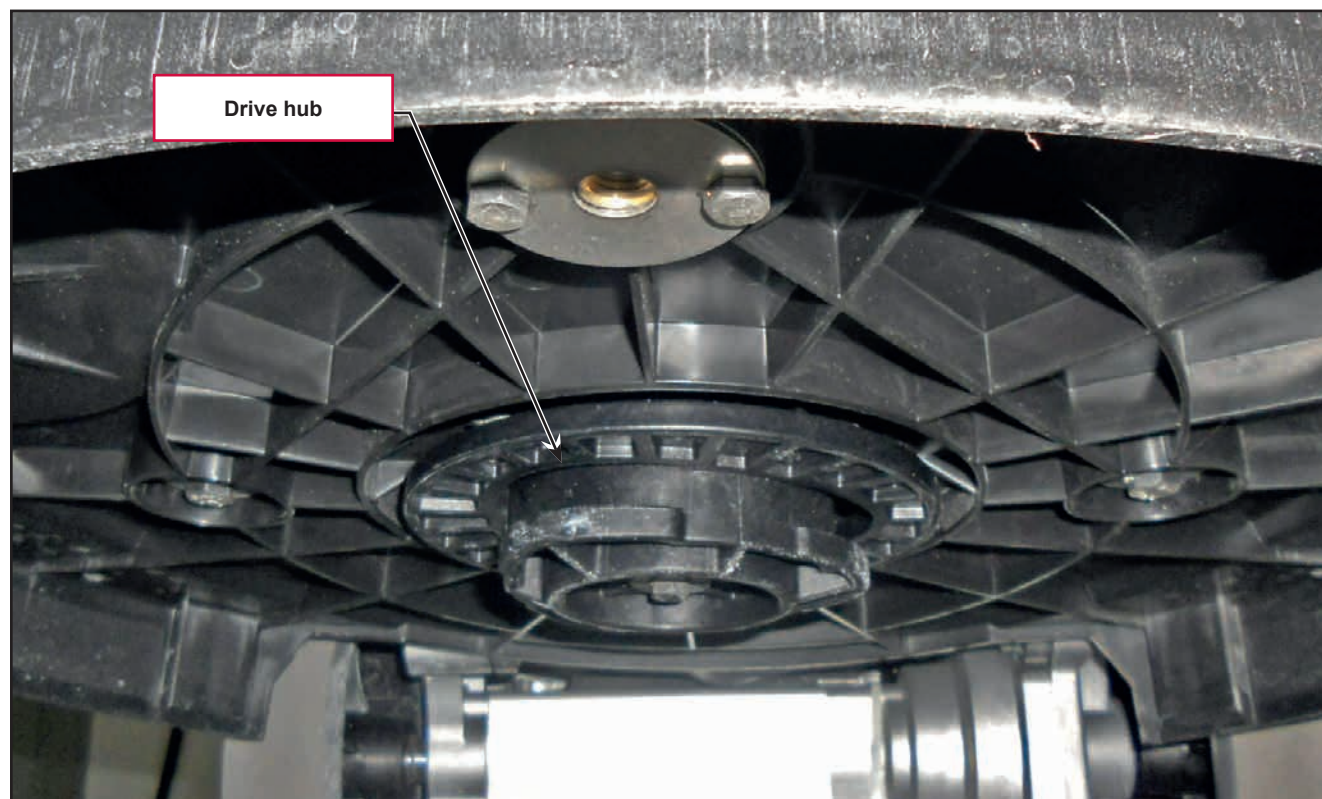


Figure 3:



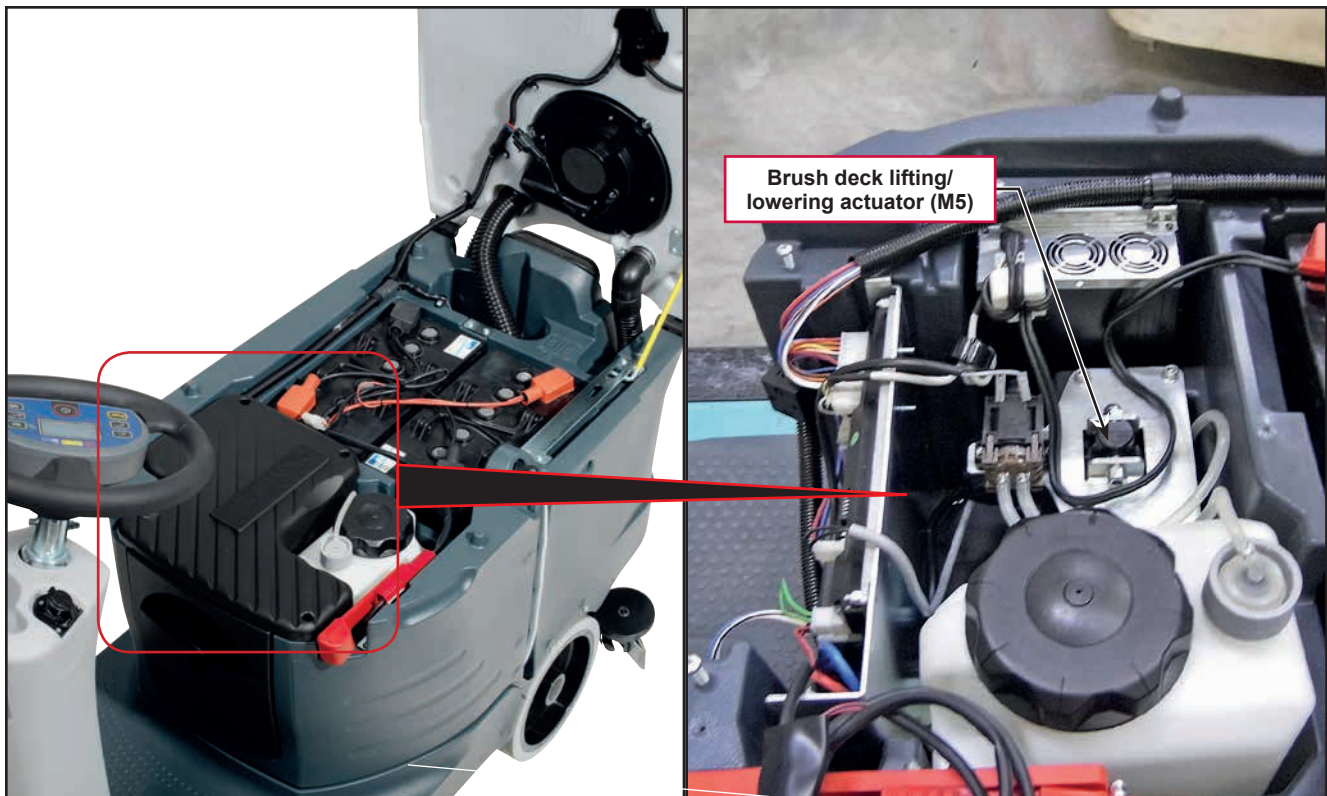


Figure 4:

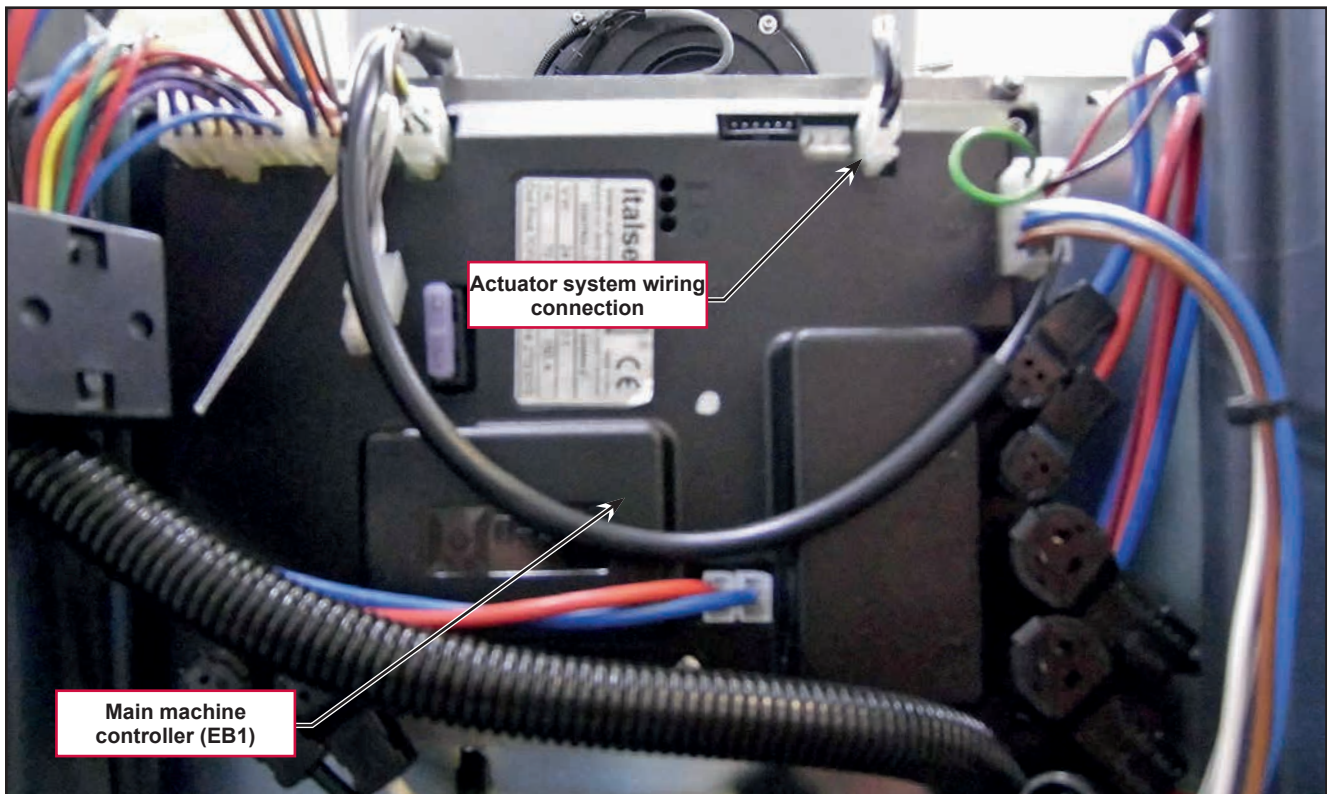







Figure 5:

## Maintenance and Adjustments

### Brush Installation/Removal

1. According to the kind of cleaning to be performed, the machine can be equipped either with the brush (A) (Figure 6) or the pad-holder (B) with pad (C) together with the appropriate deck.
2. Place the brush (A) or the pad-holder (B) under the deck.
3. Insert the operator key in its slot.
4. Press the One-Touch button  to lower the deck onto the brush.
5. Press the engagement/disengage brush button  to engage the brush.
6. To remove the brush, the deck must be lifted by pressing the One-Touch button , then press the engagement/disengage brush button .
7. When the display shows the icon , wait for the brush to fall on the floor.

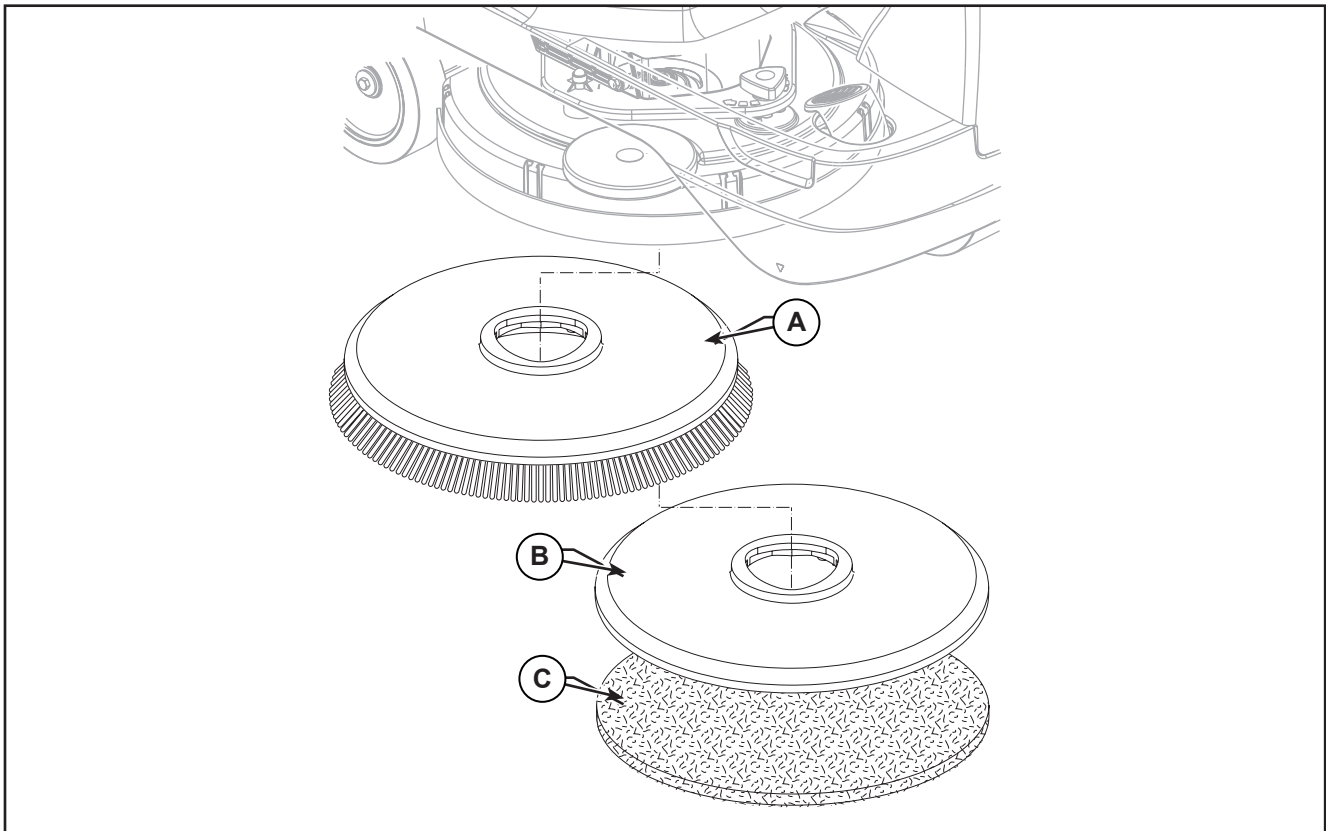


Figure 6:





## Troubleshooting

Trouble	Possible Causes	Remedy
The brush does not clean properly	The brush is excessively worn	Replace
The brush does not turn		See the chapter Control System, Main machine controller (EB1) Error Codes
	Brush motor fuse (F4) broken	Replace
	Brush motor carbon brushes worn	Replace
	Presence of bulky debris or string around the brush or between the brush and attachment flange	Remove the brush and clean it
	Faulty brush motor	Repair or replace
	Wiring damaged	Repair
It is not possible to lift/lower the brush		See the chapter Control System, Main machine controller (EB1) Error Codes
	Deck lifting/lowering actuator (M5) broken	Replace
	Break in actuator wiring	Check the connections according to the instructions in the Electrical System chapter, Troubleshooting paragraph
	Main machine controller (EB1) damaged	Replace
The brush engage/disengagement system does not work	Main machine controller (EB1) faulty	Replace
	User interface controller (EB4) faulty	Replace

## Brush Motor Current Draw Test



**WARNING:** This procedure must be performed by qualified personnel only.

1. Drive the machine on a level floor.
2. Remove the brush.
3. Lift the recovery tank assembly and the driver's seat.
4. Disassemble the electronic component compartment cover and the Main machine controller panel.
5. Disconnect the drive system connector (A) (Figure 7) on the Main machine controller (B) to disable machine movement.
6. Insert the operator key in its slot, then press the One-Touch button  to lower the brush deck.
7. Apply the amp clamp (C) to an electrical cable (D) of the brush motor.
8. Activate the brush by pressing the accelerator pedal, then check that the brush motor amperage is between 3 and 4A at 20V(\*).
9. Deactivate the brush by releasing the accelerator pedal and raise the brush deck by pressing the One-Touch button .
10. Remove the amp clamp (C).
11. If the amperage is higher, perform the following procedures to detect and correct the abnormal amperage:
  - Check for string or strapping that is wrapped around the motor shaft area
  - Check the brush motor carbon brushes.
  - Remove the brush motor then check the condition of its components.
12. If the above-mentioned procedures do not lead to a correct amperage, it is necessary to replace the brush motor.



**Note:** Use a jumper wire to disable the driver's seat sensor.

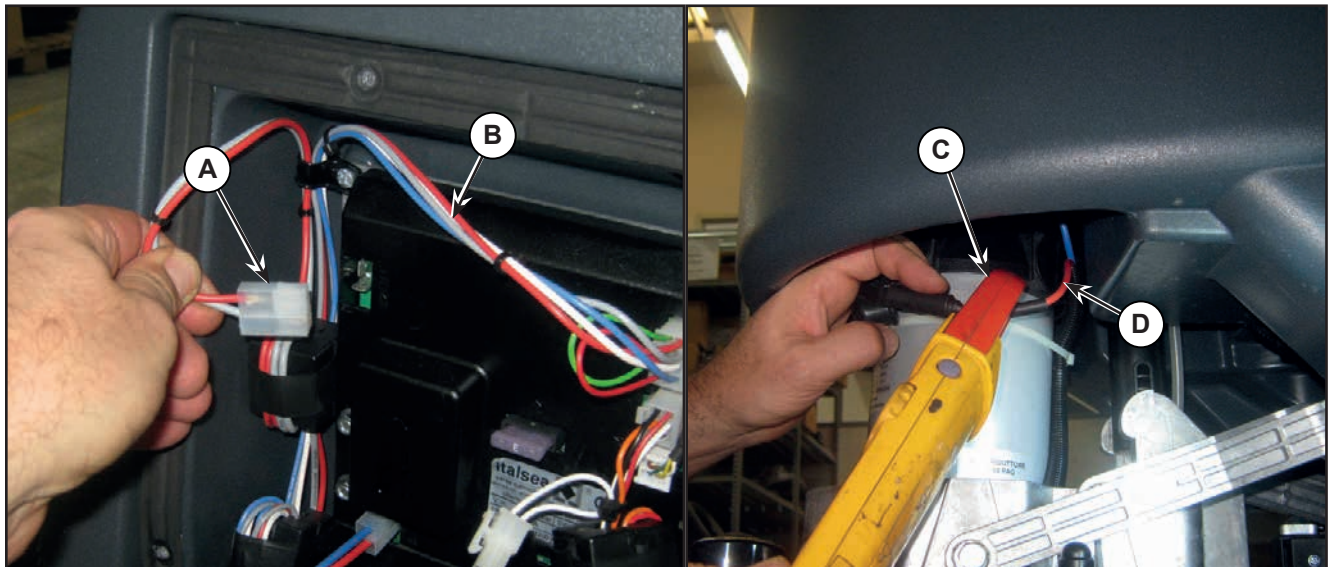



Figure 7:

(\*) Voltage value supplied by the Main machine controller to the brush gear motor when the gear motor current draw is less than the value of the RPM parameter.

## Removal and Installation

### Brush Deck

#### Removal

1. Drive the machine on a level floor or on a hoisting system to facilitate the disassembly procedures.
2. Remove the brush.
3. Place two wooden shims (B, Figure 8), at least 4 cm thick, under the brush deck (A).
4. Insert the operator key in its slot.
5. Lower the brush deck by pressing the One-Touch button , then press it again and hold it for more than 1 second to activate the brush extra pressure function.
6. Lift the recovery tank assembly and the driver's seat.
7. Switch off the machine and disconnect the battery connector.
8. Disassemble the electronic component compartment cover and the Main machine controller panel.
9. Remove the 4 screws (C) and remove the actuator plate (D).
10. Remove the screw (E, Figure 8) and release the actuator lower pin (F).
11. Disconnect the electrical connection (G) and the detergent hose (H) from the solenoid valve (I).

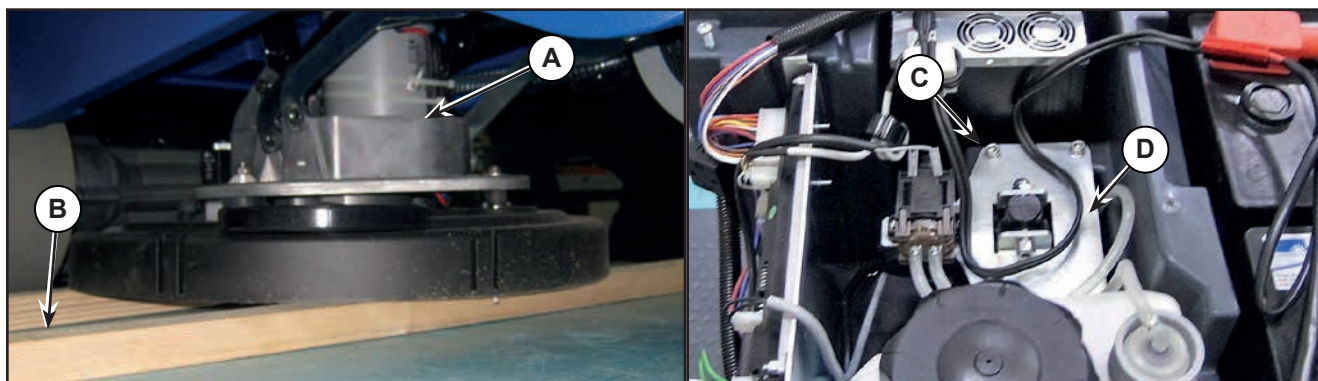


Figure 8:

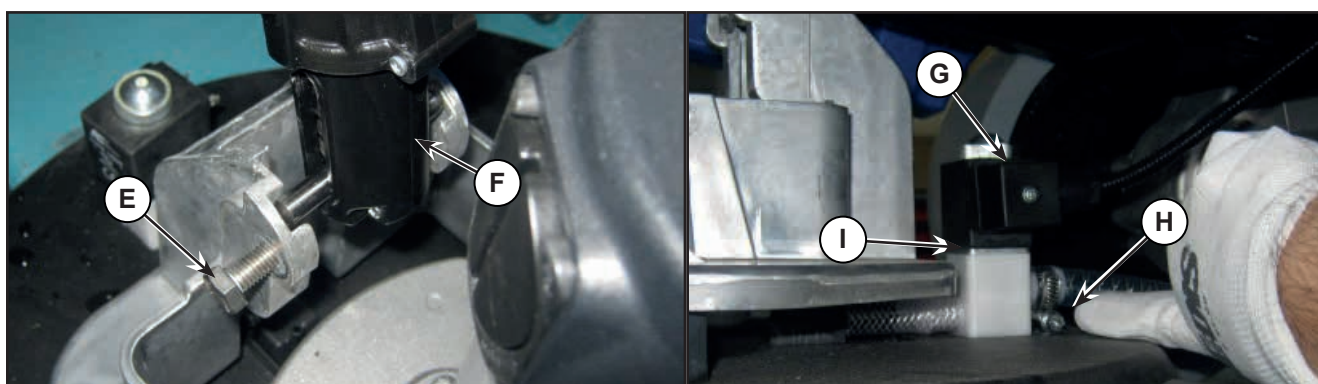


Figure 9:



**WARNING:** To easily remove the brush deck, lift the machine body at the front side as shown (L, Figure 10). Use extreme caution and follow the safety regulations using proper equipment or safety fixed supports suitable for the purpose.

12. Remove the 4 screws (J) (Figure 10) from the raising levers (K).
13. Lift the machine body (L) and disconnect the electrical wiring harness (M) from the brush motor, then remove the brush deck (N) under the machine body.

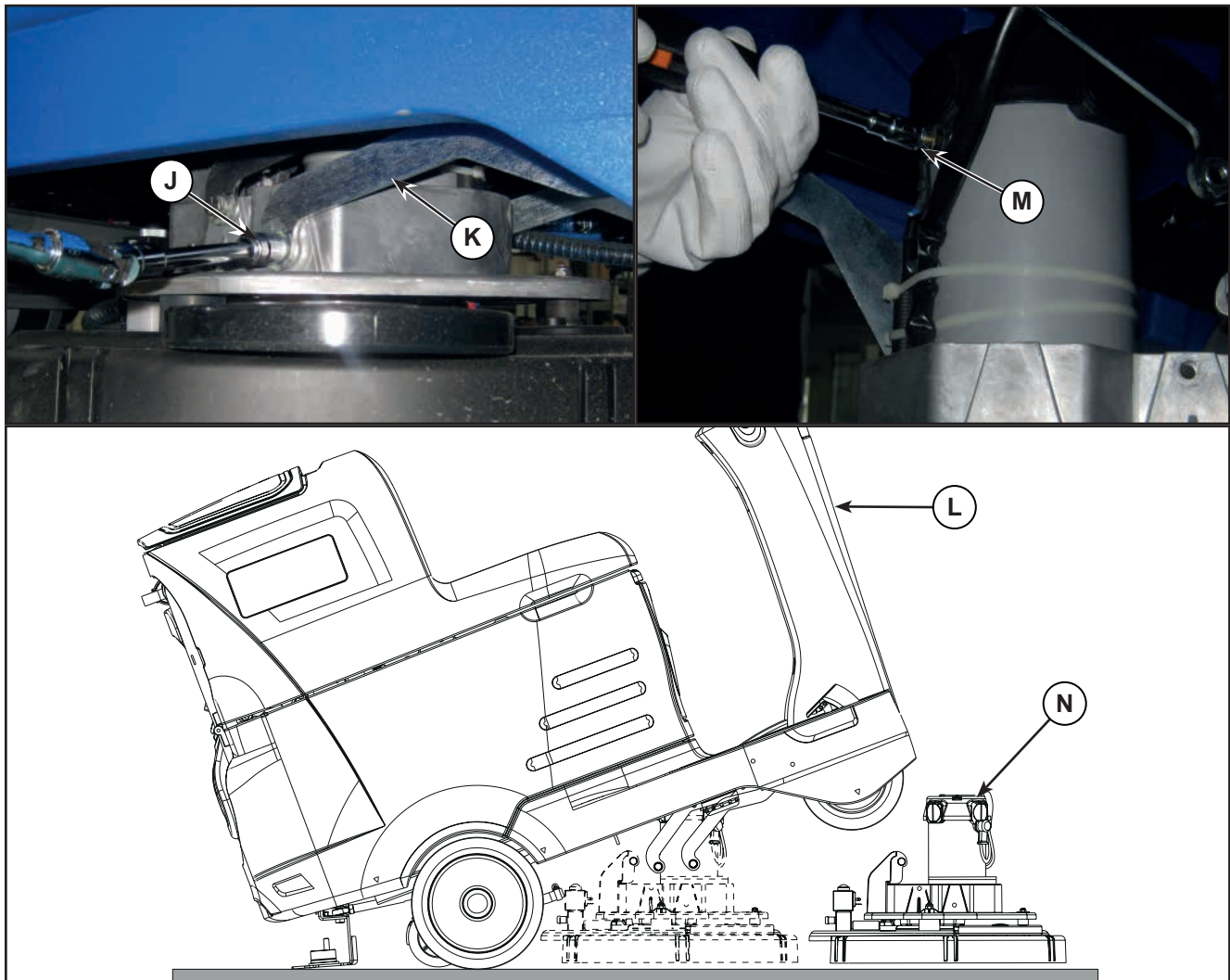


Figure 10:

### Assembly

14. Assemble the components in the opposite order they were removed in, ensuring the brush motor power supply cable polarities are correct.



## Checking/Replacing Brush Motor Carbon Brushes

### Check

1. Remove the brush deck.
2. Remove any dust and dirt from around the brush motor carbon brushes.
3. Remove the four protective covers (A) (Figure 11) by disconnecting the clips.
4. Remove the carbon brush nuts (B) with the lead-in wires.
5. Disengage the tabs (C) and remove the carbon brushes (D).
6. Check the carbon brushes (D) for wear. The carbon brushes are worn out when:
  - When their contact surface is not intact
  - When the residual stroke is below 0.12 in (3 mm)
  - When the thrust spring etc. is broken
7. Replace the carbon brushes as an assembly.

### Reassembly

8. Assemble the components in the reverse order of disassembly.

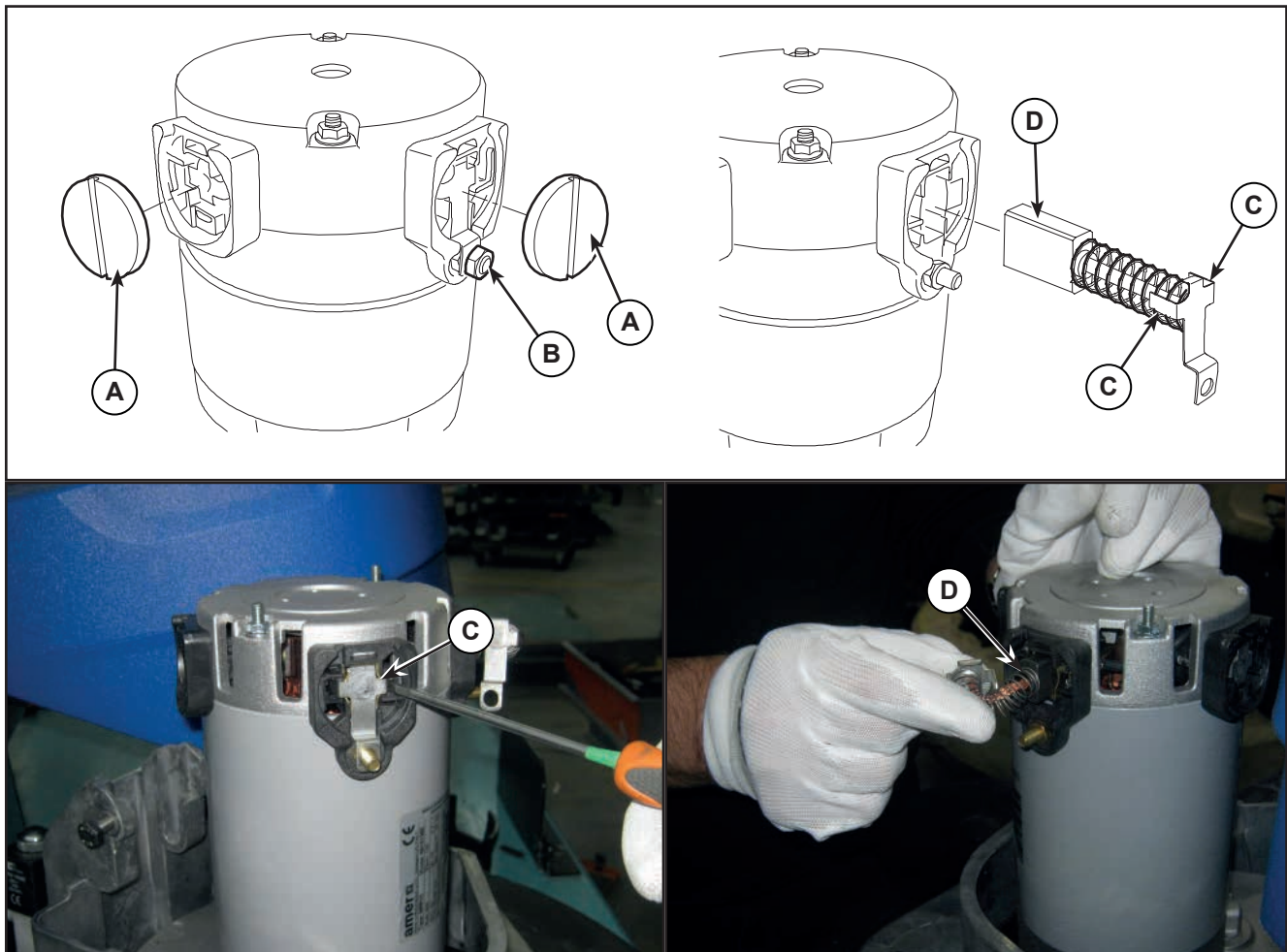


Figure 11:

## Brush Motor Disassembly/Assembly

### Disassembly

1. Remove the brush deck.
2. At the workbench, remove the screw (A) (Figure 12) of the brush motor.
3. Use a puller to remove the brush hub (B).
4. Remove the screws (C).
5. Remove the brush motor (D).
6. Recover the key (E).

### Assembly

7. Assemble the components in the reverse order of disassembly.



**Note:** For further information on deck components see the Spare Parts List.

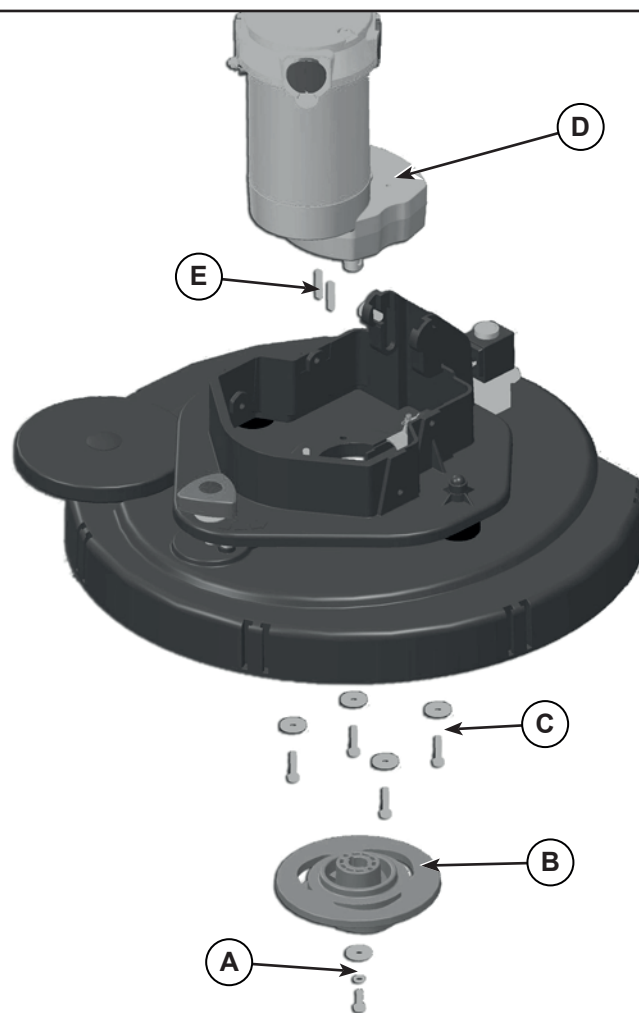



Figure 12:



## Brush Deck Actuator

### Remove

1. Drive the machine on a level floor.
2. Place two wooden shims (B, Figure 12), at least 4 cm thick, under the brush deck (A).
3. Insert the operator key in its slot.
4. Lower the brush deck by pressing the One-Touch button , then press it again and hold it for more than 1 second to activate the brush extra pressure function.
5. Lift the recovery tank assembly and the driver's seat.
6. Switch off the machine and disconnect the battery connector.
7. Disassemble the electronic component compartment cover and the Main machine controller panel.

8. Disconnect the actuator connection (C) on the Main machine controller (D).
9. Remove the 4 screws (E) and remove the actuator plate (F).
10. Remove the screw (G) and release the actuator lower pin (H).
11. Disassemble the actuator (H) by unscrewing the upper pin (I).

### Installation

Assemble the components in the reverse order of disassembly, by paying attention to the detergent hose (J).

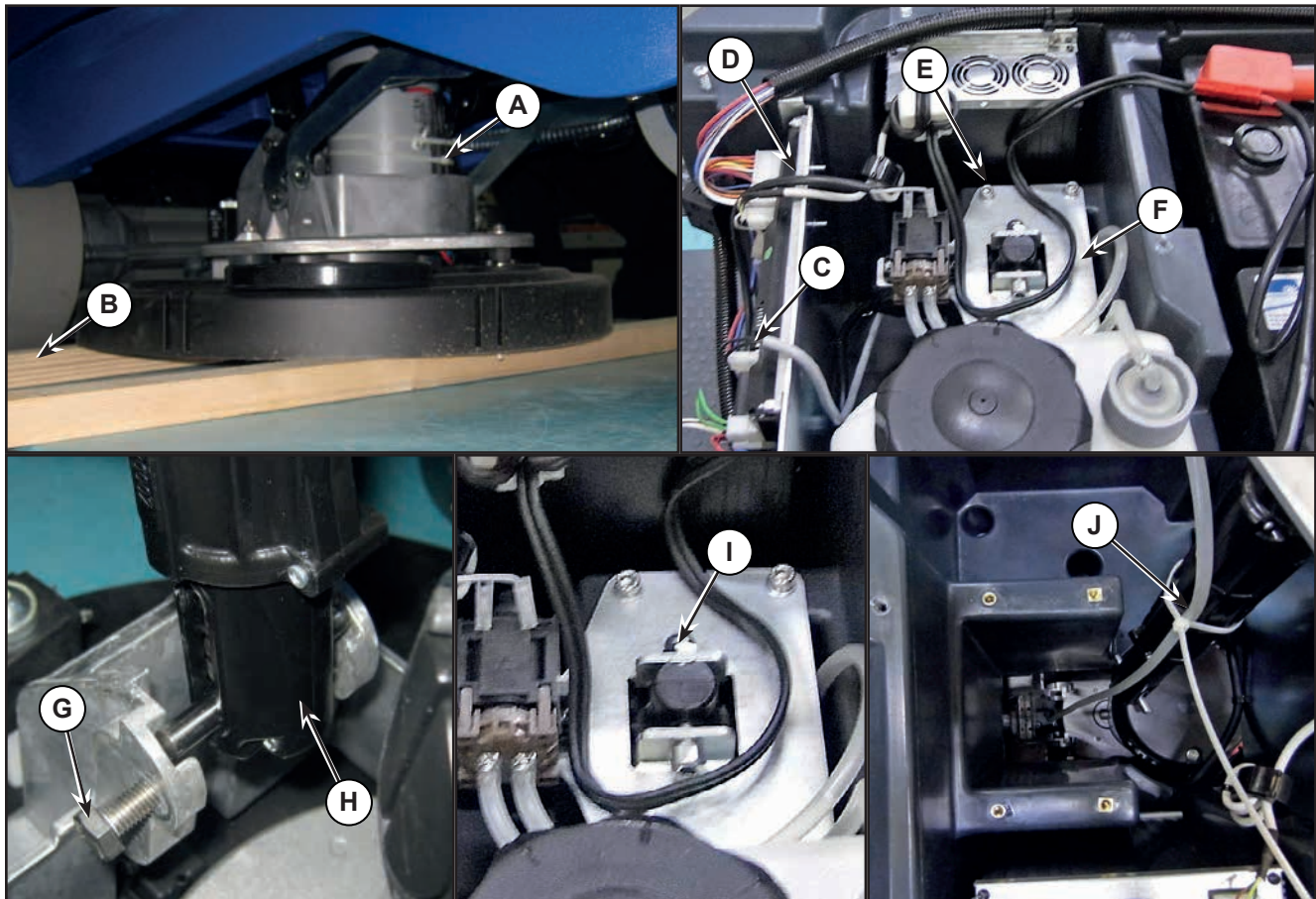


Figure 13:

## Specifications

Description / Model		SC2000
Cleaning width		21 in (530 mm)
Brush/pad diameter		21 in (530/508 mm)
Brush pressure with extra-pressure function turned off		33 lb (15 kg)
Brush pressure with extra-pressure function turned on		66 lb (30 kg)
Brush deck right/left offset		65 / 15 mm (2.5 / 0.6 in)
Brush distance from the floor (when lifted)		1.6 in (40 mm)
Brush motor power		18 A (450 W)
Brush rotation speed		155 rpm
Protection class		IP 20
Insulation class		F
Actuator technical data	Strength	105 ÷ 155 N
	Regulated travel	2.6 in (66 mm)
	Total travel	3.6 in (98 mm)
	Maximum speed	16 mm/s
	Voltage	24V
	Protection class	IP 44
	Insulation class	A
	No-load current draw	0.5 A
	Full-load current draw	3A
Stall Amps		5,5 A

## 38 - Squeegee System

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### **Functional Description**

The squeegee system cleans the liquid off the floor, which is then collected by the recovery system.

The squeegee is mounted on castors and the weight of the system presses it down on the floor.

The squeegee is held in place by two quick-fit wing nuts in the squeegee support slots. In case of fixed obstacles, the quick-fit system allows for squeegee immediate removal.

The squeegee support is held on the frame by two tie rods and a centring spring, allowing some lateral movement.

The angle of the squeegee and the correct adherence of the blades on the floor can be adjusted with a knob.

The front blade has an opening in the bottom edge so the squeegee can collect the water on the floor. The design and the central duct make it easy for the squeegee to clear the water. The rear blade edge is smooth.

All 4 functional edges of each blade can be used before it needs replacing.

The squeegee is lifted and lowered by an actuator (M6) located in the solution tank compartment. It is activated at the same time as the brush deck.

The squeegee actuator (M6) has 2 limit microswitches (not accessible). Every time it is raised or lowered, the actuator is activated by the electronic board for 15 seconds. The squeegee must reach the correct limit switch by the end of this time.

In any case the electronic board cuts off the power supplied to the actuator after 15 seconds, to prevent damaging the actuator.

## Wiring Diagram

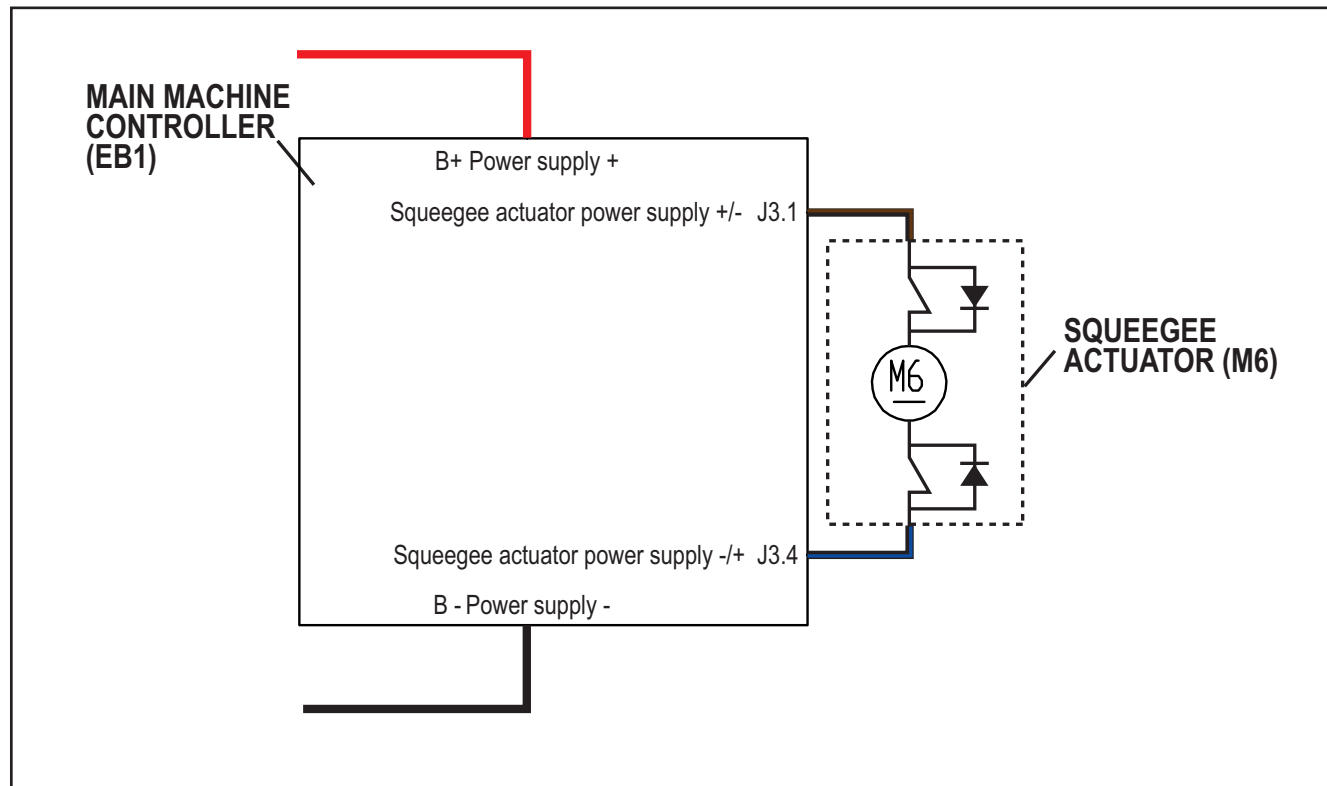


Figure 1:

## Component Locations

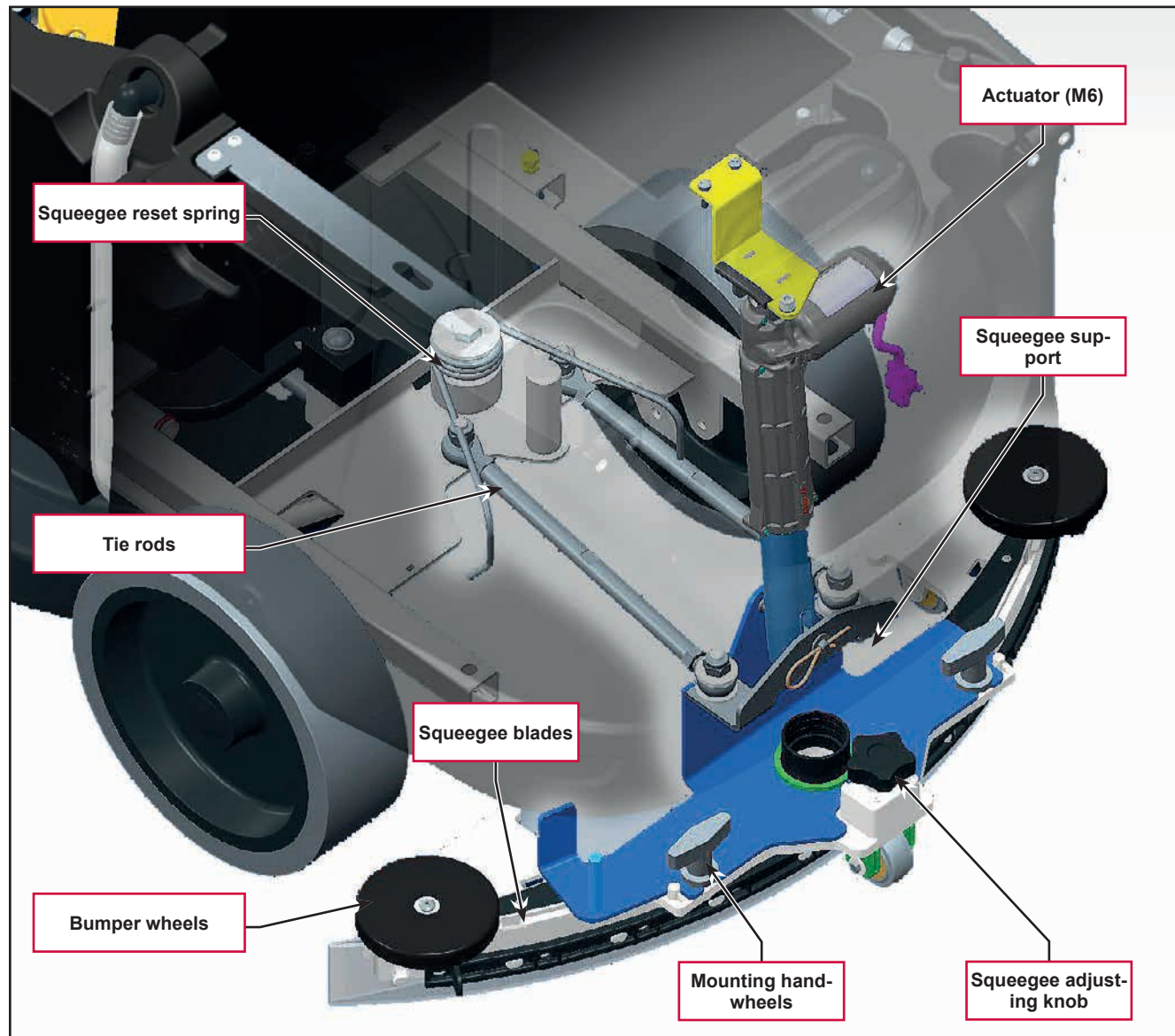


Figure 2:

## Maintenance and Adjustments

### Squeegee cleaning



**Note:** The squeegee must be clean and its blades must be in good conditions in order to get a good drying.



**WARNING:** It is advisable to wear protective gloves when cleaning the squeegee because there may be sharp debris.

1. Drive the machine on a level floor.
2. Ensure that the machine is off and the operator key has been removed.
3. Loosen the handwheels and remove the squeegee.
4. Wash and clean the squeegee. In particular, clean the compartments (A) (Figure 3) and the vacuum hole (B). Check that the front blade (C) and the rear blade (D) are integral and free from cuts and lacerations; if necessary replace them.
5. Assemble in the reverse order of disassembly.

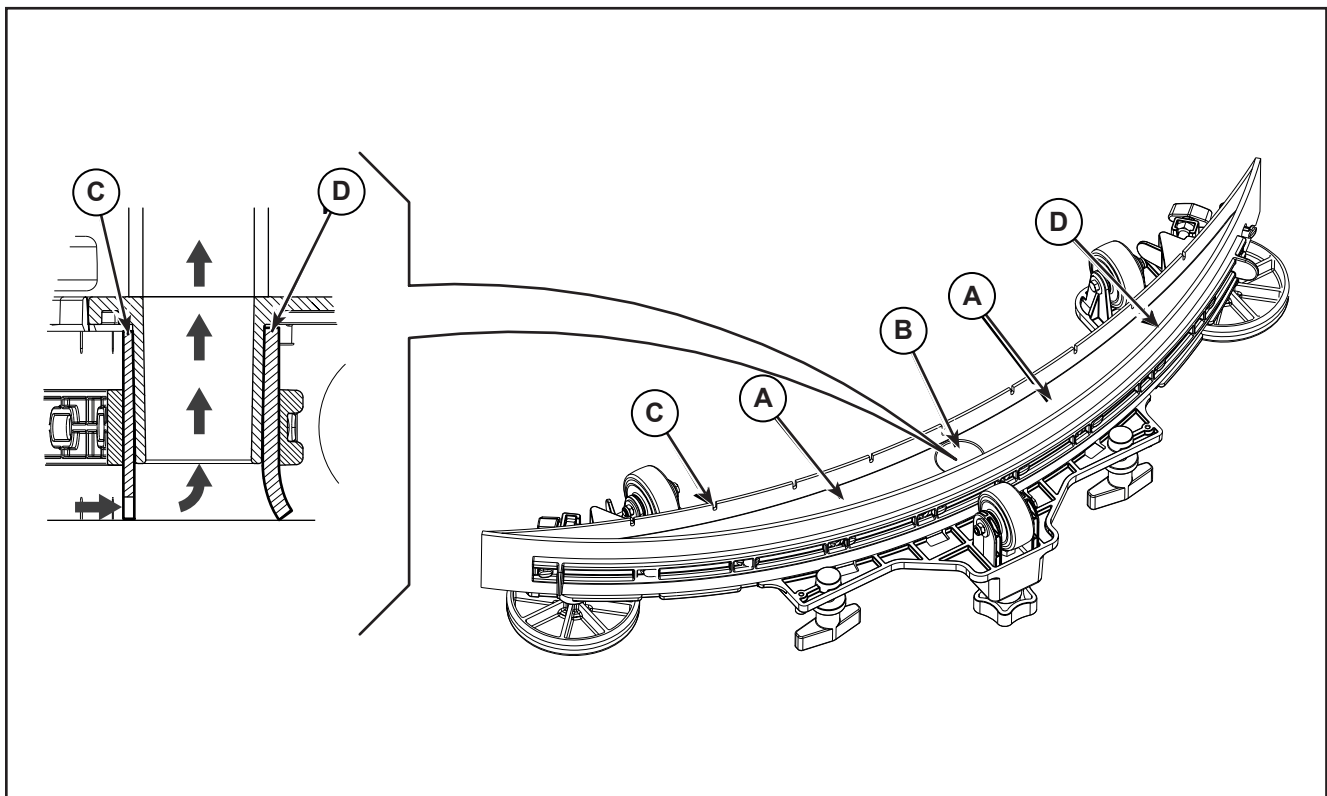


Figure 3:



## Checking/Replacing the Squeegee Blades



**Note:** The squeegee must be clean and its blades must be in good conditions in order to get a good drying.



**WARNING:** It is advisable to wear protective gloves when cleaning the squeegee because there may be sharp debris.

1. Clean the squeegee as shown in the previous paragraph.
2. Check the condition of the front (C) (Figure 4) and rear (D) blades, ensuring there are no cuts and tears; if necessary, replace them as shown below. Check that the front corner (E) of the rear blade is not worn; otherwise, turn the blade to replace the worn corner with one of the three remaining intact corners. If the other corners are worn too, replace the blade according to the following procedure:
  - Using the tab (F), release and remove the elastic strap (G) from the fasteners (H), then turn or replace the rear blade (D).
  - Install the blade in the reverse order of removal. Fix the elastic strap (G) to the fasteners (H) starting from one side. Constrain to the fastener one by one, with the hand (M) blocking the elastic strap before the fastener and pulling with the other hand (N) for fixing
  - Unscrew the handwheels (I) and remove the strap (J), then turn or replace the front blade (C).
  - Install the blade in the reverse order of removal.
3. Install the squeegee on the support and screw down the handwheels.
4. Lower the squeegee to the floor to check the height of the blades, proceeding as follows:
  - Check that the lip (K) of the front blade (C) and the lip (L) of the rear blade (D) are resting as shown in the figure.
  - Use the knob to make adjustments.

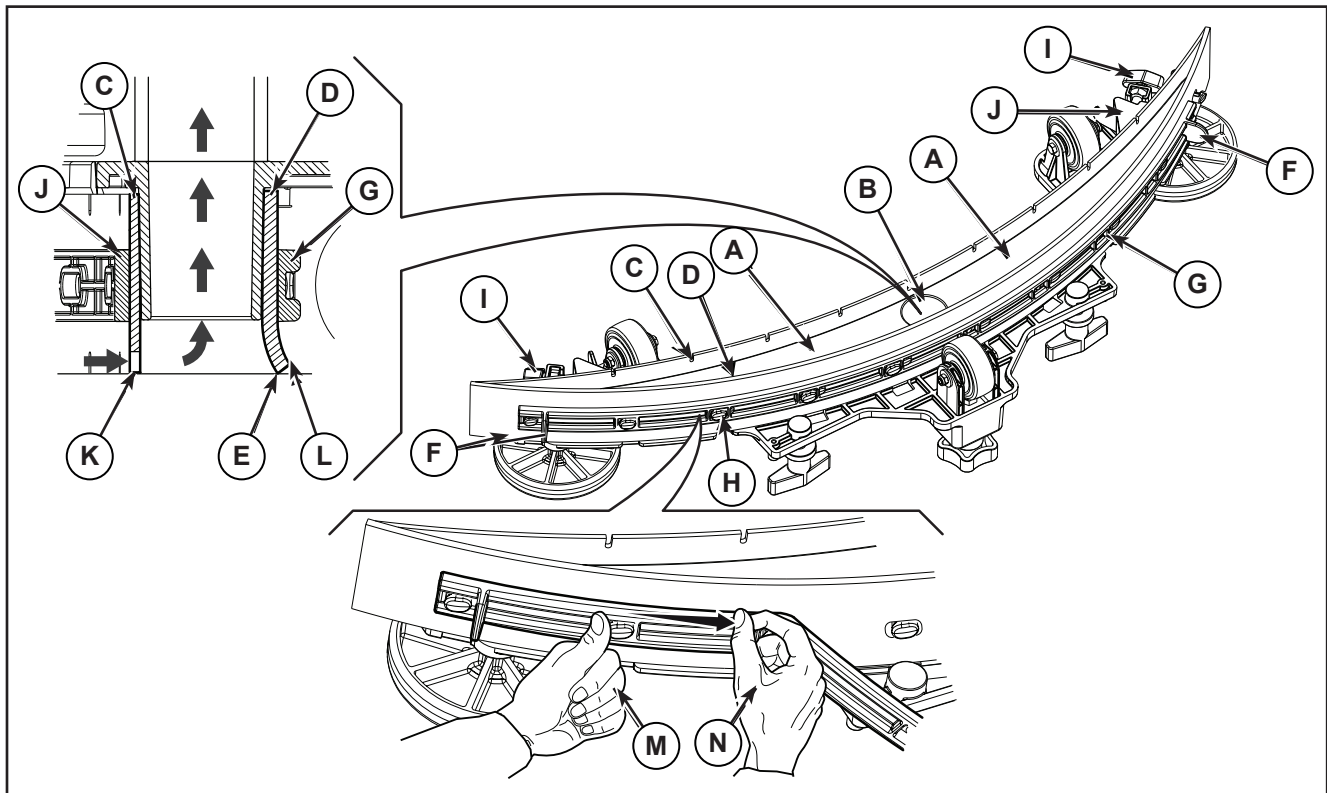


Figure 4:

## Troubleshooting

Trouble	Possible Causes	Remedy
Suction of dirty water is insufficient or non-existent	Squeegee or vacuum hose clogged or damaged	Clean or repair/replace
The squeegee leaves lining on the floor or does not collect water	There is debris under the blade	Remove
	Squeegee blade lips damaged or worn	Replace
	Squeegee not balanced	Adjust with the relevant handwheel
The squeegee cannot be lifted/ lowered		See the chapter Control System, Main machine controller (EB1) Error Codes
	Squeegee lifting/lowering actuator (M6) broken	Replace
	Break in actuator wiring	Check the connections according to the instructions in the Electrical System chapter, Troubleshooting paragraph
	Main machine controller (EB1) damaged	Replace

## Removal and Installation

### Squeegee Lifting Actuator

#### Removal

1. Drive the machine on a level floor.
2. Lower the squeegee.
3. Ensure that the machine is off and the operator key has been removed.
4. Disassemble the retaining spring (A, Figure 5), retrieve screws and washers.
5. Disconnect the squeegee power supply connection (B).
6. Remove the two screws (C) and the screw (D), then lift the actuator plate (E).
7. Remove the nut (F) and retrieve the screw (G).
8. Replace the actuator (H).

#### Installation

9. Assemble the components in the reverse order of disassembly.

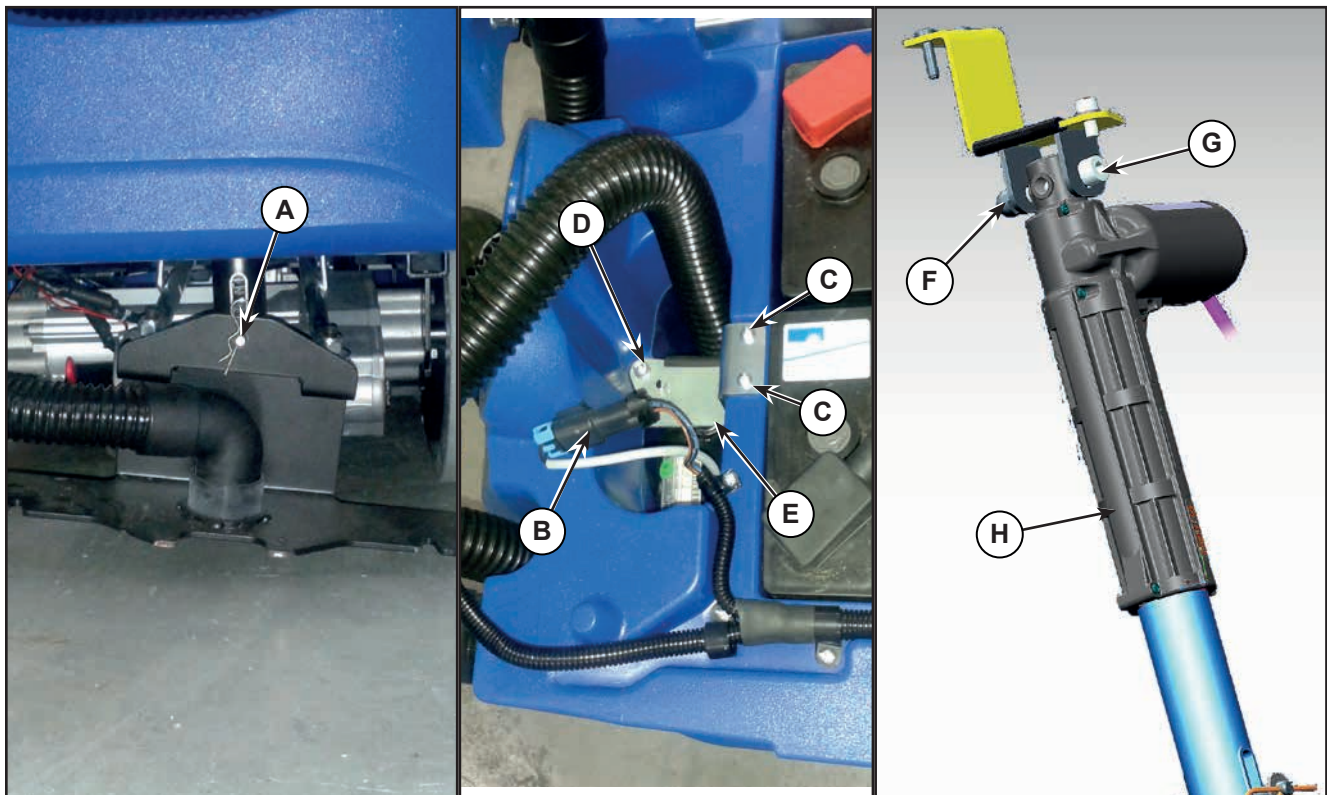


Figure 5:

## Squeegee Tie Rod

### Removal

1. Drive the machine on a level floor or on a hoisting system to facilitate the disassembly procedures.
2. Lower the squeegee.
3. Ensure that the machine is off and the operator key has been removed.
4. Unscrew the nuts (A, Figure 6), retrieve the washers and spacers.
5. Carefully disassemble the tie rod (B) from the studs, by paying attention to the squeegee reset spring (C).

### Installation

6. Assemble the components in the reverse order of disassembly, and note the following:
  - Assemble the tie rod (B) by loading it with the squeegee reset spring (C).

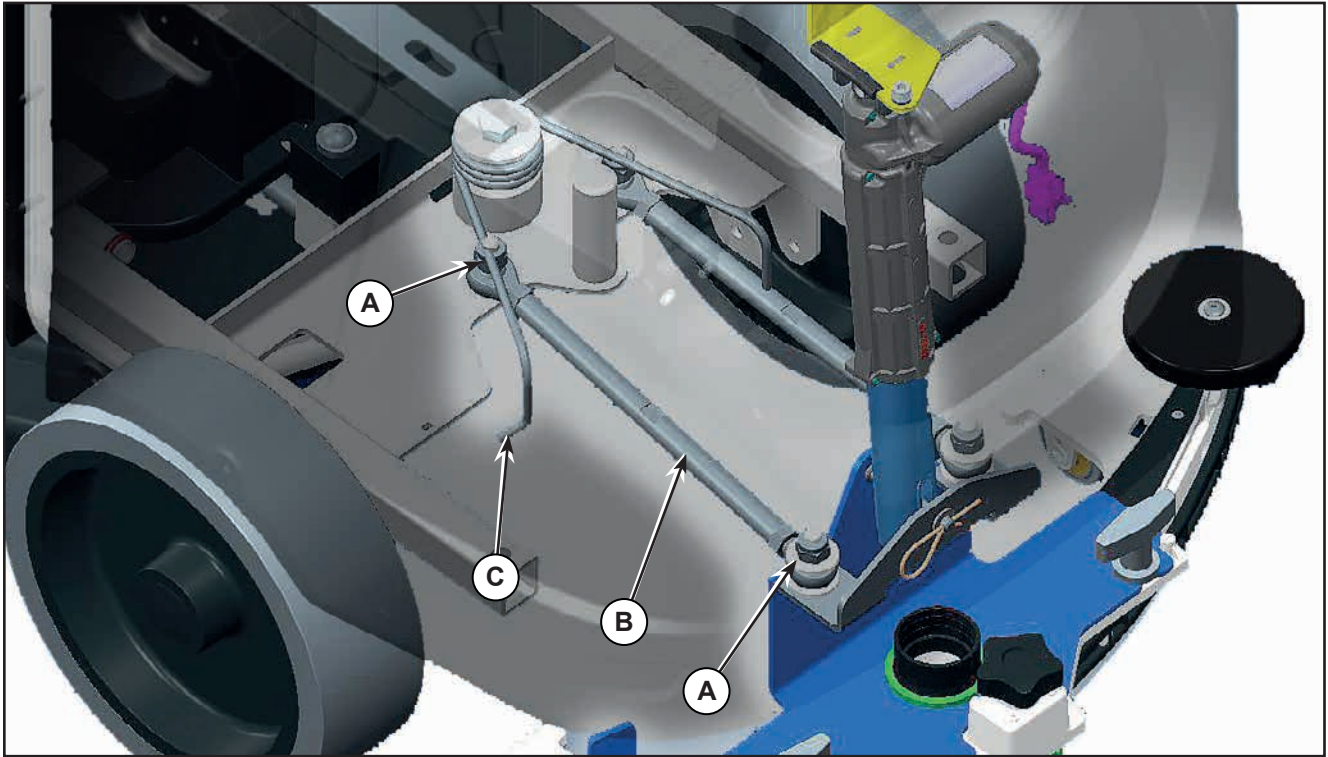


Figure 6:

## Specifications

Description / Model		SC2000
Squeegee width		28.3 in (720 mm)
Actuator technical data	Spring load	70 ÷ 100 N
	Total travel	3 in (77 mm)
	Maximum speed	16 mm/s
	Voltage	24V
	No load current Amps max	0,5 A
	Full load current Amps max	3 A
	Stall Amps	5,5 A
	Protection class	IP 44
	Insulation class	A

## 40 - Recovery System

### Functional Description

The recovery system removes the dirty water from the floor and pipes it to a recovery tank. When the machine is running, the dirty water on the floor is collected by the squeegee blades and collected through the slots in the same, piped through the vacuum hose and into the tank by the airflow created by vacuum system motor (M2). The dirty water is piped into the recovery tank, while the airflow continues to the vacuum fan.

A tank with a grid collects the largest debris going through the recovery tank hose.

The automatic float in the vacuum grid stops vacuum system motor (M2) from collecting any liquids.

The vacuum duct for connecting the vacuum grid to the vacuum system motor (M2) is inside the recovery tank cover.

When the automatic float closes and shuts down the vacuum system, the vacuum system motor noise will increase and the floor will not be dried.

The gasket on the input of the vacuum system motor

allows full functionality of the system, while the filter built-in the gasket prevents the passage of dirt and debris.

When the recovery tank is full it can be emptied through the drain hose.

The recovery system is enabled in “standard mode” or “silent mode”, and disabled by pressing the vacuum

button .

When the recovery system is in “standard mode”, the vacuum system motor (M2) is supplied at the battery voltage, when the recovery system is in “silent mode”, the vacuum system motor (M2) is supplied at the reduced voltage, depending on the value stored in the VRID parameter.

See following table:

VRID	Voltage to vacuum system motor (M2) (V)
1	16
2	17
3	18
4	19
5	20



## Wiring Diagram

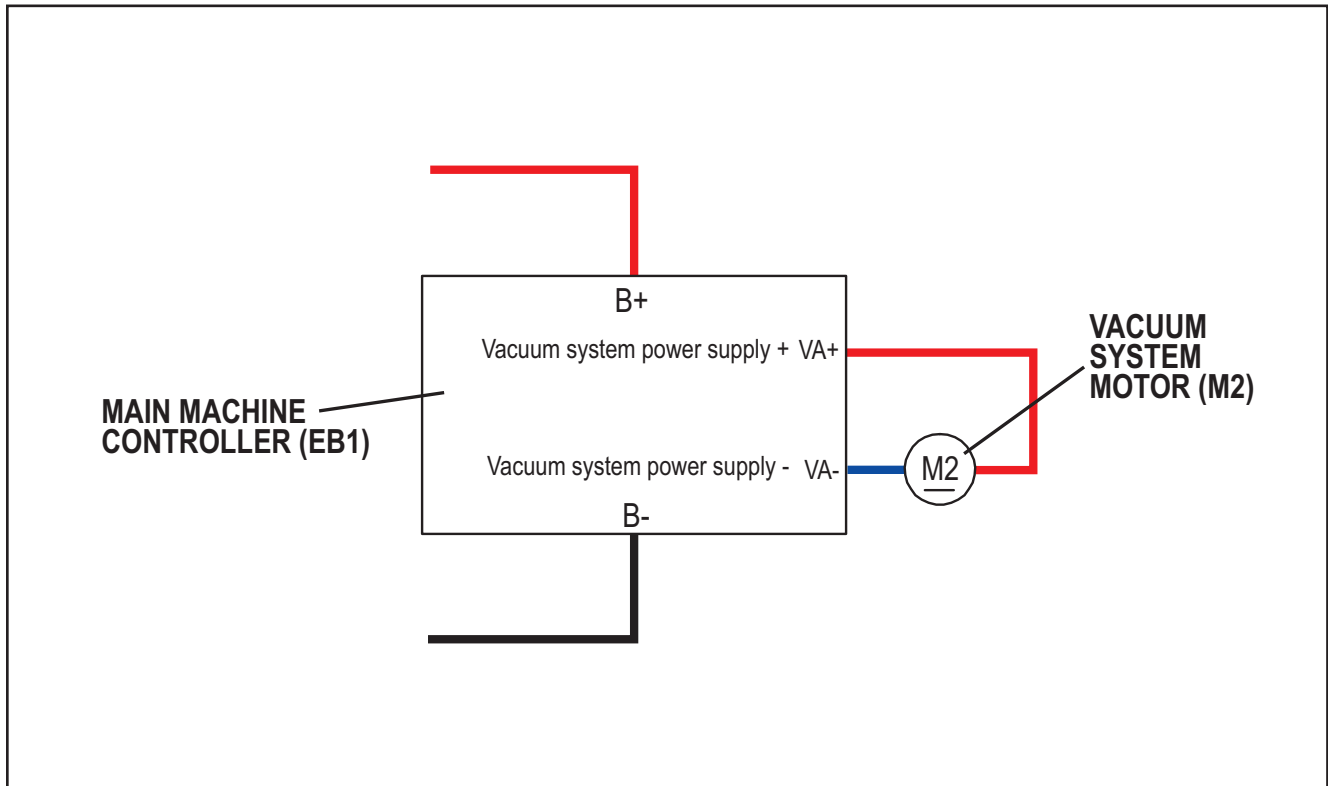


Figure 1:

## Component Locations

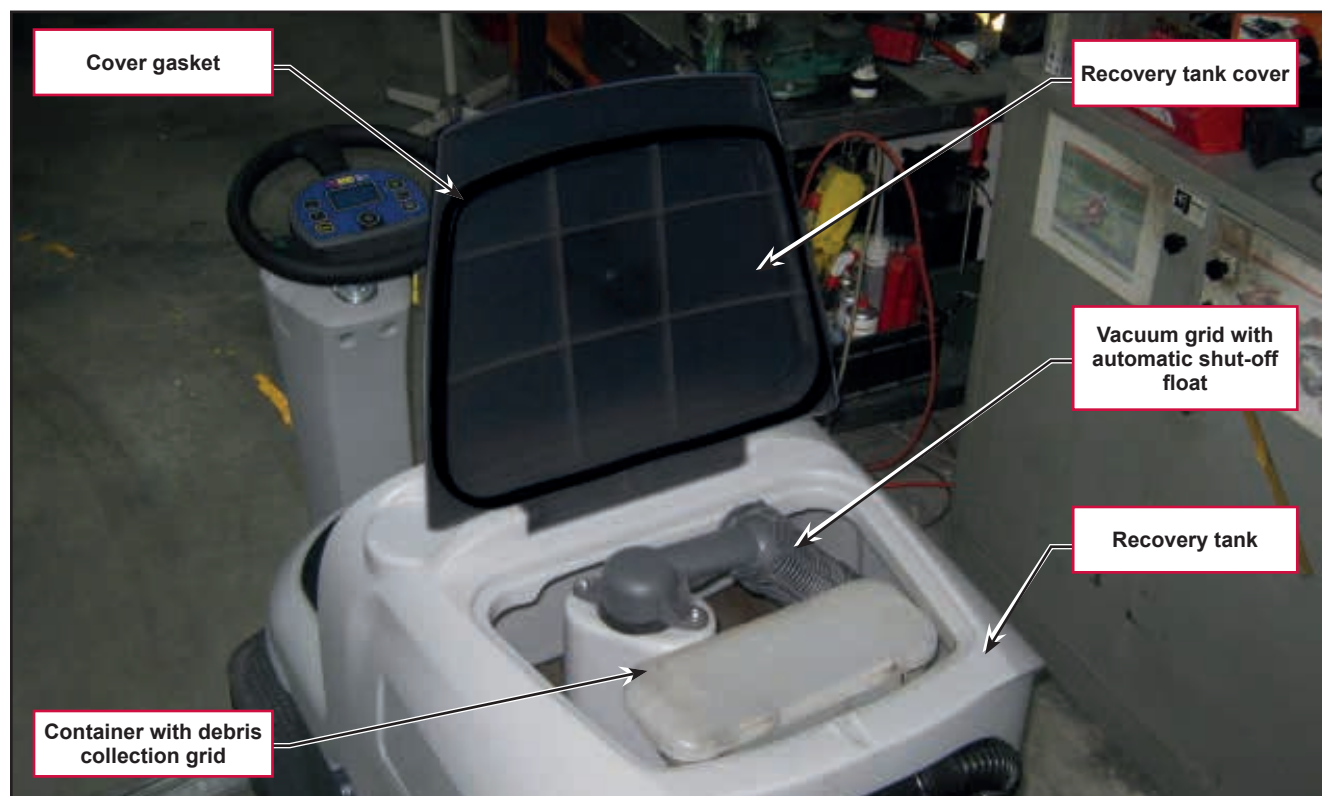


Figure 2:

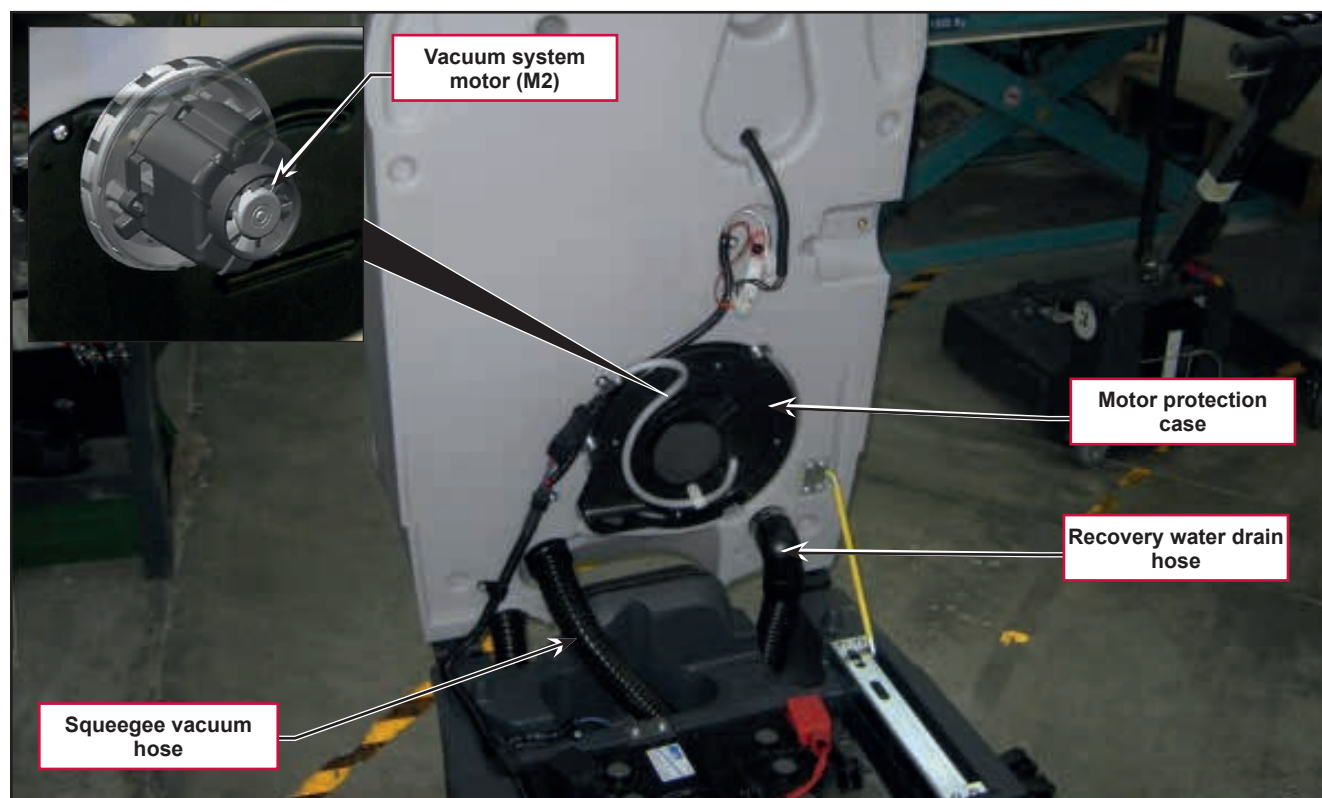


Figure 3:

## Maintenance and Adjustments

### Recovery Tank Cleaning

1. Drive the machine to the appointed disposal area.
2. Drain the water from the tank using the drain hose.
3. Lift the recovery tank cover.
4. Clean the vacuum grid (B) (Figure 4), release the fasteners (A), open the grid (B) and recover the float (C), then clean carefully and reinstall.
5. Remove the debris collection tank (D) and open its cover, then clean it carefully.
6. Reinstall it on the vacuum hose.
7. Reinstall the debris collection tank on the rigid tube in the tank.
8. Check the condition of the tank cover gasket (E).



**Note:** The gasket (E) creates the vacuum in the tank that is necessary to vacuum up the recovery water.

9. If necessary, replace the gasket (E) by removing it from its housing (F). When fitting the new gasket, position the joint (G) in the area shown in the figure.
10. Check that the seating surface (H) of the gasket (E) is in good condition, clean and suitable to form a seal with the gasket itself.
11. Close the cover.

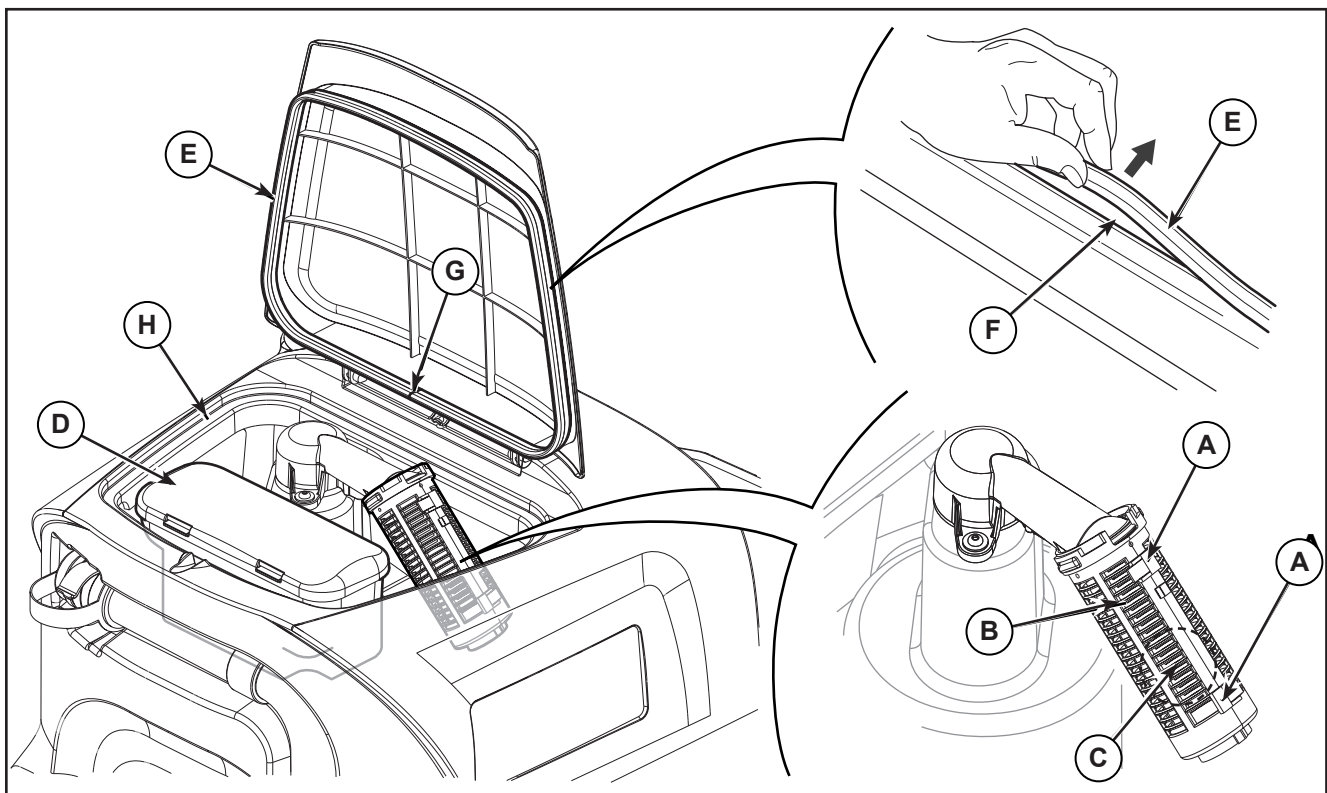


Figure 4:


## Troubleshooting

Trouble	Possible Causes	Remedy
The vacuum system motor will not turn on	Wiring between Main machine controller (EB1) and vacuum system motor (M2) damaged	Repair
	User interface controller (EB4) faulty	Replace
	Vacuum system motor faulty	Check the amperage
Suction of dirty water is insufficient or non-existent	Activation of automatic float shut-off	Drain the recovery tank
	Debris collection filter dirty	Clean
	Vacuum grid with automatic shut-off float dirty	Clean
	Tank cover not correctly positioned	Adjust
	Tank cover gasket damaged or not working correctly	Clean or replace
	Vacuum system motor container dirty	Clean
	Vacuum seals damaged or not working correctly	Repair or replace

## Vacuum Motor Current Draw Test



**WARNING:** This procedure must be performed by qualified personnel only.

1. Lift the recovery tank assembly and the driver's seat.
2. Apply the amp clamp (A) to a cable (B) near the vacuum unit (Figure 5).
3. Insert the operator key in its slot.
4. Activate the vacuum by pressing the vacuum button .
5. Check that the vacuum system motor amperage is between 13 and 17A at 24V.
6. If the amperage is higher, remove the vacuum system motor (see the procedure in the Vacuum Motor paragraph), and check the condition of all its components to detect and correct the abnormal amperage:

If the above-mentioned procedures do not produce the correct readings for the vacuum motor amperage, the motor must be replaced.

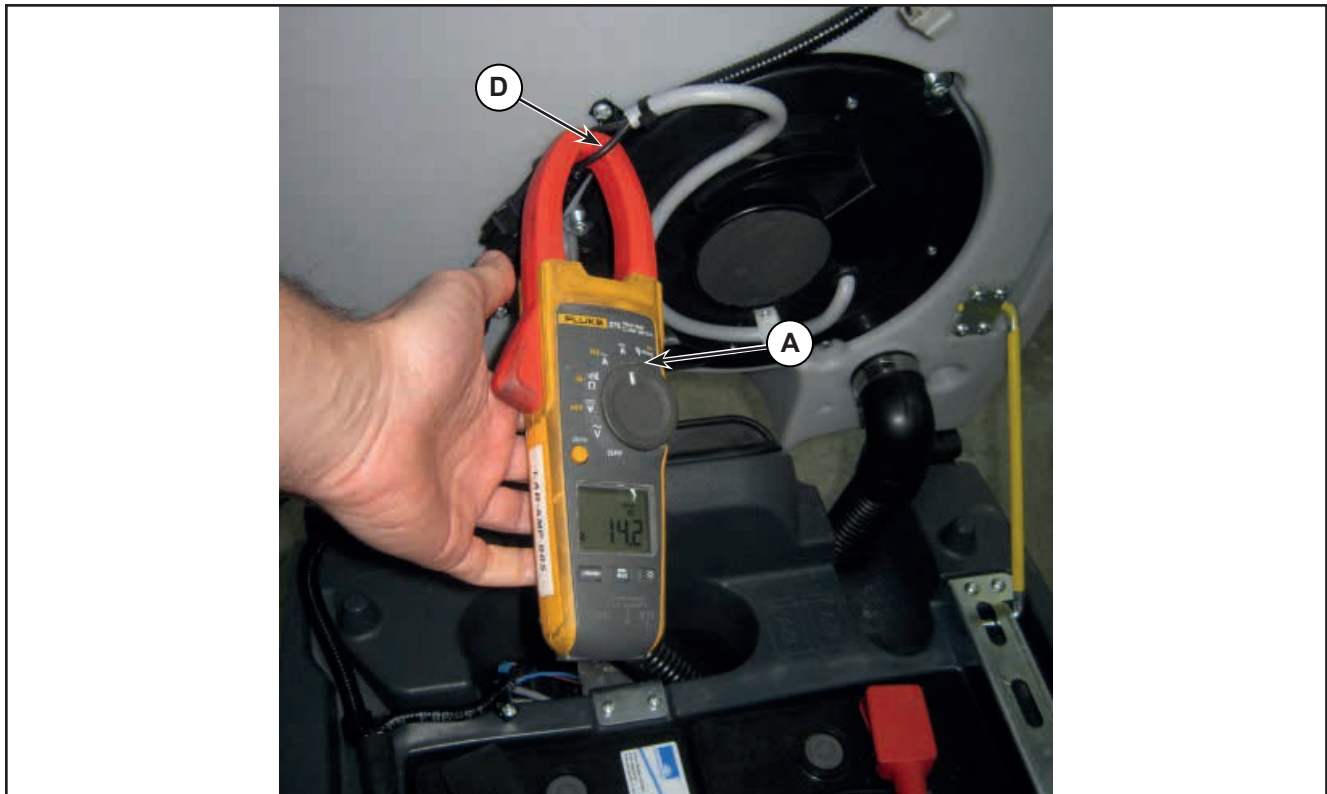


Figure 5:

## Removal and Installation

### Vacuum Motor Unit

#### Removal

1. Remove the operator key.
2. Disconnect the red battery connector.
3. If present, drain the recovery tank, then lift it.
4. Disconnect the connector (A) (Figure 6) and remove the fastening clamp.
5. Unscrew the 3 screws (B) and remove the vacuum system motor unit (C).

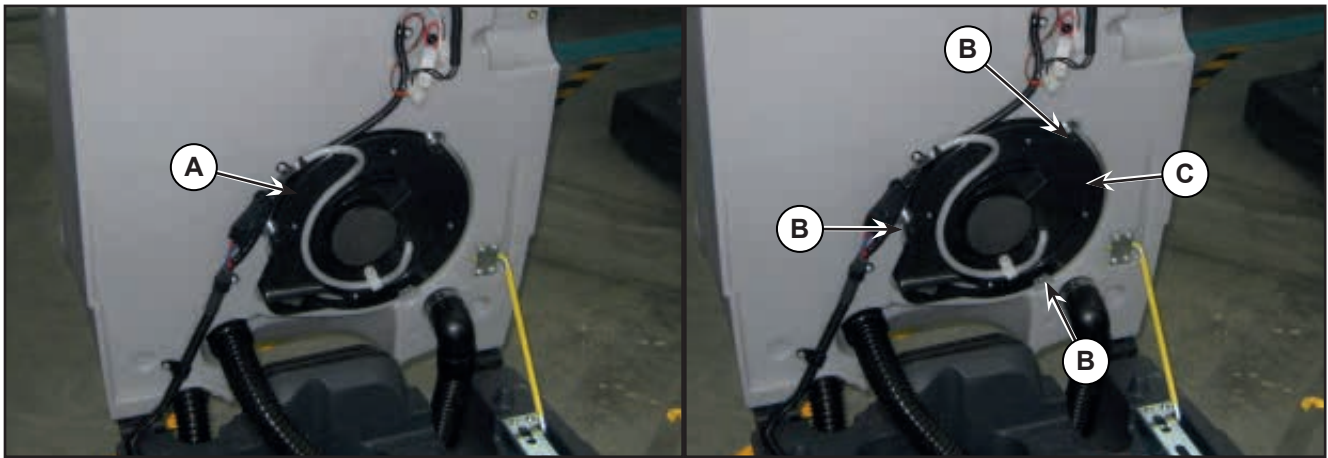


Figure 6:

#### Assembly

6. Assemble the components in the reverse order of disassembly.



## Container and Vacuum Motor Disassembly/Assembly

### Disassembly

1. Disassemble the vacuum system motor unit as shown in the previous paragraph.
2. At the workbench, remove the terminals lock (A) (Figure 7) from the connector (B).
3. With a little screwdriver (C) move the splane lock (D) for disengaging the terminals from the connector.
4. Remove the two terminals (E).
5. Carefully, slightly lift the splane lock (D), previously pressed, to restore it.



Figure 7:

6. Remove the clamp (F) (Figure 8).
7. Remove the 4 screws (G) and remove the cover (H).



Figure 8:

8. Remove the soundproofing (I) (Figure 9) and (J).
9. Remove the protection (K) to reach the vacuum system motor (L).

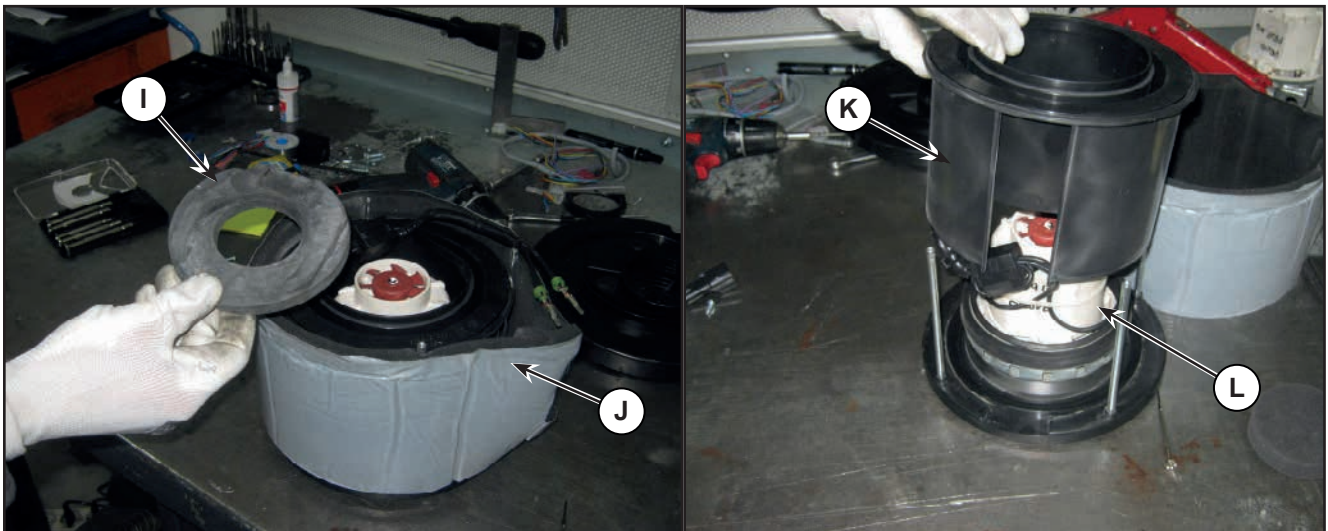


Figure 9:

10. Clean the inside of the containers from any dirt that has settled and check all gaskets (M) (Figure 10) for wear; replace if necessary.

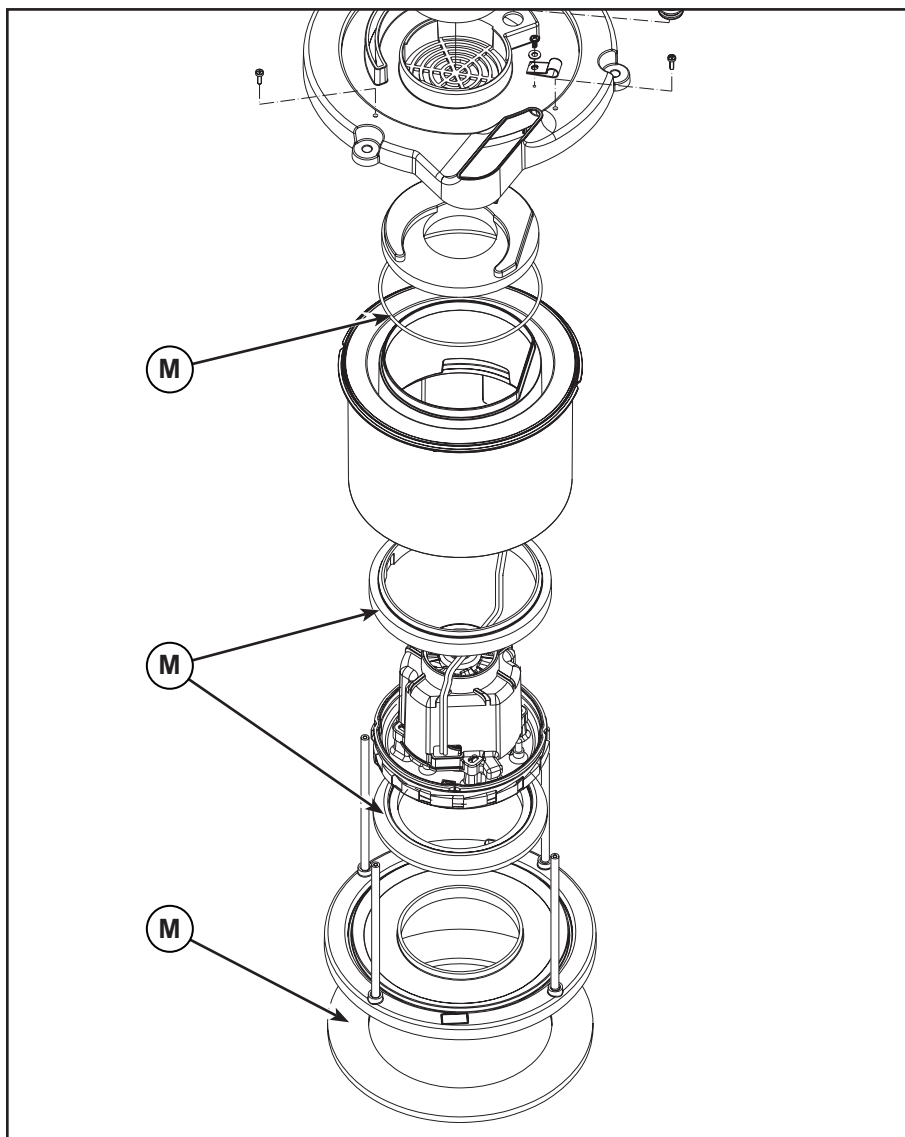


Figure 10:

### Assembly



11. Check that all components are reassembled with the correct polarity and orientation.
12. Assemble the components in the reverse order of disassembly.

## Specifications

Description / Model		SC2000
Recovery tank capacity		18.5 US gal (70 liters)
Vacuum motor technical data	Power	13 A (310 W)
	Insulation Class	H
	Voltage	VDC 24V
	Bearing impeller side	CW (chemically resistant sealing)
	Insulation materials and wires	“UL” recognized
Vacuum circuit capacity		39 in H <sub>2</sub> O (1000 mm H <sub>2</sub> O)



# 90 - Options

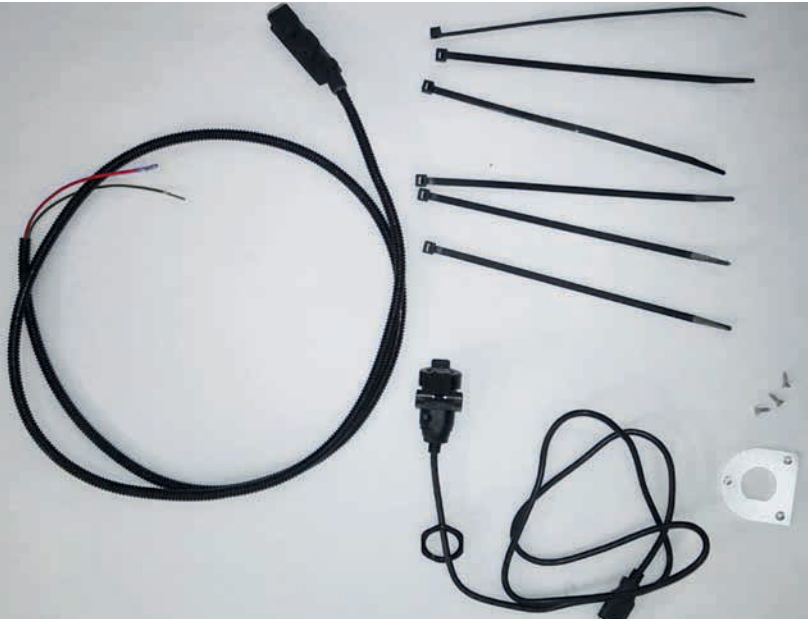
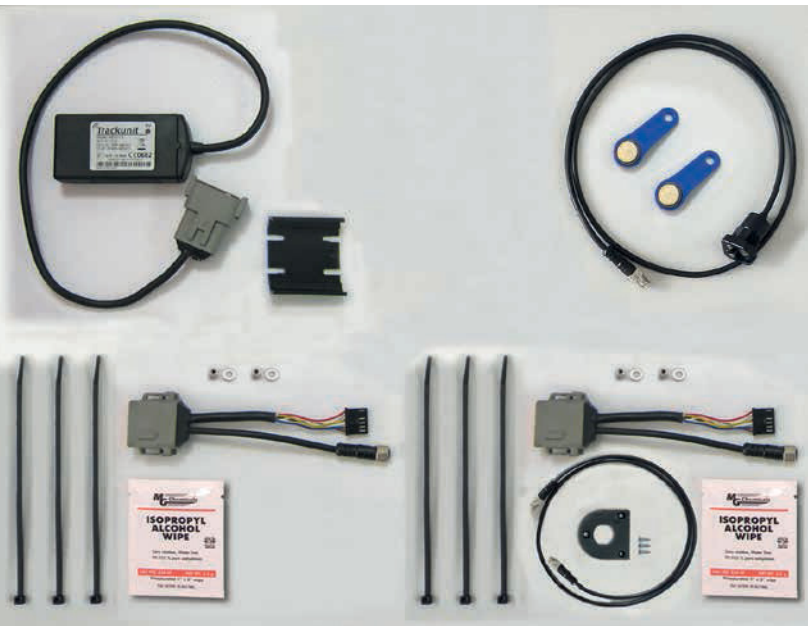
Description	Illustration
<b>ECOFLEX KIT</b> (EU model only)  Detergent tank Insert-dry brake Cap Refill cap Hose Pump detergent mix (piston pump for the old models) Pump detergent mix (peristaltic pump for the new models) Sensor water level Support sensor Hardware	
<b>BATTERY CHARGER KIT</b> (EU model only)  Charger extention UK / EU Cable tie plug Charger battery Support battery charger Hardware	

Description	Illustration
<p><b>WASTE BASKET KIT</b></p> <p>(EU model only)</p> <p>Support</p> <p>Basket</p> <p>Hardware</p>	
<p><b>BROOM HOLDER KIT</b></p> <p>(EU model only)</p> <p>Support mop</p> <p>Spacer for support</p> <p>Tool holder</p> <p>Hardware</p>	



Description	Illustration
<p><b>ENHANCED VACUUM SYSTEM MOTOR KIT</b></p> <p>(EU model only)</p> <p>Vacuum motor assembly</p> <p>Hardware</p>	
<p><b>WATER FILLER HOSE KIT</b></p> <p>Support rubber for filling hose</p> <p>Hose filling</p> <p>Hardware</p>	

Description	Illustration
<p><b>STOP WATER KIT</b></p> <p>Solution cap</p> <p>Fitting quick 1/2 gas</p> <p>Valve water stop</p> <p>Support</p> <p>Hardware</p>	 A photograph showing the components of a Stop Water Kit. The parts include a large black cylindrical valve, a black support bracket, a black solution cap, a black fitting, a black quick 1/2 gas fitting, a black O-ring, a black support cap, and several small hardware items like screws and washers.
<p><b>BEACON LIGHT KIT</b></p> <p>Support</p> <p>Beacon</p> <p>Hardware</p>	 A photograph showing the components of a Beacon Light Kit. The parts include a black support bracket, a black beacon light, a black mounting plate, a black mounting cap, and several small hardware items like screws and washers.

Description	Illustration
<p><b>USB KIT</b></p> <p>(Product Nr. List 9087412020, 9087411020, 9087410020)</p> <p>USB cable</p> <p>Plate</p> <p>Hardware</p>	
<p><b>TRACKCLEAN KIT</b></p> <p>Trackclean sensor assy</p> <p>Mounting cradle</p> <p>Trackclean system (IButton)</p> <p>Trackclean reader kit (reader, 2 keys)</p> <p>Trackclean system RDR</p>	



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